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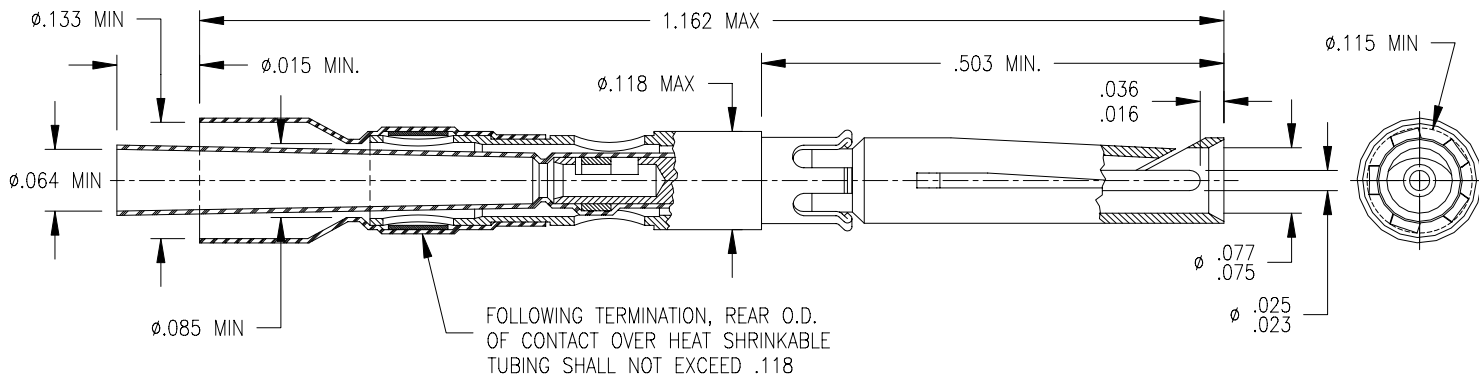


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REVISIONS			
LTR	DESCRIPTION	DATE	APPROVED
R	REVISED PER ECN# T-22009	12/16/98	M.HIGGY
S	REVISED PER DCR# D030458	10/31/03	M.HIGGY



NOTES:

1. THIS CONTACT IS DESIGNED FOR USE IN MIL-DTL-28748, SIZE 16 CAVITIES.
2. THIS CONTACT IS DESIGNED TO ACCOMMODATE A TWISTED PAIR 30 THRU 24 AWG CABLE.
OTHER APPLICATIONS SHOULD BE SUBMITTED TO RAYCHEM FOR EVALUATION.
3. FOR TERMINATION PROCEDURE, SEE RAYCHEM SPECIFICATION ES 61132.
4. MATING CONTACT (FOR SIMILAR CABLES): D-602-54.
5. ALIGNMENT BUSHING CHA-0001 TO BE SUPPLIED WITH THE CONTACT.
6. THIS CONTACT MEETS RAYCHEM SPECIFICATION D-6002.

CONTACT CHARACTERISTICS:

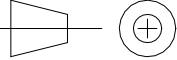
MATERIALS:

1. OUTER BODY: COPPER ALLOY PER ASTM B196 OR B194.
PLATING: GOLD PER ASTM B488 (MIL-G-45204), NICKEL PER AMS QQ-N-290, OVER COPPER FLASH.
2. INNER CONTACT: BRASS PER ASTM B16/B16M.
PLATING: GOLD PER ASTM B488 (MIL-G-45204), NICKEL PER AMS QQ-N-290, OVER COPPER FLASH.
3. RETAINING CLIP: COPPER ALLOY PER ASTM B194.
PLATING: NICKEL PER AMS QQ-N-290.
4. DIELECTRIC: ETFE FLUOROPOLYMER PER ASTM D3159.
5. SOLDER: SN63 PER ANSI/J-STD-006.
FLUX: ROL1 PER ANSI/J-STD-004.
6. CABLE SUPPORT: HEAT-SHRINKABLE, RADIATION CROSS-LINKED POLYVINYLIDENE FLUORIDE.

PERFORMANCE:

- TEMPERATURE RATING: 125°C MAXIMUM
CURRENT RATING: 3 AMPS
VOLTAGE RATING: DIELECTRIC WITHSTANDING VOLTAGE: 900 VOLTS RMS MAXIMUM.
CONTACT RESISTANCE: 10 MILLIOHMS MAXIMUM (INNER)
8 MILLIOHMS MAXIMUM (OUTER)
INSULATION RESISTANCE: 5000 MEGAOHMS MINIMUM.
ENGAGEMENT FORCE: OUTER SOCKET: 20.0 OZ. MAXIMUM
SEPARATION FORCE: OUTER SOCKET: 2.0 OZ. MINIMUM

SPECIFICATION CONTROL DRAWING

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. METRIC DIMENSIONS ARE IN BRACKETS.	DRAWN	MFORONDA	09.17.03	tyco Electronics		Tyco Electronics Corporation 300 Constitution Drive Menlo Park, CA. 94025 U.S.A.		Raychem	
	CHECKED								
	APPROVED	M.HIGGY	09.17.03	TITLE SHIELDED CONTACT, SOCKET TWISTED PAIR					
	APPROVED								
	CAD NAME: D030458.dwg								
DECIMALS .XXX ± _____ .XX ± _____ ANGLES _____				SIZE A	CODE IDENT. NO. 06090	DWG. NO. D-602-55		REV S	
WEIGHT ---	THIRD ANGLE PROJECTION 			DO NOT SCALE THIS DRAWING				SHEET 1 OF 1	

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