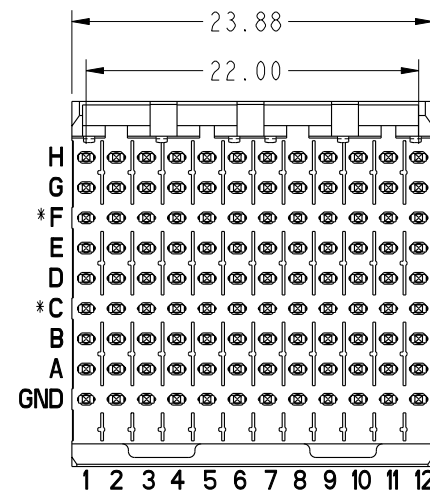
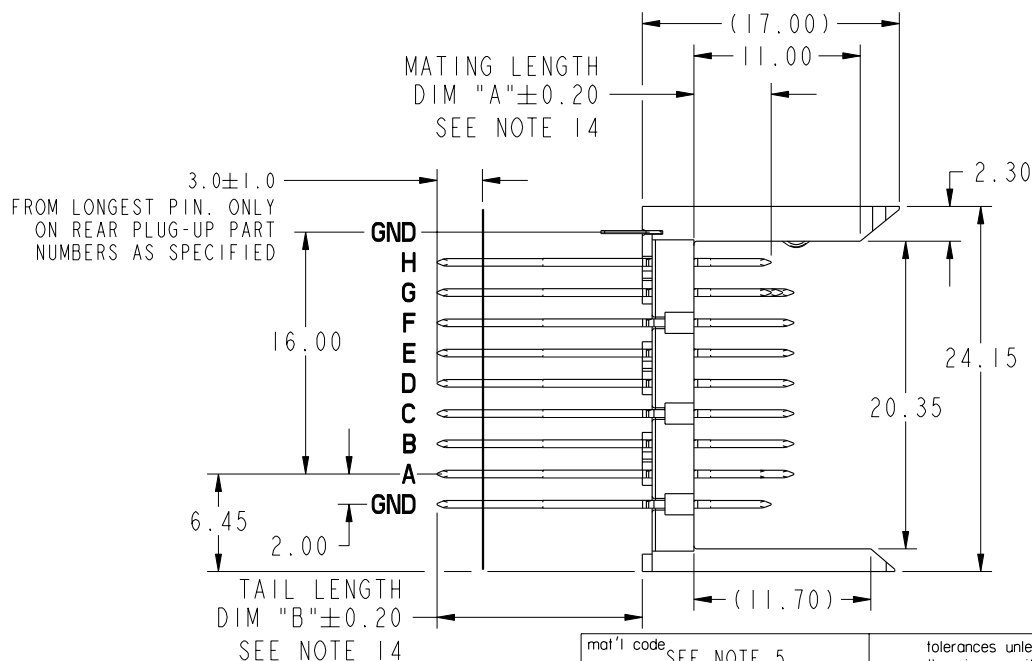
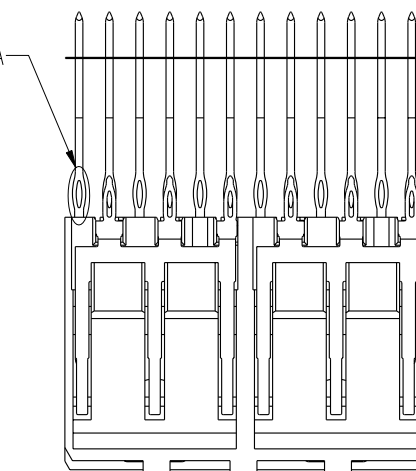


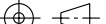


PRODUCT NUMBER	PLATING PERFORMANCE LEVEL	FOR REAR PLUG-UP APPLICATIONS USE SHROUD
63784-1YYY	TELCORDIA CO	74993-102
63784-1YYLFF	TELCORDIA CO	84625-102LF
63784-5YYY	TELCORDIA UE	74993-502
63784-5YYLFF	TELCORDIA UE	84625-502LF
63784-9YYY	TELCORDIA CO	74993-102
63784-9YYLFF	TELCORDIA CO	84625-102LF
63784-AYYY	CUSTOMER SPECIAL	74993-102
63784-AYYLFF	CUSTOMER SPECIAL	84625-102LF



DETAIL A
SCALE 4:1
SEE NOTE 16



mat'l code SEE NOTE 5				tolerances unless otherwise specified				CUSTOMER				 www.fciconnect.com							
ltr	ecn no.	dr	date	linear	0.X ± 0.3				COPY				 title VERTICAL SIGNAL HDR 8 ROW P.F. 96 POS. SELECT LOAD EXT.						
AH	V06-0498	DCH	2006-05-30		0.XX ± 0.13				projection										
AJ	V07-0169	DCH	2007-03-27		.XXX $\pm .051$														
AK	V08-0016	HTB	2008-01-10	angles	0° $\pm 2^\circ$				 MM scale 1:1				product family METRAL 1000				code		
AL	V08-0051	LP	2008-02-19	enr	E. KROPER. 2001-01-10								size		dwg no		213		
-	-	-	-	dr	J. VOLSTORF 2001-01-10														
AF	V05-1022	LP	2005-11-08	chr	J. VOLSTORF 2001-01-10				A				63784						
AG	V05-1125	LP	2005-12-19	appd	J. VOLSTORF 2001-01-10														
sheet index		revision sheet		AL	AL	AL	AL	AL	AL	AL	AL	AL	AL	AL	AL	AL	AL	AL	AL
1		2		3	4	5	6	7	8	9	10								

Pro/E

PDM: Rev:AL

STATUS: Released

Printed: May 13, 2011



PIN NO.	DIM A MATING LENGTH	DIM B TAIL LENGTH	PCB THICKNESS RANGE ACCOMMODATED BY PIN'S TAIL LENGTH				
			WHEN MATING TO A 74981 SERIES RECEPTACLE		WHEN MATING TO A 52066 SERIES METRAL 4000 RECEPTACLE		
			ROWS A,B, C,D,E,F,G & H	GROUND ROW	ROWS:A,B, D,E,G & H	ROW C & F	GROUND ROW
01*	5.00	4.30	1.60 MIN	1.60 MIN	1.60 MIN	1.60 MIN	1.60 MIN
22		12.20	2.95 - 3.80	2.95 - 4.20	2.95 - 3.80	2.95 - 3.80	2.95 - 4.20
30		12.95	2.95 - 4.55	3.25 - 4.95	2.95 - 4.55	2.95 - 4.55	3.25 - 4.95
05		13.70	2.95 - 5.30	4.00 - 5.70	3.30 - 5.30	2.95 - 5.30	4.00 - 5.70
35		14.45	3.05 - 6.05	4.75 - 6.45	4.05 - 6.05	3.05 - 6.05	4.75 - 6.45
48		15.20	3.80 - 6.80	5.50 - 7.20	4.80 - 6.80	3.80 - 6.80	5.50 - 7.20
40		15.70	4.30 - 7.30	6.00 - 7.70	5.30 - 7.30	4.30 - 7.30	6.00 - 7.70
65		16.40	5.00 - 8.00	6.70 - 8.40	6.00 - 8.00	5.00 - 8.00	6.70 - 8.40
09		17.10	5.70 - 8.70	7.40 - 9.10	6.70 - 8.70	5.70 - 8.70	7.40 - 9.10
02*	5.75	4.30	1.60 MIN	1.60 MIN	1.60 MIN	1.60 MIN	1.60 MIN
44		12.20	2.95 - 3.80	2.95 - 4.20	2.95 - 3.80	2.95 - 3.80	2.95 - 4.20
31		12.95	2.95 - 4.55	3.25 - 4.95	2.95 - 4.55	2.95 - 4.55	3.25 - 4.95
06		13.70	2.95 - 5.30	4.00 - 5.70	3.30 - 5.30	2.95 - 5.30	4.00 - 5.70
36		14.45	3.05 - 6.05	4.75 - 6.45	4.05 - 6.05	3.05 - 6.05	4.75 - 6.45
49		15.20	3.80 - 6.80	5.50 - 7.20	4.80 - 6.80	3.80 - 6.80	5.50 - 7.20
25		15.70	4.30 - 7.30	6.00 - 7.70	5.30 - 7.30	4.30 - 7.30	6.00 - 7.70
66		16.40	5.00 - 8.00	6.70 - 8.40	6.00 - 8.00	5.00 - 8.00	6.70 - 8.40
10		17.10	5.70 - 8.70	7.40 - 9.10	6.70 - 8.70	5.70 - 8.70	7.40 - 9.10
03*	6.50	4.30	1.60 MIN	1.60 MIN	1.60 MIN	1.60 MIN	1.60 MIN
45		12.20	2.95 - 3.80	2.95 - 4.20	2.95 - 3.80	2.95 - 3.80	2.95 - 4.20
32		12.95	2.95 - 4.55	3.25 - 4.95	2.95 - 4.55	2.95 - 4.55	3.25 - 4.95
07		13.70	2.95 - 5.30	4.00 - 5.70	3.30 - 5.30	2.95 - 5.30	4.00 - 5.70
37		14.45	3.05 - 6.05	4.75 - 6.45	4.05 - 6.05	3.05 - 6.05	4.75 - 6.45
50		15.20	3.80 - 6.80	5.50 - 7.20	4.80 - 6.80	3.80 - 6.80	5.50 - 7.20
41		15.70	4.30 - 7.30	6.00 - 7.70	5.30 - 7.30	4.30 - 7.30	6.00 - 7.70
24		16.40	5.00 - 8.00	6.70 - 8.40	6.00 - 8.00	5.00 - 8.00	6.70 - 8.40
11		17.10	5.70 - 8.70	7.40 - 9.10	6.70 - 8.70	5.70 - 8.70	7.40 - 9.10

mat'l code SEE NOTE 5				tolerances unless otherwise specified		CUSTOMER		FCI www.fciconnect.com	
ltr	ecn no.	dr	date	linear	0.X ±0.3	projection	COPY	title	VERTICAL SIGNAL HDR 8 ROW P.F. 96 POS. SELECT LOAD EXT.
AL					0.XX ±0.13				
					.XXX ±.051				
				angles	0° ±2°		MM	product family	METRAL 1000
				dr	E. KROPER. 2001-01-10				
				engr	J. VOLSTORF 2001-01-10				
					chr	J. VOLSTORF 2001-01-10	scale	size	dwg no
					appd	J. VOLSTORF 2001-01-10			
sheet	revision							A	63784
index	sheet								



PIN NO.	DIM A MATING LENGTH	DIM B TAIL LENGTH	PCB THICKNESS RANGE ACCOMMODATED BY PIN LENGTH				
			WHEN MATING TO A 74981 SERIES RECEPTACLE		WHEN MATING TO A 52066 SERIES METRAL 4000 RECEPTACLE		
			ROWS A,B,C, D,E,F,G & H	GROUND ROW	ROWS:A,B, D,E,G & H	ROW C & F	GROUND ROW
04*	7.25	4.30	1.60 MIN	1.60 MIN	1.60 MIN	1.60 MIN	1.60 MIN
46		12.20	2.95 - 3.80	2.95 - 4.20	2.95 - 3.80	2.95 - 3.80	2.95 - 4.20
33		12.95	2.95 - 4.55	3.25 - 4.95	2.95 - 4.55	2.95 - 4.55	3.25 - 4.95
08		13.70	2.95 - 5.30	4.00 - 5.70	3.30 - 5.30	2.95 - 5.30	4.00 - 5.70
38		14.45	3.05 - 6.05	4.75 - 6.45	4.05 - 6.05	3.05 - 6.05	4.75 - 6.45
51		15.20	3.80 - 6.80	5.50 - 7.20	4.80 - 6.80	3.80 - 6.80	5.50 - 7.20
42		15.70	4.30 - 7.30	6.00 - 7.70	5.30 - 7.30	4.30 - 7.30	6.00 - 7.70
67		16.40	5.00 - 8.00	6.70 - 8.40	6.00 - 8.00	5.00 - 8.00	6.70 - 8.40
12		17.10	5.70 - 8.70	7.40 - 9.10	6.70 - 8.70	5.70 - 8.70	7.40 - 9.10
19*	8.00	4.30	1.60 MIN	1.60 MIN	1.60 MIN	1.60 MIN	1.60 MIN
47		12.20	2.95 - 3.80	2.95 - 4.20	2.95 - 3.80	2.95 - 3.80	2.95 - 4.20
34		12.95	2.95 - 4.55	3.25 - 4.95	2.95 - 4.55	2.95 - 4.55	3.25 - 4.95
20		13.70	2.95 - 5.30	4.00 - 5.70	3.30 - 5.30	2.95 - 5.30	4.00 - 5.70
39		14.45	3.05 - 6.05	4.75 - 6.45	4.05 - 6.05	3.05 - 6.05	4.75 - 6.45
52		15.20	3.80 - 6.80	5.50 - 7.20	4.80 - 6.80	3.80 - 6.80	5.50 - 7.20
43		15.70	4.30 - 7.30	6.00 - 7.70	5.30 - 7.30	4.30 - 7.30	6.00 - 7.70
68		16.40	5.00 - 8.00	6.70 - 8.40	6.00 - 8.00	5.00 - 8.00	6.70 - 8.40
21		17.10	5.70 - 8.70	7.40 - 9.10	6.70 - 8.70	5.70 - 8.70	7.40 - 9.10

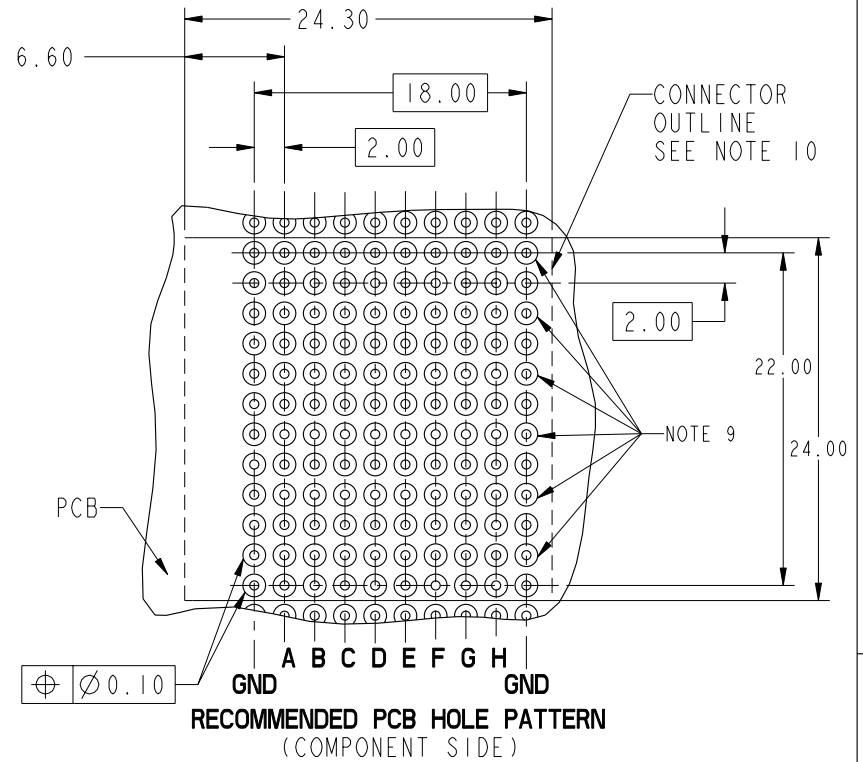
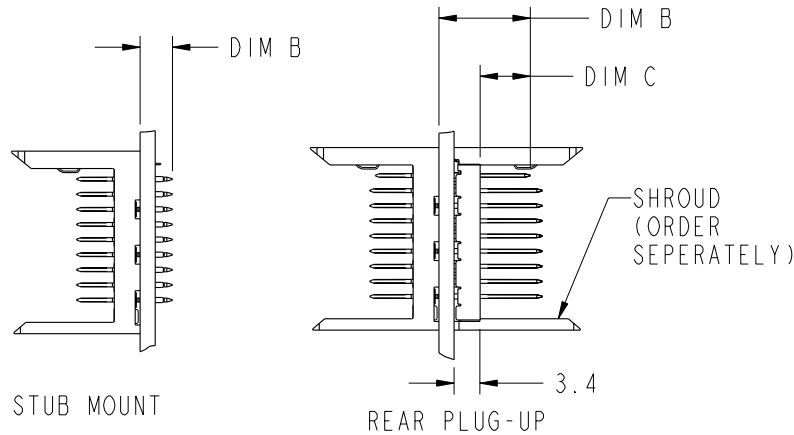
* STUB PINS - NO REAR PLUG-UP

** THE GREATEST RANGE OCCURS WHEN THE B DIMENSION OF
PIN 'GND' IS ONE SIZE SHORTER THEN THE OTHER PINS.

mat'l code SEE NOTE 5				tolerances unless otherwise specified			CUSTOMER		 www.fciconnect.com	
ltr	ecn no.	dr	date	linear	0.X ±0.3		COPY		 title VERTICAL SIGNAL HDR 8 ROW P.F. 96 POS. SELECT LOAD EXT.	
AL					0.XX ±0.13		projection			
					.XXX ±.051		 MM			
				angles	0° ±2°		 scale 1:1			
				dr	E. KROPER.	2001-01-10			product family METRAL 1000	
				engr	J. VOLSTORF	2001-01-10			code 213	
				chr	J. VOLSTORF	2001-01-10			sheet 3	
				appd	J. VOLSTORF	2001-01-10			size A dwg no 63784	
sheet index	revision sheet									



PRODUCT NUMBER
SEE SHEET 1



PRESS-FIT HOLES *	OPTION 1
HOLE DIAMETER AFTER PLATING	$\phi 0.65-0.80$
DRILLED HOLE	$\phi 0.81-0.86$ ($\phi 0.85$ DRILL)
COPPER PLATING	0.025 MIN
SnPb PLATING	0.005-0.015

* SEE PRINT 58351 FOR
ADDITIONAL PCB INFO.

mat'l code SEE NOTE 5				tolerances unless otherwise specified		CUSTOMER		FCI www.fciconnect.com			
ltr	ecr no.	dr	date	linear	0. X ± 0.3	projection	COPY	title VERTICAL SIGNAL HDR 8 ROW P.F. 96 POS. SELECT LOAD EXT.			
AL					0. XX ± 0.13						
					. XXX ± 0.051						
				angles	0° $\pm 2^\circ$	MM 1:1	scale	product family		METRAL 1000	code
				dr	E. KROPER. 2001-01-10			size	dwg no	63784	213 sheet 4
				engr	J. VOLSTORF 2001-01-10						
				chr	J. VOLSTORF 2001-01-10						
				appd	J. VOLSTORF 2001-01-10						
sheet index	revision sheet										

Pro/E

3

cage code
22526

4

PDM: Rev:AL

STATUS: Released

Printed: May 13, 2011

PRODUCT NUMBER

SEE SHEET 1

NOTES:

1. SEE APPLICATION SPECIFICATION GS-20-010 FOR INFORMATION ON AVAILABLE TOOLING, CURCUIT BOARD DESIGN CONSIDERATIONS, REPAIR PROCEDURES AND PRODUCT OFFERINGS.
2. SEE FCI PUBLICATION 950511-028 FOR "ELECTRICAL PERFORMANCE DATA FOR DIFFERENTIAL APPLICATIONS."
3. SEE FCI PUBLICATION 950511-028 FOR "ELECTRICAL PERFORMANCE DATA FOR SINGLE-ENDED APPLICATION."
4. UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS AND TOLERANCES TOLERANCES ARE IN ACCORDANCE WITH ASME Y14.5M, 1994
5. HOUSING MATERIAL: LIQUID CRYSTAL POLYMER, 30% GLASS FILLED, FLAME RETARDANT PER UL 94-V0.
PIN MATERIAL: PHOSPHER BRONZE
GROUND SPRING MATERIAL: PHOSPHER BRONZE
6. PLATING INFORMATION: PLATING ON CONTACT AREA MEETS THE PERFORMANCE LEVELS SHOWN IN TABLE ON SHEET 1. PLATING ON "LF" TAILS IS Sn. PLATING ON ALL OTHER TAILS IS SnPb.
7. DIMENSIONAL RESTRICTIONS OF PINS IN HEADERS.
FOR MATING WITH METRAL 1000 RECEPTACLES
DIM A : 5.00mm MIN, 8.00mm MAX FOR ROWS A-H
DIM A : 5.00mm MIN, 5.75mm MAX FOR ROW GND NEXT TO ROW A
DIM C : 5.00mm MIN, 8.00mm MAX FOR ROWS A-H
DIM C : 4.60mm MIN, 6.30mm MAX FOR ROW GND NEXT TO ROW A
FOR MATING WITH METRAL 4000 RECEPTACLES
DIM A : 5.00mm MIN, 6.50mm MAX FOR ROWS A, B, D, E, G & H
DIM A : 5.00mm MIN, 8.00mm MAX FOR ROW C & F
DIM A : 5.00mm MIN, 5.75mm MAX FOR ROW GND NEXT TO ROW A
DIM C : 5.00mm MIN, 7.00mm MAX FOR ROWS A, B, D, E, G & H
DIM C : 5.00mm MIN, 8.00mm MAX FOR ROW C & F
DIM C : 4.60mm MIN, 6.30mm MAX FOR ROW GND NEXT TO ROW A
8. THE MIN PCB THICKNESS FOR REAR PLUG-UP APPLICATIONS IS 2.9mm SINCE THE COMPLIANT SECTIONS OF THE GROUND SPRING OF THE HEADER DIRECTLY OPPOSE THE GROUND SPRING OF THE SHROUD. THE MIN PCB THICKNESS FOR FRONT PLUG-UP ONLY APPLICATIONS IS 1.6mm.

9. THESE HOLES ARE NEEDED FOR REAR PLUG-UP DESIGNS USING A SHROUD AND MAY BE OMITTED FOR FRONT PLUG-UP ONLY DESIGNS.
10. THE 'CONNECTOR OUTLINE' IS THE MIN OUTLINE REQUIRED. TO DETERMINE THE OUTLINE NECESSARY TO PERMIT THE VARIOUS TYPES OF REPAIR OPERATIONS, SEE APPLICATION SPECIFICATION GS-20-010.

11. CURRENT RATING : 1 AMP PER PIN

12. TEMPERATURE RANGE : -55°C TO +105°C

13. P/N 63784-XXXXLF



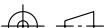
14. AFTER INSERTION INTO CIRCUIT BOARD WITH QUALIFIED TOOL.
 15. PRODUCTS WHERE THE PART NUMBER ENDS IN LF MEET EUROPEAN UNION DIRECTIVES AND OTHER COUNTRY REGULATIONS AS DESCRIBED IN GS-22-008.
- ALL PRODUCTS WILL WITHSTAND EXPOSURE TO 260°C FOR 60 SECONDS IN A CONVECTION, INFRA-RED OR VAPOR PHASE REFLOW OVEN.
16. PIN TYPE IS AT THE MANUFACTURERS OPTION AND CAN BE EITHER BABY-H OR EYE OF THE NEEDLE STYLE

mat'l code SEE NOTE 5				tolerances unless otherwise specified			CUSTOMER		FCI www.fciconnect.com			
ltr	ecn no.	dr	date	linear	0. X ±0.3		COPY		title VERTICAL SIGNAL HDR 8 ROW P.F. 96 POS. SELECT LOAD EXT.			
AL					0. XX ±0.13		projection					
					. XXX ±.051							
				angles	0° ±2°							
		dr	E. KROPER.	2001-01-10			product family		METRAL 1000		code	
		enrg	J. VOLSTORF	2001-01-10			size	dwg no		213		
		chr	J. VOLSTORF	2001-01-10	scale		A		63784		sheet	
		appd	J. VOLSTORF	2001-01-10	1:1						5	
sheet index	revision sheet											



1 2												
METRAL P/N	ROW	CONTACT CODE										
63784-X019 RPU	H	03	03	03	03	03	03	03	03	03	03	02
	G	03	03	03	03	03	03	03	03	03	03	03
	F	03	03	03	03	03	03	03	03	03	03	03
	E	11	11	11	11	11	11	11	11	11	11	11
	D	41	41	41	41	41	41	41	41	41	41	41
	C	24	24	24	24	24	24	24	24	24	24	24
	B	41	41	41	41	41	41	41	41	41	41	41
	A	24	24	24	24	24	24	24	24	24	24	24
	GND	49	49	49	49	49	49	49	49	49	49	49
FOR REAR PLUG UP APPLICATIONS, PCB THICKNESS RANGE: 5.70 - 7.30 WHEN MATED TO METRAL 1000 RECEPT. AND 6.70-7.30 WHEN MATED TO METRAL 4000 RECEPT. (2.30 MIN IN NON-STANDARD REAR PLUG UP APPLICATIONS)												
METRAL P/N	ROW	CONTACT CODE										
63784-X020 RPU	H	03	03	03	03	03	03	03	03	03	03	03
	G	03	03	03	03	03	03	03	03	03	03	03
	F	-	03	-	03	-	03	-	03	-	03	-
	E	41	41	41	41	41	41	41	41	41	41	41
	D	37	37	37	37	37	37	37	37	37	37	37
	C	50	50	50	50	50	50	50	50	50	50	50
	B	37	37	37	37	37	37	37	37	37	37	37
	A	50	50	50	50	50	50	50	50	50	50	50
	GND	06	06	06	06	06	06	06	06	06	06	06
FOR REAR PLUG UP APPLICATIONS, PCB THICKNESS RANGE: 4.30 - 5.70 WHEN MATED TO METRAL 1000 RECEPT. AND 5.30-5.70 WHEN MATED TO METRAL 4000 RECEPT. (2.30 MIN IN NON-STANDARD REAR PLUG UP APPLICATIONS)												
METRAL P/N	ROW	CONTACT CODE										
63784-X021 RPU	H	03	03	03	03	03	03	03	03	03	03	02
	G	03	03	03	03	03	03	03	03	03	03	03
	F	-	03	-	03	-	03	-	03	-	03	-
	E	41	41	41	41	41	41	41	41	41	41	41
	D	37	37	37	37	37	37	37	37	37	37	37
	C	50	50	50	50	50	50	50	50	50	50	50
	B	37	37	37	37	37	37	37	37	37	37	37
	A	50	50	50	50	50	50	50	50	50	50	50
	GND	06	06	06	06	06	06	06	06	06	06	06
FOR REAR PLUG UP APPLICATIONS, PCB THICKNESS RANGE: 4.30 - 5.70 WHEN MATED TO METRAL 1000 RECEPT. AND 5.30-5.70 WHEN MATED TO METRAL 4000 RECEPT. (2.30 MIN IN NON-STANDARD REAR PLUG UP APPLICATIONS)												
METRAL P/N	ROW	CONTACT CODE										
63784-X022 RPU	H	03	03	03	03	03	03	03	03	03	03	03
	G	03	03	03	03	03	03	03	03	03	03	03
	F	-	03	-	03	-	03	-	03	-	03	-
	E	41	41	41	41	41	41	41	41	41	41	41
	D	37	37	37	37	37	37	37	37	37	37	37
	C	50	50	50	50	50	50	50	50	50	50	50
	B	37	37	37	37	37	37	37	37	37	37	37
	A	50	50	50	50	50	50	50	50	50	50	50
	GND	06	06	06	06	06	06	06	06	06	06	06
FOR REAR PLUG UP APPLICATIONS, PCB THICKNESS RANGE: 4.30-5.70 WHEN MATED TO METRAL 1000 RECEPT. AND 5.30-5.70 WHEN MATED TO METRAL 4000 RECEPT. (2.30 MIN IN NON-STANDARD REAR PLUG-UP APPLICATIONS)												
METRAL P/N	ROW	CONTACT CODE										
63784-X023 RPU	H	03	03	03	03	03	03	03	03	03	03	03
	G	03	03	03	03	03	03	03	03	03	03	03
	F	-	03	-	03	-	03	-	03	-	03	-
	E	03	03	03	03	41	41	41	41	41	41	41
	D	03	03	03	03	37	37	37	37	37	37	37
	C	03	03	03	03	50	50	50	50	50	50	50
	B	03	03	03	03	37	37	37	37	37	37	37
	A	03	03	03	03	50	50	50	50	50	50	50
	GND	02	02	02	02	06	06	06	06	06	06	06

3 4												
METRAL P/N	ROW	CONTACT CODE										
63784-X024 RPU	H	03	03	03	03	03	03	03	03	03	03	03
	G	03	03	03	03	03	03	03	03	03	03	03
	F	-	03	-	03	-	03	-	03	-	03	-
	E	41	41	41	41	41	41	41	41	41	41	41
	D	37	37	37	37	37	37	37	37	37	37	37
	C	50	50	50	50	50	50	50	50	50	50	50
	B	37	37	37	37	37	37	37	37	37	37	37
	A	50	50	50	50	50	50	50	50	50	50	50
	GND	06	06	06	06	06	06	06	06	06	06	06
FOR REAR PLUG UP APPLICATIONS, PCB THICKNESS RANGE: 4.30 - 5.70 WHEN MATED TO METRAL 1000 RECEPT. AND 5.30-5.70 WHEN MATED TO METRAL 4000 RECEPT. (2.30 MIN IN NON-STANDARD REAR PLUG UP APPLICATIONS)												
METRAL P/N	ROW	CONTACT CODE										
63784-X025 RPU	H	03	03	03	03	03	03	03	03	03	03	03
	G	03	03	03	03	03	03	03	03	03	03	03
	F	-	03	-	03	-	03	-	03	-	03	-
	E	03	03	03	03	03	03	03	03	03	41	41
	D	03	03	03	03	03	03	03	03	03	37	37
	C	03	03	03	03	03	03	03	03	03	50	50
	B	03	03	03	03	03	03	03	03	03	37	37
	A	03	03	03	03	03	03	03	03	03	50	50
	GND	02	02	02	02	02	02	02	02	02	06	06
FOR REAR PLUG UP APPLICATIONS, PCB THICKNESS RANGE: 4.30 - 5.70 WHEN MATED TO METRAL 1000 RECEPT. AND 5.30-5.70 WHEN MATED TO METRAL 4000 RECEPT. (2.30 MIN IN NON-STANDARD REAR PLUG UP APPLICATIONS)												
METRAL P/N	ROW	CONTACT CODE										
63784-X026 RPU	H	03	03	03	03	03	03	03	03	03	03	03
	G	03	03	03	03	03	03	03	03	03	03	03
	F	-	03	-	03	-	03	-	03	-	03	-
	E	03	03	03	03	03	41	41	41	41	41	41
	D	03	03	03	03	03	37	37	37	37	37	37
	C	03	03	03	03	03	50	50	50	50	50	50
	B	03	03	03	03	03	37	37	37	37	37	37
	A	03	03	03	03	03	50	50	50	50	50	50
	GND	02	02	02	02	02	06	06	06	06	06	06
FOR REAR PLUG UP APPLICATIONS, PCB THICKNESS RANGE: 4.30 - 5.70 WHEN MATED TO METRAL 1000 RECEPT. AND 5.30-5.70 WHEN MATED TO METRAL 4000 RECEPT. (2.30 MIN IN NON-STANDARD REAR PLUG UP APPLICATIONS)												
METRAL P/N	ROW	CONTACT CODE										
63784-X027 RPU	H	03	03	03	03	03	03	03	03	03	03	03
	G	03	03	03	03	03	03	03	03	03	03	03
	F	-	03	-	03	-	03	-	03	-	03	-
	E	03	03	03	03	03	03	03	03	03	03	03
	D	03	03	03	03	03	03	03	03	03	03	03
	C	03	03	03	03	03	03	03	03	03	03	03
	B	03	03	03	03	03	03	03	03	03	03	03
	A	03	03	03	03	03	03	03	03	03	03	03
	GND	02	02	02	02	02	02	02	02	02	02	02

mat'l code SEE NOTE 5				tolerances unless otherwise specified				CUSTOMER		 www.fciconnect.com			
lfr	ecr no.	dr	date	linear	0. X ±0.3				projection	COPY			
AL					0. XX ±0.13					title			
					.XXX ±.051					VERTICAL SIGNAL HDR 8 ROW P.F. 96 POS. SELECT LOAD EXT.			
				angles	0° ±2°					product family METRAL 1000			
		dr	E. KROPER.	2001-01-10						size		code	
		enrg	J. VOLSTORF	2001-01-10						213			
		chr	J. VOLSTORF	2001-01-10	scale				dwg no		sheet		
		appd	J. VOLSTORF	2001-01-10	1:1				A		63784		
sheet index	revision sheet												



METRAL P/N	ROW	CONTACT CODE											
		1	2	3	4	5	6	7	8	9	10	11	12
63784-X028 RPU FOR LEAD FREE SEE NOTE 15	H	05	05	05	05	05	05	05	05	05	05	05	05
	G	05	05	05	05	05	05	05	05	05	05	05	05
	F	05	05	05	05	05	05	05	05	05	05	05	05
	E	05	05	05	05	05	05	05	05	05	05	05	05
	D	01	01	01	01	01	01	01	01	01	01	01	01
	C	01	01	01	01	01	01	01	01	01	01	01	01
	B	01	01	01	01	01	01	01	01	01	01	01	01
	A	01	01	01	01	01	01	01	01	01	01	01	01
	GND	01	01	01	01	01	01	01	01	01	01	01	01

FOR REAR PLUG UP
APPLICATIONS, PCB
THICKNESS RANGE: 2.95
-5.30 WHEN MATED TO
METRAL 1000 RECEPT.
AND 3.30-5.30 WHEN MATED
TO METRAL 4000 RECEPT.
(2.30 MIN IN NON-STANDARD
REAR PLUG UP APPLICATIONS)
NO PIN ALIGNER

METRAL P/N	ROW	CONTACT CODE											
		1	2	3	4	5	6	7	8	9	10	11	12
63784-X029 RPU FOR LEAD FREE SEE NOTE 15	H	01	01	01	01	01	01	01	01	01	01	01	01
	G	01	01	01	01	01	01	01	01	01	01	01	01
	F	01	01	01	01	01	01	01	01	01	01	01	01
	E	05	05	05	05	05	05	05	05	05	05	05	05
	D	05	05	05	05	05	05	05	05	05	05	05	05
	C	05	05	05	05	05	05	05	05	05	05	05	05
	B	05	05	05	05	05	05	05	05	05	05	05	05
	A	05	05	05	05	05	05	05	05	05	05	05	05
	GND	01	01	01	01	01	01	01	01	01	01	01	01

FOR REAR PLUG UP
APPLICATIONS, PCB
THICKNESS RANGE: 2.95
-5.30 WHEN MATED TO
METRAL 1000 RECEPT.
AND 3.30-5.30 WHEN MATED
TO METRAL 4000 RECEPT.
(2.30 MIN IN NON-STANDARD
REAR PLUG UP APPLICATIONS)
NO PIN ALIGNER

METRAL P/N	ROW	CONTACT CODE											
		1	2	3	4	5	6	7	8	9	10	11	12
63784-X030 RPU FOR LEAD FREE SEE NOTE 15	H	05	05	05	05	05	05	01	01	01	01	01	01
	G	05	05	05	05	05	05	01	01	01	01	01	01
	F	05	05	05	05	05	05	01	01	01	01	01	01
	E	05	05	05	05	05	05	01	01	01	01	01	01
	D	01	01	01	01	01	01	01	01	01	01	01	01
	C	01	01	01	01	01	01	01	01	01	01	01	01
	B	01	01	01	01	01	01	01	01	01	01	01	01
	A	01	01	01	01	01	01	01	01	01	01	01	01
	GND	01	01	01	01	01	01	01	01	01	01	01	01

FOR REAR PLUG UP
APPLICATIONS, PCB
THICKNESS RANGE: 2.95
-5.30 WHEN MATED TO
METRAL 1000 RECEPT.
AND 3.30-5.30 WHEN MATED
TO METRAL 4000 RECEPT.
(2.30 MIN IN NON-STANDARD
REAR PLUG UP APPLICATIONS)
NO PIN ALIGNER

METRAL P/N	ROW	CONTACT CODE											
		1	2	3	4	5	6	7	8	9	10	11	12
63784-X031 RPU FOR LEAD FREE SEE NOTE 15	H	05	05	05	05	05	05	05	05	05	05	05	05
	G	05	05	05	05	05	05	05	05	05	05	05	05
	F	05	05	05	05	05	05	05	05	05	05	05	05
	E	05	05	05	05	05	05	05	05	05	05	05	05
	D	19	19	19	19	19	19	19	19	19	19	19	19
	C	01	01	01	01	01	01	01	01	01	01	01	01
	B	01	01	01	01	01	01	01	01	01	01	01	01
	A	01	01	01	01	01	01	01	01	01	01	01	01
	GND	01	01	01	01	01	01	01	01	01	01	01	01

FOR REAR PLUG UP
APPLICATIONS, PCB
THICKNESS RANGE: 2.95
-5.30 WHEN MATED TO
METRAL 1000 RECEPT.
AND 3.30-5.30 WHEN MATED
TO METRAL 4000 RECEPT.
(2.30 MIN IN NON-STANDARD
REAR PLUG UP APPLICATIONS)
NO PIN ALIGNER

METRAL P/N	ROW	CONTACT CODE											
		1	2	3	4	5	6	7	8	9	10	11	12
63784-X032 RPU FOR LEAD FREE SEE NOTE 15	H	03	03	03	03	03	03	03	03	03	03	19	02
	G	03	03	03	03	03	03	03	03	03	03	19	19
	F	-	03	-	03	-	03	-	03	-	03	-	03
	E	41	41	41	41	41	41	41	41	03	03	19	19
	D	37	37	37	37	37	37	37	37	19	19	03	03
	C	50	50	50	50	50	50	50	50	03	03	19	19
	B	37	37	37	37	37	37	37	37	03	03	19	19
	A	50	50	50	50	50	50	50	50	03	03	19	19
	GND	06	06	06	06	06	06	06	06	02	02	02	02

FOR REAR
PLUG UP
APPLICATIONS,
PCB THICK-
NESS RANGE: 4.30-5.70
WHEN MATED TO
METRAL 1000
RECEPT.
CANNOT BE MATED
TO METRAL 4000
RECEPT.
(2.30 MIN
IN NON-
STANDARD
REAR PLUG-UP
APPLICATIONS)

mat'l code SEE NOTE 5				tolerances unless otherwise specified				CUSTOMER		FCi www.fciconnect.com	
ltr	ecn no.	dr	date	linear	0.X ±0.3			COPY		title	
AL				linear	0.XX ±0.13			projection		VERTICAL SIGNAL HDR 8 ROW	
				angles	.XXX ±0.051					P.F. 96 POS. SELECT LOAD EXT.	
				dr	E. KROPER.	2001-01-10				product family METRAL 1000	
				enrg	J. VOLSTORF	2001-01-10		size		code	
				chr	J. VOLSTORF	2001-01-10		dwg no		213	
				appd	J. VOLSTORF	2001-01-10		A		sheet	
sheet		revision									
index		sheet									

METRAL P/N	ROW	CONTACT CODE											
		1	2	3	4	5	6	7	8	9	10	11	12
63784-X033 *RPU FOR LEAD FREE SEE NOTE 15	H	03	03	03	03	03	03	03	03	03	03	03	03
	G	03	03	03	03	03	03	03	03	03	03	03	03
	F	-	03	-	03	-	03	-	03	-	03	-	03
	E	03	03	41	41	41	41	41	41	03	03	03	03
	D	03	03	37	37	37	37	37	37	03	03	03	03
	C	03	03	50	50	50	50	50	50	03	03	03	03
	B	03	03	37	37	37	37	37	37	03	03	03	03
	A	03	03	50	50	50	50	50	50	03	03	03	03
	GND	02	02	06	06	06	06	06	06	02	02	02	02

FOR REAR PLUG UP
APPLICATIONS, PCB
THICKNESS RANGE: 4.30
-5.70 WHEN MATED TO
METRAL 1000 RECEPT.
AND 5.30-5.70 WHEN MATED
TO METRAL 4000 RECEPT.
(2.30 MIN IN NON-STANDARD
REAR PLUG UP APPLICATIONS)

METRAL P/N	ROW	CONTACT CODE											
		1	2	3	4	5	6	7	8	9	10	11	12
63784-X034 FOR LEAD FREE SEE NOTE 15	H	02	02	02	02	02	02	02	02	02	02	02	02
	G	02	02	02	02	02	02	02	02	02	02	02	02
	F	04	04	02	02	02	02	02	02	02	02	02	02
	E	02	02	02	02	02	02	02	02	02	02	02	02
	D	02	02	02	02	02	02	02	02	02	02	02	02
	C	02	02	02	02	02	02	02	02	02	02	02	02
	B	02	02	02	02	02	02	02	02	02	02	02	02
	A	02	02	02	02	02	02	02	02	02	02	02	02
	GND	02	02	02	02	02	02	02	02	02	02	02	02

METRAL P/N	ROW	CONTACT CODE											
		1	2	3	4	5	6	7	8	9	10	11	12
63784-X035 FOR LEAD FREE SEE NOTE 15	H	02	02	02	02	02	02	02	02	02	02	02	02
	G	02	02	02	02	02	02	02	02	02	02	02	02
	F	04	04	02	02	02	02	01	02	02	02	02	02
	E	02	02	02	02	02	02	02	02	02	02	02	02
	D	02	02	02	02	02	02	02	02	02	02	02	02
	C	02	02	02	02	02	02	02	02	02	02	02	02
	B	02	02	02	02	02	02	02	02	02	02	02	02
	A	02	02	02	02	02	02	02	02	02	02	02	02
	GND	02	02	02	02	02	02	02	02	02	02	02	02

METRAL P/N	ROW	CONTACT CODE											
		1	2	3	4	5	6	7	8	9	10	11	12
63784-X036 FOR LEAD FREE SEE NOTE 15	H	02	02	02	02	02	02	03	01	01	03	01	01
	G	02	02	02	02	02	02	03	01	01	03	01	01
	F	02	02	02	02	02	02	03	01	01	03	01	01
	E	03	02	02	02	02	02	03	01	01	03	01	01
	D	03	02	02	02	02	02	03	01	01	03	01	01
	C	03	02	02	02	02	02	03	01	01	03	01	01
	B	03	02	03	02	02	02	03	01	01	03	01	01
	A	03	02	02	02	02	02	02	01	01	03	01	01
	GND	02	02	02	02	02	02	02	02	02	02	02	02



METRAL P/N		CONTACT CODE											
ROW		1	2	3	4	5	6	7	8	9	10	11	12
63784-X037 FOR LEAD FREE SEE NOTE 15	H	03	02	02	03	02	03	02	02	02	03	02	03
	G	03	02	02	03	02	03	02	03	03	02	03	02
	F	03	02	02	03	03	03	02	02	03	03	02	03
	E	03	02	02	03	02	03	02	03	02	02	03	02
	D	03	02	02	03	02	03	02	03	02	02	03	03
	C	03	02	02	03	03	03	03	02	03	03	02	03
	B	03	02	02	03	02	03	02	02	02	02	03	02
	A	03	02	02	03	02	03	02	02	02	02	03	02
	GND	02	02	02	02	02	02	02	02	02	02	02	02
METRAL P/N		CONTACT CODE											
ROW		1	2	3	4	5	6	7	8	9	10	11	12
63784-X038 FOR LEAD FREE SEE NOTE 15	H	02	02	02	19	-	19	-	02	-	02	-	19
	G	02	02	02	19	-	19	-	02	-	02	-	19
	F	02	-	02	19	-	19	-	-	-	02	-	19
	E	02	02	02	19	-	19	-	02	-	02	-	19
	D	02	02	02	19	-	19	-	02	-	02	-	19
	C	02	02	02	19	-	19	-	02	-	02	-	19
	B	02	02	02	19	-	19	-	02	-	02	-	19
	A	02	02	02	19	-	19	-	02	-	02	-	19
	GND	-	-	-	-	-	-	-	-	-	-	-	-
METRAL P/N		CONTACT CODE											
ROW		1	2	3	4	5	6	7	8	9	10	11	12
63784-X039 FOR LEAD FREE SEE NOTE 15	H	02	02	02	02	02	02	02	02	03	03	03	03
	G	02	02	02	02	02	02	02	02	03	03	03	03
	F	02	02	02	03	02	02	02	02	03	03	03	03
	E	02	02	02	01	02	02	02	02	03	03	03	03
	D	03	01	02	01	02	02	02	02	03	03	03	03
	C	02	02	02	01	02	02	02	02	03	03	03	03
	B	02	02	02	01	02	02	02	02	03	03	03	03
	A	03	01	02	01	02	02	02	02	03	03	03	03
	GND	01	01	01	01	01	01	01	01	01	01	01	01
METRAL P/N		CONTACT CODE											
ROW		1	2	3	4	5	6	7	8	9	10	11	12
63784-X040 FOR LEAD FREE SEE NOTE 15	H	03	03	03	03	03	03	02	02	02	02	02	02
	G	03	03	03	03	03	03	02	02	02	02	02	02
	F	03	03	03	03	03	03	02	02	02	02	02	02
	E	03	03	03	03	03	03	02	02	02	02	02	02
	D	03	03	03	03	03	03	02	02	02	02	02	02
	C	03	03	03	03	03	03	02	02	02	02	02	02
	B	03	03	03	03	03	03	02	02	02	02	02	02
	A	03	03	03	03	03	03	02	02	02	02	02	02
	GND	01	01	01	01	01	01	01	01	01	01	01	01
METRAL P/N		CONTACT CODE											
ROW		1	2	3	4	5	6	7	8	9	10	11	12
63784-X041 FOR LEAD FREE SEE NOTE 15	H	02	02	02	02	02	02	02	02	02	01	02	
	G	02	02	02	02	02	02	02	02	02	01	02	
	F	02	02	02	02	02	02	02	02	02	01	02	
	E	02	02	02	02	02	02	02	02	02	02	02	
	D	02	02	02	02	02	02	02	02	02	03	02	
	C	02	02	02	02	02	02	02	02	02	03	02	
	B	02	02	02	02	02	02	02	02	02	03	02	
	A	02	02	02	02	02	02	02	02	02	01	02	
	GND	01	01	01	01	01	01	01	01	01	01	01	

METRAL P/N		CONTACT CODE											
ROW		1	2	3	4	5	6	7	8	9	10	11	12
63784-X042 FOR LEAD FREE SEE NOTE 15	H	01	02	02	02	02	02	01	02	02	02	02	03
	G	02	02	02	02	02	02	02	02	02	02	02	03
	F	02	02	02	02	02	02	02	02	02	02	02	03
	E	02	02	02	02	02	02	02	02	02	02	02	03
	D	02	02	02	02	02	02	02	02	02	02	03	03
	C	02	02	02	02	02	02	02	02	02	02	03	03
	B	02	02	02	02	02	02	02	02	02	02	03	03
	A	02	02	02	02	02	02	02	02	02	02	02	03
	GND	01	01	01	01	01	01	01	01	01	01	01	01
METRAL P/N		CONTACT CODE											
ROW		1	2	3	4	5	6	7	8	9	10	11	12
63784-X043 FOR LEAD FREE SEE NOTE 15	H	02	02	02	02	01	02	01	02	02	02	02	03
	G	02	02	02	02	01	02	02	02	02	02	02	03
	F	02	02	02	02	01	02	02	02	02	02	02	03
	E	02	02	02	02	01	02	02	02	02	02	02	03
	D	02	02	02	02	03	02	02	02	02	02	02	03
	C	02	02	02	02	03	02	02	02	02	02	02	03
	B	02	02	02	02	03	02	02	02	02	02	02	03
	A	02	02	02	02	03	02	02	02	02	02	02	03
	GND	01	01	01	01	01	01	01	01	01	01	01	01

mat'l code SEE NOTE 5				tolerances unless otherwise specified				CUSTOMER		FCi www.fciconnect.com			
ltr	ecn no.	dr	date	linear	0.X ±0.3				COPY				
AL					0.XX ±0.13				projection	title VERTICAL SIGNAL HDR 8 ROW P.F. 96 POS. SELECT LOAD EXT.			
					.XXX ±.051								
				angles	0° ±2°								
				dr	E. KROPER.	2001-01-10	MM		scale 1:1	product family METRAL 1000		code 213	
				enrg	J. VOLSTORF	2001-01-10				size	dwg no 63784	sheet 10	
				chr	J. VOLSTORF	2001-01-10							
				appd	J. VOLSTORF	2001-01-10							
sheet index	revision sheet												