

**RoHS Pb HF 440 Series, 1206 High I<sup>2</sup>t Fuse**



**Description**

The 440 Series is a 100% Lead-free, RoHS compliant and Halogen-free fuse series designed specifically to provide over-current protection to circuits that operate under high working ambient temperatures up to 150°C and high inrush currents.

The general design ensures excellent temperature stability and performance reliability.

This high I<sup>2</sup>t fuse series is designed to have ultra high inrush current withstand capability to avoid nuisance fuse open.

**Agency Approvals**

AGENCY	AGENCY FILE NUMBER	AMPERE RANGE
	E10480	.25A - 8A
	LR 29862	.25A - 8A

**Features**

- Operating Temperature from -55°C to +150°C
- Suitable for both leaded and lead-free reflow / wave soldering
- 100% Lead-free, RoHS compliant and Halogen-free
- Ultra high I<sup>2</sup>t values



**Electrical Characteristics for Series**

% of Ampere Rating	Ampere Rating	Opening Time at 25°C
100%	0.25A - 8A	4 hours, Minimum
350%	0.25A - 8A	5 secs., Maximum

**Applications**

- Automotive Electronics
- LCD Displays
- Servers
- Notebook Computers
- Printers
- Scanners
- Data Modems
- Hard Disk Drives

**Electrical Specifications by Item**

Ampere Rating (A)	Amp Code	Max. Voltage Rating (V)	Interrupting Rating (AC/DC) <sup>1</sup>	Nominal Resistance (Ohms) <sup>2</sup>	Nominal Melting I <sup>2</sup> t (A <sup>2</sup> Sec.) <sup>3</sup>	Nominal Voltage Drop At Rated Current (V) <sup>4</sup>	Nominal Power Dissipation At Rated Current (W)	Agency Approvals	
									
0.25	.250	125	50 A @ 125 V AC/DC	2.140	0.00649	0.5260	0.132	x	X
0.375	.375	125		1.216	0.01455	0.4993	0.187	x	X
0.5	.500	63	50 A @ 63 V AC/DC	0.8140	0.02642	0.4831	0.242	x	X
0.75	.750	63	50 A @ 63 V AC/DC	0.4624	0.09312	0.3983	0.299	x	X
1	001.	50	50 A @ 50 V DC 50 A @ 50 V AC	0.3096	0.21054	0.3457	0.346	x	X
1.25	1.25	50		0.2268	0.40200	0.3240	0.405	x	X
1.5	01.5	50		0.1759	0.50652	0.3215	0.482	x	X
1.75	1.75	32	50 A @ 32 V AC/DC	0.04518	0.3312	0.0777	0.136	x	X
2	002.	32		0.03802	0.4326	0.0792	0.158	x	X
2.5	02.5	32		0.02850	0.8191	0.0747	0.187	x	X
3	003.	32		0.02252	1.232	0.0742	0.223	x	X
3.5	03.5	32		0.01845	1.789	0.0757	0.265	x	X
4	004.	32		0.01553	2.601	0.0709	0.284	x	X
5	005.	32		0.01164	4.761	0.0654	0.327	x	X
7	007.	32		0.00753	8.464	0.0696	0.487	x	X
8	008.	32		0.00634	12.95	0.0655	0.524	x	X

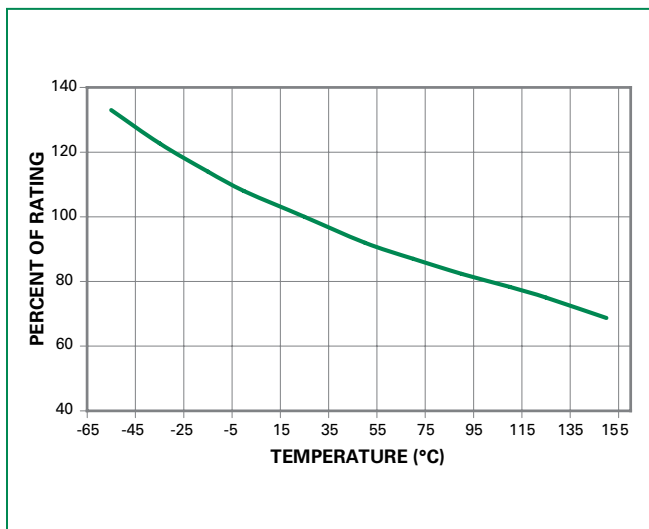
**Notes:**

1. AC Interrupting Rating tested at rated voltage with unity power factor. DC Interrupting Rating tested at rated voltage with time constant < 0.8 msec.
2. Nominal Resistance measured with < 10% rated current.
3. Nominal Melting I<sup>2</sup>t measured at 1 msec. opening time.
4. Nominal Voltage Drop measured at rated current after temperature has stabilized.

Devices designed to carry rated current for 4 hours minimum. It is recommended that devices be operated continuously at no more than 80% rated current. See "Temperature Derating Curve" for additional derating information.

Devices designed to be mounted with marking code facing up.

### Temperature Derating Curve



Note:

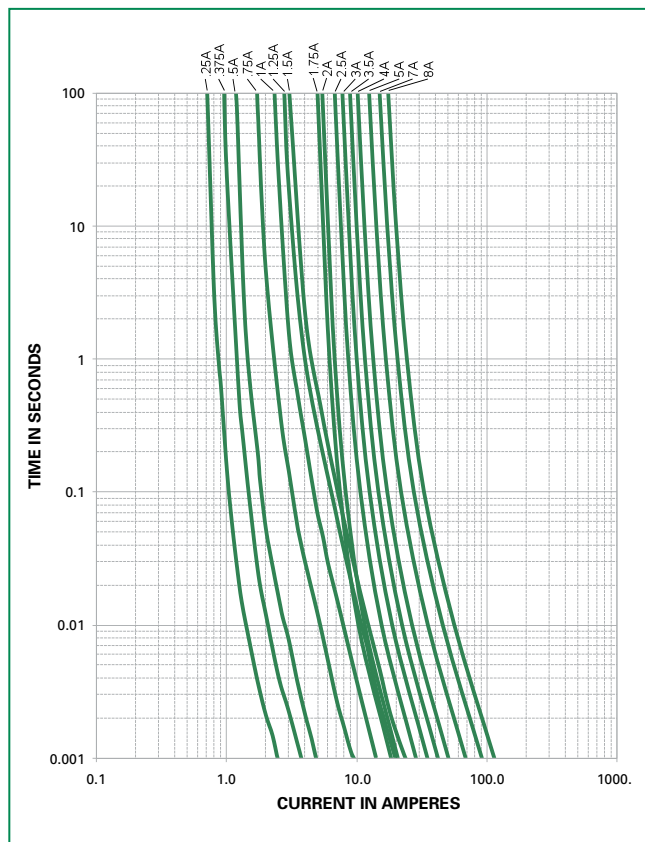
- Derating depicted in this curve is in addition to the standard derating of 20% for continuous operation.

Example:

For continuous operation at 75 degrees celsius, the fuse should be derated as follows:

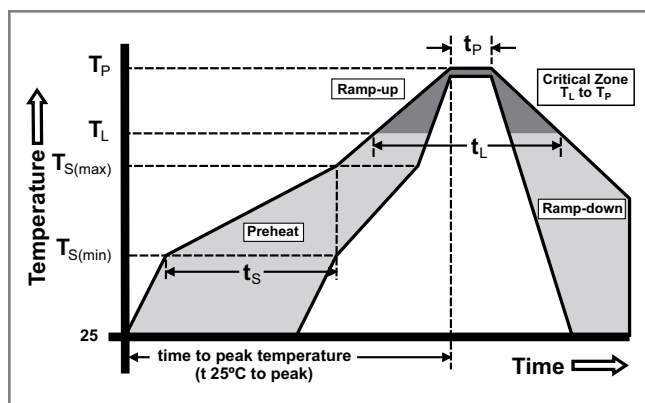
$$I = (0.80)(0.85)I_{RAT} = (0.68)I_{RAT}$$

### Average Time Current Curves



### Soldering Parameters

Reflow Condition		Pb-free assembly
Pre Heat	- Temperature Min ( $T_{s(min)}$ )	150°C
	- Temperature Max ( $T_{s(max)}$ )	200°C
	- Time (Min to Max) ( $t_s$ )	60 – 180 seconds
Average Ramp-Up Rate (Liquidus Temp ( $T_L$ ) to peak)		3°C/second max.
$T_{s(max)}$ to $T_L$ - Ramp-up Rate		5°C/second max.
Reflow	- Temperature ( $T_L$ ) (Liquidus)	217°C
	- Temperature ( $t_L$ )	60 – 150 seconds
Peak Temperature ( $T_p$ )		260 <sup>+0/-5</sup> °C
Time within 5°C of actual peak Temperature ( $t_p$ )		10 – 30 seconds
Ramp-down Rate		6°C/second max.
Time 25°C to peak Temperature ( $T_p$ )		8 minutes max.
Do not exceed		260°C



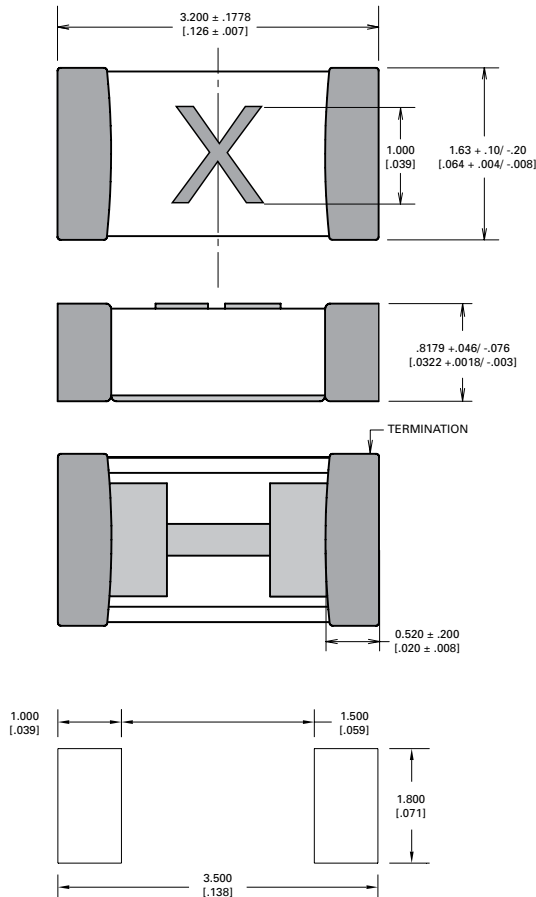
Wave Soldering	260°C, 10 seconds max.
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### Product Characteristics

<b>Materials</b>	<b>Body:</b> Advanced Ceramic <b>Terminations:</b> Ag / Ni / Sn (100% Lead-free) <b>Element Cover Coating:</b> Lead-free Glass
<b>Moisture Sensitivity Level</b>	IPC/JEDEC J-STD-020C, Level 1
<b>Solderability</b>	IPC/ECA/JEDEC J-STD-002B, Condition C
<b>Humidity Test</b>	MIL-STD-202, Method 103B, Conditions D
<b>Resistance to Solder Heat</b>	MIL-STD-202, Method 210F, Condition B

<b>Moisture Resistance</b>	MIL-STD-202, Method 106G
<b>Thermal Shock</b>	MIL-STD-202, Method 107G, Condition B
<b>Mechanical Shock</b>	MIL-STD-202, Method 213B, Condition A
<b>Vibration</b>	MIL-STD-202, Method 201A
<b>Vibration, High Frequency</b>	MIL-STD-202, Method 204D, Condition D
<b>Dissolution of Metallization</b>	IPC/ECA/JEDEC J-STD-002C, Condition D
<b>Terminal Strength</b>	IEC 60127-4

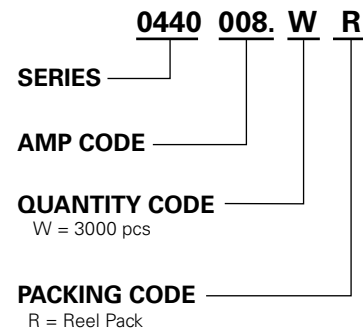
### Dimensions



### Part Marking System

Amp Code	Marking Code
.250	<b>D</b>
.375	<b>E</b>
.500	<b>F</b>
.750	<b>G</b>
001.	<b>H</b>
1.25	<b>J</b>
01.5	<b>K</b>
1.75	<b>L</b>
002.	<b>N</b>
02.5	<b>O</b>
003.	<b>P</b>
03.5	<b>R</b>
004.	<b>S</b>
005.	<b>T</b>
007.	<b>W</b>
008.	<b>X</b>

### Part Numbering System



### Packaging

Packaging Option	Packaging Specification	Quantity	Quantity & Packaging Code
8mm Tape and Reel	EIA-481, IEC 60286, Part 3	3000	WR