

Customer Information Sheet

DRAWING No.: M80-4C114F2-03-000

SHEET 2 OF 2

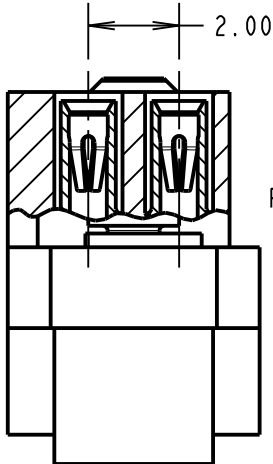
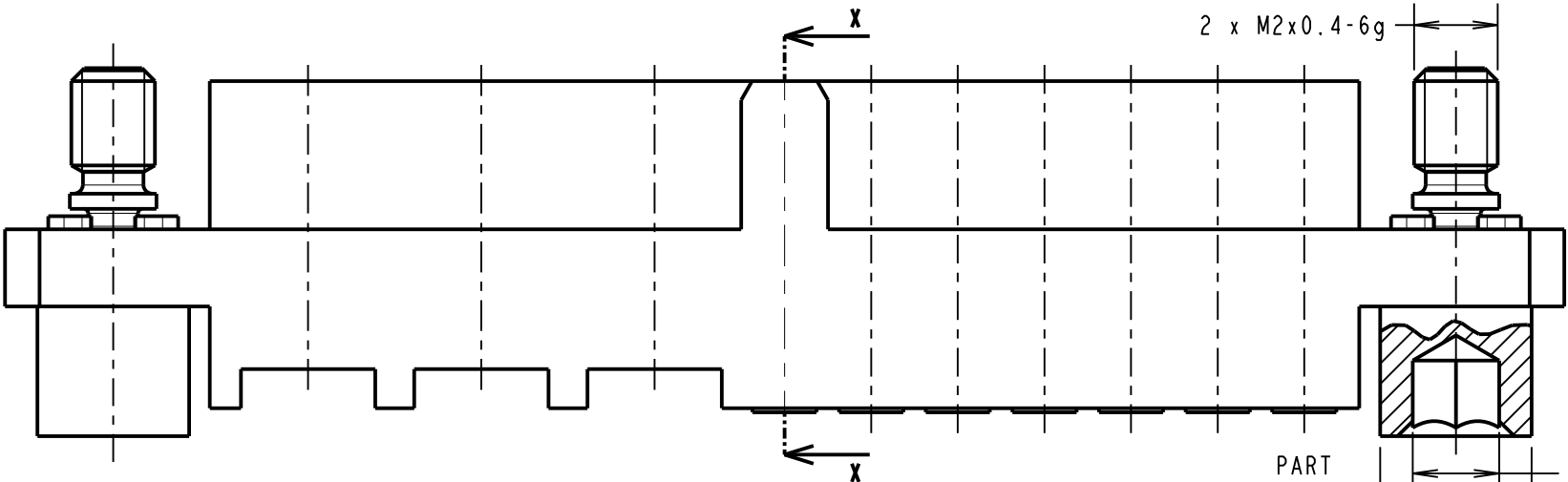
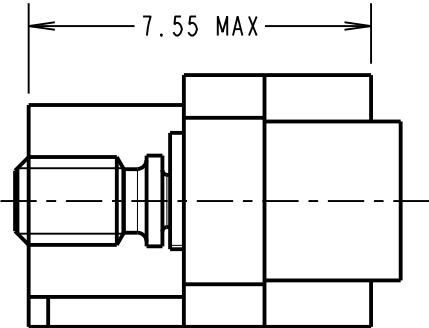
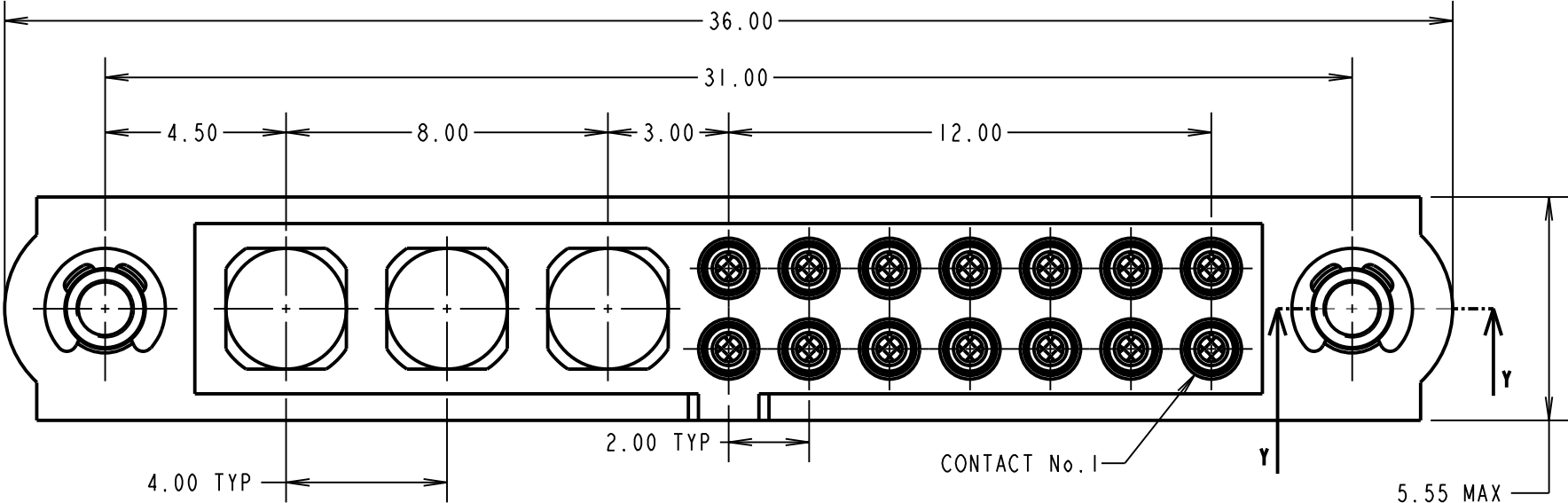
IF IN DOUBT - ASK

(C)

NOT TO SCALE

THIRD ANGLE PROJECTION

ALL DIMENSIONS IN mm



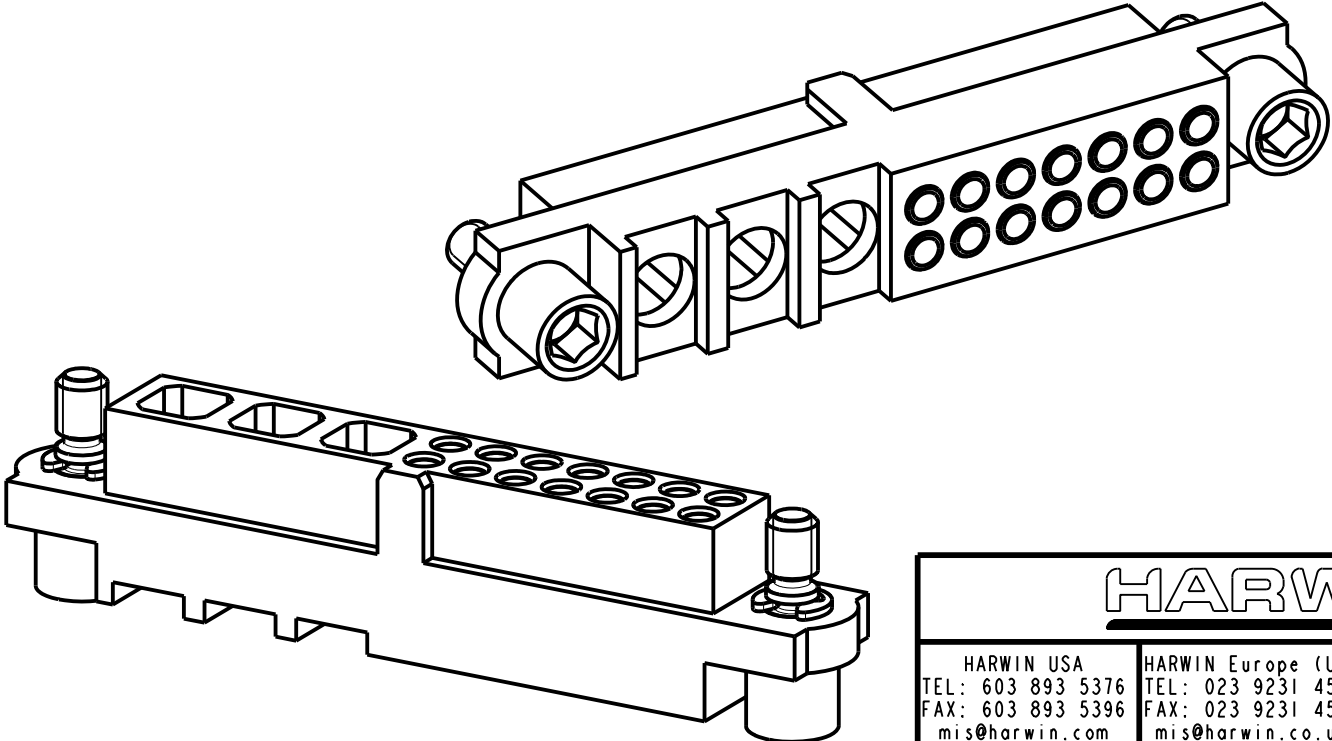
PART SECTION X-X

PART SECTION Y-Y

NOTES:

- CONNECTORS ARE SUPPLIED WITH CONTACTS LOOSE.
- FOR EXTRA SIGNAL CONTACTS, USE PART NUMBER M80-0130001.
- RECOMMENDED SIGNAL WIRE TYPE = BS 3G 210 TYPE A, PTFE INSULATED 24-28 AWG, MAX INSULATION DIAMETER = $\varnothing 1.10\text{mm}$, STRIP WIRE BY 2.00mm.
- RECOMMENDED HAND CRIMP TOOL FOR SIGNAL CONTACT = M22520/2-01 WITH POSITIONER T5747.
- SIGNAL CONTACT INSERTION AND EXTRACTION TOOL = Z80-280.
- INSTRUCTION SHEETS ARE AVAILABLE.

SM	I	16.09.10	10806
NAME	ISS.	DATE	C/NOTE
APPROVED: S. MCCULLAGH			
CHECKED: R. ADDE			
DRAWN: B. M. KENT			
CUSTOMER REF.:			
ASSEMBLY DRG:			



HARWIN

HARWIN USA
TEL: 603 893 5376
FAX: 603 893 5396
mis@harwin.com

HARWIN Europe (UK)
TEL: 023 9231 4545
FAX: 023 9231 4590
mis@harwin.co.uk

HARWIN Asia
TEL: +65 6 779 4909
FAX: +65 6 779 3868
mis@harwin.com.sg

THIS DRAWING AND ANY INFORMATION OR DESCRIPTIVE MATTER SET OUT HEREON ARE CONFIDENTIAL AND COPYRIGHT PROPERTY OF THE HARWIN GROUP AND MUST NOT BE DISCLOSED, LOANED, COPIED OR USED FOR MANUFACTURING, TENDERING OR FOR ANY OTHER PURPOSE WITHOUT THEIR WRITTEN PERMISSION.

TOLERANCES

X. = $\pm 1\text{mm}$
X.X = $\pm 0.25\text{mm}$
X.XX = $\pm 0.10\text{mm}$
X.XXX = $\pm 0.01\text{mm}$

ANGLES = $\pm 5^\circ$

UNLESS STATED

MATERIAL:

SEE ABOVE

FINISH:

SEE ABOVE

S/AREA:

mm²

TITLE: JACKSCREW DATAMATE
MIXED TECHNOLOGY VERTICAL
CRIMP FEMALE ASSEMBLY

DRAWING NUMBER:

M80-4C114F2-03-000

SHT
2 OF 2