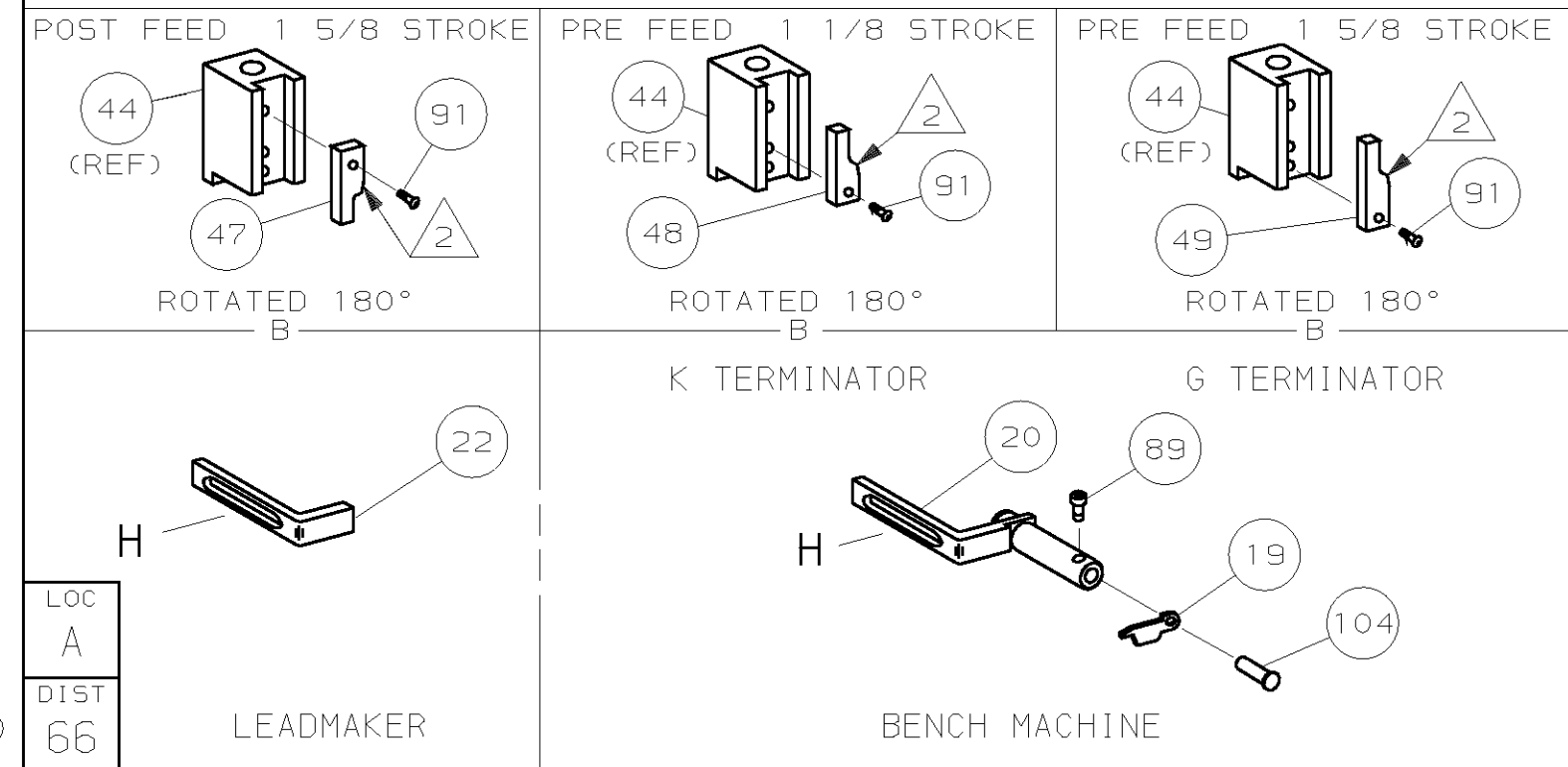


CAGE CODE 00779	CUSTOMER AND ASSEMBLY DRAWING	RESTRICTED TO —
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AFTER T THREADS.							
		A	REVD				
	P	F	L	T	R	REVISION RECORD	
	4			3			

DIMENSIONS IN INCHES. DO NOT SCALE PRINT.		MATL -		HT TR -		FIN -	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		OR 11AUG04 APP 11AUG04 C ERISMAN T, ELB IN				AMP Incorporated Harrisburg, PA 17105-3508	
2 PLC DEC ±		CHK - REL -					
3 PLC DEC ±		4 PLC DEC ±					
ANGLES ±		NAME SIDE FEED HDM APPLICATOR		MACHINE		REF	
SURF TEXTURE: ✓		SCALE - [D] DWG NO 1385807		MINI		APPL	
REMOVE BURRS, BREAK SHARP EDGES R.015 MAX		[D]		SHEET 1 of 1		REV A	
CAGE CODE 00779		CUSTOMER AND ASSEMBLY DRAWING					RESTRICTED TO -



- 1 RECOMMENDED SPARE PARTS.
 - 2 GREASE LIGHTLY.
 - 3 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE.
 - 4 SEE DRAWING FOR COMPONENTS
 - 5 CUT TO LENGTH AT ASSEMBLY.
 - 6 THIS APPLICATOR APPLIES TERMINAL WITH A SEAL.
 - 7 APPLY TORQ-SEAL IN ALLEN SOCKET TO FILL HOLE AFTER FLAT HD HAS BEEN ADJUSTED TO CORRECT HEIGHT AT QUALIFICATION. APPLY PN 1-23419-5 LOC-TITE TO THREADS.