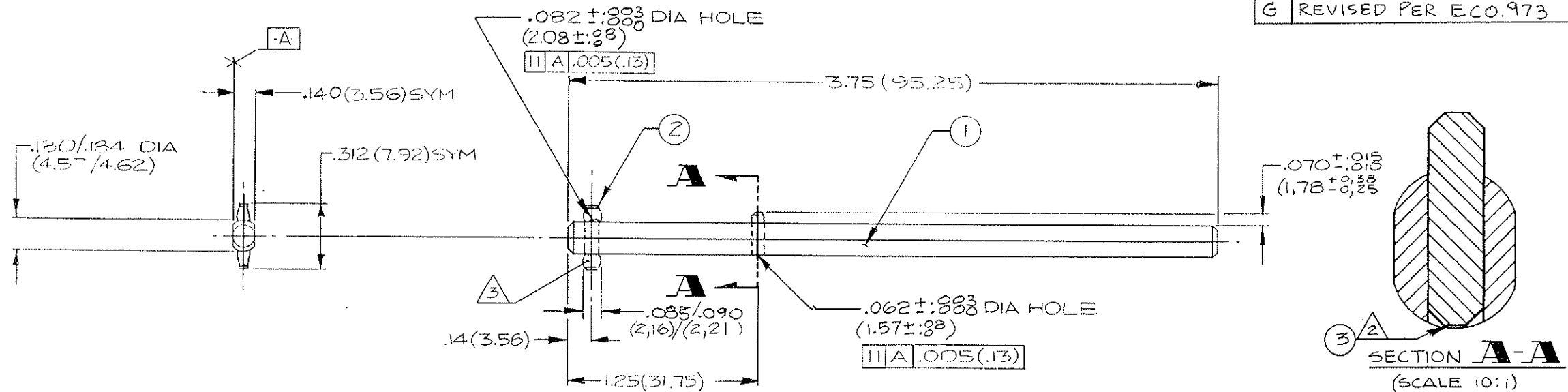


ZIF ROD SUB-ASSEMBLY	
PART NO.	MFG DWG
ZIR-07-E06B	252506-10

REVISIONS		DATE	APPROVAL
SYN	DESCRIPTION		
A	.312 DIM WAS .375 (1.032 WAS .079 (CUST. REQUEST)	5-17-82	WHL
B	MODIFIED FINISH SPECS.	6-16-82	HLS
C	REVISED PER E.O. #1208 (1209	10-13-82	KAL
D	REVISED PER E.O. #1243	1-6-83	WHL
E	REVISED PER E.O. #1331	6-17-83	WHL
F	REVISED PER E.O. #1421	9-20-83	WHL
G	REVISED PER E.O. 973	9-21-09	N.KEENA



NOTES:

- NO MARKING ON PART. PACKAGING IDENTIFIED WITH APPLICABLE PART NO.
- PIN TO BE FLUSH WITH ROD $\pm .003$
- PIN CRIMPED TO ASSURE RETENTION IN ROD.
- STANDARD FINISH AS SHOWN. ALTERNATE FINISH: UNPLATED. DELETE LETTER "B" & ADD "U" TO PART NO. (EX: ZIR-07-E06U, ZIRO-07-E06U).

ZIF ROD SUB-ASSEMBLY	ANTI-ROTATION PIN	3	1	.062 ± .001 (1.57 ± .03) DIA W/.003 (.08) KNURL, STAINLESS STEEL	PASSIVATE PER MIL-F-14072 (E 300)
	ACTUATOR PIN	2	1	.082 ± .001 (2.08 ± .03) DIA W/.003 (.08) KNURL, STAINLESS STEEL	
	ROD	1	1	ALUMINUM ALLOY	BLACK ANODIZE PER MIL-A-8625 TYPE II, CLASS 2
PART	COMPONENT	ITEM	REQ'D	DESCRIPTION	FINISH

LIST OF MATERIAL

UNLESS OTHERWISE SPECIFIED		DRAFTSMAN	DATE
DIMENSIONS IN PARANTHESES ARE IN MILLIMETERS & APPLY AFTER PLATING.		E.F. LONG	1-11-82
DIMENSIONS IN INCHES		CHECKER	2/1/82
FRACTIONAL		ENGINEER	2/1/82
XX ± .25		INSPECTION	2/1/82
XXX ± .13		PRODUCTION	2/1/82
UNLESS OTHERWISE SPECIFIED --		APPROVED	2/1/82
DIMENSIONS APPLY AFTER PLATING			
TOLERANCES			
FRACTIONAL	± 1/64	XX ± .010	SURFACE
ANGLES	± 1/2°	XXX ± .008	

ZIF ROD SUB-ASSEMBLY (SPECIAL)	
SCALE 2:1	SEEDIE

IERC	
INTERNATIONAL ELECTRONIC RESEARCH CORPORATION	
A Corporate Division of	
DYNALCO CORPORATION OF AMERICA	
Burbank, California 91501	
DRAWING NUMBER	REV.
252506	G
CODE 98978	INDEX "E"

PRODUCT DISCLOSED HEREON IS COVERED BY U.S. PATENT 3,275,905

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