

REVISIONS					
P	LTR	DESCRIPTION	DATE	DWN	APVD
	2	ADD HOLE IN CORNER	01SEP2016	VL	SS
	A	DRAWING RELEASED	21APR2017	VL	SS
	A1	REVISED PER ECO-17-007644	26MAY2017	VL	SS
	A3	REVISED PER ECO-17-013857	20SEP2017	SS	HL

D

D

C

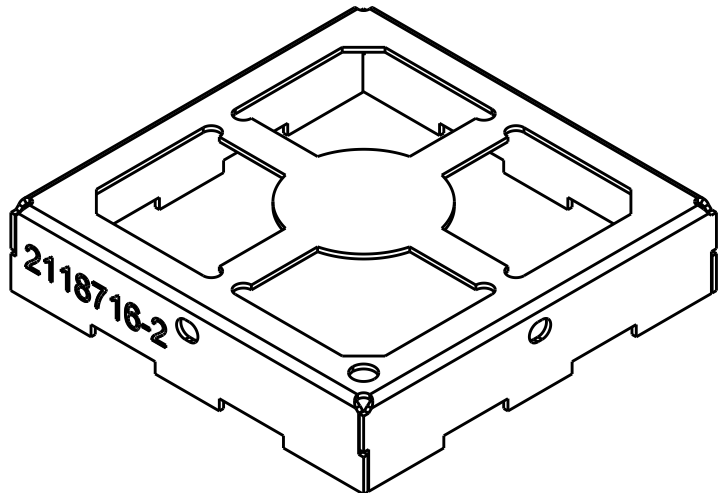
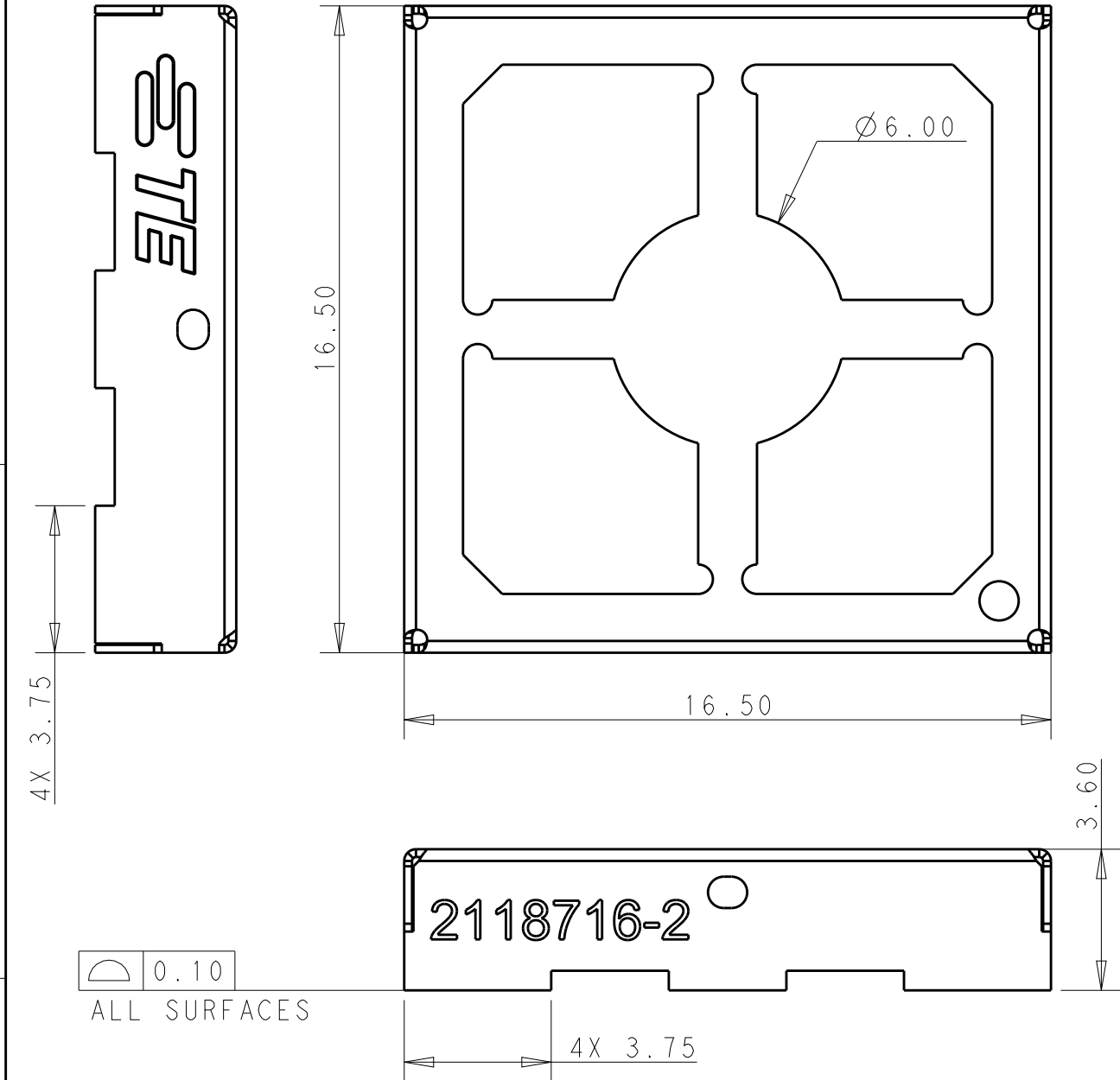
C

B

B

A

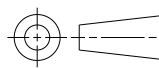
A



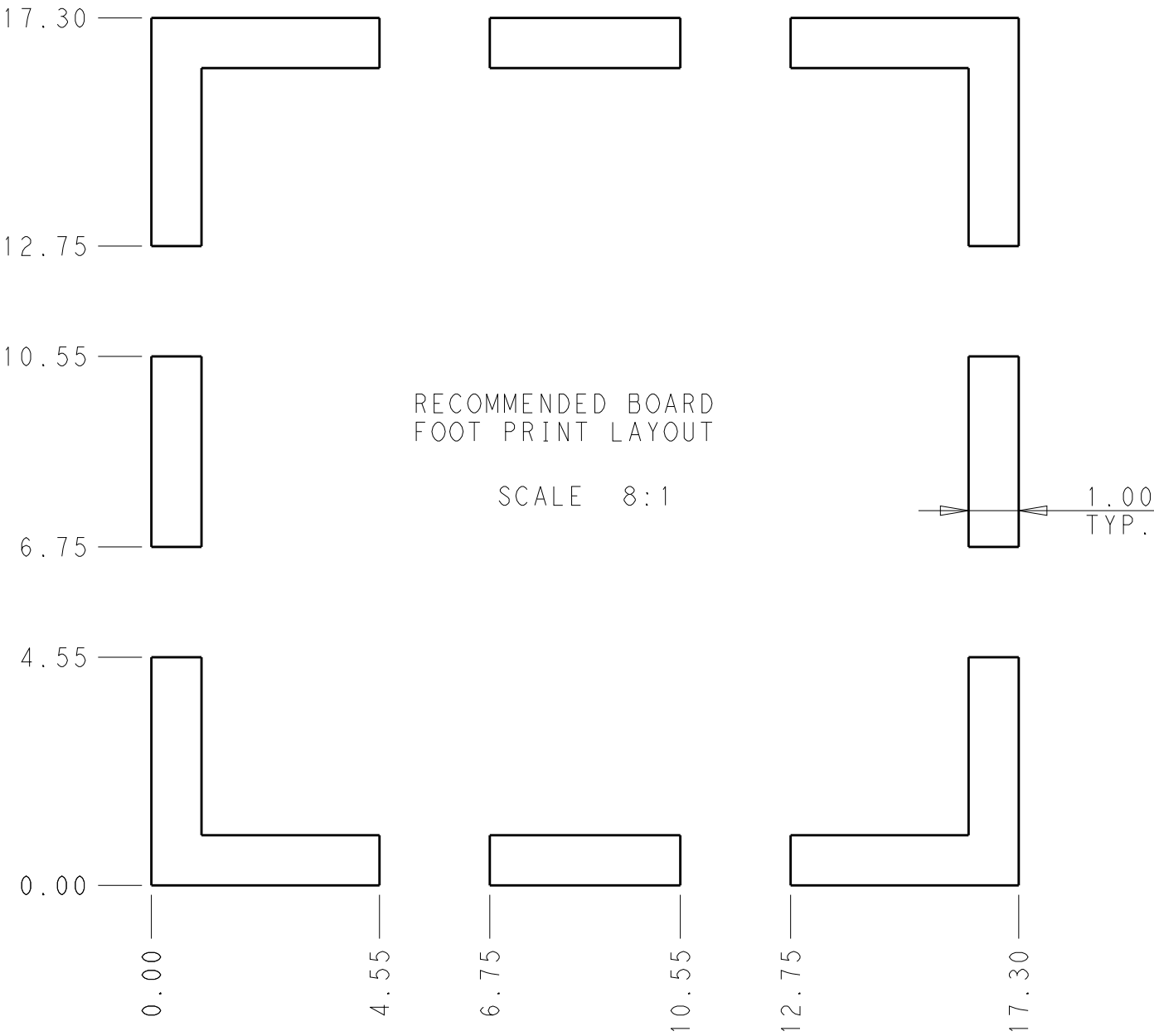
SCALE 4:1

NOTES:

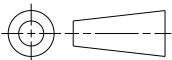
- 1 MATERIAL: 0.20mm CRS. 1,25 - 3.00 μ m MATTE TIN FINISH.
- 2 STAMPING BURR OUTSIDE OF PART, MAX 0.05mm.
- 3 PARTS TO BE FREE OF OIL AND CONTAMINENTS.
- 4 PART IS RoHS COMPLIANT PER TE CONNECTIVITY STANDARD TEC-138-702.
- 5 REFER TO 3D MODEL FOR UNSPECIFIED DIMENSIONS.
- 6 PACKAGING: TAPE AND REEL

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN V. LAC	06APR2016	 TE Connectivity	
		CHK S. SU	21APR2017		
		APVD V. LAC	21APR2017		
		PRODUCT SPEC	108-19493		
DIMENSIONS: mm		TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME STANDARD SHIELD FRAME	
		0 PLC	± 0.20	SIZE	
		1 PLC	± 0.15	CAGE CODE	
		2 PLC	± 0.10	DRAWING NO	
		3 PLC	$\pm$	RESTRICTED TO	
MATERIAL		4 PLC	$\pm$	114-115014	
		ANGLES	± 2	WEIGHT	
		FINISH		A3	
				CUSTOMER DRAWING	
				SCALE 6:1	
				SHEET 1 OF 3	
				REV A3	

REVISIONS					
P	LTR	DESCRIPTION	DATE	DWN	APVD
	-	SEE SHEET 1	-	-	-



NOTES:
7. STENCIL THICKNESS: 0.10mm MIN.

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN V. LAC	06APR2016	 TE Connectivity		
DIMENSIONS: mm		CHK S. SU	21APR2017	NAME STANDARD SHIELD FRAME		
		APVD V. LAC	21APR2017			
		TOLERANCES UNLESS OTHERWISE SPECIFIED:		PRODUCT SPEC		
		0 PLC ±0.20		108-19493		
		1 PLC ±0.15		APPLICATION SPEC		
MATERIAL -		2 PLC ±0.10		114-115014		
		3 PLC ±-		SIZE		
		4 PLC ±-		CAGE CODE		
FINISH -		ANGLES ±2		DRAWING NO		
		WEIGHT -		RESTRICTED TO		
CUSTOMER DRAWING				A3 -		C-2118716
				SCALE 6:1		SHEET 2 OF 3
				REV A3		

1470-19 (3/13)