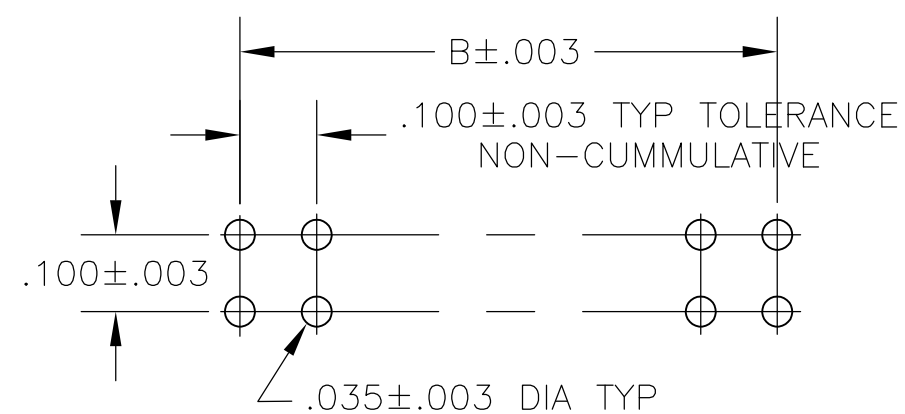




1	POINT OF MEASUREMENT FOR PLATING THICKNESS
2	ASSEMBLIES MAY BE BROKEN TO THE DESIRED NUMBER OF POSITIONS
3	TRUE POSITION TOLERANCE OF THE POST TIPS APPLIES WHEN THE HEADERS ARE HELD FLAT AGAINST THE PRINTED CIRCUIT BOARD
4	.000030 GOLD ON THE CONTACT AREA, .000100-.000200 MATTE TIN-LEAD ON THE SOLDER TAIL, ALL OVER .000050 NICKEL
5	OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI

[illegible]

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN L.D.RINGLEY		7-25-85		 TE Connectivity	
		CHK R.ELICKER		7-25-85			
DIMENSIONS: INCHES		TOLERANCES, UNLESS OTHERWISE SPECIFIED:		APVD R.ELICKER		NAME	
		0 PLC ± -		PRODUCT SPEC		ASSEMBLY, MOD II, HEADER, BREAKAWAY, DOUBLE ROW, .100X .100 CL, WITH .025 SQUARE POSTS	
		1 PLC ± -		—			
		2 PLC ± -		APPLICATION SPEC			
		4 PLC ± .005		—			
ANGLES		± -		SIZE		RESTRICTED TO	
MATERIAL HOUSING:FLAME RETARDANT THERMOPLASTIC COLOR—BLACK POSTS—PREFERRED ALLOY		FINISH POSTS 		WEIGHT —		CAGE CODE A2 00779	
				DRAWING NO C-103783		SHEET 1 OF 1	
				CUSTOMER DRAWING		REV H	