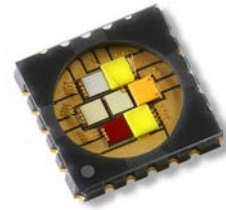


PRELIMINARY

LuxiGen™ Multi-Color Emitter Series
LZ7 Plus Flat Lens Emitter
RGB – PC Amber – Cyan – PC Lime

LZ7-04M2PD



Key Features

- 6-color surface mount ceramic LED package with integrated flat glass lens
- 60W max power dissipation in a small 7.0mm x 7.0mm emitter footprint
- Red, Green, Blue, PC Amber, Cyan and PC Lime enables richer and wider color combination for more sophisticated color mixing
- Compact 3.4mm x 3.4mm Light Emitting Surface (LES) and low profile package maximize coupling efficiency into secondary optics
- Thermal resistance of 0.8 °C/W
- Electrically neutral thermal path
- JEDEC Level 1 for Moisture Sensitivity Level
- Lead (Pb) free and RoHS compliant

Typical Applications

- Stage and Studio Lighting
- Effect Lighting
- Accent Lighting
- Display Lighting
- Architectural Lighting

Description

The LZ7 flat lens emitter contains 6 different colors LED dies closely packed in a low thermal resistance package with integrated glass window. The addition of PC Amber, Cyan and PC Lime to the traditional RGB colors enables richer and wider color combination for more sophisticated color mixing. The compact 3.4mm x 3.4mm LES, low profile package and glass window, allows maximum coupling efficiency into the zoom optics, mixing rods, light pipes and other secondary optics. The high quality materials used in the package are chosen to maximize light output and minimize stresses which results in monumental reliability and lumen maintenance.

Notes

This product emits Blue light, which can be hazardous depending on total system configuration (including, but not limited to optics, drive current and temperature). Do not stare directly into the beam and observe safety precaution given in IEC 62471 when operating this product.

Part number options

Base part number

Part number	Description
LZ7-04M2PD-0000	LZ7 Plus RGB-PC Amber-Cyan-PC Lime flat lens emitter
LZ7-A4M2PD-0000	LZ7 Plus RGB-PC Amber-Cyan-PC Lime flat lens emitter on 7 channel MCPCB

Bin kit option codes

M2, Red-Green-Blue-PC Amber-Cyan-PC Lime			
Kit number suffix	Min flux Bin	Color Bin Ranges	Description
0000	06R	R05-R06	Red, full distribution flux; full distribution wavelength
	26G	G06-G07	Green, full distribution flux; full distribution wavelength
	09B	B05	Blue, full distribution flux; full distribution wavelength
	17A	PCA2	PC Amber, full distribution flux; full distribution wavelength
	03C	C03	Cyan, full distribution flux; full distribution wavelength
	02L	PCL	PC Lime full distribution flux, full distribution wavelength

Flux Bins [Preliminary]

Table 1:

Bin Code	Minimum Flux @ $I_F = 1000\text{mA}^{[1]}$						Maximum Flux @ $I_F = 1000\text{mA}^{[1]}$					
	lm	lm	W	lm	lm	lm	lm	lm	W	lm	lm	lm
	1x Red	1x Green	1x Blue	1x PC Amber	1x Cyan	2x PC Lime	1x Red	1x Green	1x Blue	1x PC Amber	1x Cyan	2x PC Lime
06R	75						105					
26G		160						280				
09B			1.0						1.5			
17A				90						175		
03C					85						156	
02L						495						1000

Notes for Table 1:

- Flux performance is measured at 10ms pulse, $T_C = 25^\circ\text{C}$. LED Engin maintains a tolerance of $\pm 10\%$ on flux measurements.

Wavelength Bins

Table 2:

Bin Code	Minimum Dominant Wavelength (λ_D) @ $I_F = 1000\text{mA}^{[1,2]}$ (nm)				Maximum Dominant Wavelength (λ_D) @ $I_F = 1000\text{mA}^{[1,2]}$ (nm)			
	1x Red	1x Green	1x Blue	1x Cyan	1x Red	1x Green	1x Blue	1x Cyan
R05	617				622			
R06	622				627			
G06		519				522		
G07		522				525		
B05			449				453	
C03				495				502

Notes for Table 2:

- Wavelength is measured at 10ms pulse, $T_C = 25^\circ\text{C}$.
- LED Engin maintains a tolerance of $\pm 1.0\text{nm}$ on dominant wavelength measurements.

Forward Voltage Bin

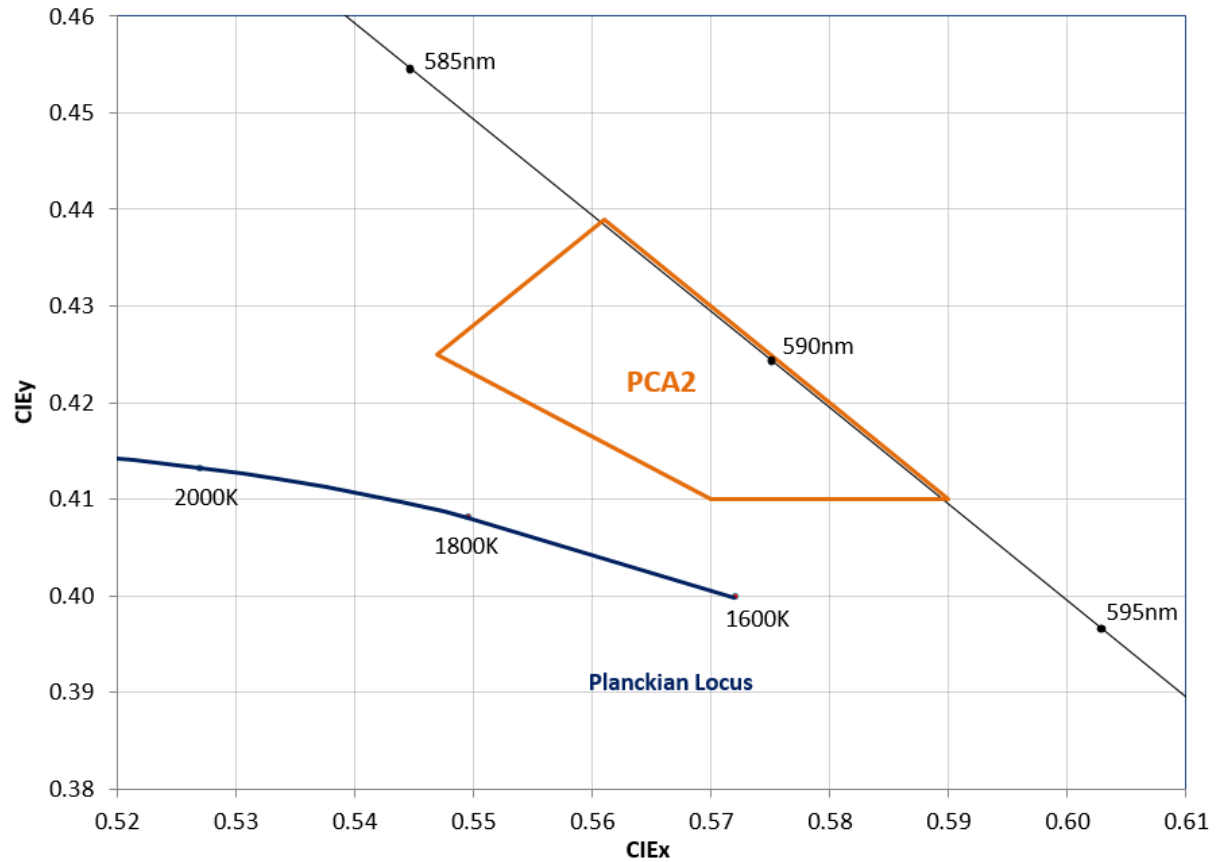
Table 3:

Bin Code	Minimum Forward Voltage (V_F) @ $I_F = 1000\text{mA}^{[1]}$ (V)						Maximum Forward Voltage (V_F) @ $I_F = 1000\text{mA}^{[1]}$ (V)					
	1x Red	1x Green	1x Blue	1x PC Amber	1x Cyan	2x PC Lime	1x Red	1x Green	1x Blue	1x PC Amber	1x Cyan	2x PC Lime
0	1.8	3.0	2.7	2.8	2.9	5.4	2.8	4.1	3.4	3.8	4.0	6.8

Notes for Table 3:

- Forward voltage is measured at 10ms pulse, $T_C = 25^\circ\text{C}$. LED Engin maintains a tolerance of $\pm 0.04\text{V}$ /die for forward voltage measurements.

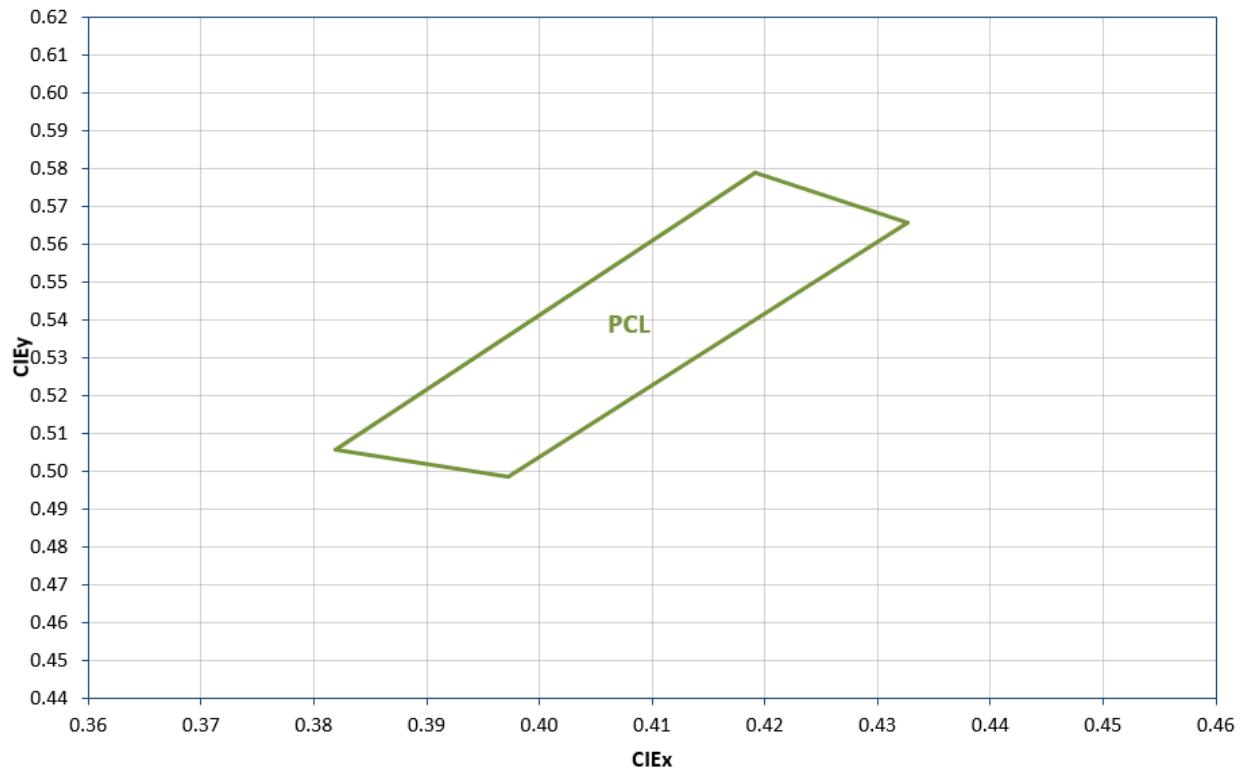
PC Amber Chromaticity Group



PC Amber Bin Coordinates

Bin Code	CIEx	CIEy
PCA2	0.5469	0.4249
	0.5700	0.4100
	0.5900	0.4100
	0.5610	0.4390
	0.5469	0.4249

PC Lime Chromaticity Group



Standard Chromaticity Groups plotted on excerpt from the CIE 1931 (2°) x-y Chromaticity Diagram. Coordinates are listed below.

PC Lime Bin Coordinates

Bin Code	CIEx	CIEy
PCL	0.3819	0.5055
	0.4191	0.5790
	0.4327	0.5655
	0.3972	0.4986
	0.3819	0.5055

Note:

1. For binning purposes, both PC Lime dies are connected in series.

Absolute Maximum Ratings

Table 4:

Parameter	Symbol	Value	Unit
DC Forward Current ^[1] (per die)			
Red	$I_{F(MAX)}$	2500	mA
Green, Blue		3000	
PC Amber		1500	
Cyan		1000	
PC Lime		2500	
Power Dissipation	P_d	60	W
Reverse Voltage	V_R	See Note 3	V
Storage Temperature	T_{std}	-40 ~ +150	°C
Junction Temperature	$T_{J(MAX)}$	125	°C
Soldering Temperature ^[4]	T_{sol}	260	°C
Allowable Reflow Cycles		6	

Notes for Table 4:

- Maximum DC forward current is determined by the overall thermal resistance and ambient temperature. Follow the curves in Figure 11 for current derating.
- Pulse forward current conditions: Pulse Width $\leq 10\text{msec}$ and Duty Cycle $\leq 10\%$.
- LEDs are not designed to be reverse biased.
- Solder conditions per JEDEC 020D. See Reflow Soldering Profile Figure 3.
- LED Engin recommends taking reasonable precautions towards possible ESD damages and handling the emitter in an electrostatic protected area (EPA). An EPA may be adequately protected by ESD controls as outlined in ANSI/ESD S6.1.

Optical Characteristics @ $T_c = 25^\circ\text{C}$

Table 5:

Parameter	Symbol	Typical						Unit
		1xRed	1xGreen	1xBlue ^[1]	1xPC Amber	1xCyan	2xPC Lime	
Luminous Flux (@ $I_F = 1000\text{mA}$)	Φ_V	95	180	42 (1.2W)	140	135	620	lm
Luminous Flux (@ I_{F_Max})	Φ_V	190	340	97 (2.8W)	182	135	1240	lm
Dominant Wavelength (@ $I_F = 1000\text{mA}$)	λ_D	623	520	451	590	500		nm
Viewing Angle ^[2]	$2\theta_{\frac{1}{2}}$				114			Degrees
Total Included Angle ^[3]	$\theta_{0.9}$				156			Degrees

Notes for Table 5:

- When operating the Blue LED, observe IEC 62471 Risk Group 3 rating. Do not stare into the beam.
- Viewing Angle is the off axis angle from emitter centerline where the luminous intensity is $\frac{1}{2}$ of the peak value.
- Total Included Angle is the total angle that includes 90% of the total luminous flux.

Electrical Characteristics @ $T_c = 25^\circ\text{C}$

Table 6:

Parameter	Symbol							Unit
		1xRed	1xGreen	1xBlue	1xPC Amber	1xCyan	2x PC Lime	
Forward Voltage (@ $I_F = 1000\text{mA}$)	V_F	2.4	3.5	3.2	3.6	3.8	6.4	V
Temperature Coefficient of Forward Voltage	$\Delta V_F / \Delta T_J$	-1.9	-4.2	-1.8	-3.2	-2.6	-3.6	mV/°C
Thermal Resistance (Junction to Case)	RO_{J-C}				0.8			°C/W

IPC/JEDEC Moisture Sensitivity Level

Table 7 - IPC/JEDEC J-STD-20D.1 MSL Classification:

Level	Floor Life		Soak Requirements			
	Time	Conditions	Standard		Accelerated	
			Time (hrs)	Conditions	Time (hrs)	Conditions
1	Unlimited	$\leq 30^{\circ}\text{C}/$ 85% RH	168 +5/-0	$85^{\circ}\text{C}/$ 85% RH	n/a	n/a

Notes for Table 7:

- The standard soak time includes a default value of 24 hours for semiconductor manufacturer's exposure time (MET) between bake and bag and includes the maximum time allowed out of the bag at the distributor's facility.

Preliminary

Mechanical Dimensions (mm)

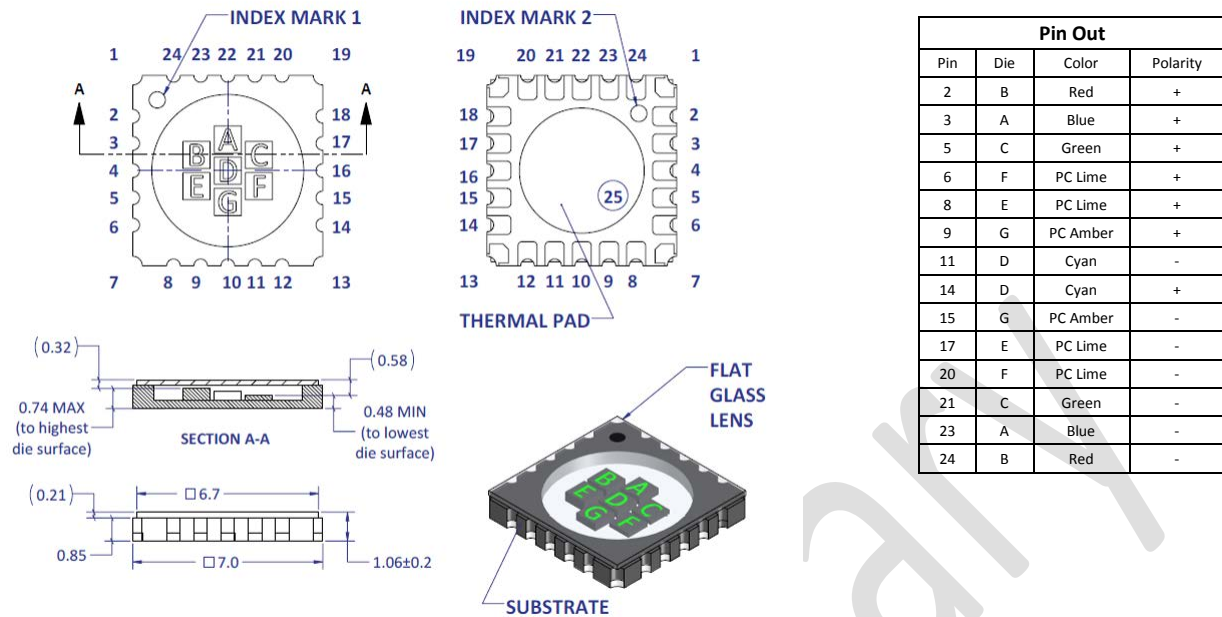


Figure 1: Package Outline Drawing

Notes for Figure 1:

1. Unless otherwise noted, the tolerance = ± 0.20 mm.
2. Thermal contact, Pad 25, is electrically neutral.
3. Temperature measurement point: side ceramic closest to the Ts point

Recommended Solder Pad Layout (mm) – Pedestal MCPCB Design

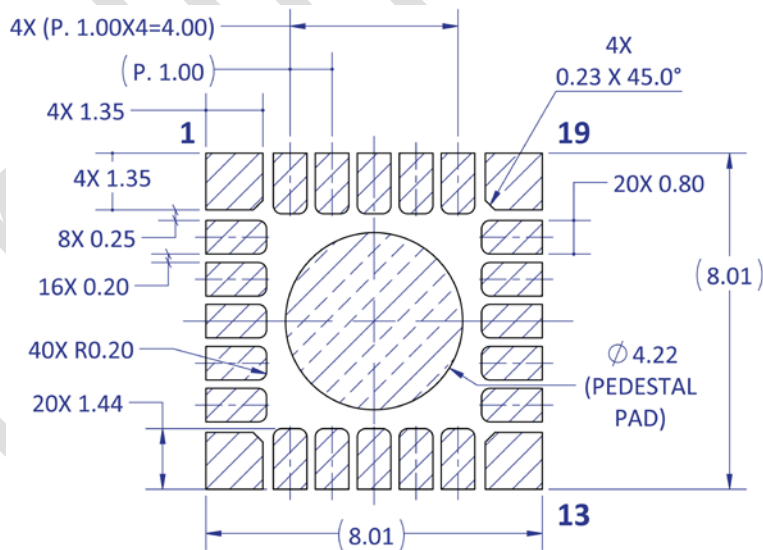


Figure 2a: Recommended solder pad layout for anode, cathode, and thermal pad for pedestal design

Note for Figure 2a:

1. Unless otherwise noted, the tolerance = ± 0.20 mm.
2. Pedestal MCPCB allows the emitter thermal slug to be soldered directly to the metal core of the MCPCB. Such MCPCB eliminate the high thermal resistance dielectric layer that standard MCPCB technologies use in between the emitter thermal slug and the metal core of the MCPCB, thus lowering the overall system thermal resistance.
3. LED Engin recommends x-ray sample monitoring for solder voids underneath the emitter thermal slug. The total area covered by solder voids should be less than 20% of the total emitter thermal slug area. Excessive solder voids will increase the emitter to MCPCB thermal resistance and may lead to higher failure rates due to thermal over stress.

Reflow Soldering Profile

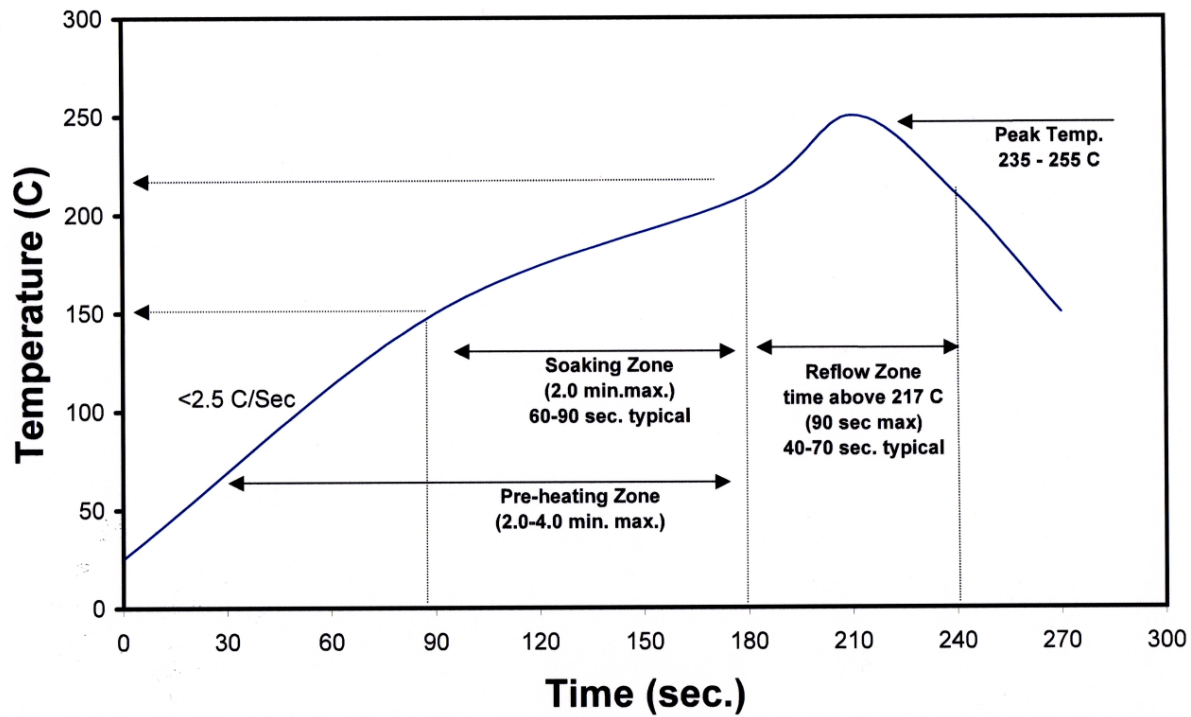


Figure 3: Reflow soldering profile for lead free soldering

Typical Radiation Pattern

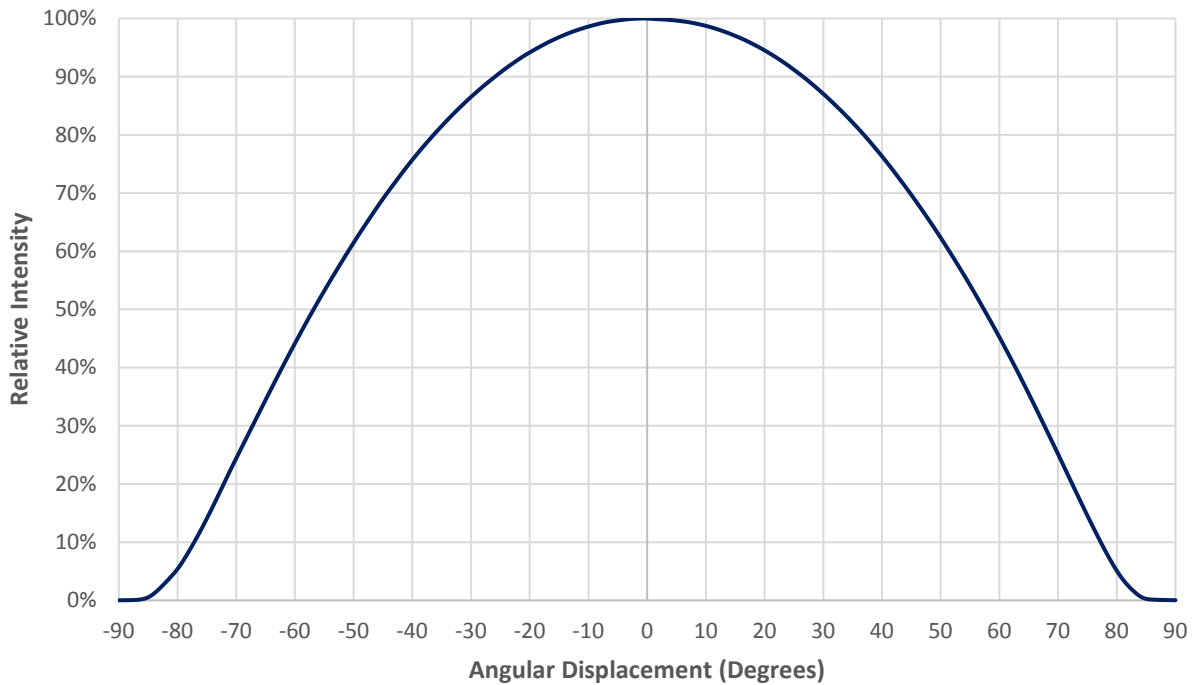


Figure 4: Typical representative spatial radiation pattern – all dies on

Typical Relative Spectral Power Distribution

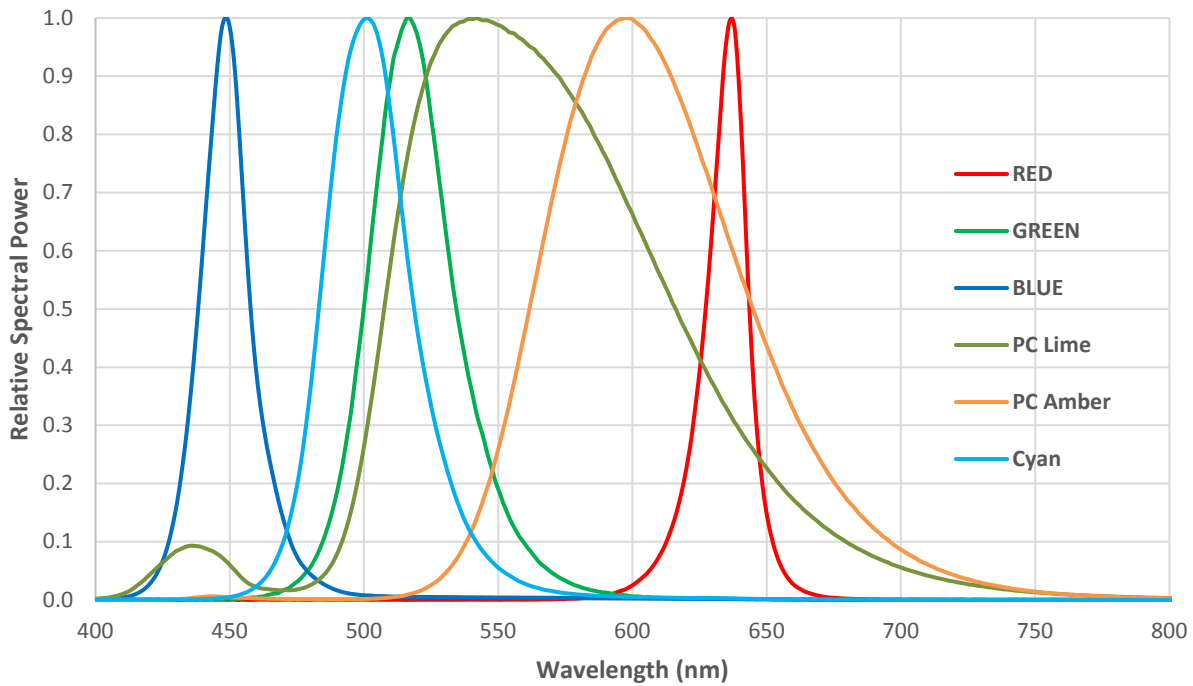


Figure 5: Typical relative spectral power vs. wavelength @ $T_c = 25^\circ\text{C}$, 1000mA, pulse

Typical Forward Current Characteristics

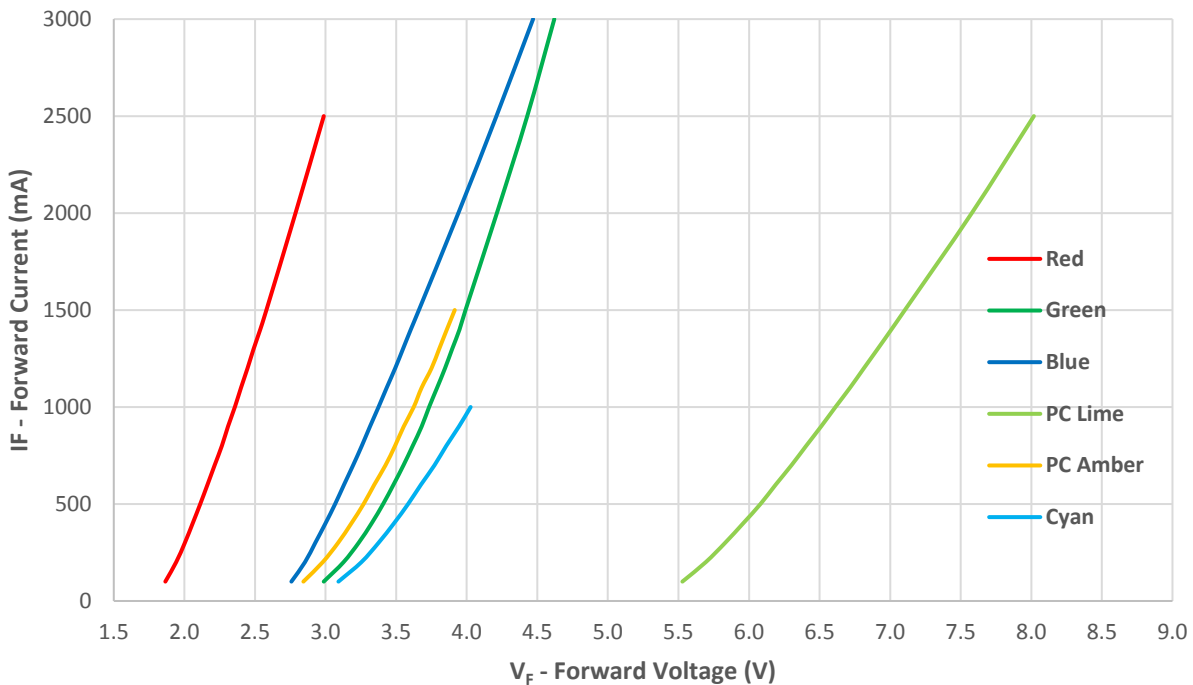


Figure 6: Typical forward current vs. forward voltage @ $T_c = 25^\circ\text{C}$, pulse

Note: PC Lime curve represents forward voltage of 2 PC Lime dies connected in series

Typical Relative Flux over Current

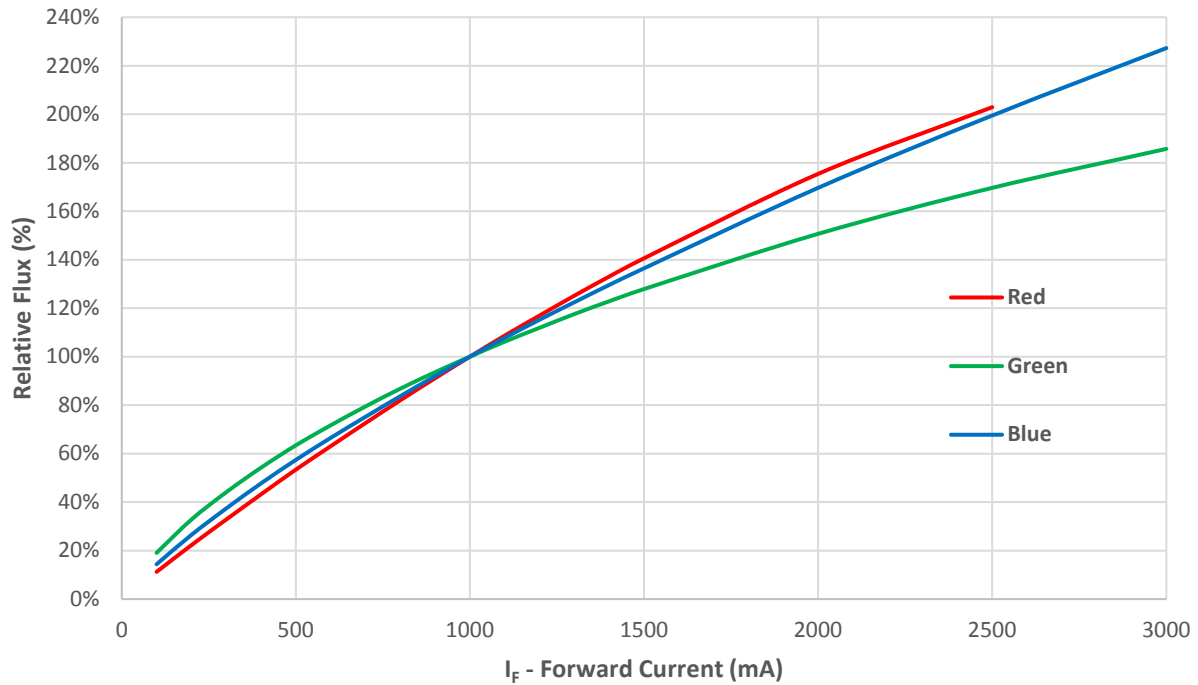


Figure 7a: Typical relative luminous flux vs. forward current @ $T_C = 25^\circ\text{C}$, pulse – R, G, B

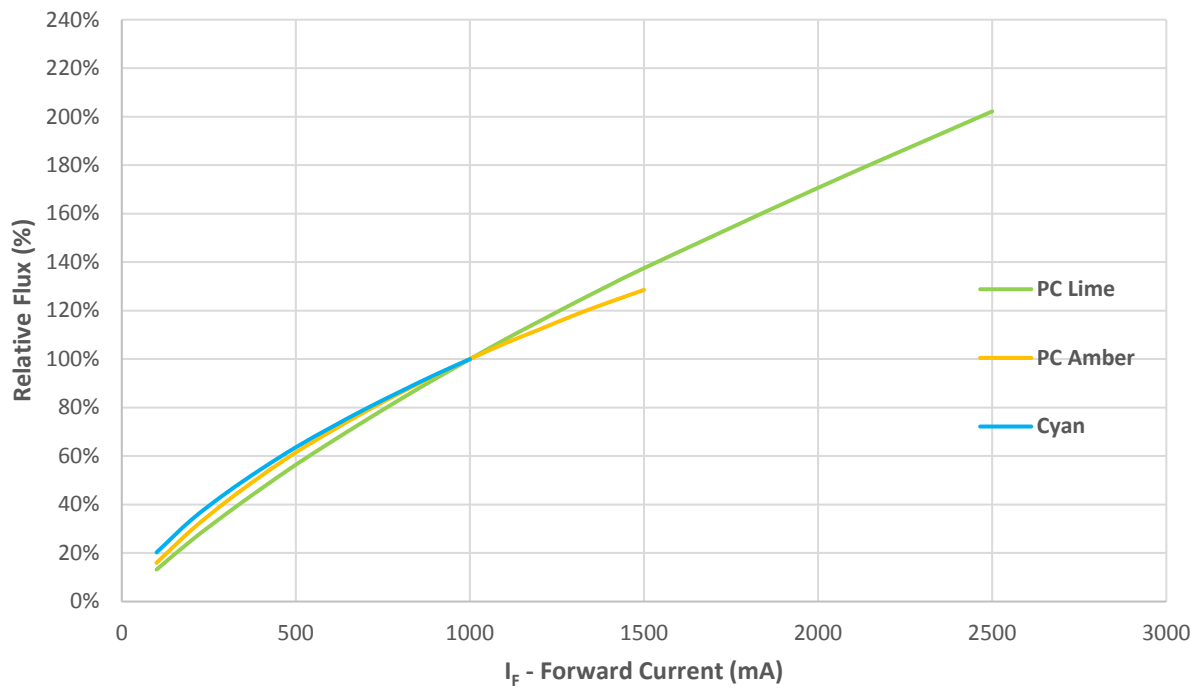


Figure 7b: Typical relative luminous flux vs. forward current @ $T_C = 25^\circ\text{C}$, pulse – PCL, PCA, Cyan

Typical Relative Flux over Temperature

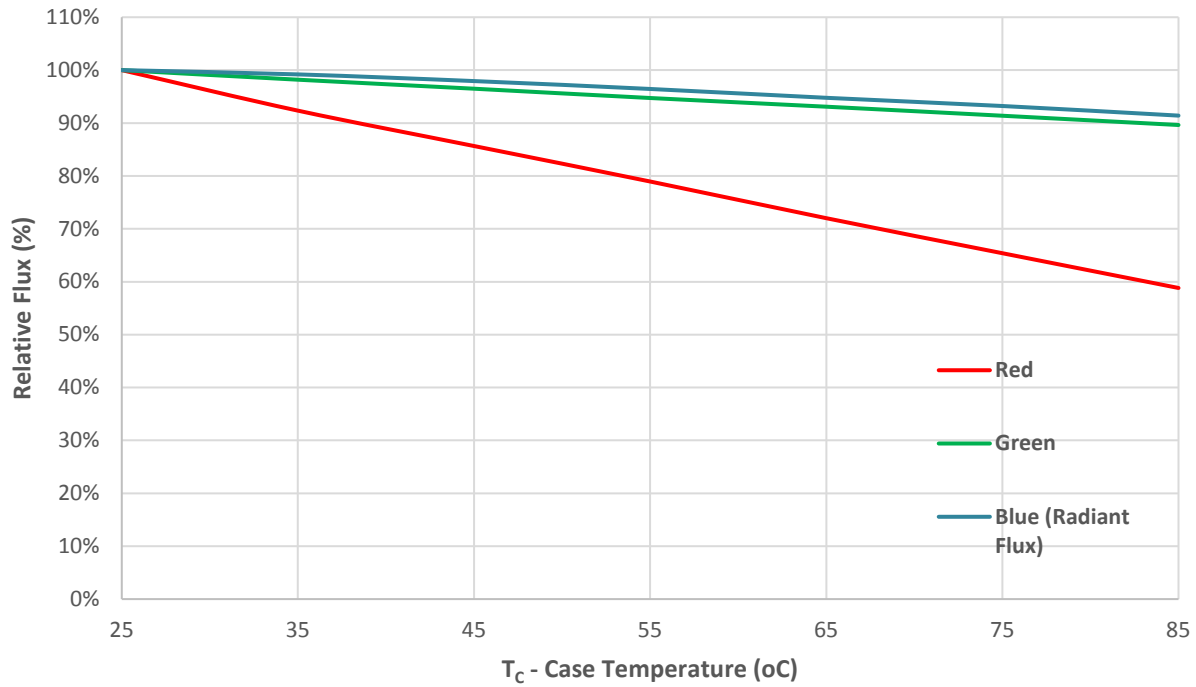


Figure 8a: Typical relative luminous flux vs. case temperature @1000mA, pulse – R, G, B

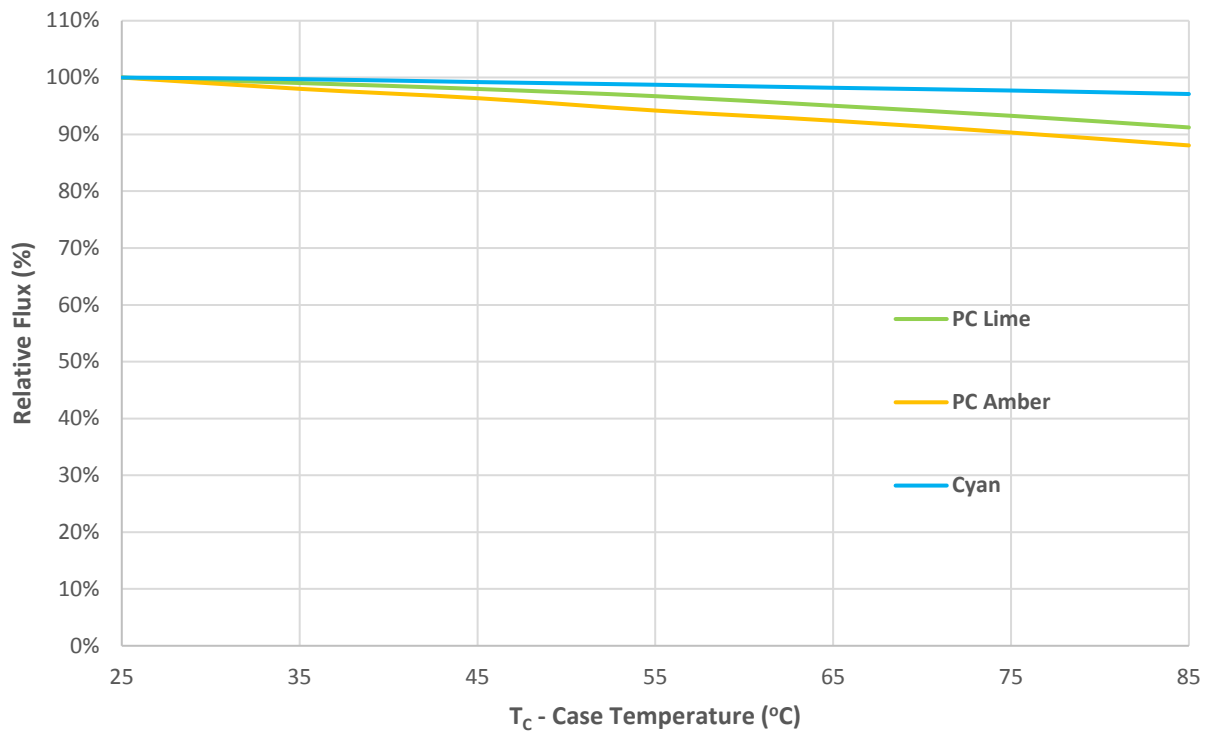


Figure 8b: Typical relative luminous flux vs. case temperature @ 1000mA, pulse – PCL, PCA, Cyan

Typical Dominant Wavelength Shift over Current

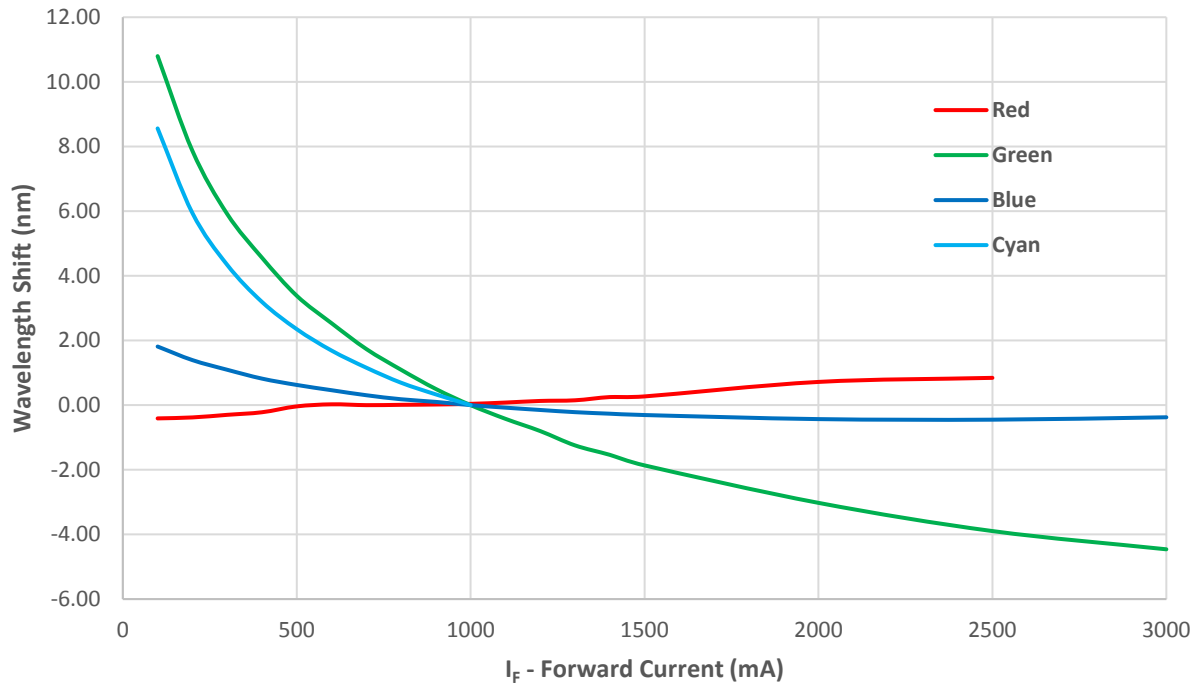


Figure 9a: Typical dominant wavelength shift vs. forward current @ $T_c = 25^\circ\text{C}$, pulse – R, G, B, Cyan

Typical Chromaticity Coordinate Shift over Current

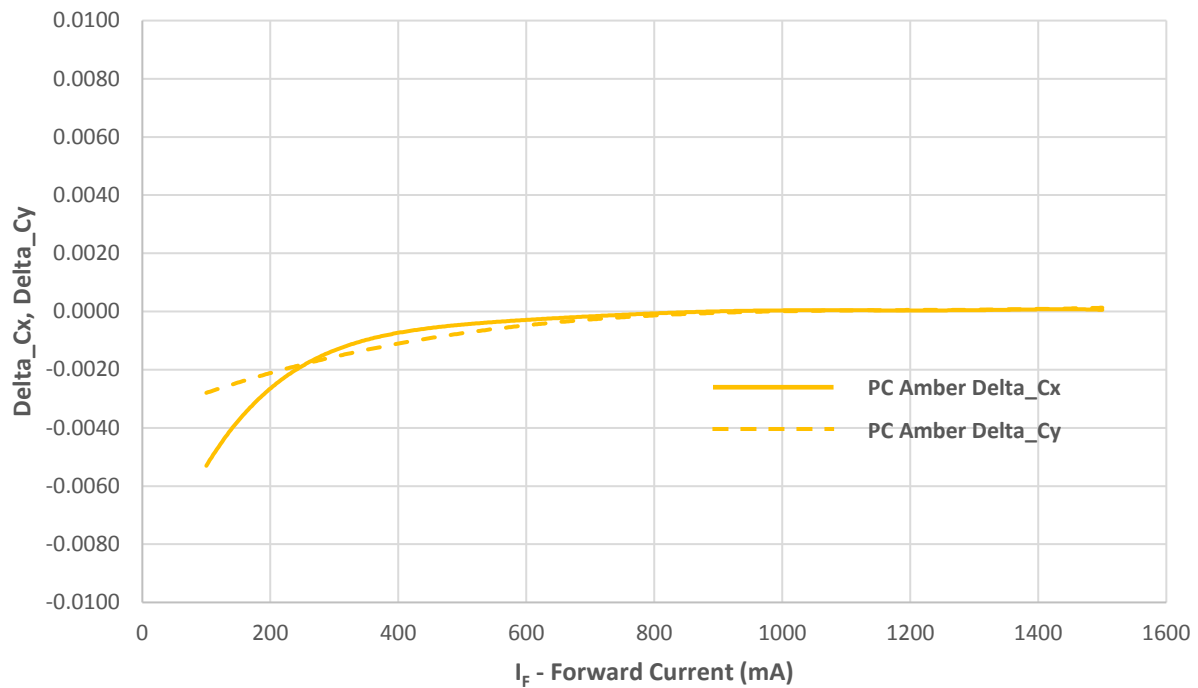


Figure 9b: Typical chromaticity coordinate shift vs. forward current @ $T_c = 25^\circ\text{C}$, pulse – PC Amber

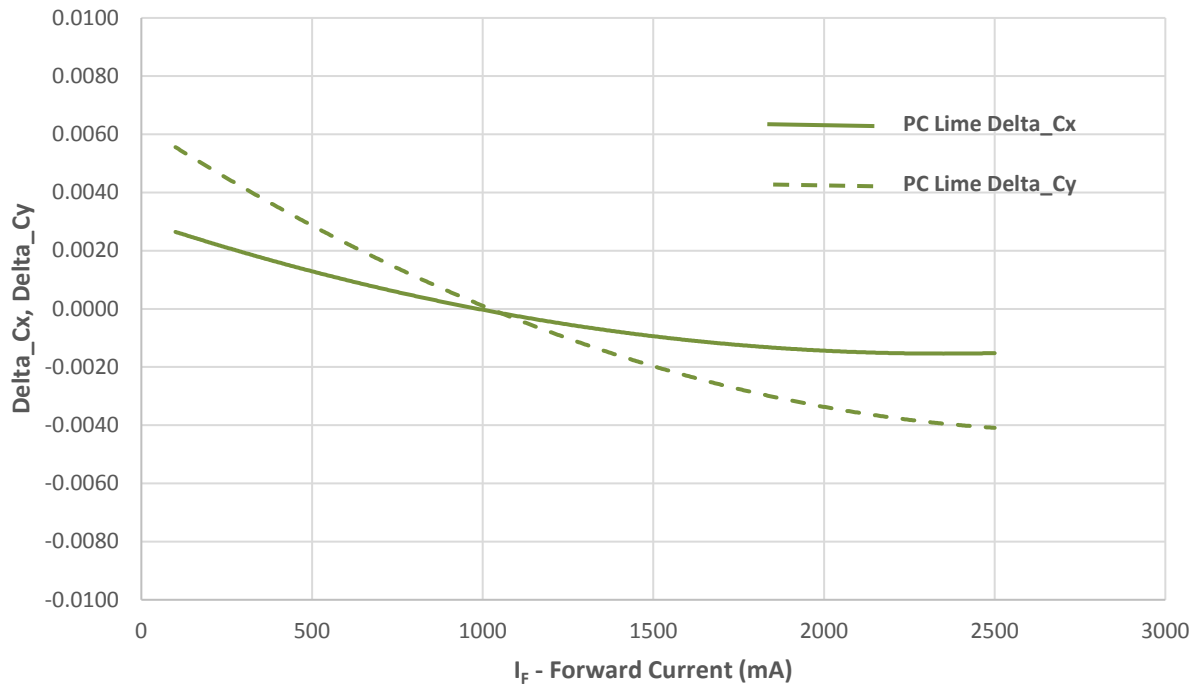


Figure 9c: Typical chromaticity coordinate shift vs. forward current @ $T_c = 25^\circ\text{C}$, pulse – PC Lime

Typical Dominant Wavelength Shift over Temperature

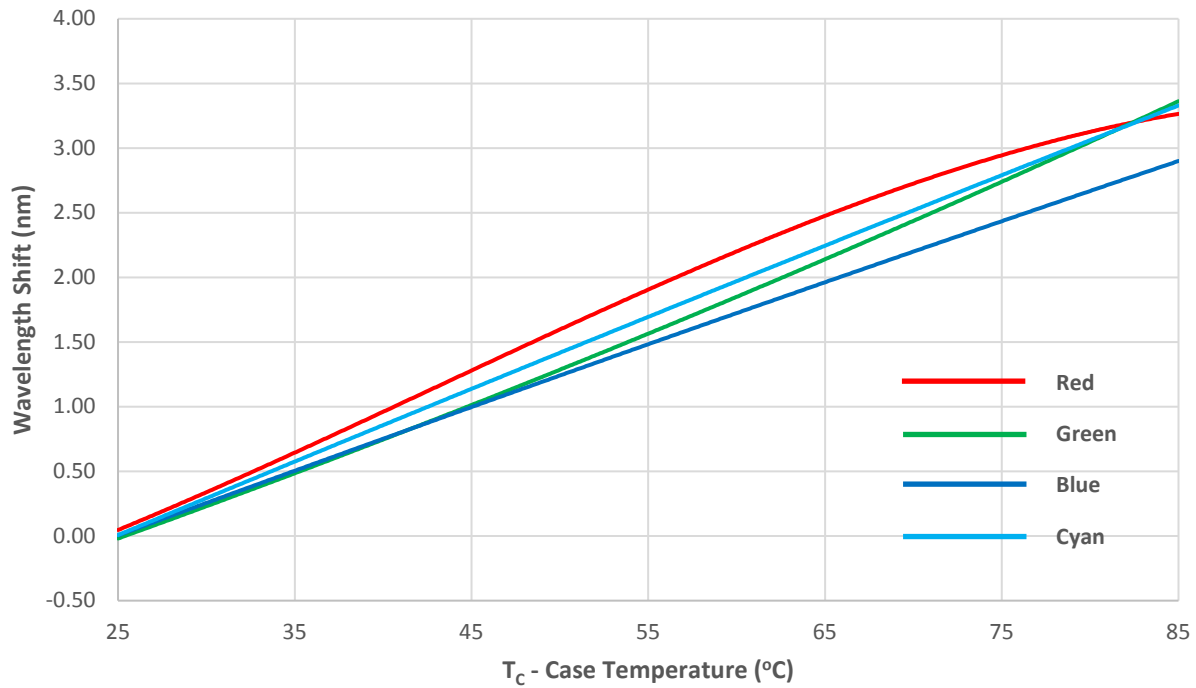


Figure 10a: Typical dominant wavelength shift vs. case temperature @ 1000mA, pulse – R, G, B, Cyan

Typical Chromaticity Coordinate Shift over Temperature

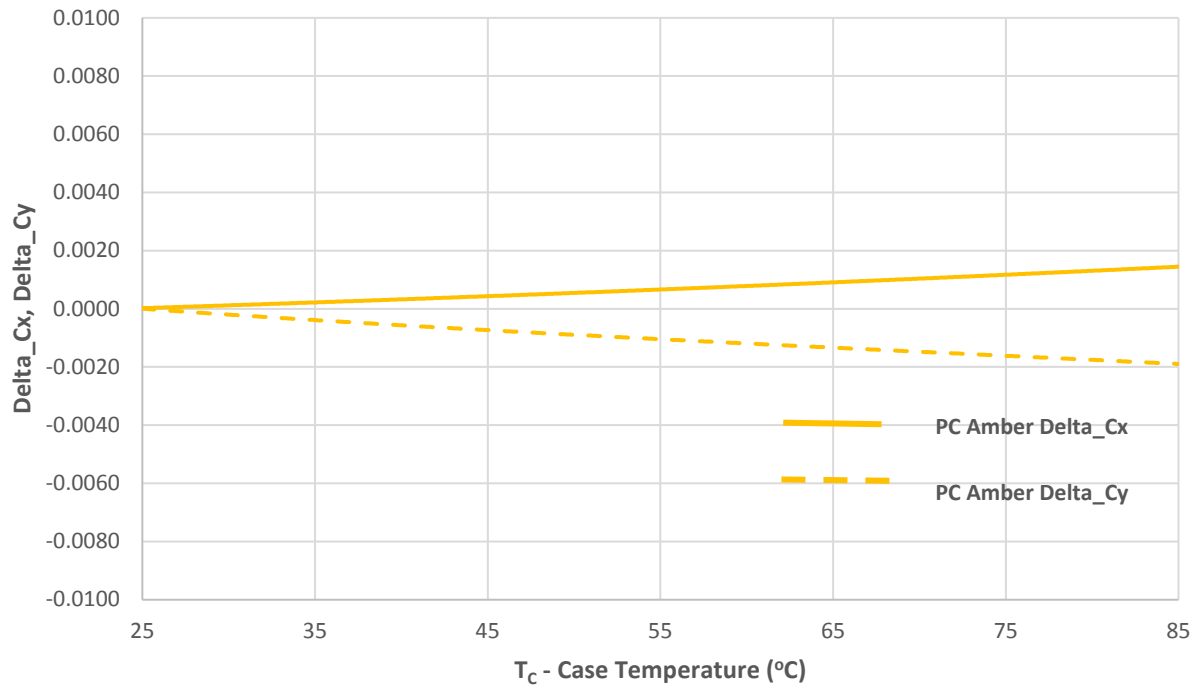


Figure 10b: Typical chromaticity coordinate shift vs. case temperature @1000mA, pulse – PC Amber

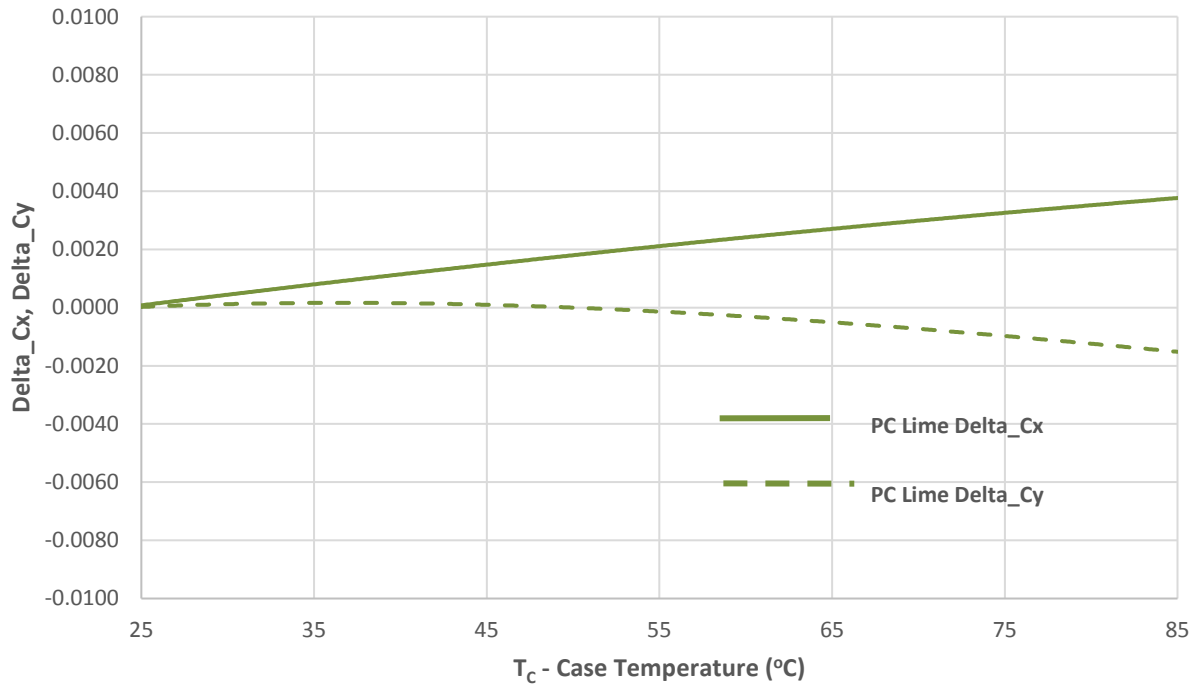


Figure 10c: Typical chromaticity coordinate shift vs. case temperature @ 1000mA, pulse – PC Lime

Preliminary

Current De-rating [TBD]

Figure 11: Maximum forward current vs. ambient temperature

Notes for Figure 11:

1. Maximum current assumes that all 7 LED die are operating concurrently at the same current.
2. RO_{J-C} [Junction to Case Thermal Resistance] for LZ7-04M2PD is 0.8°C/W.
3. RO_{J-A} [Junction to Ambient Thermal Resistance] = RO_{J-C} + RO_{C-A} [Case to Ambient Thermal Resistance].

Emitter Tape and Reel Specifications (mm)

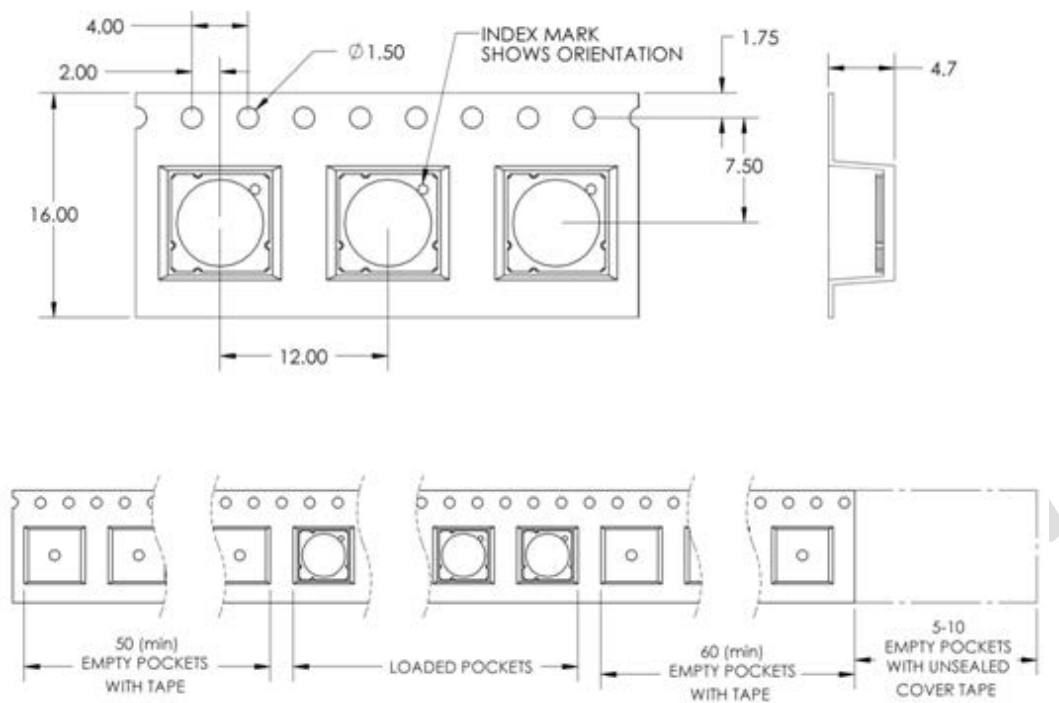


Figure 12: Emitter carrier tape specifications (mm).

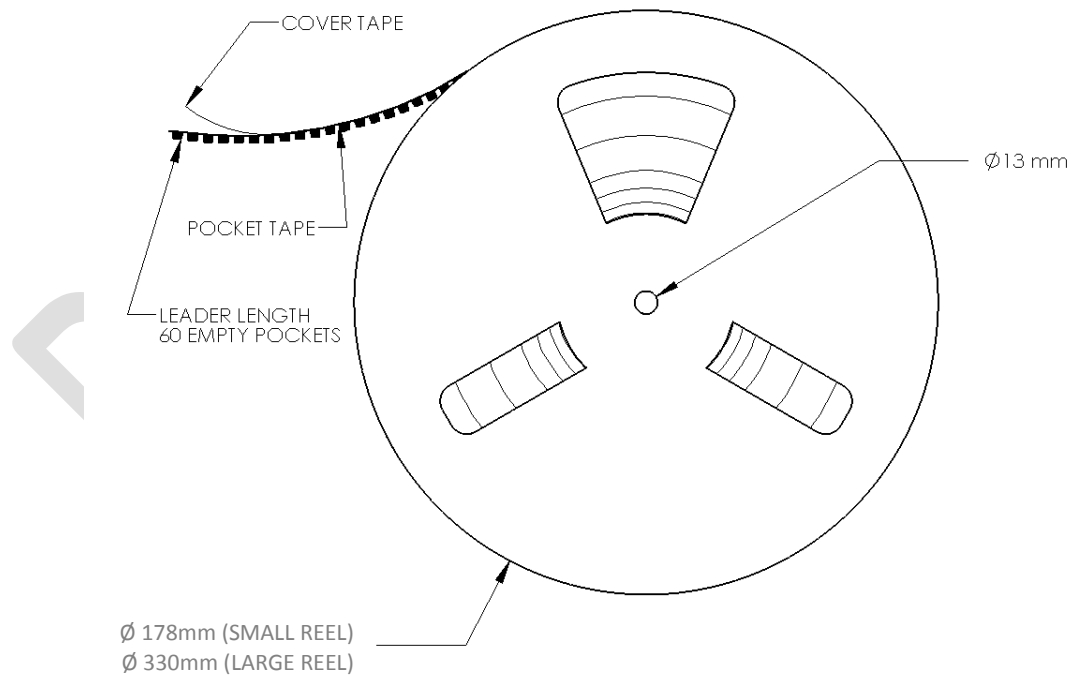


Figure 13: Emitter reel specifications (mm).

Notes for Figure 13:

1. Small reel quantity: up to 250 emitters
2. Large reel quantity: 250-2000 emitters.
3. Single flux bin and single wavelength bin per reel.

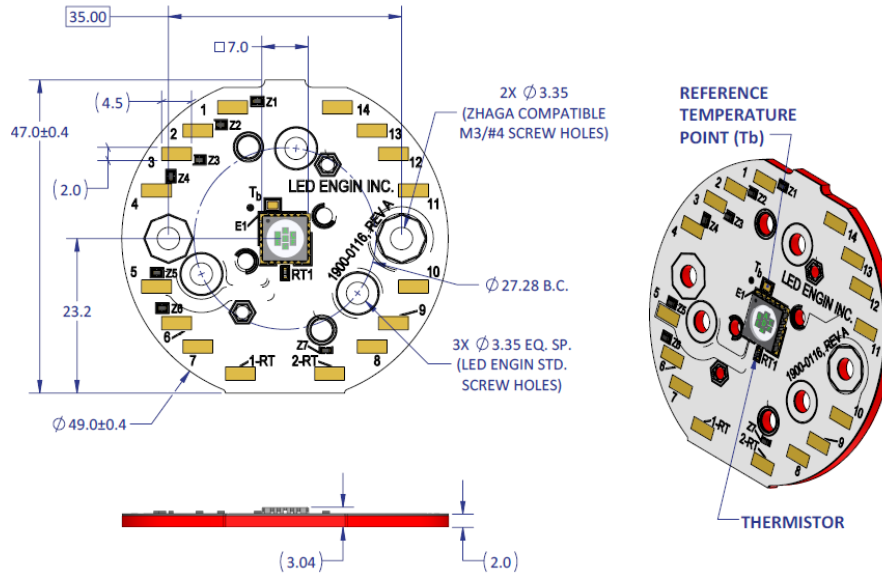
LZ7 MCPCB Family

Part number	Type of MCPCB	Dimension (mm)	Emitter + MCPCB Thermal Resistance (°C/W)	Typical V_f (V)	Typical I_f (mA)
LZ7-Axxxxx	7-channel	38.3 x 31.2	$0.8 + 0.1 = 0.9$		1000

Preliminary

LZ7-Axxxxx

7 channel, MCPCB (7x1) Dimensions (mm)



Notes:

- Unless otherwise noted, the tolerance = ± 0.2 mm.
- Standard screw refers to M3 or #4-40 screw.
- The thermal resistance of the MCPCB is: R_{ΘC-B} 0.1°C/W

Components used

MCPCB: MHE-301 copper (Rayben)
Thermistor: NCP15XH103F03RC (Murata)

Pad layout			
Ch.	MCPCB Pad	Die/ Color	Function
1	1	B/ Red	Anode +
	14		Cathode -
2	2	A/ Blue	Anode +
	13		Cathode -
3	3	C/ Green	Anode +
	12		Cathode -
4	4	F/ PC Lime	Anode +
	11		Cathode -
5	5	E/ PC Lime	Anode +
	10		Cathode -
6	6	G/ PC Amber	Anode +
	9		Cathode -
7	7	D/ Cyan	Cathode -
	8		Anode +
T	1-RT	NTC	10kOhm NTC
	2-RT		

Application Guidelines

MCPCB Assembly Recommendations

A good thermal design requires an efficient heat transfer from the MCPCB to the heat sink. In order to minimize air gaps in between the MCPCB and the heat sink, it is common practice to use thermal interface materials such as thermal pastes, thermal pads, phase change materials and thermal epoxies. Each material has its pros and cons depending on the design. Thermal interface materials are most efficient when the mating surfaces of the MCPCB and the heat sink are flat and smooth. Rough and uneven surfaces may cause gaps with higher thermal resistances, increasing the overall thermal resistance of this interface. It is critical that the thermal resistance of the interface is low, allowing for an efficient heat transfer to the heat sink and keeping MCPCB temperatures low.

When optimizing the thermal performance, attention must also be paid to the amount of stress that is applied on the MCPCB. Too much stress can cause the ceramic emitter to crack. To relax some of the stress, it is advisable to use plastic washers between the screw head and the MCPCB and to follow the torque range listed below. For applications where the heat sink temperature can be above 50°C, it is recommended to use high temperature and rigid plastic washers, such as polycarbonate or glass-filled nylon.

LED Engin recommends the use of the following thermal interface materials:

1. Bergquist's Gap Pad 5000S35, 0.020in thick
 - Part Number: Gap Pad® 5000S35 0.020in/0.508mm
 - Thickness: 0.020in/0.508mm
 - Thermal conductivity: 5 W/m-K
 - Continuous use max temperature: 200°C
 - Using M3 Screw (or #4 screw), with polycarbonate or glass-filled nylon washer (#4) the recommended torque range is: 20 to 25 oz-in (1.25 to 1.56 lbf-in or 0.14 to 0.18 N-m)
2. 3M's Acrylic Interface Pad 5590H
 - Part number: 5590H @ 0.5mm
 - Thickness: 0.020in/0.508mm
 - Thermal conductivity: 3 W/m-K
 - Continuous use max temperature: 100°C
 - Using M3 Screw (or #4 screw), with polycarbonate or glass-filled nylon washer (#4) the recommended torque range is: 20 to 25 oz-in (1.25 to 1.56 lbf-in or 0.14 to 0.18 N-m)

Mechanical Mounting Considerations

The mounting of MCPCB assembly is a critical process step. Excessive mechanical stress build up in the MCPCB can cause the MCPCB to warp which can lead to emitter substrate cracking and subsequent cracking of the LED dies

LED Engin recommends the following steps to avoid mechanical stress build up in the MCPCB:

- Inspect MCPCB and heat sink for flatness and smoothness.
- Select appropriate torque for mounting screws. Screw torque depends on the MCPCB mounting method (thermal interface materials, screws, and washer).
- Always use three M3 or #4-40 screws with #4 washers.
- When fastening the three screws, it is recommended to tighten the screws in multiple small steps. This method avoids building stress by tilting the MCPCB when one screw is tightened in a single step.
- Always use plastic washers in combinations with the three screws. This avoids high point contact stress on the screw head to MCPCB interface, in case the screw is not seated perpendicular.
- In designs with non-tapped holes using self-tapping screws, it is common practice to follow a method of three turns tapping a hole clockwise, followed by half a turn anti-clockwise, until the appropriate torque is reached.

Wire Soldering

- To ease soldering wire to MCPCB process, it is advised to preheat the MCPCB on a hot plate of 125-150°C. Subsequently, apply the solder and additional heat from the solder iron will initiate a good solder reflow. It is recommended to use a solder iron of more than 60W.
- It is advised to use lead-free, no-clean solder. For example: SN-96.5 AG-3.0 CU 0.5 #58/275 from Kester (pn: 24-7068-7601)

Preliminary

About LED Engin

LED Engin, an OSRAM business based in California's Silicon Valley, develops, manufactures, and sells advanced LED emitters, optics and light engines to create uncompromised lighting experiences for a wide range of entertainment, architectural, general lighting and specialty applications. LuxiGen™ multi-die emitter and secondary lens combinations reliably deliver industry-leading flux density, upwards of 5000 quality lumens to a target, in a wide spectrum of colors including whites, tunable whites, multi-color and UV LEDs in a unique patented compact ceramic package. Our LuxiTune™ series of tunable white lighting modules leverage our LuxiGen emitters and lenses to deliver quality, control, freedom and high density tunable white light solutions for a broad range of new recessed and downlighting applications. The small size, yet remarkably powerful beam output and superior in-source color mixing, allows for a previously unobtainable freedom of design wherever high-flux density, directional light is required. LED Engin is committed to providing products that conserve natural resources and reduce greenhouse emissions; and reserves the right to make changes to improve performance without notice.

For more information, please contact sales@ledengin.com or +1 408 922-7200.

Preliminary