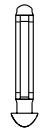
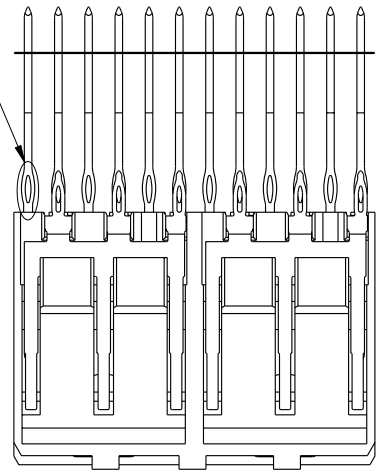
PRODUCT NUMBER	PLATING PERFORMANCE LEVEL	FOR REAR PLUG-UP APPLICATIONS USE SHROUD
63784-1YYY	TELCORDIA CO	74993-102
63784-1YYYLF	TELCORDIA CO	84625-102LF
63784-5YYY	TELCORDIA UE	74993-502
63784-5YYYLF	TELCORDIA UE	84625-502LF
63784-9YYY	TELCORDIA CO	74993-102
63784-9YYYLF	TELCORDIA CO	84625-102LF
63784-AYYY	CUSTOMER SPECIAL	74993-102
63784-AYYYLF	CUSTOMER SPECIAL	84625-102LF

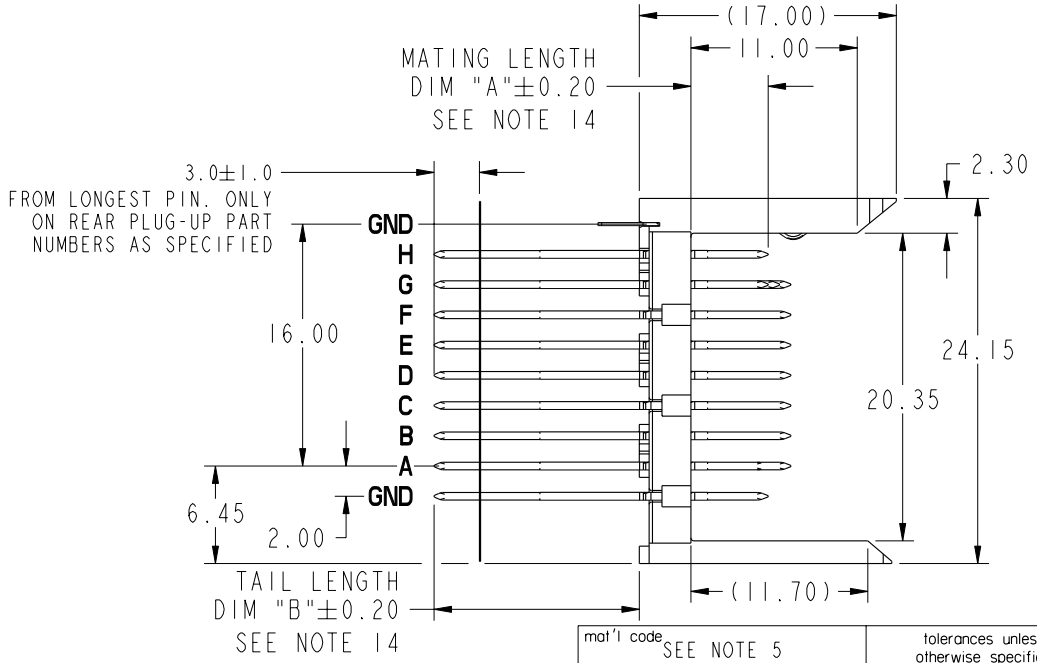
EYE OF NEEDLE PRESS FIT SECTION

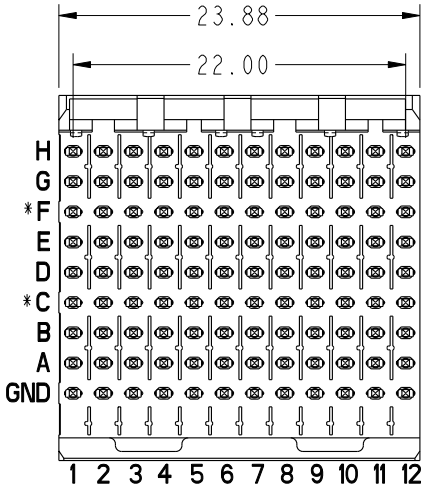


BABY-H PRESS FIT SECTION



DETAIL A
SCALE 4:1
SEE NOTE 16





mat'l code	SEE NOTE 5			tolerances unless otherwise specified			CUSTOMER
ltr	ecn no.	dr	date				COPY
AH	V06-0498	DCH	2006-05-30	linear	0.X ±0.3		projection
AJ	V07-0169	DCH	2007-03-27		0.XX ±0.13		
AK	V08-0016	HTB	2008-01-10		.XXX ±.051		
AL	V08-0051	LP	2008-02-19	angles	0° ±2°		
-	-	-	-	dr	E. KROPER.	2001-01-10	MM
AF	V05-1022	LP	2005-11-08	engr	J. VOLSTORF	2001-01-10	
AG	V05-1125	LP	2005-12-19	chr	J. VOLSTORF	2001-01-10	scale 1:1
				appd	J. VOLSTORF	2001-01-10	

sheet index	revision	AL	AL	AL	AL	AL	AL	AL	AL	AL	AL
	sheet	1	2	3	4	5	6	7	8	9	10

FCI www.fciconnect.com

title: VERTICAL SIGNAL HDR 8 ROW P.F. 96 POS. SELECT LOAD EXT.

product family: METRAL 1000 | code: 213

size: A | dwg no: 63784 | sheet: 1 of 10

cage code: 22526

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REV E - 2006-04-18

Pro/E

PDM: Rev:AL STATUS: Released Printed: May 13, 2011

PIN NO.	DIM A MATING LENGTH	DIM B TAIL LENGTH	PCB THICKNESS RANGE ACCOMMODATED BY PIN'S TAIL LENGTH				
			WHEN MATING TO A 74981 SERIES RECEPTACLE		WHEN MATING TO A 52066 SERIES METRAL 4000 RECEPTACLE		
			ROWS A,B, C,D,E,F,G & H	GROUND ROW	ROWS:A,B, D,E,G & H	ROW C & F	GROUND ROW
01*	5.00	4.30	1.60 MIN	1.60 MIN	1.60 MIN	1.60 MIN	1.60 MIN
22		12.20	2.95 - 3.80	2.95 - 4.20	2.95 - 3.80	2.95 - 3.80	2.95 - 4.20
30		12.95	2.95 - 4.55	3.25 - 4.95	2.95 - 4.55	2.95 - 4.55	3.25 - 4.95
05		13.70	2.95 - 5.30	4.00 - 5.70	3.30 - 5.30	2.95 - 5.30	4.00 - 5.70
35		14.45	3.05 - 6.05	4.75 - 6.45	4.05 - 6.05	3.05 - 6.05	4.75 - 6.45
48		15.20	3.80 - 6.80	5.50 - 7.20	4.80 - 6.80	3.80 - 6.80	5.50 - 7.20
40		15.70	4.30 - 7.30	6.00 - 7.70	5.30 - 7.30	4.30 - 7.30	6.00 - 7.70
65		16.40	5.00 - 8.00	6.70 - 8.40	6.00 - 8.00	5.00 - 8.00	6.70 - 8.40
09		17.10	5.70 - 8.70	7.40 - 9.10	6.70 - 8.70	5.70 - 8.70	7.40 - 9.10
02*	5.75	4.30	1.60 MIN	1.60 MIN	1.60 MIN	1.60 MIN	1.60 MIN
44		12.20	2.95 - 3.80	2.95 - 4.20	2.95 - 3.80	2.95 - 3.80	2.95 - 4.20
31		12.95	2.95 - 4.55	3.25 - 4.95	2.95 - 4.55	2.95 - 4.55	3.25 - 4.95
06		13.70	2.95 - 5.30	4.00 - 5.70	3.30 - 5.30	2.95 - 5.30	4.00 - 5.70
36		14.45	3.05 - 6.05	4.75 - 6.45	4.05 - 6.05	3.05 - 6.05	4.75 - 6.45
49		15.20	3.80 - 6.80	5.50 - 7.20	4.80 - 6.80	3.80 - 6.80	5.50 - 7.20
25		15.70	4.30 - 7.30	6.00 - 7.70	5.30 - 7.30	4.30 - 7.30	6.00 - 7.70
66		16.40	5.00 - 8.00	6.70 - 8.40	6.00 - 8.00	5.00 - 8.00	6.70 - 8.40
10		17.10	5.70 - 8.70	7.40 - 9.10	6.70 - 8.70	5.70 - 8.70	7.40 - 9.10
03*	6.50	4.30	1.60 MIN	1.60 MIN	1.60 MIN	1.60 MIN	1.60 MIN
45		12.20	2.95 - 3.80	2.95 - 4.20	2.95 - 3.80	2.95 - 3.80	2.95 - 4.20
32		12.95	2.95 - 4.55	3.25 - 4.95	2.95 - 4.55	2.95 - 4.55	3.25 - 4.95
07		13.70	2.95 - 5.30	4.00 - 5.70	3.30 - 5.30	2.95 - 5.30	4.00 - 5.70
37		14.45	3.05 - 6.05	4.75 - 6.45	4.05 - 6.05	3.05 - 6.05	4.75 - 6.45
50		15.20	3.80 - 6.80	5.50 - 7.20	4.80 - 6.80	3.80 - 6.80	5.50 - 7.20
41		15.70	4.30 - 7.30	6.00 - 7.70	5.30 - 7.30	4.30 - 7.30	6.00 - 7.70
24		16.40	5.00 - 8.00	6.70 - 8.40	6.00 - 8.00	5.00 - 8.00	6.70 - 8.40
11		17.10	5.70 - 8.70	7.40 - 9.10	6.70 - 8.70	5.70 - 8.70	7.40 - 9.10

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mat'l code	SEE NOTE 5		
ltr	ecn no.	dr	date
AL			

tolerances unless otherwise specified		
linear	0.X ±0.3	
	0.XX ±0.13	
	.XXX ±.051	
angles	0° ±2°	
dr	E. KROPER.	2001-01-10
engr	J. VOLSTORF	2001-01-10
chr	J. VOLSTORF	2001-01-10
appd	J. VOLSTORF	2001-01-10

CUSTOMER COPY

projection

MM

scale 1:1

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title: VERTICAL SIGNAL HDR 8 ROW P.F. 96 POS. SELECT LOAD EXT.

product family: METRAL 1000 | code: 213

size: A | dwg no: 63784 | sheet: 2

cage code: 22526

sheet index	revision sheet																							

REV E - 2006-04-18

Pro/E

PDM: Rev:AL STATUS: Released Printed: May 13, 2011

PIN NO.	DIM A MATING LENGTH	DIM B TAIL LENGTH	PCB THICKNESS RANGE ACCOMMODATED BY PIN LENGTH				
			WHEN MATING TO A 74981 SERIES RECEPTACLE		WHEN MATING TO A 52066 SERIES METRAL 4000 RECEPTACLE		
			ROWS A,B,C, D,E,F,G & H	GROUND ROW	ROWS:A,B, D,E,G & H	ROW C & F	GROUND ROW
04*	7.25	4.30	1.60 MIN	1.60 MIN	1.60 MIN	1.60 MIN	1.60 MIN
46		12.20	2.95 - 3.80	2.95 - 4.20	2.95 - 3.80	2.95 - 3.80	2.95 - 4.20
33		12.95	2.95 - 4.55	3.25 - 4.95	2.95 - 4.55	2.95 - 4.55	3.25 - 4.95
08		13.70	2.95 - 5.30	4.00 - 5.70	3.30 - 5.30	2.95 - 5.30	4.00 - 5.70
38		14.45	3.05 - 6.05	4.75 - 6.45	4.05 - 6.05	3.05 - 6.05	4.75 - 6.45
51		15.20	3.80 - 6.80	5.50 - 7.20	4.80 - 6.80	3.80 - 6.80	5.50 - 7.20
42		15.70	4.30 - 7.30	6.00 - 7.70	5.30 - 7.30	4.30 - 7.30	6.00 - 7.70
67		16.40	5.00 - 8.00	6.70 - 8.40	6.00 - 8.00	5.00 - 8.00	6.70 - 8.40
12		17.10	5.70 - 8.70	7.40 - 9.10	6.70 - 8.70	5.70 - 8.70	7.40 - 9.10
19*	8.00	4.30	1.60 MIN	1.60 MIN	1.60 MIN	1.60 MIN	1.60 MIN
47		12.20	2.95 - 3.80	2.95 - 4.20	2.95 - 3.80	2.95 - 3.80	2.95 - 4.20
34		12.95	2.95 - 4.55	3.25 - 4.95	2.95 - 4.55	2.95 - 4.55	3.25 - 4.95
20		13.70	2.95 - 5.30	4.00 - 5.70	3.30 - 5.30	2.95 - 5.30	4.00 - 5.70
39		14.45	3.05 - 6.05	4.75 - 6.45	4.05 - 6.05	3.05 - 6.05	4.75 - 6.45
52		15.20	3.80 - 6.80	5.50 - 7.20	4.80 - 6.80	3.80 - 6.80	5.50 - 7.20
43		15.70	4.30 - 7.30	6.00 - 7.70	5.30 - 7.30	4.30 - 7.30	6.00 - 7.70
68		16.40	5.00 - 8.00	6.70 - 8.40	6.00 - 8.00	5.00 - 8.00	6.70 - 8.40
21		17.10	5.70 - 8.70	7.40 - 9.10	6.70 - 8.70	5.70 - 8.70	7.40 - 9.10

* STUB PINS - NO REAR PLUG-UP

** THE GREATEST RANGE OCCURS WHEN THE B DIMENSION OF PIN 'GND' IS ONE SIZE SHORTER THEN THE OTHER PINS.

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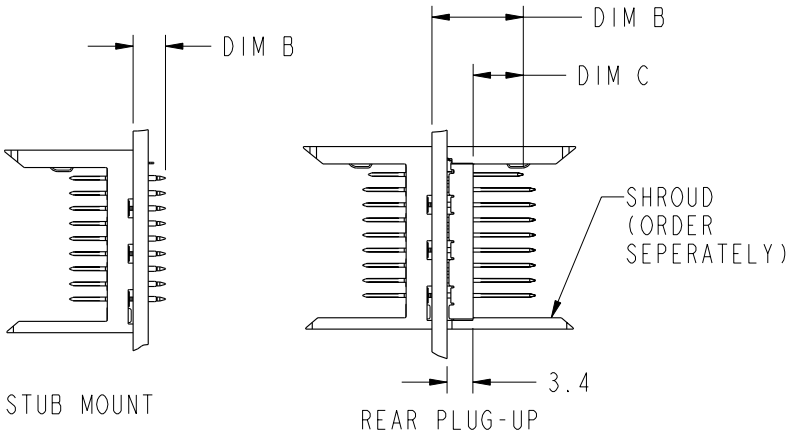
mat'l code	SEE NOTE 5			tolerances unless otherwise specified			CUSTOMER	FCI www.fciconnect.com
ltr	ecn no.	dr	date	linear	0.X ±0.3		COPY	
AL					0.XX ±0.13		projection	title VERTICAL SIGNAL HDR 8 ROW P.F. 96 POS. SELECT LOAD EXT.
					.XXX ±.051			
				angles	0° ±2°			
				dr	E. KROPER.	2001-01-10	MM	product family METRAL 1000 code 213
				engr	J. VOLSTORF	2001-01-10		
				chr	J. VOLSTORF	2001-01-10	scale	size A dwg no 63784 sheet 3
				appd	J. VOLSTORF	2001-01-10	1:1	
sheet index	revision sheet							cage code 22526

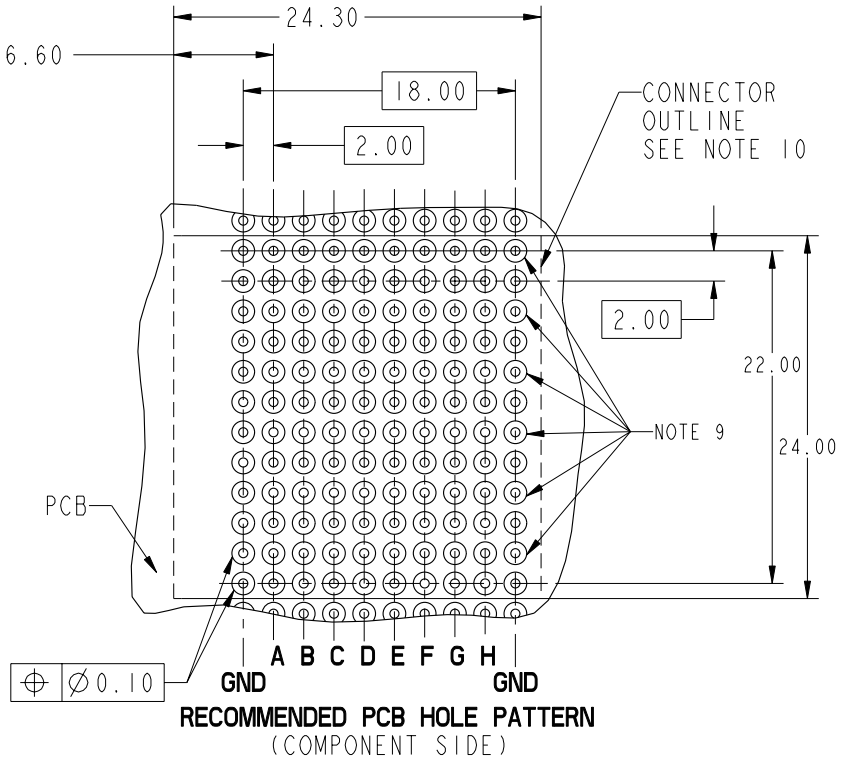
REV E - 2006-04-18

Pro/E

PDM: Rev:AL STATUS: Released Printed: May 13, 2011

PRODUCT NUMBER
SEE SHEET 1





RECOMMENDED PCB HOLE PATTERN
(COMPONENT SIDE)

PRESS-FIT HOLES *	OPTION 1
HOLE DIAMETER AFTER PLATING	Ø0.65-0.80
DRILLED HOLE	Ø0.81-0.86 (Ø0.85 DRILL)
COPPER PLATING	0.025 MIN
SnPb PLATING	0.005-0.015

* SEE PRINT 58351 FOR ADDITIONAL PCB INFO.

mat'l code SEE NOTE 5				tolerances unless otherwise specified			CUSTOMER	FCI www.fciconnect.com
ltr	ecn no.	dr	date	linear	0.X ±0.3		COPY	
AL					0.XX ±0.13		projection	title VERTICAL SIGNAL HDR 8 ROW P.F. 96 POS. SELECT LOAD EXT.
					.XXX ±.051			
				angles	0° ±2°			
				dr	E. KROPER.	2001-01-10	MM	product family METRAL 1000 code 213
				engr	J. VOLSTORF	2001-01-10		
				chr	J. VOLSTORF	2001-01-10	scale 1:1	size A dwg no 63784 sheet 4
				appd	J. VOLSTORF	2001-01-10		
sheet index	revision sheet							cage code 22526

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REV E - 2006-04-18

Pro/E

PDM: Rev:AL STATUS: Released Printed: May 13, 2011

PRODUCT NUMBER
SEE SHEET 1

NOTES:

1. SEE APPLICATION SPECIFICATION GS-20-010 FOR INFORMATION ON AVAILABLE TOOLING, CURCUIT BOARD DESIGN CONSIDERATIONS, REPAIR PROCEDURES AND PRODUCT OFFERINGS.

2. SEE FCI PUBLICATION 95051I-028 FOR "ELECTRICAL PERFORMANCE DATA FOR DIFFERENTIAL APPLICATIONS."

3. SEE FCI PUBLICATION 95051I-028 FOR "ELECTRICAL PERFORMANCE DATA FOR SINGLE-ENDED APPLICATION."

4. UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS AND TOLERANCES TOLERANCES ARE IN ACCORDANCE WITH ASME Y14.5M, 1994

5. HOUSING MATERIAL: LIQUID CRYSTAL POLYMER, 30% GLASS FILLED, FLAME RETARDANT PER UL 94-V0.
   PIN MATERIAL: PHOSPHER BRONZE
   GROUND SPRING MATERIAL: PHOSPHER BRONZE

6. PLATING INFORMATION: PLATING ON CONTACT AREA MEETS THE PERFORMANCE LEVELS SHOWN IN TABLE ON SHEET 1. PLATING ON "LF" TAILS IS Sn. PLATING ON ALL OTHER TAILS IS SnPb.

7. DIMENSIONAL RESTRICTIONS OF PINS IN HEADERS.
   FOR MATING WITH METRAL 1000 RECEPTACLES
   DIM A : 5.00mm MIN, 8.00mm MAX FOR ROWS A-H
   DIM A : 5.00mm MIN, 5.75mm MAX FOR ROW GND NEXT TO ROW A
   DIM C : 5.00mm MIN, 8.00mm MAX FOR ROWS A-H
   DIM C : 4.60mm MIN, 6.30mm MAX FOR ROW GND NEXT TO ROW A
   FOR MATING WITH METRAL 4000 RECEPTACLES
   DIM A : 5.00mm MIN, 6.50mm MAX FOR ROWS A, B, D, E, G & H
   DIM A : 5.00mm MIN, 8.00mm MAX FOR ROW C & F
   DIM A : 5.00mm MIN, 5.75mm MAX FOR ROW GND NEXT TO ROW A
   DIM C : 5.00mm MIN, 7.00mm MAX FOR ROWS A, B, D, E, G & H
   DIM C : 5.00mm MIN, 8.00mm MAX FOR ROW C & F
   DIM C : 4.60mm MIN, 6.30mm MAX FOR ROW GND NEXT TO ROW A

8. THE MIN PCB THICKNESS FOR REAR PLUG-UP APPLICATIONS IS 2.9mm SINCE THE COMPLIANT SECTIONS OF THE GROUND SPRING OF THE HEADER DIRECTLY OPPOSE THE GROUND SPRING OF THE SHROUD. THE MIN PCB THICKNESS FOR FRONT PLUG-UP ONLY APPLICATIONS IS 1.6mm.

9. THESE HOLES ARE NEEDED FOR REAR PLUG-UP DESIGNS USING A SHROUD AND MAY BE OMITTED FOR FRONT PLUG-UP ONLY DESIGNS.

10. THE 'CONNECTOR OUTLINE' IS THE MIN OUTLINE REQUIRED. TO DETERMINE THE OUTLINE NECESSARY TO PERMIT THE VARIOUS TYPES OF REPAIR OPERATIONS, SEE APPLICATION SPECIFICATION GS-20-010.

11. CURRENT RATING : 1 AMP PER PIN

12. TEMPERATURE RANGE : -55°C TO +105°C

13. P/N 63784-XYYYLF
    - LEAD FREE (OPTIONAL)
    - SELECT LOAD PATTERN
    - PLATING CODE

14. AFTER INSERTION INTO CIRCUIT BOARD WITH QUALIFIED TOOL.

15. PRODUCTS WHERE THE PART NUMBER ENDS IN LF MEET EUROPEAN UNION DIRECTIVES AND OTHER COUNTRY REGULATIONS AS DESCRIBED IN GS-22-008.

    ALL PRODUCTS WILL WITHSTAND EXPOSURE TO 260°C FOR 60 SECONDS IN A CONVECTION, INFRA-RED OR VAPOR PHASE REFLOW OVEN.

16. PIN TYPE IS AT THE MANUFACTURERS OPTION AND CAN BE EITHER BABY-H OR EYE OF THE NEEDLE STYLE

mat'l code SEE NOTE 5				tolerances unless otherwise specified			CUSTOMER	FCI www.fciconnect.com
ltr	ecn no.	dr	date	linear	0.X ±0.3		COPY	
AL					0.XX ±0.13		projection	title VERTICAL SIGNAL HDR 8 ROW P.F. 96 POS. SELECT LOAD EXT.
					.XXX ±.051			
				angles	0° ±2°			
				dr	E. KROPER.	2001-01-10	MM	product family METRAL 1000 code 213
				engr	J. VOLSTORF	2001-01-10		
				chr	J. VOLSTORF	2001-01-10	scale 1:1	size A dwg no 63784 sheet 5
				appd	J. VOLSTORF	2001-01-10		
sheet index	revision sheet							cage code 22526

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REV E - 2006-04-18

Pro/E

PDM: Rev:AL STATUS: Released Printed: May 13, 2011

METRAL P/N	ROW	CONTACT CODE 1	2	3	4	5	6	7	8	9	10	11	12
63784-X001 FOR LEAD FREE SEE NOTE 15	H	01	01	01	01	01	01	01	01	01	01	01	01
	G	01	01	01	01	01	01	01	03	03	03	01	19
	F	01	01	01	01	01	19	01	01	01	01	01	19
	E	01	01	01	01	01	19	01	03	03	03	01	19
	D	01	01	01	01	01	19	01	01	01	01	01	19
	C	01	01	01	01	01	19	01	01	01	01	01	19
	B	01	01	01	01	01	19	01	01	01	01	01	19
	A	01	01	01	01	01	01	01	01	01	01	01	19
	GND	01	01	01	01	01	01	01	01	01	01	01	01

CANNOT BE MATED TO A METRAL 4000 RECEPTACLE

METRAL P/N	ROW	CONTACT CODE 1	2	3	4	5	6	7	8	9	10	11	12
63784-X002 RPU FOR LEAD FREE SEE NOTE 15	H	05	05	05	05	05	05	05	05	05	05	05	05
	G	05	05	05	05	05	05	05	05	05	05	05	05
	F	05	05	05	05	05	05	05	05	05	05	05	05
	E	05	05	05	05	05	05	05	05	05	05	05	05
	D	01	01	01	01	01	01	01	01	01	01	01	01
	C	01	01	01	01	01	01	01	01	01	01	01	01
	B	01	01	01	01	01	01	01	01	01	01	01	01
	A	01	01	01	01	01	01	01	01	01	01	01	01
	GND	01	01	01	01	01	01	01	01	01	01	01	01

FOR REAR PLUG UP APPLICATIONS, PCB THICKNESS RANGE: 2.95 -5.30 WHEN MATED TO METRAL 1000 RECEPT. AND 3.30-5.30 WHEN MATED TO METRAL 4000 RECEPT. (2.30 MIN IN NON-STANDARD REAR PLUG UP APPLICATIONS)

METRAL P/N	ROW	CONTACT CODE 1	2	3	4	5	6	7	8	9	10	11	12
63784-X003 RPU FOR LEAD FREE SEE NOTE 15	H	01	01	01	01	01	01	01	01	01	01	01	01
	G	01	01	01	01	01	01	01	01	01	01	01	01
	F	01	01	01	01	01	01	01	01	01	01	01	01
	E	05	05	05	05	05	05	05	05	05	05	05	05
	D	05	05	05	05	05	05	05	05	05	05	05	05
	C	05	05	05	05	05	05	05	05	05	05	05	05
	B	05	05	05	05	05	05	05	05	05	05	05	05
	A	05	05	05	05	05	05	05	05	05	05	05	05
	GND	01	01	01	01	01	01	01	01	01	01	01	01

FOR REAR PLUG UP APPLICATIONS, PCB THICKNESS RANGE: 2.95 -5.30 WHEN MATED TO METRAL 1000 RECEPT. AND 3.30-5.30 WHEN MATED TO METRAL 4000 RECEPT. (2.30 MIN IN NON-STANDARD REAR PLUG UP APPLICATIONS)

METRAL P/N	ROW	CONTACT CODE 1	2	3	4	5	6	7	8	9	10	11	12
63784-X004 FOR LEAD FREE SEE NOTE 15	H	01	01	01	01	01	01	01	01	01	01	01	01
	G	01	01	01	01	01	01	01	03	03	03	01	19
	F	01	01	01	01	01	01	01	01	01	01	01	19
	E	01	01	01	01	01	01	03	03	03	03	01	19
	D	01	01	01	01	01	01	01	01	01	01	01	19
	C	01	01	01	01	01	01	01	01	01	01	01	19
	B	01	01	01	01	01	01	01	01	01	01	01	19
	A	01	01	01	01	01	01	01	01	01	01	01	19
	GND	01	01	01	01	01	01	01	01	01	01	01	01

CANNOT BE MATED TO A METRAL 4000 RECEPTACLE

METRAL P/N	ROW	CONTACT CODE 1	2	3	4	5	6	7	8	9	10	11	12
63784-X005 RPU FOR LEAD FREE SEE NOTE 15	H	05	05	05	05	05	05	01	01	01	01	01	01
	G	05	05	05	05	05	05	01	01	01	01	01	01
	F	05	05	05	05	05	05	01	01	01	01	01	01
	E	05	05	05	05	05	05	01	01	01	01	01	01
	D	01	01	01	01	01	01	01	01	01	01	01	01
	C	01	01	01	01	01	01	01	01	01	01	01	01
	B	01	01	01	01	01	01	01	01	01	01	01	01
	A	01	01	01	01	01	01	01	01	01	01	01	01
	GND	01	01	01	01	01	01	01	01	01	01	01	01

FOR REAR PLUG UP APPLICATIONS, PCB TH'K RANGE: 2.95-5.30 WHEN MATED TO METRAL 1000 RECEPT. AND 3.30-5.30 WHEN MATED TO METRAL 4000 RECEPT. (2.30 MIN IN NON-STANDARD REAR PLUG-UP APPLICATIONS)

METRAL P/N	ROW	CONTACT CODE 1	2	3	4	5	6	7	8	9	10	11	12
63784-X006 RPU FOR LEAD FREE SEE NOTE 15	H	05	05	05	05	05	05	05	05	05	05	05	05
	G	05	05	05	05	05	05	05	05	05	05	05	05
	F	05	05	05	05	05	05	05	05	05	05	05	05
	E	05	05	05	05	05	05	05	05	05	05	05	05
	D	19	19	19	19	19	19	19	19	19	19	19	19
	C	01	01	01	01	01	01	01	01	01	01	01	01
	B	01	01	01	01	01	01	01	01	01	01	01	01
	A	01	01	01	01	01	01	01	01	01	01	01	01
	GND	01	01	01	01	01	01	01	01	01	01	01	01

FOR REAR PLUG UP APPLICATIONS, PCB THICKNESS RANGE: 2.95 -5.30 WHEN MATED TO METRAL 1000 RECEPT. AND THIS CONFIGURATION CANNOT BE MATEDTO A METRAL 4000 RECEPT. (2.30 MIN IN NON-STANDARD REAR PLUG UP APPLICATIONS)

METRAL P/N	ROW	CONTACT CODE 1	2	3	4	5	6	7	8	9	10	11	12
63784-X007 FOR LEAD FREE SEE NOTE 15	H	02	02	02	02	02	02	02	02	02	02	02	02
	G	02	02	02	02	02	02	02	02	02	02	02	02
	F	02	02	02	02	02	02	02	02	02	02	02	02
	E	03	01	02	02	02	02	02	02	02	02	02	02
	D	02	02	02	02	02	02	02	02	02	02	02	03
	C	02	02	02	02	02	02	02	02	02	02	02	02
	B	02	02	02	02	02	02	02	02	02	02	02	02
	A	02	02	02	02	02	02	02	02	02	02	02	02
	GND	02	02	02	02	02	02	02	02	02	02	02	02

METRAL P/N	ROW	CONTACT CODE 1	2	3	4	5	6	7	8	9	10	11	12
63784-X008 FOR LEAD FREE SEE NOTE 15	H	02	02	02	02	02	02	02	01	01	01	01	01
	G	02	02	02	02	02	02	02	02	02	02	02	02
	F	02	02	02	02	02	02	02	02	02	02	02	02
	E	02	02	02	02	02	02	02	02	02	02	02	02
	D	02	02	02	02	02	02	02	02	02	02	02	02
	C	02	02	02	02	02	02	02	02	02	02	02	02
	B	02	02	02	02	02	02	02	02	02	02	02	02
	A	02	02	02	02	02	02	02	02	02	02	02	02
	GND	02	02	02	02	02	02	02	02	02	02	02	02

METRAL P/N	ROW	CONTACT CODE 1	2	3	4	5	6	7	8	9	10	11	12
63784-X009 RPU FOR LEAD FREE SEE NOTE 15	H	49	49	49	49	49	49	49	49	49	49	49	49
	G	49	49	49	49	49	49	49	49	49	49	49	49
	F	49	49	49	49	49	49	49	49	49	49	49	49
	E	49	49	49	49	49	49	49	49	49	49	49	49
	D	49	49	49	49	49	49	49	49	49	49	49	49
	C	49	49	49	49	49	49	49	49	49	49	49	49
	B	49	49	49	49	49	49	49	49	49	49	49	49
	A	35	49	49	49	49	49	49	49	49	49	49	49
	GND	36	36	36	36	36	36	36	36	36	36	36	36

FOR REAR PLUG UP APPLICATIONS, PCB THICKNESS RANGE: 4.75 -6.05 WHEN MATED TO METRAL 1000 RECEPT. AND 4.80-6.05 WHEN MATED TO METRAL 4000 RECEPT.

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mat'l code SEE NOTE 5

ltr	ecn no.	dr	date
AL			

sheet index	revision sheet

tolerances unless otherwise specified

linear	0.X ±0.3	
	0.XX ±0.13	
	.XXX ±.051	
angles	0° ±2°	
dr	E. KROPER.	2001-01-10
engr	J. VOLSTORF	2001-01-10
chr	J. VOLSTORF	2001-01-10
appd	J. VOLSTORF	2001-01-10

CUSTOMER COPY

projection

MM

scale 1:1

www.fciconnect.com

title VERTICAL SIGNAL HDR 8 ROW P.F. 96 POS. SELECT LOAD EXT.

product family METRAL 1000 | code 213

size A | dwg no 63784 | sheet 6

cage code 22526

Pro/E

REV E - 2006-04-18

PDM: Rev:AL STATUS: Released Printed: May 13, 2011

METRAL P/N	ROW	CONTACT CODE											
		1	2	3	4	5	6	7	8	9	10	11	12
63784-X010 FOR LEAD FREE SEE NOTE 15	H	02	02	02	02	02	02	02	01	02	02	02	02
	G	02	02	02	02	02	02	02	01	02	02	02	02
	F	02	02	02	02	02	02	02	02	02	02	02	02
	E	02	02	02	02	02	02	02	01	02	02	02	02
	D	02	02	02	02	02	02	02	01	02	02	02	02
	C	02	02	02	02	02	02	02	02	02	02	02	02
	B	02	02	02	02	02	02	02	02	02	02	02	02
	A	02	02	02	02	02	02	02	02	01	02	02	02
	GND	02	02	02	02	02	02	02	02	02	02	02	02

METRAL P/N	ROW	CONTACT CODE											
		1	2	3	4	5	6	7	8	9	10	11	12
63784-X011 FOR LEAD FREE SEE NOTE 15	H	02	03	03	03	03	03	03	03	03	03	03	03
	G	03	03	03	03	03	03	03	03	03	03	03	02
	F	03	03	03	03	03	03	03	03	03	03	03	03
	E	03	03	03	03	03	03	03	03	03	03	03	03
	D	03	03	03	03	03	03	03	03	03	03	03	03
	C	03	03	03	03	03	03	03	03	03	03	03	03
	B	03	03	03	03	03	03	03	03	03	03	03	03
	A	03	03	03	03	03	03	03	03	03	03	03	03
	GND	02	02	02	02	02	02	02	02	02	02	02	02

METRAL P/N	ROW	CONTACT CODE											
		1	2	3	4	5	6	7	8	9	10	11	12
63784-X012 RPU FOR LEAD FREE SEE NOTE 15	H	45	45	45	45	45	45	45	45	45	45	45	22
	G	45	45	45	45	45	45	45	45	45	45	45	45
	F	22	45	45	45	45	45	45	45	45	45	45	45
	E	45	45	45	45	45	45	45	45	45	45	45	45
	D	45	45	45	45	45	45	45	45	45	45	45	45
	C	45	45	45	45	45	45	45	45	45	45	45	45
	B	45	45	45	45	45	45	45	45	45	45	45	45
	A	47	47	47	47	47	47	47	47	47	47	47	47
	GND	22	22	22	22	22	22	22	22	22	22	22	22

FOR REAR PLUG UP APPLICATIONS, PCB THICKNESS RANGE: 2.95 -3.80 WHEN MATED TO METRAL 1000 RECEPT. AND THIS CONFIGURATION CANNOT BE MATEDTO A METRAL 4000 RECEPT.

METRAL P/N	ROW	CONTACT CODE											
		1	2	3	4	5	6	7	8	9	10	11	12
63784-X013 FOR LEAD FREE SEE NOTE 15	H	02	02	02	02	02	02	02	02	02	02	02	02
	G	02	02	02	02	02	02	02	02	02	02	02	02
	F	02	02	02	02	02	02	02	02	02	02	02	02
	E	03	02	02	02	01	02	02	02	02	02	02	02
	D	02	02	02	02	02	02	02	02	02	02	02	02
	C	02	02	02	02	02	02	02	02	02	02	02	02
	B	02	02	02	02	02	02	02	02	02	02	02	02
	A	02	02	02	02	02	02	02	02	02	02	02	02
	GND	02	02	02	02	02	02	02	02	02	02	02	02

METRAL P/N	ROW	CONTACT CODE											
		1	2	3	4	5	6	7	8	9	10	11	12
63784-X014 FOR LEAD FREE SEE NOTE 15	H	03	03	03	03	03	03	03	03	03	03	03	01
	G	03	03	03	03	03	03	03	03	03	03	03	03
	F	01	03	03	03	03	03	03	03	03	03	03	03
	E	03	03	03	03	03	03	03	03	03	03	03	03
	D	03	03	03	03	03	03	03	03	03	03	03	03
	C	03	03	03	03	03	03	03	03	03	03	03	03
	B	03	03	03	03	03	03	03	03	03	03	03	03
	A	19	19	19	19	19	19	19	19	19	19	19	19
	GND	01	01	01	01	01	01	01	01	01	01	01	01

CAN NOT BE MATED TO A METRAL 4000 RECEPTACLE

METRAL P/N	ROW	CONTACT CODE											
		1	2	3	4	5	6	7	8	9	10	11	12
63784-X015 FOR LEAD FREE SEE NOTE 15	H	02	02	02	02	02	02	02	02	02	02	02	02
	G	02	02	02	02	02	02	02	02	02	02	02	02
	F	03	03	03	03	03	03	03	03	03	03	03	03
	E	02	02	02	02	02	02	02	02	02	02	02	02
	D	02	02	02	02	02	02	02	02	02	02	02	02
	C	03	03	03	03	03	03	03	03	03	03	03	03
	B	02	02	02	02	02	02	02	02	02	02	02	02
	A	01	02	02	02	02	02	02	02	02	02	02	02
	GND	02	02	02	02	02	02	02	02	02	02	02	02

METRAL P/N	ROW	CONTACT CODE											
		1	2	3	4	5	6	7	8	9	10	11	12
63784-X016 RPU FOR LEAD FREE SEE NOTE 15	H	49	49	49	49	49	49	49	49	49	49	49	49
	G	49	49	49	49	49	49	49	49	49	49	49	49
	F	41	41	41	41	41	41	41	41	41	41	41	41
	E	49	49	49	49	49	49	49	49	49	49	49	49
	D	49	49	49	49	49	49	49	49	49	49	49	49
	C	41	41	41	41	41	41	41	41	41	41	41	41
	B	49	49	49	49	49	49	49	49	49	49	49	49
	A	48	49	49	49	49	49	49	49	49	49	49	49
	GND	49	49	49	49	49	49	49	49	49	49	49	49

PCB THICKNESS RANGE FOR REAR PLUG UP APPLICATIONS 5.50 TO 6.80

METRAL P/N	ROW	CONTACT CODE											
		1	2	3	4	5	6	7	8	9	10	11	12
63784-X017 FOR LEAD FREE SEE NOTE 15	H	02	02	02	02	02	02	02	02	02	02	02	02
	G	04	04	04	04	04	04	04	04	04	02	02	02
	F	02	02	02	02	02	02	02	02	02	02	02	02
	E	02	02	02	02	02	02	02	02	02	02	02	02
	D	04	04	04	04	04	04	04	04	02	02	02	02
	C	02	02	02	02	02	02	02	02	02	02	02	02
	B	02	02	02	02	02	02	02	02	02	02	02	02
	A	04	04	04	04	04	04	04	04	02	02	02	02
	GND	01	01	01	01	01	01	01	01	01	01	01	01

CAN NOT BE MATED TO A METRAL 4000 RECEPTACLE

METRAL P/N	ROW	CONTACT CODE											
		1	2	3	4	5	6	7	8	9	10	11	12
63784-X018 FOR LEAD FREE SEE NOTE 15	H	02	02	02	02	02	02	02	02	02	02	02	01
	G	02	02	02	02	02	02	02	02	02	02	02	02
	F	02	02	02	02	02	02	02	02	02	02	02	02
	E	02	02	02	02	02	02	02	02	02	02	02	02
	D	02	02	02	02	02	02	02	02	02	02	02	02
	C	02	02	02	02	02	02	02	02	02	02	02	02
	B	02	02	02	02	02	02	02	02	02	02	02	02
	A	02	02	02	02	02	02	02	02	02	02	02	02
	GND	01	01	01	01	01	01	01	01	01	01	01	01

mat'l code SEE NOTE 5				tolerances unless otherwise specified			CUSTOMER	FCI www.fciconnect.com
ltr	ecn no.	dr	date	linear	0.X ±0.3		COPY	
AL					0.XX ±0.13		projection	title VERTICAL SIGNAL HDR 8 ROW P.F. 96 POS. SELECT LOAD EXT.
					.XXX ±.051			
				angles	0° ±2°			
				dr	E. KROPER.	2001-01-10	MM	product family METRAL 1000 code 213
				engr	J. VOLSTORF	2001-01-10		size A dwg no 63784 sheet 7
				chr	J. VOLSTORF	2001-01-10	scale 1:1	
				appd	J. VOLSTORF	2001-01-10		
sheet index	revision sheet							cage code 22526

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REV E - 2006-04-18

Pro/E

PDM: Rev:AL STATUS: Released Printed: May 13, 2011

METRAL P/N	ROW	CONTACT CODE											
		1	2	3	4	5	6	7	8	9	10	11	12
63784-X019 RPU FOR LEAD FREE SEE NOTE 15	H	03	03	03	03	03	03	03	03	03	03	03	02
	G	03	03	03	03	03	03	03	03	03	03	03	03
	F	03	03	03	03	03	03	03	03	03	03	03	03
	E	11	11	11	11	11	11	11	11	11	11	11	11
	D	41	41	41	41	41	41	41	41	41	41	41	41
	C	24	24	24	24	24	24	24	24	24	24	24	24
	B	41	41	41	41	41	41	41	41	41	41	41	41
	A	24	24	24	24	24	24	24	24	24	24	24	24
	GND	49	49	49	49	49	49	49	49	49	49	49	49

FOR REAR PLUG UP APPLICATIONS, PCB THICKNESS RANGE: 5.70 -7.30 WHEN MATED TO METRAL 1000 RECEPT. AND 6.70-7.30 WHEN MATED TO METRAL 4000 RECEPT. (2.30 MIN IN NON-STANDARD REAR PLUG UP APPLICATIONS)

METRAL P/N	ROW	CONTACT CODE											
		1	2	3	4	5	6	7	8	9	10	11	12
63784-X020 RPU FOR LEAD FREE SEE NOTE 15	H	03	03	03	03	03	03	03	03	03	03	03	03
	G	03	03	03	03	03	03	03	03	03	03	03	03
	F	-	03	-	03	-	03	-	03	-	03	-	03
	E	41	41	41	41	41	41	41	41	41	41	41	41
	D	37	37	37	37	37	37	37	37	37	37	37	37
	C	50	50	50	50	50	50	50	50	50	50	50	50
	B	37	37	37	37	37	37	37	37	37	37	37	37
	A	50	50	50	50	50	50	50	50	50	50	50	50
	GND	06	06	06	06	06	06	06	06	06	06	06	06

FOR REAR PLUG UP APPLICATIONS, PCB THICKNESS RANGE: 4.30 -5.70 WHEN MATED TO METRAL 1000 RECEPT. AND 5.30-5.70 WHEN MATED TO METRAL 4000 RECEPT. (2.30 MIN IN NON-STANDARD REAR PLUG UP APPLICATIONS)

METRAL P/N	ROW	CONTACT CODE											
		1	2	3	4	5	6	7	8	9	10	11	12
63784-X021 RPU FOR LEAD FREE SEE NOTE 15	H	03	03	03	03	03	03	03	03	03	03	03	02
	G	03	03	03	03	03	03	03	03	03	03	03	03
	F	-	03	-	03	-	03	-	03	-	03	-	03
	E	41	41	41	41	41	41	41	41	03	03	03	03
	D	37	37	37	37	37	37	37	37	03	03	03	03
	C	50	50	50	50	50	50	50	50	03	03	03	03
	B	37	37	37	37	37	37	37	37	03	03	03	03
	A	50	50	50	50	50	50	50	03	03	03	03	03
	GND	06	06	06	06	06	06	06	02	02	02	02	02

FOR REAR PLUG UP APPLICATIONS, PCB THICKNESS RANGE: 4.30 -5.70 WHEN MATED TO METRAL 1000 RECEPT. AND 5.30-5.70 WHEN MATED TO METRAL 4000 RECEPT. (2.30 MIN IN NON-STANDARD REAR PLUG UP APPLICATIONS)

METRAL P/N	ROW	CONTACT CODE											
		1	2	3	4	5	6	7	8	9	10	11	12
63784-X022 RPU FOR LEAD FREE SEE NOTE 15	H	03	03	03	03	03	03	03	03	03	03	03	03
	G	03	03	03	03	03	03	03	03	03	03	03	03
	F	-	03	-	03	-	03	-	03	-	03	-	03
	E	41	41	41	41	03	03	03	03	41	41	41	41
	D	37	37	37	37	03	03	03	03	37	37	37	37
	C	50	50	50	50	03	03	03	03	50	50	50	50
	B	37	37	37	37	03	03	03	03	37	37	37	37
	A	50	50	50	50	03	03	03	03	50	50	50	50
	GND	06	06	06	06	02	02	02	02	06	06	06	06

FOR REAR PLUG UP APPLICATIONS, PCB THICKNESS RANGE: 4.30 -5.70 WHEN MATED TO METRAL 1000 RECEPT. AND 5.30-5.70 WHEN MATED TO METRAL 4000 RECEPT. (2.30 MIN IN NON-STANDARD REAR PLUG UP APPLICATIONS)

METRAL P/N	ROW	CONTACT CODE											
		1	2	3	4	5	6	7	8	9	10	11	12
63784-X023 RPU FOR LEAD FREE SEE NOTE 15	H	03	03	03	03	03	03	03	03	03	03	03	03
	G	03	03	03	03	03	03	03	03	03	03	03	03
	F	-	03	-	03	-	03	-	03	-	03	-	03
	E	03	03	03	03	41	41	41	41	41	41	41	41
	D	03	03	03	03	37	37	37	37	37	37	37	37
	C	03	03	03	03	50	50	50	50	50	50	50	50
	B	03	03	03	03	37	37	37	37	37	37	37	37
	A	03	03	03	03	50	50	50	50	50	50	50	50
	GND	02	02	02	02	06	06	06	06	06	06	06	06

FOR REAR PLUG UP APPLICATIONS, PCB TH'K RANGE: 4.30-5.70 WHEN MATED TO METRAL 1000 RECEPT. AND 5.30-5.70 WHEN MATED TO METRAL 4000 RECEPT. (2.30 MIN IN NON-STANDARD REAR PLUG-UP APPLICATIONS)

METRAL P/N	ROW	CONTACT CODE											
		1	2	3	4	5	6	7	8	9	10	11	12
63784-X024 RPU FOR LEAD FREE SEE NOTE 15	H	03	03	03	03	03	03	03	03	03	03	03	03
	G	03	03	03	03	03	03	03	03	03	03	03	03
	F	-	03	-	03	-	03	-	03	-	03	-	03
	E	41	41	41	41	41	41	41	41	03	03	03	03
	D	37	37	37	37	37	37	37	37	03	03	03	03
	C	50	50	50	50	50	50	50	50	03	03	03	03
	B	37	37	37	37	37	37	37	37	03	03	03	03
	A	50	50	50	50	50	50	50	50	03	03	03	03
	GND	06	06	06	06	06	06	06	06	02	02	02	02

FOR REAR PLUG UP APPLICATIONS, PCB THICKNESS RANGE: 4.30 -5.70 WHEN MATED TO METRAL 1000 RECEPT. AND 5.30-5.70 WHEN MATED TO METRAL 4000 RECEPT. (2.30 MIN IN NON-STANDARD REAR PLUG UP APPLICATIONS)

METRAL P/N	ROW	CONTACT CODE											
		1	2	3	4	5	6	7	8	9	10	11	12
63784-X025 RPU FOR LEAD FREE SEE NOTE 15	H	03	03	03	03	03	03	03	03	03	03	03	03
	G	03	03	03	03	03	03	03	03	03	03	03	03
	F	-	03	-	03	-	03	-	03	-	03	-	03
	E	03	03	03	03	03	03	03	03	03	03	41	41
	D	03	03	03	03	03	03	03	03	03	03	37	37
	C	03	03	03	03	03	03	03	03	03	03	50	50
	B	03	03	03	03	03	03	03	03	03	03	37	37
	A	03	03	03	03	03	03	03	03	03	03	50	50
	GND	02	02	02	02	02	02	02	02	02	02	06	06

FOR REAR PLUG UP APPLICATIONS, PCB THICKNESS RANGE: 4.30 -5.70 WHEN MATED TO METRAL 1000 RECEPT. AND 5.30-5.70 WHEN MATED TO METRAL 4000 RECEPT. (2.30 MIN IN NON-STANDARD REAR PLUG UP APPLICATIONS)

METRAL P/N	ROW	CONTACT CODE											
		1	2	3	4	5	6	7	8	9	10	11	12
63784-X026 RPU FOR LEAD FREE SEE NOTE 15	H	03	03	03	03	03	03	03	03	03	03	03	03
	G	03	03	03	03	03	03	03	03	03	03	03	03
	F	-	03	-	03	-	03	-	03	-	03	-	03
	E	03	03	03	03	03	03	03	03	41	41	41	41
	D	03	03	03	03	03	03	37	37	37	37	37	37
	C	03	03	03	03	03	03	50	50	50	50	50	50
	B	03	03	03	03	03	03	37	37	37	37	37	37
	A	03	03	03	03	03	03	50	50	50	50	50	50
	GND	02	02	02	02	02	02	06	06	06	06	06	06

FOR REAR PLUG UP APPLICATIONS, PCB THICKNESS RANGE: 4.30 -5.70 WHEN MATED TO METRAL 1000 RECEPT. AND 5.30-5.70 WHEN MATED TO METRAL 4000 RECEPT. (2.30 MIN IN NON-STANDARD REAR PLUG UP APPLICATIONS)

METRAL P/N	ROW	CONTACT CODE											
		1	2	3	4	5	6	7	8	9	10	11	12
63784-X027 RPU FOR LEAD FREE SEE NOTE 15	H	03	03	03	03	03	03	03	03	03	03	03	03
	G	03	03	03	03	03	03	03	03	03	03	03	03
	F	-	03	-	03	-	03	-	03	-	03	-	03
	E	03	03	03	03	03	03	03	03	03	03	03	03
	D	03	03	03	03	03	03	03	03	03	03	03	03
	C	03	03	03	03	03	03	03	03	03	03	03	03
	B	03	03	03	03	03	03	03	03	03	03	03	03
	A	03	03	03	03	03	03	03	03	03	03	03	03
	GND	02	02	02	02	02	02	02	02	02	02	02	02

mat'l code SEE NOTE 5				tolerances unless otherwise specified			CUSTOMER	FCI www.fciconnect.com
ltr	ecn no.	dr	date				COPY	
AL				linear	0.X ±0.3		projection	title VERTICAL SIGNAL HDR 8 ROW P.F. 96 POS. SELECT LOAD EXT.
					0.XX ±0.13			
					.XXX ±.051			
				angles	0° ±2°			
				dr	E. KROPER.	2001-01-10	MM	product family METRAL 1000 code 213
				engr	J. VOLSTORF	2001-01-10		
				chr	J. VOLSTORF	2001-01-10	scale 1:1	size A dwg no 63784 sheet 8
				appd	J. VOLSTORF	2001-01-10		
sheet index	revision sheet							cage code 22526

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REV E - 2006-04-18

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PDM: Rev:AL STATUS: Released Printed: May 13, 2011

METRAL P/N	ROW	CONTACT CODE											
		1	2	3	4	5	6	7	8	9	10	11	12
63784-X028 RPU FOR LEAD FREE SEE NOTE 15	H	05	05	05	05	05	05	05	05	05	05	05	05
	G	05	05	05	05	05	05	05	05	05	05	05	05
	F	05	05	05	05	05	05	05	05	05	05	05	05
	E	05	05	05	05	05	05	05	05	05	05	05	05
	D	01	01	01	01	01	01	01	01	01	01	01	01
	C	01	01	01	01	01	01	01	01	01	01	01	01
	B	01	01	01	01	01	01	01	01	01	01	01	01
	A	01	01	01	01	01	01	01	01	01	01	01	01
	GND	01	01	01	01	01	01	01	01	01	01	01	01

FOR REAR PLUG UP APPLICATIONS, PCB THICKNESS RANGE: 2.95 -5.30 WHEN MATED TO METRAL 1000 RECEPT. AND 3.30-5.30 WHEN MATED TO METRAL 4000 RECEPT. (2.30 MIN IN NON-STANDARD REAR PLUG UP APPLICATIONS)
NO PIN ALIGNER

METRAL P/N	ROW	CONTACT CODE											
		1	2	3	4	5	6	7	8	9	10	11	12
63784-X029 RPU FOR LEAD FREE SEE NOTE 15	H	01	01	01	01	01	01	01	01	01	01	01	01
	G	01	01	01	01	01	01	01	01	01	01	01	01
	F	01	01	01	01	01	01	01	01	01	01	01	01
	E	05	05	05	05	05	05	05	05	05	05	05	05
	D	05	05	05	05	05	05	05	05	05	05	05	05
	C	05	05	05	05	05	05	05	05	05	05	05	05
	B	05	05	05	05	05	05	05	05	05	05	05	05
	A	05	05	05	05	05	05	05	05	05	05	05	05
	GND	01	01	01	01	01	01	01	01	01	01	01	01

FOR REAR PLUG UP APPLICATIONS, PCB THICKNESS RANGE: 2.95 -5.30 WHEN MATED TO METRAL 1000 RECEPT. AND 3.30-5.30 WHEN MATED TO METRAL 4000 RECEPT. (2.30 MIN IN NON-STANDARD REAR PLUG UP APPLICATIONS)
NO PIN ALIGNER

METRAL P/N	ROW	CONTACT CODE											
		1	2	3	4	5	6	7	8	9	10	11	12
63784-X030 RPU FOR LEAD FREE SEE NOTE 15	H	05	05	05	05	05	05	01	01	01	01	01	01
	G	05	05	05	05	05	05	01	01	01	01	01	01
	F	05	05	05	05	05	05	01	01	01	01	01	01
	E	05	05	05	05	05	05	01	01	01	01	01	01
	D	01	01	01	01	01	01	01	01	01	01	01	01
	C	01	01	01	01	01	01	01	01	01	01	01	01
	B	01	01	01	01	01	01	01	01	01	01	01	01
	A	01	01	01	01	01	01	01	01	01	01	01	01
	GND	01	01	01	01	01	01	01	01	01	01	01	01

FOR REAR PLUG UP APPLICATIONS, PCB THICKNESS RANGE: 2.95 -5.30 WHEN MATED TO METRAL 1000 RECEPT. AND 3.30-5.30 WHEN MATED TO METRAL 4000 RECEPT. (2.30 MIN IN NON-STANDARD REAR PLUG UP APPLICATIONS)
NO PIN ALIGNER

METRAL P/N	ROW	CONTACT CODE											
		1	2	3	4	5	6	7	8	9	10	11	12
63784-X031 RPU FOR LEAD FREE SEE NOTE 15	H	05	05	05	05	05	05	05	05	05	05	05	05
	G	05	05	05	05	05	05	05	05	05	05	05	05
	F	05	05	05	05	05	05	05	05	05	05	05	05
	E	05	05	05	05	05	05	05	05	05	05	05	05
	D	19	19	19	19	19	19	19	19	19	19	19	19
	C	01	01	01	01	01	01	01	01	01	01	01	01
	B	01	01	01	01	01	01	01	01	01	01	01	01
	A	01	01	01	01	01	01	01	01	01	01	01	01
	GND	01	01	01	01	01	01	01	01	01	01	01	01

FOR REAR PLUG UP APPLICATIONS, PCB THICKNESS RANGE: 2.95 -5.30 WHEN MATED TO METRAL 1000 RECEPT. AND 3.30-5.30 WHEN MATED TO METRAL 4000 RECEPT. (2.30 MIN IN NON-STANDARD REAR PLUG UP APPLICATIONS)
NO PIN ALIGNER

METRAL P/N	ROW	CONTACT CODE											
		1	2	3	4	5	6	7	8	9	10	11	12
63784-X032 RPU FOR LEAD FREE SEE NOTE 15	H	03	03	03	03	03	03	03	03	03	03	19	02
	G	03	03	03	03	03	03	03	03	03	03	19	19
	F	-	03	-	03	-	03	-	03	-	03	-	03
	E	41	41	41	41	41	41	41	41	03	03	19	19
	D	37	37	37	37	37	37	37	37	19	19	03	03
	C	50	50	50	50	50	50	50	50	03	03	19	19
	B	37	37	37	37	37	37	37	37	03	03	19	19
	A	50	50	50	50	50	50	50	50	03	03	19	19
	GND	06	06	06	06	06	06	06	06	02	02	02	02

FOR REAR PLUG UP APPLICATIONS, PCB TH'K RANGE: 4.30-5.70 WHEN MATED TO METRAL 1000 RECEPT. CANNOT BE MATED TO METRAL 4000 RECEPT. (2.30 MIN IN NON-STANDARD REAR PLUG-UP APPLICATIONS)

METRAL P/N	ROW	CONTACT CODE											
		1	2	3	4	5	6	7	8	9	10	11	12
63784-X033 *RPU FOR LEAD FREE SEE NOTE 15	H	03	03	03	03	03	03	03	03	03	03	03	03
	G	03	03	03	03	03	03	03	03	03	03	03	03
	F	-	03	-	03	-	03	-	03	-	03	-	03
	E	03	03	41	41	41	41	41	41	03	03	03	03
	D	03	03	37	37	37	37	37	37	03	03	03	03
	C	03	03	50	50	50	50	50	50	03	03	03	03
	B	03	03	37	37	37	37	37	37	03	03	03	03
	A	03	03	50	50	50	50	50	50	03	03	03	03
	GND	02	02	06	06	06	06	06	06	02	02	02	02

FOR REAR PLUG UP APPLICATIONS, PCB THICKNESS RANGE: 4.30 -5.70 WHEN MATED TO METRAL 1000 RECEPT. AND 5.30-5.70 WHEN MATED TO METRAL 4000 RECEPT. (2.30 MIN IN NON-STANDARD REAR PLUG UP APPLICATIONS)

METRAL P/N	ROW	CONTACT CODE											
		1	2	3	4	5	6	7	8	9	10	11	12
63784-X034 FOR LEAD FREE SEE NOTE 15	H	02	02	02	02	02	02	02	02	02	02	02	02
	G	02	02	02	02	02	02	02	02	02	02	02	02
	F	04	04	02	02	02	02	02	02	02	02	02	02
	E	02	02	02	02	02	02	02	02	02	02	02	02
	D	02	02	02	02	02	02	02	02	02	02	02	02
	C	02	02	02	02	02	02	02	02	02	02	02	02
	B	02	02	02	02	02	02	02	02	02	02	02	02
	A	02	02	02	02	02	02	02	02	02	02	02	02
	GND	02	02	02	02	02	02	02	02	02	02	02	02

METRAL P/N	ROW	CONTACT CODE											
		1	2	3	4	5	6	7	8	9	10	11	12
63784-X035 FOR LEAD FREE SEE NOTE 15	H	02	02	02	02	02	02	02	02	02	02	02	02
	G	02	02	02	02	02	02	02	02	02	02	02	02
	F	04	04	02	02	02	02	01	02	02	02	02	02
	E	02	02	02	02	02	02	02	02	02	02	02	02
	D	02	02	02	02	02	02	02	02	02	02	02	02
	C	02	02	02	02	02	02	02	02	02	02	02	02
	B	02	02	02	02	02	02	02	02	02	02	02	02
	A	02	02	02	02	02	02	02	02	02	02	02	02
	GND	02	02	02	02	02	02	02	02	02	02	02	02

METRAL P/N	ROW	CONTACT CODE											
		1	2	3	4	5	6	7	8	9	10	11	12
63784-X036 FOR LEAD FREE SEE NOTE 15	H	02	02	02	02	02	02	03	01	01	03	01	01
	G	02	02	02	02	02	02	03	01	01	03	01	01
	F	02	02	02	02	02	02	03	01	01	03	01	01
	E	03	02	02	02	02	02	03	01	01	03	01	01
	D	03	02	02	02	02	02	03	01	01	03	01	01
	C	03	02	02	02	02	02	03	01	01	03	01	01
	B	03	02	03	02	02	02	03	01	01	03	01	01
	A	03	02	02	02	02	02	02	01	01	03	01	01
	GND	02	02	02	02	02	02	02	02	02	02	02	02

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mat'l code	SEE NOTE 5		
ltr	ecn no.	dr	date
AL			

tolerances unless otherwise specified		
linear	0.X ±0.3	
	0.XX ±0.13	
	.XXX ±.051	
angles	0° ±2°	
dr	E. KROPER.	2001-01-10
engr	J. VOLSTORF	2001-01-10
chr	J. VOLSTORF	2001-01-10
appd	J. VOLSTORF	2001-01-10

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projection

MM

scale 1:1

www.fciconnect.com

title: VERTICAL SIGNAL HDR 8 ROW P.F. 96 POS. SELECT LOAD EXT.

product family: METRAL 1000 | code: 213

size: A | dwg no: 63784 | sheet: 9

cage code: 22526

sheet index	revision sheet

REV E - 2006-04-18

Pro/E

PDM: Rev:AL STATUS: Released Printed: May 13, 2011

METRAL P/N	ROW	CONTACT CODE											
		1	2	3	4	5	6	7	8	9	10	11	12
63784-X037 FOR LEAD FREE SEE NOTE 15	H	03	02	02	03	02	03	02	02	02	02	03	02
	G	03	02	02	03	02	03	02	03	03	02	03	02
	F	03	02	02	03	03	03	03	02	02	03	03	02
	E	03	02	02	03	02	03	02	03	02	02	03	02
	D	03	02	02	03	02	03	02	03	02	02	03	03
	C	03	02	02	03	03	03	03	03	02	03	03	02
	B	03	02	02	03	02	03	02	02	02	02	03	02
	A	03	02	02	03	02	03	02	02	02	02	03	02
	GND	02	02	02	02	02	02	02	02	02	02	02	02

METRAL P/N	ROW	CONTACT CODE											
		1	2	3	4	5	6	7	8	9	10	11	12
63784-X038 FOR LEAD FREE SEE NOTE 15	H	02	02	02	19	-	19	-	02	-	02	-	19
	G	02	02	02	19	-	19	-	02	-	02	-	19
	F	02	-	02	19	-	19	-	-	-	02	-	19
	E	02	02	02	19	-	19	-	02	-	02	-	19
	D	02	02	02	19	-	19	-	02	-	02	-	19
	C	02	02	02	19	-	19	-	02	-	02	-	19
	B	02	02	02	19	-	19	-	02	-	02	-	19
	A	02	02	02	19	-	19	-	02	-	02	-	19
	GND	-	-	-	-	-	-	-	-	-	-	-	-

METRAL P/N	ROW	CONTACT CODE											
		1	2	3	4	5	6	7	8	9	10	11	12
63784-X039 FOR LEAD FREE SEE NOTE 15	H	02	02	02	02	02	02	02	02	03	03	03	03
	G	02	02	02	02	02	02	02	02	03	03	03	03
	F	02	02	02	03	02	02	02	02	03	03	03	03
	E	02	02	02	01	02	02	02	02	03	03	03	03
	D	03	01	02	01	02	02	02	02	03	03	03	03
	C	02	02	02	01	02	02	02	02	03	03	03	03
	B	02	02	02	01	02	02	02	02	03	03	03	03
	A	03	01	02	01	02	02	02	02	03	03	03	03
	GND	01	01	01	01	01	01	01	01	01	01	01	01

METRAL P/N	ROW	CONTACT CODE											
		1	2	3	4	5	6	7	8	9	10	11	12
63784-X040 FOR LEAD FREE SEE NOTE 15	H	03	03	03	03	03	03	02	02	02	02	02	02
	G	03	03	03	03	03	03	02	02	02	02	02	02
	F	03	03	03	03	03	03	02	02	02	02	02	02
	E	03	03	03	03	03	03	02	02	02	02	02	02
	D	03	03	03	03	03	03	02	02	02	02	02	02
	C	03	03	03	03	03	03	02	02	02	02	02	02
	B	03	03	03	03	03	03	02	02	02	02	02	02
	A	03	03	03	03	03	03	02	02	02	02	02	02
	GND	01	01	01	01	01	01	01	01	01	01	01	01

METRAL P/N	ROW	CONTACT CODE											
		1	2	3	4	5	6	7	8	9	10	11	12
63784-X041 FOR LEAD FREE SEE NOTE 15	H	02	02	02	02	02	02	02	02	02	02	01	02
	G	02	02	02	02	02	02	02	02	02	02	01	02
	F	02	02	02	02	02	02	02	02	02	02	01	02
	E	02	02	02	02	02	02	02	02	02	02	02	02
	D	02	02	02	02	02	02	02	02	02	02	03	02
	C	02	02	02	02	02	02	02	02	02	02	03	02
	B	02	02	02	02	02	02	02	02	02	02	03	02
	A	02	02	02	02	02	02	02	02	02	02	01	02
	GND	01	01	01	01	01	01	01	01	01	01	01	01

METRAL P/N	ROW	CONTACT CODE											
		1	2	3	4	5	6	7	8	9	10	11	12
63784-X042 FOR LEAD FREE SEE NOTE 15	H	01	02	02	02	02	02	01	02	02	02	02	03
	G	02	02	02	02	02	02	02	02	02	02	02	03
	F	02	02	02	02	02	02	02	02	02	02	02	03
	E	02	02	02	02	02	02	02	02	02	02	02	03
	D	02	02	02	02	02	02	02	02	02	02	03	03
	C	02	02	02	02	02	02	02	02	02	02	03	03
	B	02	02	02	02	02	02	02	02	02	02	03	03
	A	02	02	02	02	02	02	02	02	02	02	02	03
	GND	01	01	01	01	01	01	01	01	01	01	01	01

METRAL P/N	ROW	CONTACT CODE											
		1	2	3	4	5	6	7	8	9	10	11	12
63784-X043 FOR LEAD FREE SEE NOTE 15	H	02	02	02	02	01	02	01	02	02	02	02	03
	G	02	02	02	02	01	02	02	02	02	02	02	03
	F	02	02	02	02	01	02	02	02	02	02	02	03
	E	02	02	02	02	01	02	02	02	02	02	02	03
	D	02	02	02	02	03	02	02	02	02	02	02	03
	C	02	02	02	02	03	02	02	02	02	02	02	03
	B	02	02	02	02	03	02	02	02	02	02	02	03
	A	02	02	02	02	03	02	02	02	02	02	02	03
	GND	01	01	01	01	01	01	01	01	01	01	01	01

mat'l code SEE NOTE 5				tolerances unless otherwise specified			CUSTOMER COPY	FCI www.fciconnect.com
ltr	ecn no.	dr	date	linear	0.X ±0.3		projection	title VERTICAL SIGNAL HDR 8 ROW P.F. 96 POS. SELECT LOAD EXT.
AL					0.XX ±0.13			
					.XXX ±.051			
				angles	0° ±2°			
				dr	E. KROPER.	2001-01-10	MM	product family METRAL 1000 code 213
				engr	J. VOLSTORF	2001-01-10		
				chr	J. VOLSTORF	2001-01-10	scale 1:1	size A dwg no 63784 sheet 10
				appd	J. VOLSTORF	2001-01-10		
sheet index	revision sheet							cage code 22526

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