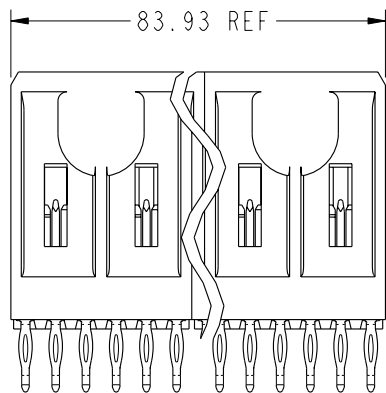
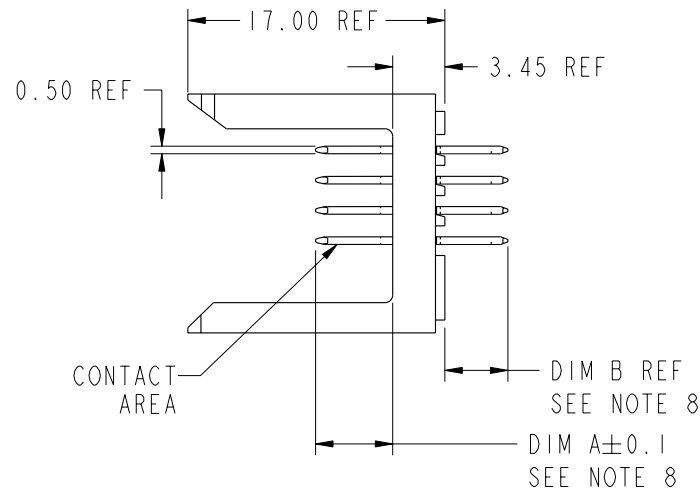
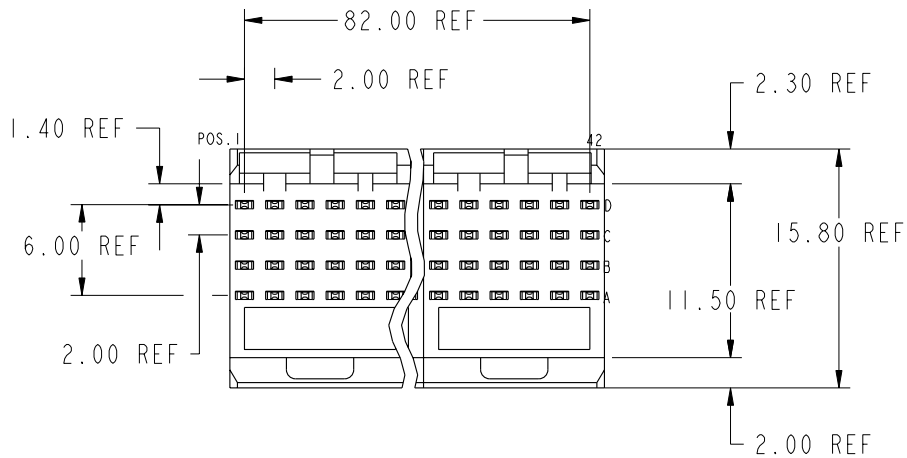

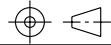



PRODUCT NUMBER

SEE TABLE

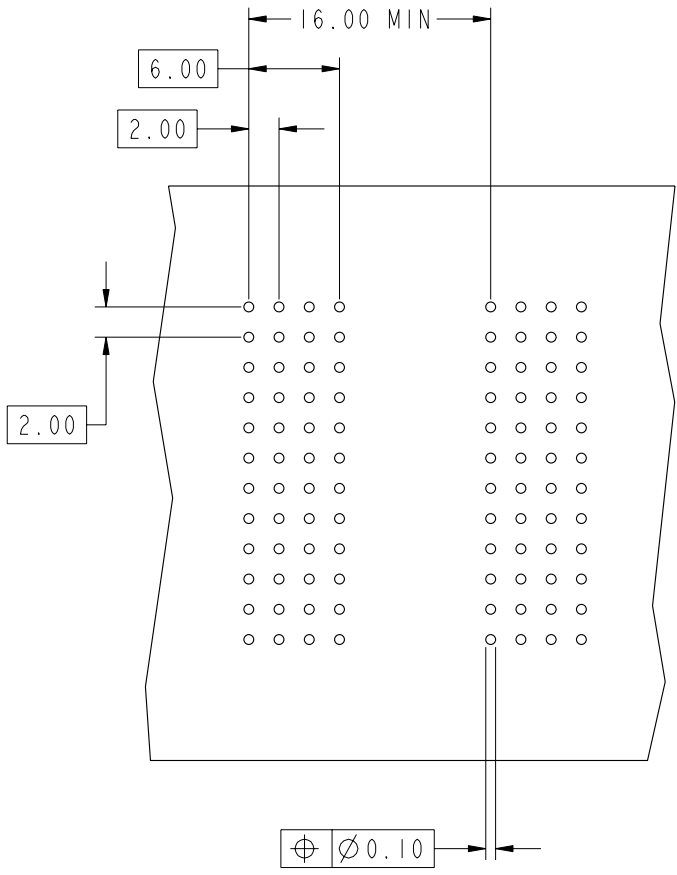


mat'l code				SEE NOTES			tolerances unless otherwise specified			CUSTOMER		 www.fciconnect.com	
ltr	ecm no.	dr	date	linear	0.X ±0.3			COPY		title METRAL SIGNAL HEADER 7 MOD, 4 ROW PRESS-FIT			
P	V06-0498	DCH	2006-06-02		0.XX ±0.13			projection					
-	-	-	-		.XXX ±.051								
J	V03-0023	TAB	02/06/03	angles	0° ±2°					product family		code	
K	V03-1319	DAI	12/17/03	dr	T.BRUNGARD	11/19/99	MM		METRAL		213		
L	V04-0617	TAB	07/07/04	engr	M.STRAWSER	11/19/99	← MM →		size	dwg no	sheet		
M	V05-0119	HTB	02/02/05	chr	M.STRAWSER	11/19/99	scale		A	70454	1 of 5		
N	V05-0364	VS	05/05/05	appd	M.STRAWSER	02/29/00	2:1						
sheet	revision	P	P	P	P	P							
index	sheet	1	2	3	4	5							

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REQUIRED PC BOARD LAYOUT
COMPONENT SIDE
SEE PRINT 58351 FOR
ADDITIONAL PCB INFORMATION


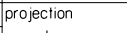


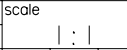
KEY (SIGNAL PRESS-FIT)		
CODE	DIMENSIONS	
	DIM "A" MATE	DIM "B" TAIL
1	5.00	4.30
2	5.75	4.30
3	6.50	4.30
4	7.25	4.30
19	8.00	4.30

mat'l code				tolerances unless otherwise specified		CUSTOMER		FCI www.fciconnect.com	
ltr	ecr no.	dr	date	linear	0.X ±0.3	COPY		projection	title METRAL SIGNAL HEADER 7 MOD, 4 ROW PRESS-FIT
P					0.XX ±0.13	MM			
					.XXX ±.051	1:1			
				angles	0° ±2°	scale		product family	code
				dr	T.BRUNGARD	11/19/99	METRAL		213
				enr	M.STRAWSER	11/19/99	size	dwg no	sheet
				chr	M.STRAWSER	11/19/99	A	70454	2
				appd	M.STRAWSER	02/29/00			
sheet index	revision sheet							cage code	
								22526	

PRODUCT NUMBER	DESCRIPTION	PLATING IN PRESS FIT TAIL AREA	PERFORMANCE LEVEL OF PLATING IN CONTACT AREA
70454-NIYYY	STANDARD	TIN LEAD	TELCORDIA UE (NXT)
70454-N5YYY	STANDARD	TIN LEAD	TECORDIA CO (NXT)
70454-1YYY	STANDARD	TIN LEAD	TELCORDIA CO
70454-2YYY	STANDARD	TIN LEAD	TELECOM CLASS
70454-3YYY	STANDARD	TIN LEAD	IEC CLASS I
70454-5YYY	STANDARD	TIN LEAD	TELCORDIA UE
70454-9YYY	STANDARD	TIN LEAD	TELCORDIA CO
70454-NIYYLFF	LEAD FREE	TIN	TELCORDIA CO (NXT), IEC CLASS I, SEE NOTES 9 AND 10
70454-N5YYLFF	LEAD FREE	TIN	TECORDIA UE (NXT) SEE NOTES 9 AND 10
70454-1YYLFF	LEAD FREE	TIN	TELCORDIA CO, IEC CLASS I, SEE NOTES 9 AND 10
70454-2YYLFF	LEAD FREE	TIN	TELECOM CLASS, SEE NOTES 9 AND 10
70454-5YYLFF	LEAD FREE	TIN	TELCORDIA UE, SEE NOTES 9 AND 10

NOTES:

- FOR DIM A AND B SEE DRAWING 70451, SHEETS 2 - 8 FOR DASH NUMBERS -X010 THROUGH -X099. FOR DASH NUMBERS -X300 AND UP, SEE SHEET 3 AND UP FOR SELECT LOAD.
- BODY MATERIAL: LIQUID CRYSTAL POLYMER 30 % GLASS. FLAME RETARDANT ACC. UL 94-V0.
- PIN MATERIAL PHOSPHOR BRONZE:
- PLATING ON: PRESS-FIT AREA SEE PRODUCT NUMBER TABLE. PLATING ON CONTACT AREA CONFORMS TO PERFORMANCE LEVEL SHOWN IN TABLE ON SHEET3.
- PRODUCT MARKING: PART NUMBER DESIGNATION & BATCH I.D.
- ALL PRODUCTS WITH PART NUMBERS SHOWN IN SUBSEQUENT TABLES WILL BE PACKAGED IN TUBES. IF TRAY PACKAGING IS REQUIRED, SUFFIX "P" WILL BE ADDED TO THE END OF THE PART NUMBER. EXAMPLE: XXXXX-XXXXP OR XXXXX-XXXXPLF
- PRODUCT SPECIFICATION: GS-12-180 APPLICATION SPECIFICATION: BUS-20-073
- AFTER INSERTION INTO CIRCUIT BOARD WITH QUALIFIED TOOL.
- THE PRODUCTS WHERE THE PART NUMBERS ENDS IN LF MEET THE EUROPEAN UNION DIRECTIVE AND OTHER COUNTRY REGULATIONS AS DESCRIBED IN GS-12-008.
- ALL PRODUCTS EXCEPT THOSE WITH PART NUMBERS CONTAINING 70454-NI--- OR 70454-N5--- WILL WITHSTAND EXPOSURE TO 260 DEGREES C FOR 60 SECONDS IN A CONVECTION, INFRA-RED OR VAPOR PHASE REFLOW OVEN. PART NUMBERS 70454-NI--- AND 70454-N5--- WILL NOT WITHSTAND REFLOW AND THE Au CONTACT SURFACE OF THE CONTACTS SHALL BE EXPOSED TO A MAXIMUM 140 DEGREES C FOR NO LONGER THAN 15 SECONDS IN A WAVE SOLDER APPLICATION.

mat'l code				tolerances unless otherwise specified		CUSTOMER		 www.fciconnect.com	
ltr	ecn no.	dr	date	linear	0.X ±0.3	COPY		 title METRAL SIGNAL HEADER 7 MOD, 4 ROW PRESS-FIT	
P					0.XX ±0.13	projection			
					.XXX ±.051				
				angles	0° ±2°	 product family METRAL code		213	
				dr	T.BRUNGARD 11/19/99	MM		size	
				engr	M.STRAWSER 11/19/99	 scale 1:1		dwg no	
				chr	M.STRAWSER 11/19/99	A		70454	
				appd	M.STRAWSER 02/29/00			sheet 3	
sheet index	revision sheet								



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METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4					MOD. 5					MOD. 6					MOD. 7															
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42				
70454-X300 AND 70454-X300LF	D	4	4	1	1	1	1	1	4	1	1	4	4	1	1	1	1	1	1	1	1	1	1	1	1	1	4	1	4	4	1	1	1	1	1	1	1	1	1	1	4	1	1				
	C	4	4	1	1	1	1	4	4	4	4	4	1	4	1	1	1	1	1	1	1	1	1	1	1	1	4	1	1	4	1	1	1	1	1	1	1	1	1	1	1	4	1	1			
	B	4	4	4	4	4	1	1	4	1	1	4	4	4	4	4	4	4	4	1	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	1	1	1	1	1
	A	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	1	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	1	1	1	1	1

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4					MOD. 5					MOD. 6					MOD. 7															
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42				
70454-X301 AND 70454-X301LF	D	4	4	1	1	1	1	4	4	4	4	4	1	1	1	1	1	1	1	1	1	1	1	1	1	1	4	1	4	4	1	1	1	1	1	1	1	1	1	1	4	1	1				
	C	4	4	1	1	1	1	4	4	4	4	4	1	4	1	1	1	1	1	1	1	1	1	1	1	1	4	1	1	4	1	1	1	1	1	1	1	1	1	1	4	1	1				
	B	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	1	4	4	4	4	4	4	4	4	4	4	4	3	3	3	3	3	3	3	3	3	3	3	1	1	1	1	1
	A	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	1	4	4	4	4	4	4	4	4	4	4	4	3	3	3	3	3	3	3	3	3	3	3	1	1	1	1	1

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4					MOD. 5					MOD. 6					MOD. 7															
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42				
70454-X302 AND 70454-X302LF	D	4	1	1	1	1	1	1	4	4	4	4	1	1	1	1	1	1	1	1	1	1	1	1	1	1	4	1	4	4	1	1	1	1	1	1	1	1	1	1	1	4	1	1			
	C	4	1	1	1	1	1	1	4	4	4	4	1	1	1	1	1	1	1	1	1	1	1	1	1	1	4	1	1	4	1	1	1	1	1	1	1	1	1	1	1	4	1	1			
	B	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	1	4	4	4	4	4	4	4	4	4	4	4	3	3	3	3	3	3	3	3	3	3	3	1	1	1	1	1
	A	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	1	4	4	4	4	4	4	4	4	4	4	4	3	3	3	3	3	3	3	3	3	3	3	1	1	1	1	1

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4					MOD. 5					MOD. 6					MOD. 7															
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42				
70454-X303 AND 70454-X303LF	D	4	1	1	1	1	1	1	1	1	1	4	4	1	1	1	1	1	1	1	1	1	1	1	1	1	4	1	4	4	4	1	1	1	1	1	1	1	1	1	1	4	4	1	1		
	C	4	1	1	1	1	1	1	1	1	1	4	4	1	1	1	1	1	1	1	1	1	1	1	1	1	4	1	1	4	4	1	1	1	1	1	1	1	1	1	1	4	4	1	1		
	B	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	1	4	4	4	4	4	4	4	4	4	4	4	3	3	3	3	3	3	3	3	3	3	3	1	1	1	1	1
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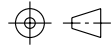
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ltr	ecn no.	dr	date	linear	0.X ±0.3		COPY		 title METRAL SIGNAL HEADER 7 MOD, 4 ROW PRESS-FIT
P					0.XX ±0.13		projection		
				angles	.XXX ±.051		 product family METRAL code		
					0° ±2°		 size 70454 sheet		
				dr	T.BRUNGARD	11/19/99	scale		A 70454 sheet 4
				engr	M.STRAWSER	11/19/99	1:1		
				chr	M.STRAWSER	11/19/99			
				appd	M.STRAWSER	02/29/00			
sheet index	revision sheet								

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4					MOD. 5					MOD. 6					MOD. 7										
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41
70454-X304 AND 70454-X304LF	D	3	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	3	
	C	3	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	3
	B	3	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	3
	A	3	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	3

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4					MOD. 5					MOD. 6					MOD. 7										
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41
70454-X305 AND 70454-X305LF	D	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2
	C	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2
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METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4					MOD. 5					MOD. 6					MOD. 7									
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40
70454-X306 AND 70454-X306LF	D	19	-	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3
	C	19	-	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3
	B	-	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
	A	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	-	19	19	19	-	3	3	-	3	3	-	3	3	-	19

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4					MOD. 5					MOD. 6					MOD. 7										
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41
70454-X307 AND 70454-X307LF	D	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	
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	B	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3
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mat'l code		--		tolerances unless otherwise specified		CUSTOMER				www.fciconnect.com		
ltr	ecr no.	dr	date	linear	0.X ±0.3		COPY		title METRAL SIGNAL HEADER 7 MOD, 4 ROW PRESS-FIT			
P					0.XX ±0.13		projection					
				angles	.XXX ±.051				product family METRAL			
					0° ±2°							
		dr	T.BRUNGARD	11/19/99	MM		scale 1:1		size A		code 213 sheet 5	
		enrg	M.STRAWSER	11/19/99								
		chr	M.STRAWSER	11/19/99								
		appd	M.STRAWSER	02/29/00								
sheet index	revision sheet											

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