

4

3

2

1

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LOC

DIST

REVISIONS

| P | LTR | DESCRIPTION | DATE | DWN | APVD |
|---|-----|-------------|------|-----|------|
|   |     |             |      |     |      |
|   |     |             |      |     |      |
|   |     |             |      |     |      |
|   |     |             |      |     |      |

D

C

B

A

REPLACED BY OCEAN STYLE APPLICATOR PART NUMBER

FOR REPLACEMENT PARTS FOR APPLICATOR REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED) WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS:



TOLERANCES UNLESS OTHERWISE SPECIFIED:

|        |   |
|--------|---|
| 0 PLC  | ± |
| 1 PLC  | ± |
| 2 PLC  | ± |
| 3 PLC  | ± |
| 4 PLC  | ± |
| ANGLES | ± |

MATERIAL

FINISH

DWN

CHK

APVD

PRODUCT SPEC

APPLICATION SPEC

WEIGHT

TE Connectivity

NAME

SIZE

CAGE CODE

DRAWING NO

RESTRICTED TO

A3

C-

SCALE

SHEET OF

REV

1470-19 (3/11)

Pro/ENGINEER DRAWING

 1. RECOMMENDED SPARE PARTS.

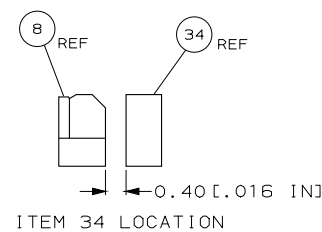
2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.

3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.

 4. FEED WILL REQUIRE ADJUSTMENT WHEN CHANGING FROM ONE TERMINAL TO ANOTHER.



ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.



GUIDE OFF  
INSULATION BARREL

|                                           |     |     |     |    |    |    |                                                           |                                 |         |
|-------------------------------------------|-----|-----|-----|----|----|----|-----------------------------------------------------------|---------------------------------|---------|
| -                                         | 1   | 1   | 1   | 1  | 1  | 1  | 1490524-3                                                 | DEPRESSOR, WIRE                 | 73      |
| -                                         | 1   | 1   | 1   | 1  | 1  | 1  | 1530001                                                   | PRINT, APPLICATOR LOG SHEET     | 72      |
| -                                         | 1   | 1   | 1   | 1  | 1  | 1  | 1338705-3                                                 | DOCUMENTATION PACKAGE           | 71      |
| -                                         | 2   | 2   | 2   | 2  | 2  | 2  | 1-23147-4                                                 | SPRING, DEPRESSOR               | 70      |
| -                                         | 1   | 1   | 1   | 1  | 1  | 1  | 1490524-1                                                 | SPACER, DEPRESSOR               | 69      |
| -                                         | 1   | 1   | 1   | 1  | 1  | 1  | 461264-5                                                  | PLATE, IDENTIFICATION           | 68      |
| -                                         | 2   | 2   | 2   | 2  | 2  | 2  | 21017-2                                                   | SCR,DRIVE (#2x.19) ID PLATE     | 67      |
| -                                         | 1   | 1   | 1   | 1  | 1  | 1  | 1424350-1                                                 | HOLDER, PIN, WIRED              | 65      |
| -                                         | 1   | 1   | 1   | 1  | 1  | 1  | 3-18031-0                                                 | SCR,SKT SET (M6X6) RAM          | 63      |
| -                                         | 2   | 2   | 2   | 2  | 2  | 2  | 2-18032-5                                                 | SCR,SKT SET (M5X20) DRAG        | 61      |
| -                                         | 1   | 1   | 1   | 1  | 1  | 1  | 18024-7                                                   | SCR,BHC (M4X10) ANVIL           | 60      |
| -                                         | 1   | 1   | 1   | 1  | 1  | 1  | 5-18022-2                                                 | SCR,HEX (M4X8) FEED FINGER      | 59      |
| -                                         | 1   | 1   | 1   | 1  | 1  | 1  | 21028-2                                                   | PIN, SPRING                     | 58      |
| -                                         | 1   | 1   | 1   | 1  | 1  | 1  | 1-22278-0                                                 | SPRING, HOLD DOWN               | 57      |
| -                                         | 1   | 1   | 1   | 1  | 1  | 1  | 1338685-1                                                 | PAWL, FEED                      | 56      |
| -                                         | 1   | 1   | 1   | 1  | 1  | 1  | 854769-1                                                  | DEPRESSOR, PIN                  | 55      |
| -                                         | 4   | 4   | 4   | 4  | 4  | 4  | 18024-8                                                   | SCR,BHC (M4x12) SHEAR HOLDER    | 54      |
| -                                         | 2   | 2   | 2   | 2  | 2  | 2  | 9-18023-6                                                 | SCR,SHC (M4x14) TERM HLD DWN    | 53      |
| -                                         | 1   | 1   | 1   | 1  | 1  | 1  | 18030-1                                                   | NUT,HEX (M3) HOLD DOWN          | 52      |
| -                                         | 1   | 1   | 1   | 1  | 1  | 1  | 811242-5                                                  | BUMPER, HOLDDOWN                | 51      |
| -                                         | 1   | 1   | 1   | 1  | 1  | 1  | 690753-2                                                  | SPACER, TONKER                  | 50      |
| -                                         | 1   | 1   | 1   | 1  | 1  | 1  | 18024-3                                                   | SCR,BHC (M3X10) CAM             | 49      |
| -                                         | -   | 1   | -   | -  | 1  | -  | 1338675-1                                                 | CAM, PRE FEED 30 & 40 mm ST     | 48      |
| -                                         | 1   | -   | 1   | 1  | -  | 1  | 1338676-1                                                 | CAM, POST FEED 30 & 40 mm ST    | 47      |
| -                                         | 1   | 1   | 1   | 1  | 1  | 1  | 1320999-3                                                 | APPLICATOR BASIC SUBASSY        | 46      |
| -                                         | 1   | 1   | 1   | 1  | 1  | 1  | 690191-1                                                  | PLUG, NYLON                     | 45      |
| -                                         | 1   | 1   | 1   | 1  | 1  | 1  | 1338660-1                                                 | RAM                             | 44      |
| -                                         | 1   | 1   | 1   | 1  | 1  | 1  | 2-18024-6                                                 | SCR,BHC (M8X25) RAM             | 41      |
| -                                         | 1   | 1   | 1   | 1  | 1  | 1  | 690125-1                                                  | SHIM SUBASSY                    | 39      |
| -                                         | 1   | 1   | 1   | 1  | 1  | 1  | 469367-8                                                  | SPACER, FINE ADJUST             | 38      |
| -                                         | 1   | 1   | 1   | 1  | 1  | 1  | 879103-3                                                  | FINE ADJUST HEAD SUBASSY        | 37      |
| -                                         | 1   | 1   | 1   | 1  | 1  | 1  | 1333246-6                                                 | SUPPORT, TERMINAL               | 34      |
| -                                         | 2   | 2   | 2   | 2  | 2  | 2  | 1-18024-0                                                 | SCR,BHC (M4X20) STRIP GUIDE     | 33      |
| -                                         | 1   | 1   | 1   | 1  | 1  | 1  | 18027-2                                                   | WASHER, FLAT (M4)               | 32      |
| -                                         | 1   | 1   | 1   | 1  | 1  | 1  | 1-18023-2                                                 | SCR,SKT CAP (M4X12) MOUNT BLOCK | 31      |
| -                                         | 1   | 1   | 1   | 1  | 1  | 1  | 1320908-1                                                 | SPACER, STRIP GUIDE             | 30      |
| -                                         | 1   | 1   | 1   | 1  | 1  | 1  | 1633073-1                                                 | STRIP GUIDE PLATE ASSY          | 29      |
| -                                         | 1   | 1   | 1   | 1  | 1  | 1  | 455888-6                                                  | SPACER, FRONT SHEAR DEP         | 28      |
| -                                         | 2   | 2   | 2   | 2  | 2  | 2  | 1-22284-0                                                 | SPRING, DRAG                    | 27      |
| -                                         | 1   | 1   | 1   | 1  | 1  | 1  | 356835-1                                                  | LEVER, DRAG RELEASE             | 26      |
| -                                         | 1   | 1   | 1   | 1  | 1  | 1  | 240792-1                                                  | DRAG, TERMINAL                  | 25      |
| -                                         | 1   | 1   | 1   | 1  | 1  | 1  | 1320928-1                                                 | PLATE, STRIP GUIDE              | 24      |
| -                                         | 1   | 1   | 1   | 1  | 1  | 1  | 980371-4                                                  | SCR,SHC SHLD                    | 23      |
| -                                         | 1   | -   | 1   | 1  | -  | 1  | 690472-2                                                  | STRIPPER                        | 22      |
| -                                         | 1   | 1   | 1   | 1  | 1  | 1  | 1-18023-1                                                 | SCR,SHC (M4X10) STRIPPER        | 21      |
| -                                         | 4   | 4   | 4   | 4  | 4  | 4  | 18025-2                                                   | WASHER, LOCK (M4) STRIPPER      | 20      |
| -                                         | -   | 1   | -   | -  | 1  | -  | 690472-1                                                  | STRIPPER                        | 19      |
| -                                         | 1   | -   | -   | 1  | -  | -  | 1338684-1                                                 | HOLDER, SHEAR, FRONT (NO-CUT)   | 17      |
| -                                         | 1   | 1   | 1   | 1  | 1  | 1  | 3-22280-3                                                 | SPRING, SHEAR                   | 12      |
| -                                         | 1   | 1   | 1   | 1  | 1  | 1  | 356885-4                                                  | STOP, SHEAR                     | 11      |
| -                                         | -   | 1   | 1   | -  | 1  | 1  | 1320921-1                                                 | HOLDER, SHEAR, FRONT (CUT)      | 10      |
| -                                         | 1   | 1   | 1   | 1  | 1  | 1  | 462006-1                                                  | SHEAR, FLOAT (FRONT)            | 9       |
| 1                                         | 2   | 2   | 2   | 1  | 1  | 1  | 4-1333202-6                                               | ANVIL                           | 8       |
| -                                         | 1   | 1   | 1   | 1  | 1  | 1  | 3-240641-3                                                | SPACER, DEPRESSOR (REAR)        | 7       |
| -                                         | 1   | 1   | 1   | 1  | 1  | 1  | 854772-6                                                  | DEPRESSOR, SHEAR (FRONT)        | 5       |
| -                                         | 1   | 1   | 1   | 1  | 1  | 1  | 1-238011-0                                                | SPACER, BLOCK CRIMPER           | 4       |
| 1                                         | 2   | 2   | 2   | 1  | 1  | 1  | 1633004-3                                                 | CRIMPER, INSULATION             | 3       |
| -                                         | 1   | 1   | 1   | 1  | 1  | 1  | 455888-8                                                  | SPACER, CRIMPER                 | 2       |
| 1                                         | 2   | 2   | 2   | 1  | 1  | 1  | 3-456403-4                                                | CRIMPER, WIRE                   | 1       |
| -77                                       | -76 | -72 | -71 | -6 | -2 | -1 | PART NO DESCRIPTION                                       |                                 | ITEM NO |
|                                           |     |     |     |    |    |    | ← REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION) |                                 |         |
| QTY REQD PER ASSY                         |     |     |     |    |    |    | PARTS LIST                                                |                                 |         |
| DIMENSIONS: mm [INCHES]                   |     |     |     |    |    |    | MATERIAL                                                  |                                 |         |
| DO NOT SCALE PRINT.                       |     |     |     |    |    |    | FIN                                                       |                                 |         |
| TOLERANCES UNLESS OTHERWISE SPECIFIED:    |     |     |     |    |    |    | FIN                                                       |                                 |         |
| 1 PLC DEC ±-                              |     |     |     |    |    |    | FIN                                                       |                                 |         |
| 3 PLC DEC ±-                              |     |     |     |    |    |    | FIN                                                       |                                 |         |
| ANGLES ±-                                 |     |     |     |    |    |    | FIN                                                       |                                 |         |
| SURF TEXTURE:                             |     |     |     |    |    |    | FIN                                                       |                                 |         |
| REMOVE BURRS, BREAK SHARP EDGES RO.38 MAX |     |     |     |    |    |    | FIN                                                       |                                 |         |
| CAGE CODE 00779                           |     |     |     |    |    |    | CUSTOMER AND ASSEMBLY DRAWING                             |                                 |         |
| RESTRICTED TO                             |     |     |     |    |    |    | RESTRICTED TO                                             |                                 |         |