

8

7

6

5

4

3

2

1

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LOC

DIST

P

LTR

DESCRIPTION

DATE

DWN

APVD

H

REV

PER

ECO-15-016062

09NOV15

KG

CD

RAISED CAVITY IDENTIFICATION NUMBER

MATING FACE

R.102±.002 TYP
[2.59±0.05]
(INSIDE RADIUS)

Ø.120 2 PLC
[Ø3.05]

10° TYP

DIM D

DIM B

DIM C

DIM A

2

3

FOR SHELL SIZE 1 & 2
AMP & DATE CODE
MARKED ON NEAR SIDE
FOR SHELL SIZE 3, 4 & 5
MILITARY PART NO.
MARKED ON FAR SIDE

R .065
.040
[R 1.65
1.02]

DIM G

DIM L

.375
[9.52] MAX

SHELL, FRONT & REAR
MATL: STEEL PER ASTM A 109
OR EQUIVALENT
FINISH: ZINC PLATED .000200 [0.0051] MIN
THICK PER ASTM-B-633
YELLOW CHROMATE

.050±.020 TYP
[1.27±0.51]

INSERT ASSY
MATERIAL PER MIL-DTL-24308

FOR SHELL SIZE 1 & 2
TE PART NO. (SEE TABLE)
MARKED ON NEAR SIDE
MILITARY PART NO. (SEE TABLE)
MARKED ON FAR SIDE
FOR SHELL SIZE 3, 4 & 5
AMP, TE PART NO. AND
DATE CODE MARKED ON FAR SIDE

Z

Z

10° TYP

DIM J

DIM H

2

3

R .092
.062
[R 2.34
1.57]

DIM E

DIM F

VIEW Z-Z

5

SIZE 20 PIN CONTACT
MATERIAL: COPPER ALLOY PER MIL-C-39029 & MIL-DTL-24308.
PLATING: GOLD PER ASTM-B-488 (TYPEII) OVER NICKEL
PER AMS-QQ-N-290.

1. THE CONNECTOR DESCRIBED IN THIS DOCUMENT WILL MATE WITH ANY RECEPTACLE CONNECTOR WITH THE SAME INSERT ARRANGEMENT.

2. MARKED WITH .047-.062 [1.19-1.57] HIGH CHARACTERS. FAR SIDE REFERS TO THE WIDE SIDE OF THE KEYSTONE. NEAR SIDE REFERS TO THE NARROW SIDE OF THE KEYSTONE. WHEN SPACE IS LIMITED MARKING CAN BE SPLIT BETWEEN FRONT AND REAR SHELL.

3. UL/CSA DESIGNATION STAMPED IN THIS AREA.

4. CONNECTOR ASSEMBLY WITHOUT CONTACTS, TE CONNECTIVITY P/N 205089-1. MUST BE ORDERED SEPARATELY.

5. CONNECTOR ASSEMBLY SUPPLIED WITH CONTACTS, TE CONNECTIVITY P/N 205089-1. PACKAGED IN A SEPARATE CONTAINER. QTY = NO. OF POSN. (SEE TABLE).

5	M24308/4-5Z	M24308/4-5Z	1-1757819-0	.049 [1.24] .029 [0.74]	.544 [13.82] .524 [13.31]	2.188 [55.58] 2.168 [55.07]	.236 [5.99] .224 [5.69]	.436 [11.07] .416 [10.57]	.620 [15.75] .590 [14.99]	.446 [11.33] .436 [11.07]	2.411 [61.24] 2.401 [60.99]	2.084 [52.93] 2.074 [52.68]	2.650 [67.31] 2.620 [66.55]	MS18277-1	50	5	1-1757819-0
5	M24308/4-4Z	M24308/4-4Z	1757819-9	.049 [1.24] .029 [0.74]	.432 [10.97] .412 [10.46]	2.282 [57.96] 2.262 [57.45]	.236 [5.99] .224 [5.69]	.436 [11.07] .416 [10.57]	.509 [12.93] .479 [12.17]	.334 [8.48] .324 [8.23]	2.505 [63.63] 2.495 [63.37]	2.187 [55.55] 2.177 [55.30]	2.744 [69.70] 2.714 [68.94]	MS18276-1	37	4	1757819-9
5	M24308/4-3Z	M24308/4-3Z	1757819-8	.049 [1.24] .029 [0.74]	.432 [10.97] .412 [10.46]	1.635 [41.53] 1.615 [41.02]	.236 [5.99] .224 [5.69]	.436 [11.07] .416 [10.57]	.509 [12.93] .479 [12.17]	.334 [8.48] .324 [8.23]	1.857 [47.17] 1.847 [46.91]	1.539 [39.09] 1.529 [38.84]	2.103 [53.42] 2.073 [52.65]	MS18275-1	25	3	1757819-8
5	M24308/4-2Z	M24308/4-2Z	1757819-7	.040 [1.02] .020 [0.51]	.432 [10.97] .412 [10.46]	1.093 [27.76] 1.073 [27.25]	.238 [6.05] .229 [5.82]	.432 [10.97] .412 [10.46]	.509 [12.93] .479 [12.17]	.334 [8.48] .324 [8.23]	1.317 [33.45] 1.307 [33.20]	.999 [25.37] .989 [25.12]	1.556 [39.52] 1.526 [38.76]	MS18274-1	15	2	1757819-7
5	M24308/4-1Z	M24308/4-1Z	1757819-6	.040 [1.02] .020 [0.51]	.432 [10.97] .412 [10.46]	.769 [19.53] .749 [19.02]	.238 [6.05] .229 [5.82]	.432 [10.97] .412 [10.46]	.509 [12.93] .479 [12.17]	.334 [8.48] .324 [8.23]	.989 [25.12] .979 [24.87]	.671 [17.04] .661 [16.79]	1.228 [31.19] 1.198 [30.43]	MS18273-1	9	1	1757819-6
4	M24308/4-263Z	M24308/4-5Z	1-1757819-0	.049 [1.24] .029 [0.74]	.544 [13.82] .524 [13.31]	2.188 [55.58] 2.168 [55.07]	.236 [5.99] .224 [5.69]	.436 [11.07] .416 [10.57]	.620 [15.75] .590 [14.99]	.446 [11.33] .436 [11.07]	2.411 [61.24] 2.401 [60.99]	2.084 [52.93] 2.074 [52.68]	2.650 [67.31] 2.620 [66.55]	MS18277-1	50	5	1757819-5
4	M24308/4-262Z	M24308/4-4Z	1757819-9	.049 [1.24] .029 [0.74]	.432 [10.97] .412 [10.46]	2.282 [57.96] 2.262 [57.45]	.236 [5.99] .224 [5.69]	.436 [11.07] .416 [10.57]	.509 [12.93] .479 [12.17]	.334 [8.48] .324 [8.23]	2.505 [63.63] 2.495 [63.37]	2.187 [55.55] 2.177 [55.30]	2.744 [69.70] 2.714 [68.94]	MS18276-1	37	4	1757819-4
4	M24308/4-261Z	M24308/4-3Z	1757819-8	.049 [1.24] .029 [0.74]	.432 [10.97] .412 [10.46]	1.635 [41.53] 1.615 [41.02]	.236 [5.99] .224 [5.69]	.436 [11.07] .416 [10.57]	.509 [12.93] .479 [12.17]	.334 [8.48] .324 [8.23]	1.857 [47.17] 1.847 [46.91]	1.539 [39.09] 1.529 [38.84]	2.103 [53.42] 2.073 [52.65]	MS18275-1	25	3	1757819-3
4	M24308/4-260Z	M24308/4-2Z	1757819-7	.040 [1.02] .020 [0.51]	.432 [10.97] .412 [10.46]	1.093 [27.76] 1.073 [27.25]	.238 [6.05] .229 [5.82]	.432 [10.97] .412 [10.46]	.509 [12.93] .479 [12.17]	.334 [8.48] .324 [8.23]	1.317 [33.45] 1.307 [33.20]	.999 [25.37] .989 [25.12]	1.556 [39.52] 1.526 [38.76]	MS18274-1	15	2	1757819-2
4	M24308/4-259Z	M24308/4-1Z	1757819-6	.040 [1.02] .020 [0.51]	.432 [10.97] .412 [10.46]	.769 [19.53] .749 [19.02]	.238 [6.05] .229 [5.82]	.432 [10.97] .412 [10.46]	.509 [12.93] .479 [12.17]	.334 [8.48] .324 [8.23]	.989 [25.12] .979 [24.87]	.671 [17.04] .661 [16.79]	1.228 [31.19] 1.198 [30.43]	MS18273-1	9	1	1757819-1
REMARKS	MILITARY P/N ON PACKAGE	MILITARY P/N ON CONNECTOR	MARKED TE PART NUMBER	L	J	H	G	F	E	D	C	B	A	INSERT ARRANGEMENT	NO OF POS	SHELL SIZE	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS: INCHES

TOLERANCES UNLESS OTHERWISE SPECIFIED:

0 PLC ± -

1 PLC ± -

2 PLC ± -

3 PLC ± .005 [0.13]

4 PLC ± - ± .1°

ANGLES

MATERIAL SEE CALLOUTS

FINISH SEE CALLOUTS

DWN C.C.THOMAS 5-16-05

CHK D.MILLER 5-17-05

APVD D.MILLER 5-17-05

NAME

APPLICATION SPEC

WEIGHT -

CUSTOMER DRAWING

TE Connectivity

AMPLIMITE PLUG ASSY,SIZE 1 THRU 5 SERIES 109 WITH ZINC PLATED SHELLS

SIZE CAGE CODE DRAWING NO RESTRICTED TO

A1007791757819

SCALE 4:1 SHEET 1 OF 1 REV H

4805 (3/11)