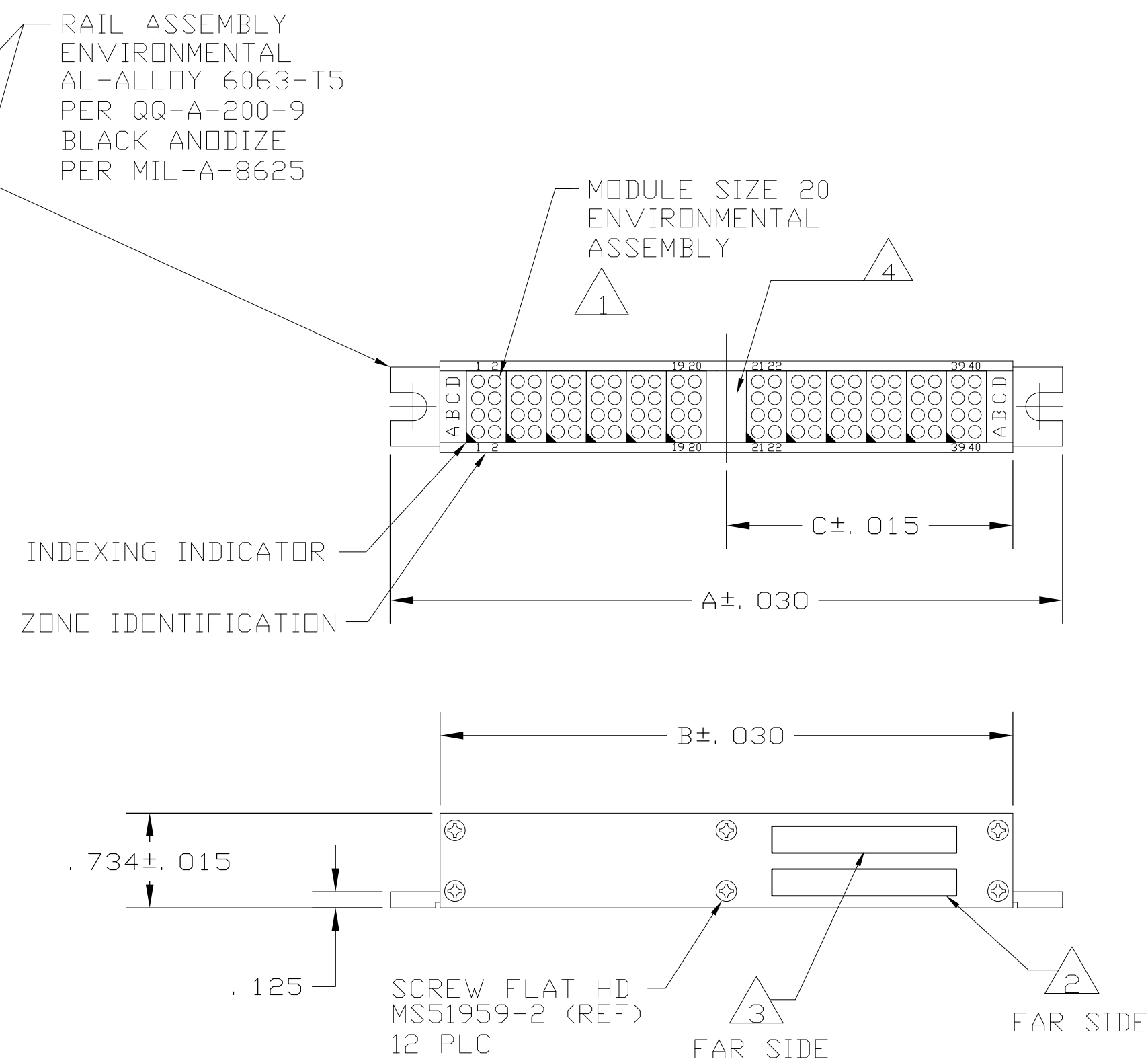




5. PART NUMBERS THAT DO NOT CONTAIN MODULES ARE RAIL KITS AND ARE NOT ASSEMBLED
4. RAIL ASSEMBLIES WITH TWELVE MODULE ASSEMBLIES OR MORE CONTAIN TIE BLOCK INSERT AT CENTER.
3. MARK RAIL IDENTIFICATION, "AMP", AMP PART NO. AND DATE CODE .060 MINIMUM HIGH CHARACTERS AT APPROXIMATE AREA SHOWN.
2. MARK CUSTOMER PART NO. IF REQUIRED .060 MINIMUM HIGH CHARACTERS AT APPROXIMATE AREA SHOWN.
1. MODULE ASSEMBLIES ARE ORIENTATED AS SHOWN FROM LOCATION NO. 1 ON RAIL ASSEMBLY.

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN N. FRITZ 9-12-93 CHK R. RYAN 9-13-93 APVD R. RYAN 9-13-93		Tyco Electronics Harrisburg, PA 17105-3608					
DIMENSIONS: INCHES		TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± - 1 PLC ± - 2 PLC ± - 3 PLC ± .005 4 PLC ± - ANGLES ± ± -		NAME RAIL, FEED-BACK, SIZE 20, ENVIRONMENTAL, 1 ROW, TJ ASSY -					
		PRODUCT SPEC - APPLICATION SPEC -							
MATERIAL -		FINISH -		WEIGHT -		SIZE A2	CAGE CODE 00779	DRAWING NO C-591651	RESTRICTED TO -
CUSTOMER DRAWING						SCALE 1: 1	SHEET 1 of 2	REV A	

LOC	DIST	REVISIONS					
DF	A0	P	LTR	DESCRIPTION	DATE	DWN	APVD
			—	SEE SHEET 1	—	—	—

ST194H037	(07)	1	—	.705	1.450	4-591651-1
SM-C-920523	(04)	8	—	2.875	3.620	4-591651-0
—	(04)(04)(04)(03)(04)(03)(05)(06)(02)(02) TIE BLOCK (02)(02)(02)(02)(02)(02)(02)(02)(07)(07)	20	3.452	6.905	7.650	3-591651-7
—	(02)	20	3.452	6.905	7.650	3-591651-6
—	—	20	3.452	6.905	7.650	3-591651-5
—	(03)	16	2.832	5.665	6.410	3-591651-4
—	—	16	2.832	5.665	6.410	3-591651-3
—	(04)	14	2.522	5.045	5.790	3-591651-2
—	—	14	2.522	5.045	5.790	3-591651-1
—	(02)	12	2.212	4.425	5.170	3-591651-0
—	—	12	2.212	4.425	5.170	2-591651-9
—	(05)(05)(07)(02)(02)(02)(02)(07)(03)(03)(05)	11	—	3.805	4.550	2-591651-8
—	(04)	10	—	3.495	4.240	2-591651-7
—	(04)(04)(04)(04)(04)(04)(03)(03)(03)(03)	10	—	3.495	4.240	2-591651-6
—	—	10	—	3.495	4.240	2-591651-5
—	(04)	8	—	2.875	3.620	2-591651-4
—	(02)	8	—	2.875	3.620	2-591651-3
CH128475	(02)(03)(06)(07)(07)(03)(03)	7	—	2.565	3.310	2-591651-2
—	(02)	7	—	2.565	3.310	2-591651-1
—	—	7	—	2.565	3.310	2-591651-0
—	(02)(02)(02)(02)(06)(06)	6	—	2.255	3.000	1-591651-9
—	(04)(04)(03)(03)(02)(02)	6	—	2.255	3.000	1-591651-8
—	(04)(04)(04)(04)(04)(07)	6	—	2.255	3.000	1-591651-7
—	(04)	6	—	2.255	3.000	1-591651-6
—	(02)	6	—	2.255	3.000	1-591651-5
—	—	6	—	2.255	3.000	1-591651-4
—	(02)(02)(02)(07)(07)	5	—	1.945	2.690	1-591651-3
—	—	5	—	1.945	2.690	1-591651-2
—	(04)	4	—	1.635	2.380	1-591651-1
—	(02)	4	—	1.635	2.380	1-591651-0
—	(04)(04)(05)	3	—	1.325	2.070	591651-9
—	(02)	3	—	1.325	2.070	591651-8
—	(02)(05)	2	—	1.015	1.760	591651-7
—	(04)(03)	2	—	1.015	1.760	591651-6
—	(04)	2	—	1.015	1.760	591651-5
—	(02)	2	—	1.015	1.760	591651-4
—	(07)	1	—	.705	1.450	591651-3
—	(04)	1	—	.705	1.450	591651-2
—	(02)	1	—	.705	1.450	591651-1
MARKING 	BUSSING ARRANGEMENT 	NUMBER OF MODULES	DIM. C	DIM. B	DIM. A	PART NO

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS:
INCHES



MATERIAL
—

TOLERANCES UNLESS OTHERWISE SPECIFIED:

0 PLC ± -
1 PLC ± -
2 PLC ± -
3 PLC ± .005
4 PLC ± -
ANGLES ± -
FINISH
—

DWN
N.FRITZ
9-12-93

CHK
R.RYAN
9-13-93

APVD
R.RYAN
9-13-93

PRODUCT SPEC
—

APPLICATION SPEC
—

WEIGHT
—

CUSTOMER DRAWING

 Tyco Electronics Corporation
Harrisburg, PA 17105-3608

NAME
RAIL,FEED-BACK,SIZE 20,ENVIRONMENTAL,
1 ROW,TJ ASSY
—

SIZE
A2

CAGE CODE
00779

DRAWING NO
C=591651

RESTRICTED TO
—

SCALE
1:1

SHEET
2 of 2

REV
A