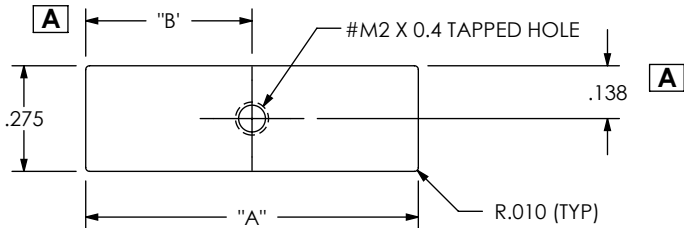


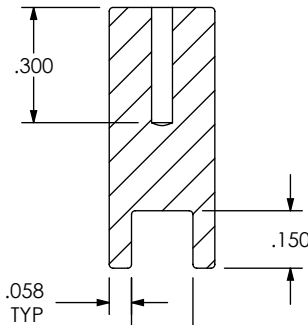
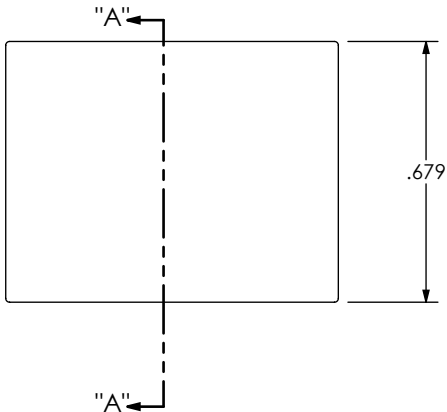
DO NOT
SCALE FROM
THIS PRINT



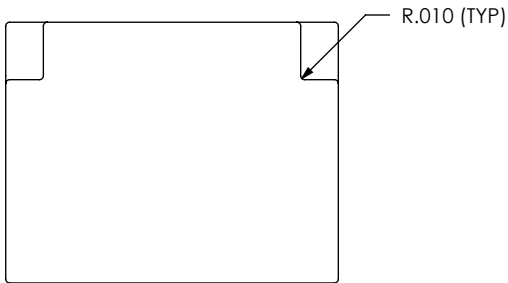
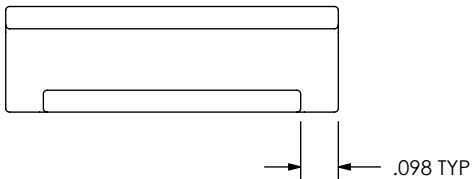
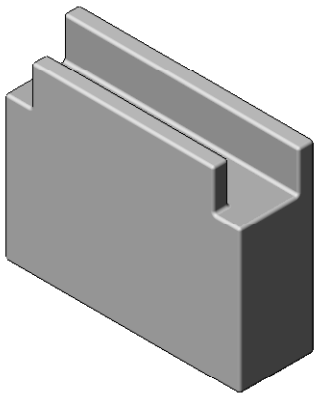
CAT-UPTT-XX

UPT PUSH TOOL

NO OF POSITIONS
02, 04, 06, 08



SECTION "A"- "A"



A

TABLE 1

PART NUMBER	"A"	"B"
CAT-UPTT-02	.5660	0.283
CAT-UPTT-04	.8660	0.433
CAT-UPTT-06	1.1660	0.583
CAT-UPTT-08	1.4660	0.733

- NOTES:
1. (A) REPRESENTS A CRITICAL DIMENSION.
 2. BREAK ALL SHARP EDGES UNLESS OTHERWISE SPECIFIED.
 3. PART TO HAVE COMPLETE PART NUMBER, VENDOR NAME AND D.O.M. ENGRAVED.
 4. ALL PARTS TO MEET SAMTEC SPECIFICATIONS SAM-5000
 5. E.D.M. FINISH CHARMILLES # 24 OR BETTER ON THESE SURFACES.
 6. ALL DIMENSIONS APPLICABLE AFTER CHROME FINISH.

UNLESS OTHERWISE SPECIFIED,
DIMENSIONS ARE IN INCHES.
TOLERANCES ARE:
DECIMALS ANGLES
.XX: ±.01 [.3] 2°
.XXX: ±.005 [.13]
.XXXX: ±.0020 [.051]

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CONSENT OF SAMTEC, INC.

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520 PARK EAST BLVD, NEW ALBANY, IN 47150
PHONE: 812-944-6733 FAX: 812-948-5047
e-Mail info@SAMTEC.com code 55322

MATERIAL: DO NOT SCALE DRAWING SHEET SCALE: 2:1
H13 40-50 HRC
FLASH CHROME

DESCRIPTION:
UPXT COMPLIANT PIN UPPER PUSH TOOL

DWG. NO. CAT-UPTT-XX

BY: KRM 7/16/10 SHEET 1 OF 1