STATSHIELD® METAL-OUT SERIES

Specifications: Standard Document

ANSI/ESD S11.4

Inner Surface

Electrical Properties

Surface Resistance: Outer Surface

Discharge Shielding

Charge Generation

ANSI/ESD S541 (ANSI/ESD S20.20)

Meets Requirements of:

ESD Protective Packaging Level 3 Technical Requirements

Test Procedures/Method

ANSI/ESD STM11.11 ANSI/ESD STM11.11 ANSI/ESD STM11.31, EIA 541

Modified Incline Plane

ANSI/EIA-541/Appendix E, 1 kV Discharge

Typical Values

 1×10^4 to $< 1 \times 10^8$ ohms 1×10^4 to $< 1 \times 10^{11}$ ohms <20 nJ Modified Incline Plane Teflon: -0.03 nC/sq. in. Quartz: +0.10 nC/sq. in.

Capacitance Probe (to dissipate 1 KV) <30 volts

Physical Properties:

Date & Lot Code

Printed for QC

Traceablility

Film Thickness Nominal 3.0 mil (0.07mm) ±10% Width (Inside Dimensions) Nominal -0" / + 0.250" Length (Inside Dimensions) Nominal + 0 125" **Light Transmission** 40% (Tobias) Puncture Resistance >10 lbs Heat Seal >10 lbs/in. Non-corrosive Pass

Silicone Not detected Marking Adhesion Pass

MIL-STD-3010, 1003

ASTM D-1003 MIL-STD-3010, 2065 375°F, 1/2 sec 60 psi MIL-STD-3010. M3005

FTIR

IPC-TM-650 2.4.1

(inches) Soft Fold Bottom

Low Charging Clear Zipper

Opening

STATSHIFI D Static Shielding Bad

Lip

Lenath

(inches)

Weld Seal

Lip 1 in. (±0.125)

Side Weld Seals 3/8 in. (±0.10)

High Performance Static Dissipative Abrasion Resistant Coating Shielding Layer Low Charging Static Dissipative Proprietary Polyester Layer Low Charging Static Dissipative Proprietary Inner Polyethylene Layer

ANSI/ESD S541 Section 6.2 Outside an EPA

"Transportation of sensitive products outside of an EPA shall require packaging that provides:

- 1. Low charge generation
- 2. Dissipative or conductive materials for intimate contact
- 3. A structure that provides electrostatic discharge shielding."

RoHS, REACH and Conflict Minerals Statement

See the Desco Industries RoHS, REACH, and Conflict Minerals Statement: Desco.com/pdf/REACHRoHSConflictMinerals-Desco Bags.pdf

See the Desco Limited Warranty:

Desco.DescoIndustries.com/Limited-Warranty.aspx

Statshield[®] and Statfree[®] are Registered Trademarks of Desco Industries Inc.

For product listing, Click **HERE** See Bag Selection Chart Click HERE



Made in the United States of America

Specifications and procedures subject to change without notice.

Mixed Unsortable Plastic Scrap

Mixed unsortable plastic scrap shall contain assorted plastics of multiple grades that are co-extruded, bonded or laminated together which are unsortable into individual grades

Desco's bags are recyclable

Statshield® bags are packaged 100 per package in an oversized shielding bag. See Shielding Bag Storage at TB-7057.

STATSHIELD® BAG, SHIELDING, METAL-OUT CONSTRUCTION, ZIPPER, 3.0 MIL (0.07mm)

ESCO

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DRAWING NUMBER 13205

DATE: June 2019