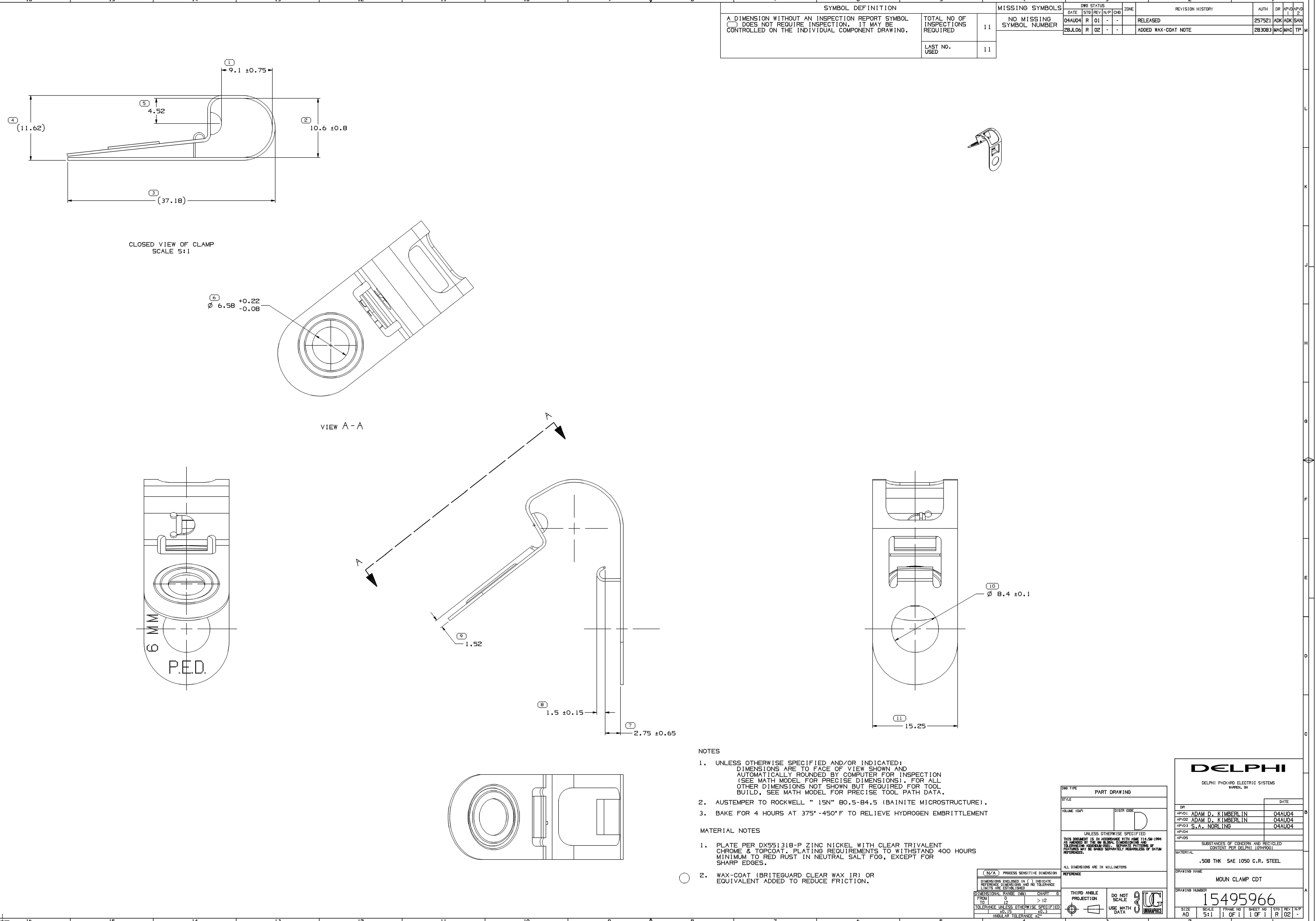




SYMBOL DEFINITION		
A DIMENSION WITHOUT AN INSPECTION REPORT SYMBOL DOES NOT REQUIRE INSPECTION. IT MAY BE CONTROLLED ON THE INDIVIDUAL COMPONENT DRAWING.	TOTAL NO OF INSPECTIONS REQUIRED	11
	LAST NO. USED	11

MISSING SYMBOLS				DWS STATUS			ZONE		REVISION HISTORY			AUTH		DR	AP/D	AP/D
NO MISSING SYMBOL NUMBER				DATE	STG	REV	N/P	CHG		RELEASED			257521	ADK	ADK	SAN
				28JUL06	R	02	-	-	-	ADDED WAX-COAT NOTE			283083	MAC	MAC	TP

CLOSED VIEW OF CLAMP
SCALE 5:1

VIEW A-A

NOTES

- UNLESS OTHERWISE SPECIFIED AND/OR INDICATED: DIMENSIONS ARE TO FACE OF VIEW SHOWN AND AUTOMATICALLY ROUNDED BY COMPUTER FOR INSPECTION (SEE MATH MODEL FOR PRECISE DIMENSIONS). FOR ALL OTHER DIMENSIONS NOT SHOWN BUT REQUIRED FOR TOOL BUILD, SEE MATH MODEL FOR PRECISE TOOL PATH DATA.
- AUSTEMPER TO ROCKWELL " 15N" 80.5-84.5 (BAINITE MICROSTRUCTURE).
- BAKE FOR 4 HOURS AT 375° -450°F TO RELIEVE HYDROGEN EMBRITTLEMENT

MATERIAL NOTES

- PLATE PER DX551318-P ZINC NICKEL WITH CLEAR TRIVALENT CHROME & TOPCOAT. PLATING REQUIREMENTS TO WITHSTAND MINIMUM TO RED RUST IN NEUTRAL SALT FOG, EXCEPT FOR SHARP EDGES.
- WAX-COAT (BRITGUARD CLEAR WAX IR) OR EQUIVALENT ADDED TO REDUCE FRICTION.

(N/A) PROCESS SENSITIVE DIMENSION			
DIMENSIONS ENCLOSED IN () INDICATE REFERENCE DIMENSIONS AND NO TOLERANCE LIMITS ARE ESTABLISHED			
DIMENSIONAL RANGE (MM)	CHART	8	
FROM 0	TO	> 12	
TOLERANCE UNLESS OTHERWISE SPECIFIED			
±0.15	±0.3	±0.3	
ANGULAR TOLERANCE 22°			

DWG TYPE		PART DRAWING	
STYLE		D	
VOLUME (QTY)		DISTR CODE	
UNLESS OTHERWISE SPECIFIED			
THIS DOCUMENT IS IN ACCORDANCE WITH ASME Y14.5M-1994 AS AMENDED BY THE IN-SITU DIMENSIONING AND TOLERANCING ADDENDUM-2001. SEPARATE NOTATIONS OF FEATURES MAY BE ADDED SEPARATELY REBROUSE OF DATUM REFERENCES.			
ALL DIMENSIONS ARE IN MILLIMETERS			
REFERENCE			
THIRD ANGLE PROJECTION		DO NOT SCALE	
		USE MATH DATA	
		 UNIMAPHICS	

DELPHI	
DELPHI PACKARD ELECTRIC SYSTEMS WARREN, OH	
DR	DATE
AP/D1 ADAM D. KIMBERLIN	04AU04
AP/D2 ADAM D. KIMBERLIN	04AU04
AP/D3 S.A. NORLING	04AU04
AP/D4	
AP/D5	
SUBSTANCES OF CONCERN AND RECYCLED CONTENT PER DELPHI 10949001	
MATERIAL	
.508 THK SAE 1050 C.R. STEEL	
DRAWING NAME	
MOUN CLAMP CDT	
DRAWING NUMBER	
15495966	
SIZE A0	SCALE 5:1
FRAME NO 1	SHEET NO 1
1 OF 1	STG REV N/P R 02 -