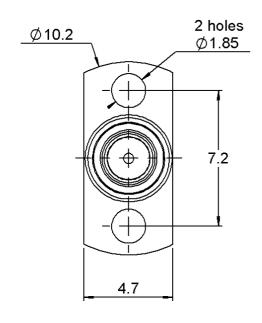
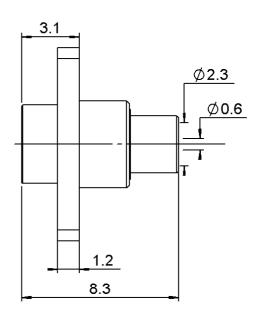


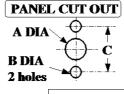


FLANGE CONNECTOR MALE FULL DETENT SOLDER TYPE CABLE .085

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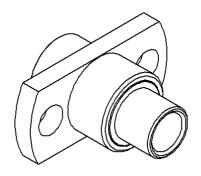






All dimensions are in mm.







COMPONENTS	MATERIALS	PLATING (μm)
Body	STAINLESS STEEL + BRASS	PASSIVATED+GOLD1.3 OVER NICKEL2
Center contact	BERYLLIUM COPPER	GOLD 1.27 OVER NICKEL 1.27
Outer contact	-	-
Insulator	PTFE	
Gasket	-	
Others parts	-	-
-	-	-
-	-	-



Technical Data Sheet

FLANGE CONNECTOR MALE FULL DETENT SOLDER TYPE CABLE .085

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PACKAGING

100	Contact us	Contact us
Standard	Unit	Other

ELECTRICAL CHARACTERISTICS

Impedance 50 Frequency 0-40 GHz **VSWR** 1.50 0.0000 x F(GHz) Maxi Insertion loss 0.12 √F(GHz) dB Maxi RF leakage - F(GHz)) dB Maxi - (335 Voltage rating Veff Maxi Dielectric withstanding voltage 500 Veff mini Insulation resistance 5000 $M\Omega$ mini

MECHANICAL CHARACTERISTICS

Center contact retention

Axial force - Mating End NA N mini NA Axial force - Opposite end N mini N.cm mini NA Torque

Recommended torque

Mating NA N.cm Panel nut NA N.cm Clamp nut NA N.cm A/F clamp nut 0,0000 mm

100 Mating life Cycles mini 0,7500 g

Weight

ENVIRONMENTAL

Operating temperature -65/+165 C Hermetic seal NA Atm.cm3/s Panel leakage NA

SPECIFICATION

CABLE ASSEMBLY

Stripping	а	b	С	d	е	f
mm	1,3	0	0	0	0	0

Assembly instruction:

Recommended cable(s)

RG 405 KS₁

Characteristics indicated on this data sheet are those that can be achieved with the highest performance cable. Intrinsic limitations of the cable may diminish the performance of the assembly

Cable retention

- pull off 200 N mini - torque NA N.cm

TOOLING

Part Number	Description	Hexagon
R282051000	STRIPPING TOOL	
R282062010	POINTER GAUGE	
R282743100	POSITIONER FOR SOLDERING SMP	
R282862120	SOLDER GAUGE THCK 1.83	
R282740000	SOLDERING MOUNTING	

OTHER CHARACTERISTICS

RF leak. -80dB DC-3 GHz -65dB 3-26.5 GHz Compliant with MIL-STD-348



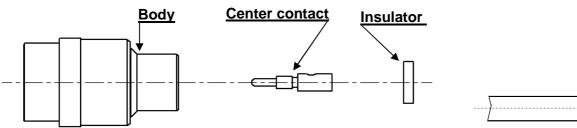




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COMPONENTS

STRIPPING CABLES



We recommend a thermal preconditionning cable

3

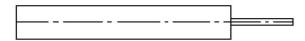
1

Strip the dielectric of the cable.

Clean the cable.

Soldering 180℃

Temperature stoking do not exceded 250℃



2

Screw the positioner onto the soldering jig.

Slide the center contact onto the cable inner conductor against insulator.

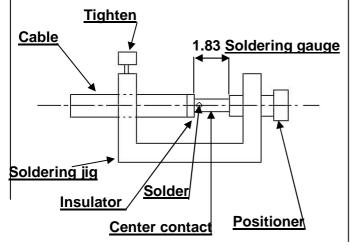
Fit the cable assembly onto the soldering jig.

Insert the soldering gauge

Tighten.

Take off the soldering gauge.

and solder the contact.



After cooling remove cable assembly from the jig. Insert cable+centre contact in the connector.

Slide the positioner in the connector interface.

Slide cable into the connector body until it bottoms against.

Slide positioner into the assembly.

Tighten.

Solder the body onto the cable.

After cooling remove cable assembly from the jig.

