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LOC

DIST

REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD

D

C

B

A

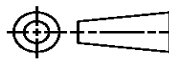
REPLACED BY OCEAN STYLE APPLICATOR PART NUMBER

FOR REPLACEMENT PARTS FOR APPLICATOR REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED) WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS:



TOLERANCES UNLESS OTHERWISE SPECIFIED:

0 PLC	±
1 PLC	±
2 PLC	±
3 PLC	±
4 PLC	±
ANGLES	±

MATERIAL

FINISH

DWN

CHK

APVD

PRODUCT SPEC

APPLICATION SPEC

WEIGHT

TE Connectivity

NAME

SIZE

CAGE CODE

DRAWING NO

RESTRICTED TO

A3

C-

SCALE

SHEET OF

REV

1470-19 (3/11)

Pro/ENGINEER DRAWING

-	1	1	1	1	1	1	1490525-3	DEPRESSOR, WIRE	73			
-	1	1	1	1	1	1	1530001	PRINT, APPLICATOR LOG SHEET	72			
-	1	1	1	1	1	1	1338705-3	DOCUMENTATION PACKAGE	71			
-	2	2	2	2	2	2	1-23147-4	SPRING, DEPRESSOR	70			
-	1	1	1	1	1	1	1490524-1	SPACER, DEPRESSOR	69			
									68			
-	1	1	1	1	1	1	461264-5	PLATE, IDENTIFICATION	67			
-	2	2	2	2	2	2	21017-2	SCR,DRIVE (#2x.19) ID PLATE	66			
-	1	1	1	1	1	1	1424350-1	HOLDER, PIN, WIRED	65			
									64			
-	1	1	1	1	1	1	3-18031-0	SCR,SKT SET (M6X6) RAM	63			
									62			
-	2	2	2	2	2	2	2-18032-5	SCR,SKT SET (M5X20) DRAG	61			
-	1	1	1	1	1	1	18024-7	SCR,BHC (M4X10) ANVIL	60			
-	1	1	1	1	1	1	5-18022-2	SCR,HEX (M4X8) FEED FINGER	59			
-	1	1	1	1	1	1	21028-2	PIN, SPRING	58			
-	1	1	1	1	1	1	1-22278-0	SPRING, HOLD DOWN	57			
-	1	1	1	1	1	1	1338685-1	PAWL, FEED	56			
-	1	1	1	1	1	1	854769-1	DEPRESSOR, PIN	55			
-	4	4	4	4	4	4	18024-8	SCR,BHC (M4x12) SHEAR HOLDER	54			
-	2	2	2	2	2	2	9-18023-6	SCR,SHC (M4x14) TERM HLD DWN	53			
-	1	1	1	1	1	1	18030-1	NUT,HEX (M3) HOLD DOWN	52			
-	1	1	1	1	1	1	811242-5	BUMPER, HOLDDOWN	51			
-	1	1	1	1	1	1	690753-2	SPACER, TONKER	50			
-	1	1	1	1	1	1	18024-3	SCR,BHC (M3X10) CAM	49			
-	-	1	-	-	1	-	1338675-1	CAM, PRE FEED 30 & 40 mm ST	48			
-	1	-	1	1	-	1	1338676-1	CAM, POST FEED 30 & 40 mm ST	47			
-	1	1	1	1	1	1	1320999-3	APPLICATOR BASIC SUBASSY	46			
-	1	1	1	1	1	1	690191-1	PLUG, NYLON	45			
-	1	1	1	1	1	1	1338660-1	RAM	44			
									43			
									42			
-	1	1	1	1	1	1	2-18024-6	SCR,BHC (M8X25) RAM	41			
									40			
-	1	1	1	1	1	1	690125-1	SHIM SUBASSY	39			
-	1	1	1	1	1	1	469367-8	SPACER, FINE ADJUST	38			
-	1	1	1	1	1	1	879103-3	FINE ADJUST HEAD SUBASSY	37			
									36			
									35			
-	1	1	1	1	1	1	1333246-6	SUPPORT, TERMINAL	34			
-	2	2	2	2	2	2	1-18024-0	SCR,BHC (M4X20) STRIP GUIDE	33			
-	1	1	1	1	1	1	18027-2	WASHER, FLAT (M4)	32			
-	1	1	1	1	1	1	1-18023-2	SCR,SKT CAP (M4X12) MOUNT BLOCK	31			
-	1	1	1	1	1	1	1320908-1	SPACER, STRIP GUIDE	30			
-	1	1	1	1	1	1	1633073-1	STRIP GUIDE PLATE ASSY	29			
-	1	1	1	1	1	1	455888-6	SPACER, FRONT SHEAR DEP	28			
-	2	2	2	2	2	2	1-22284-0	SPRING, DRAG	27			
-	1	1	1	1	1	1	356835-1	LEVER, DRAG RELEASE	26			
-	1	1	1	1	1	1	240792-1	DRAG, TERMINAL	25			
-	1	1	1	1	1	1	1320928-1	PLATE, STRIP GUIDE	24			
-	1	1	1	1	1	1	980371-4	SCR,SHC SHLD	23			
-	1	-	1	1	-	1	690472-2	STRIPPER	22			
-	1	1	1	1	1	1	1-18023-1	SCR,SHC (M4X10) STRIPPER	21			
-	4	4	4	4	4	4	18025-2	WASHER, LOCK (M4) STRIPPER	20			
-	-	1	-	-	1	-	690472-1	STRIPPER	19			
									18			
-	1	-	-	1	-	-	1338684-1	HOLDER, SHEAR, FRONT (NO-CUT)	17			
									16			
									15			
									14			
									13			
-	1	1	1	1	1	1	3-22280-3	SPRING, SHEAR	12			
-	1	1	1	1	1	1	356885-4	STOP, SHEAR	11			
-	-	1	1	-	1	1	1320921-1	HOLDER, SHEAR, FRONT (CUT)	10			
-	1	1	1	1	1	1	462006-1	SHEAR, FLOAT (FRONT)	9			
1	2	2	2	1	1	1	4-1333202-6	ANVIL	8			
-	1	1	1	1	1	1	3-240641-3	SPACER, DEPRESSOR (REAR)	7			
									6			
-	1	1	1	1	1	1	854772-6	DEPRESSOR, SHEAR (FRONT)	5			
-	1	2	1	1	1	1	1-238011-0	SPACER, BLOCK CRIMPER	4			
1	2	2	2	1	1	1	1633004-3	CRIMPER, INSULATION	3			
-	1	1	1	1	1	1	455888-8	SPACER, CRIMPER	2			
1	2	2	2	1	1	1	3-456403-4	CRIMPER, WIRE	1			
-77	-76	-72	-71	-6	-2	-1	PART NO	DESCRIPTION	ITEM NO			
							← REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)					
QTY REQD PER ASSY							PARTS LIST					
DIMENSIONS: mm [INCHES] DO NOT SCALE PRINT. TOLERANCES UNLESS OTHERWISE SPECIFIED: 1 PLC DEC ±- 2 PLC DEC ±- 3 PLC DEC ±- ANGLES ±- SURF TEXTURE: 							MATL		HT TR	FIN		
							DR 26MAY04 R. KNEPPER		APP 26MAY04 T.ELBIN	AMP Type Electronics Harrisburg, PA 17105-3608		
							CHK 17JUN04 G.BAILEY		REL 17JUN04 R. KNEPPER			
							NAME FINE ADJ SIDE FD HD-I APPL				MACHINE REF HD-I APPL	
RK	OCT06	REMOVE BURRS, BREAK SHARP EDGES R0.38 MAX					SCALE		DWG NO	1530001	SHEET 1 OF 1	REV B
CAGE CODE 00779 CUSTOMER AND ASSEMBLY DRAWING											RESTRICTED TO -	