Safety Precautions for Laser Equipment

⚠ WARNING

Do not expose your eyes to laser radiation either directly or reflected from a mirrored surface.

The emitted laser beams have a high power density and direct exposure may result in loss of eyesight.

The warning and explanatory label on the side of the Sensor Head in the ZG Series is in Japanese.

Replace it with the English label that comes with the product.



This document provides information mainly for selecting suitable models. Please read the User's Manual carefully for information that the user must understand and accept before purchase, including information on warranty, limitations of liability, and precautions.

Note: Do not use this document to operate the Unit.

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In the interest of product improvement, specifications are subject to change without notice.

OMRON Industrial Automation Global: www.ia.omron.com

Cat. No. Q150-E1-01B

Printed in Japan

ZG-series 2D Profile Measuring Sensors

Smart Sensors

NEW



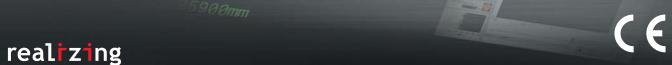
New Features

- Adjust for the angle of the measurement object.
- Measure up to 8 areas simultaneously.



2D Profile Measuring Sensors

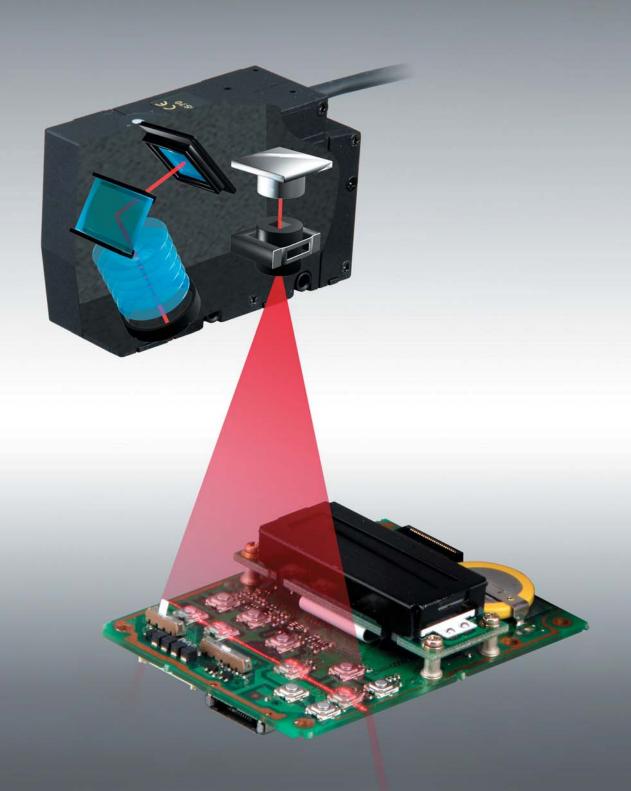
Ultra Wide Laser Beam & Super High-speed Measurement



The Industry's First

A wide laser beam captures entire shapes with ease.

A new Smart Sensor debuts with a light-section method that visualizes cross-sectional shapes.



Patent Pending

Three basic steps

An advanced interface maximizes the sensing performance with extremely simple operation.



Display the profile. MEAS 1 TEACH 2 SENS 3 IMAGE 4 CORRECT

soon as the power is turned ON.*

The Sensor Head position can be adjusted while viewing the profile on the screen.

2nd
Select the measurement item
MEAS/ITEM T1

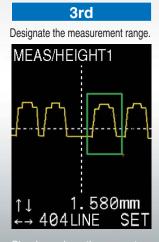
Peak

HEIGHT1

←→ P1/5

Select the icon for the item to

Select the icon for the item to be measured, such as height, step, or cross-sectional area.



be measured with the box.
The ZG automatically optimizes the sensing conditions.

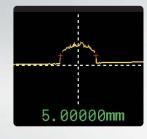
*Screen images are simulat

High-speed, continuous sampling meets the needs of processes where speed is required.

Inspecting fluid application for formed-in-place gaskets (FIPG) (ZG-WDS22/70)



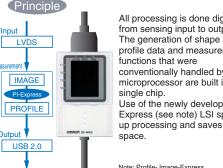




Newly developed

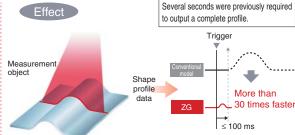
on a robot arm Continuously output profiles

High-speed processing technology



All processing is done digitally, from sensing input to output. The generation of shape profile data and measurement functions that were conventionally handled by a microprocessor are built into a Use of the newly developed PI Express (see note) LSI speeds

Equipped with the PI-Express image processing core engine.



The response time required from receiving an external input (trigger) to outputting complete profile data via USB is 100 ms (see note) maximum. Note: Varies depending on the measurement mode

Note: Profile- Image-Express

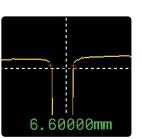
The shape of the measurement object is completely reproduced with high precision.

Inspecting vehicle body gaps (ZG-WDS22/70)





 High-precision measurement of the width of grooves during vehicle assembly



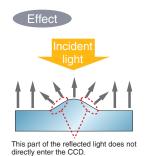
Multi-sensitivity Function Patent Pending

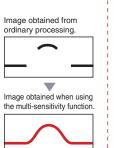
When a laser is directed at a complicated shape, the light often does not effectively reflect from parts on which the beam strikes at an angle. This causes a part of the profile to be lost and makes it impossible to reproduce the shape.

The multi-sensitivity function of the ZG-series 2D Shape Sensors determines the optimal sensitivity for each line to reproduce the shape profile.

While switching sensitivity levels for workpieces with reflectivity that varies from part to part, the Sensor inputs multiple images and combines them into a single image with the optimal sensitivity for each part. This produces an image of the entire workpiece.

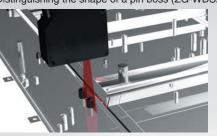






Teaching enables simple shape distinguishing and positioning.

Distinguishing the shape of a pin boss (ZG-WDS22)











Checking the shape of vehicle structural parts (ZG-WDS22)





• The wide beam allows vehicle structural parts to be measured in a single operation.

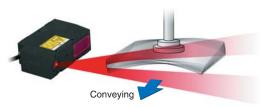




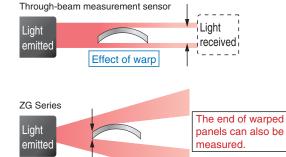
Installs easily just about anywhere.

The wide beam enables stable, reflective measurement when mounting limitations do not allow a through-beam configuration to be used or when measuring the ends of warped panels, which is difficult for through-beam systems.

■ Measuring the thickness of metal panels while they are being conveyed



Measuring the end of warped panels

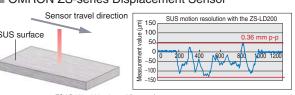


t (thickness)

Virtually any object can be measured.

The advantages of the wide beam are not limited to shape measurement. The line beam averages slightly irregular reflections from a bumpy surface to provide a level of precision that was not possible with conventional displacement sensors.

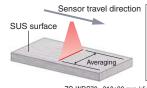
■ OMRON ZS-series Displacement Sensor

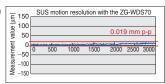


ZS-LD200 200±50 mm (distance from measurement center ± measurement range)









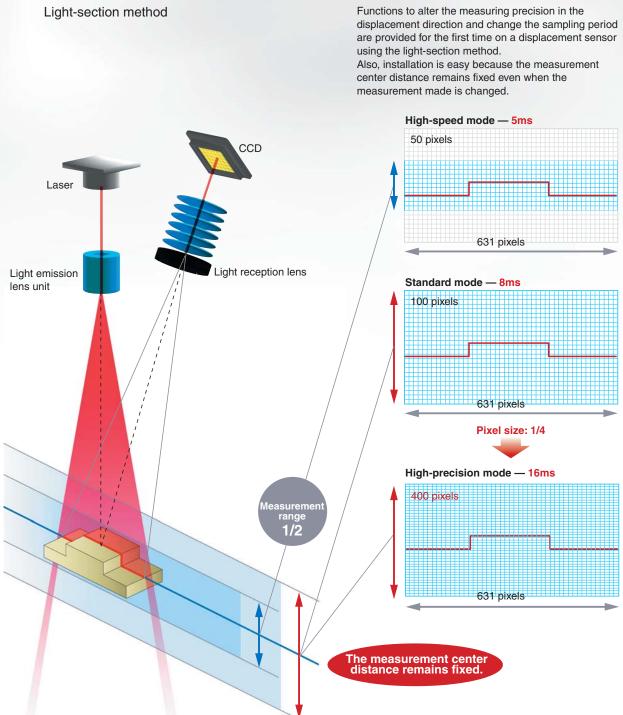
ZG-WDS70 210 \pm 30 mm (distance from measurement center \pm measurement range)

Note: Shows the result of using the entire line, with the Sensor being used as a wide displacement gauge.



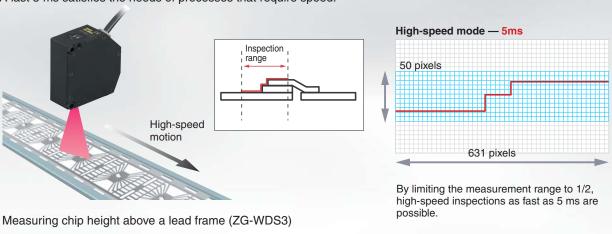
Flexible Mode Selection — From High Speed to High Precision

■ Flexible Measurement Technology Patent Pending Principle **Effect** Light-section method Functions to alter the measuring precision in the using the light-section method. Also, installation is easy because the measurement center distance remains fixed even when the measurement made is changed.



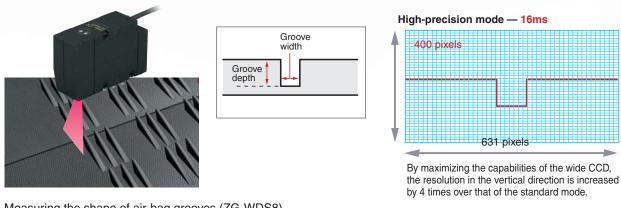
■ High-speed Mode

A fast 5 ms satisfies the needs of processes that require speed.

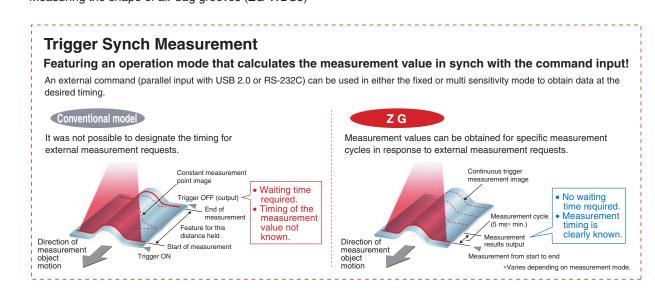


■ High-precision Mode

Completely reproduces the shape of the measurement object to measure with high precision.



Measuring the shape of air-bag grooves (ZG-WDS8)



The Inspection Status Is Immediately Visible

■ A Compact, All-in-one Controller with LCD Monitor

Sensor-captured status is completely reproduced as a profile.



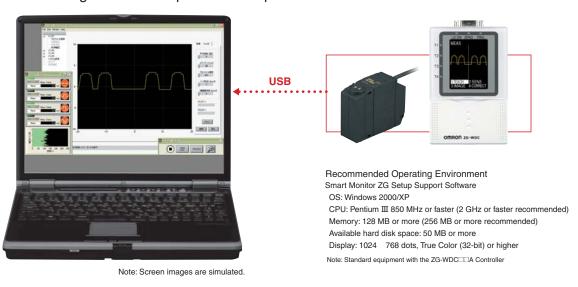


The multifunctional Controller has been condensed to the industry's smallest size so it can be installed wherever it is required, to give precisely the number of inspections that are necessary.

Enlarged Display of Profiles on a Personal Computer

■ Smart Monitor ZG Setup Support Software

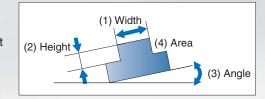
Using the included Smart Monitor ZG Setup Support Software (see note), intricate profiles that cannot be sufficiently checked on the Controller's LCD monitor can be displayed and checked on the large screen of a personal computer.



Handy Icons for Versatile Applications

■ Measure up to 8 areas simultaneously. NEW

Up to eight measurement items can be made simultaneously from among the 18 measurement items available. The measurement items are indicated by easy-to-understand icons for fast, intuitive operation.



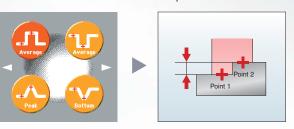
Height

Measures the height within the designated range.



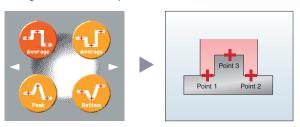
2-point Step (2PTS)

Uses measurement point 1 as a reference, and measures the difference between it and measurement point 2.



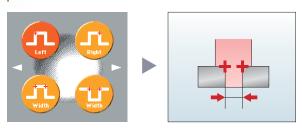
3-point Step (3PTS)

Measures the difference between measurement point 3 and the average of measurement points 1 and 2.



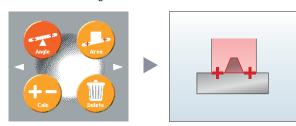
Edge Position, Width

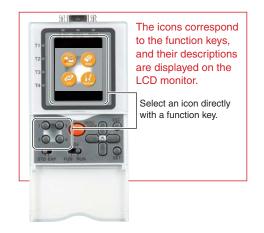
Scans in the X-axis direction to find an edge, then determines its position and width



Area, Angle

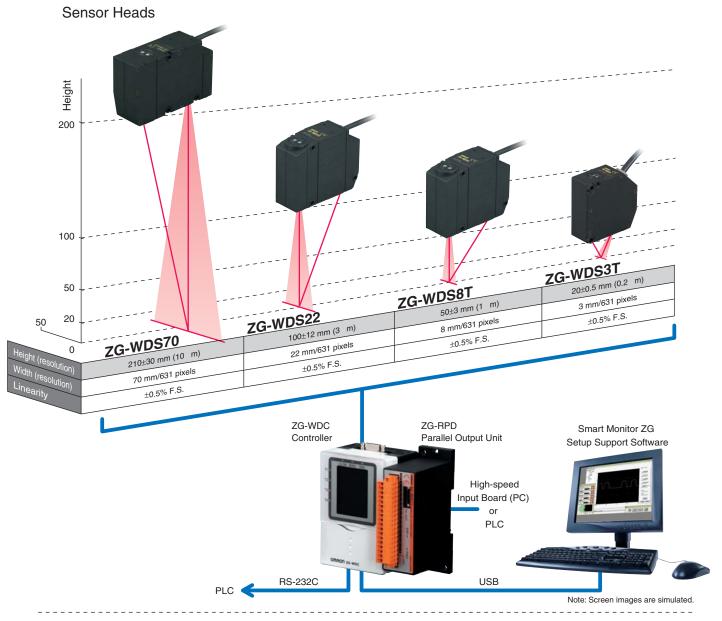
Uses the features of a 2D measurement of the Z axis and X axis to find the area and angle.



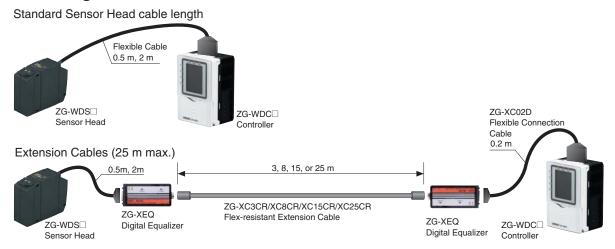


 $8 \mid$ 9

■ Basic Configuration



Cable length between Sensor Head and Controller



■ Ordering Information

Sensor Heads

Optical method	Sensing distance		R	Model	
Diffuse reflective	Height direction: 210±30 mm	Width direction: 70 mm	Height direction: 10 m	Width direction: 70 mm/631 pixels	ZG-WDS70
Diffuse reflective	Height direction: 100±12 mm	Width direction: 22 mm	Height direction: 3 m	Width direction: 22 mm/631 pixels	ZG-WDS22
Diffuse reflective	Height direction: 50±3 mm	Width direction: 8 mm	Height direction: 1 m	Width direction: 8 mm/631 pixels	ZG-WDS8T
Regular reflective	Height direction: 20±0.5 mm	Width direction: 3 mm	Height direction: 0.2 m	Width direction: 3 mm/631 pixels	ZG-WDS3T

Note 1. For details, refer to the Ratings and Specifications table.

2. Designate the cable length (0.5 m, 2 m) when ordering.

Sensor Controllers

Appearance	Power supply	Output type	Model	
	24 VDC	NPN PNP	ZG-WDC11A (See note.)	
			ZG-WDC11	
			ZG-WDC41A (See note.)	
			ZG-WDC41	

Note: Included with Smart Monitor ZG Setup Support Software.

Accessories (Order Separately)

Real-time Parallel Output Unit (for the ZG-WDC Series)

Appearance	Output type	Model	
	NPN	ZG-RPD11	
	PNP	ZG-RPD41	

RS-232 Cable

Connecting device	Model	Qty.	
For personal computer connection (2 m)	ZS-XRS2	1	
For PLC/PT connection (2 m)	ZS-XPT2	1	

Sensor Head Extension Cable

Name	Model	Qty.
3-m Extension Cable	ZG-XC3CR	1
8-m Extension Cable	ZG-XC8CR	1
15-m Extension Cable	ZG-XC15CR	1
25-m Extension Cable	ZG-XC25CR	1
Digital Equalizer (Relay Device)	ZG-XEQ	1
0.2-m Digital Equalizer Connection Cable	ZG-XC02D	1

Parallel Mounting Adaptor

Appearance	Model	
22	ZS-XPM1	For 1 Unit
> >	ZS-XPM2	For 2 Units or more

|10|



■ Ratings and Specifications

Sensor Heads

Item Model		ZG-WDS70	ZG-WDS22		ZG-WDS8T		ZG-WDS3T	
Optical syst	em	Diffuse reflective	Diffuse reflective	Regular reflective	Diffuse reflective	Regular reflective	Regular reflective	Diffuse reflective
Measure-	Height direction (in standard mode)	210±30 mm	100±12 mm	94±10 mm	50±3 mm	44±2 mm	20±0.5 mm	5.2±0.4 mm
ment range	Width direction	70 mm (typical)	22 mm (typical)		8 mm (typical)		3 mm (typical)	
Resolution	Height direction (See note 1.)	10 μm	3 μm		1 μm		0.25 μm	
	Width direction	111 μm (70 mm/631 pixels)	35 μm (22 mm/	631 pixels)	13 μm (8 mm/631 pixels)		5 μm (3 mm/631 pixels)	
Linearity (in the (See note 2.)	ne height direction)	±0.5% F.S.						
Temperature ((See note 3.)	characteristic	0.1% F.S./°C						
Light	Туре	Visible semiconductor laser						
source	Wavelength	658 nm					650 nm	
	Output	5 mW max. output, 1 mW max. e	xposure (without	using optical insti	ruments)		1 mW max.	
	Laser class	Class 2M of EN60825-1/IEC60825-1 Class IIIB of FDA (21CFR 1040.10 and	I 1040.11)				Class 2 of EN60825-1/IEC60825-1 Class II of FDA (21CFR 1040.10 and 1040.11)	
	(at measurement e) (See note 4.)	120 μm × 75 mm (typical)	$60 \mu m \times 45 mm$ (typical) $30 \mu m \times 24 mm$ (typical)		25 μm × 4 mm (typical)			
LED		STANDBY: Lights when laser irradiation preparation is complete (indication color: green)						
		LD_ON: Lights when the laser is irradiating (indication color: red)						
Measureme	ent object	Opaque material						
Environm-	Ambient light intensity	Incandescent lamp: 1,000 lx max. (light intensity on the receiver surface)						
ental resistance	Ambient temperature	Operating: 0 to 50°C, Storage: -1	5 to 60°C (with n	o icing or conden	sation)			
	Ambient humidity	Operating and storage: 35 to 85%	6 (with no conder	nsation)				
	Degree of protection	IP66 (IEC 60529)					IP64 (IEC 6052	9)
	Vibration resistance (destruction)	10 to 150 Hz with 0.35-mm single	e amplitude for 80) min each in X, Y	, and Z directions	1		
	Shock resistance (destruction)	150 m/s², 3 times each in 6 direc	tions (up/down, ri	ght/left, forward/b	ackward)			
Materials		Case: Aluminum diecast, Front cover: Glass, Cable insulation: Heat-resistive polyvinyl chloride (PVC), Connector: Zinc alloy or brass						
Cable length		0.5 m, 2 m (flexible cable)						
Minimum be	ending radius	68 mm						
Weight		Approx. 650 g	Approx. 500 g		Approx. 500 g		Approx. 300 g	
Accessories		Laser Labels (EN, 2 labels), Ferrite Core (1), Instruction Manual						

Note: 1. Obtained by setting an OMRON standard measurement object at the measurement center distance and determining the average height of the beam line. The conditions are given in the table below. However, satisfactory resolution cannot be attained in strong electromagnetic fields.

	CCD Mode	Average No. of Operati- ons	Measurement object		
Model			Regular reflective	Diffuse reflective	
ZG-WDS70/WDS22/WDS8T	Standard mode	16	OMRON standard white alumina ceramic object		
ZG-WDS3T	Standard mode	32	OMRON standard mirrored object	OMRON standard diffuse reflective object	

The tolerance for an ideal straight line obtained by determining the average height of an OMRON standard measurement object for the beam line. The CCD standard mode is used. Linearity varies depending on the measurement object.

Model	Measurement object		
Wodel	Regular reflective	Diffuse reflective	
ZG-WDS70/WDS22/WDS8T	OMRON standard white alumina ceramic object		
ZG-WDS3T	OMRON standard mirrored object	OMRON standard diffuse reflective object	

■ Ratings and Specifications

Sensor Controllers

Item Model		Model	ZG-WDC11/WDC11A	ZG-WDC41/WDC41A			
Input/output type			NPN	PNP			
No. of connectable Sensor Heads		or Heads	1 per Controller				
Measurement cycle (See note 1.)		e note 1.)	16 ms (high-precision mode), 8 ms (standard mode), 5 ms (high-speed mode)				
Min. disp	lay unit		10 nm				
Display ra	ange		-999.99999 to 999.99999				
LCD monitor		LCD monitor	1.8-inch TFT color LCD (557 × 234 pixels)				
Display		LEDs	Judgment indicators for each task (indication color: orange): T1, T2, T3, T4 Laser indicator (indication color: green): LD_ON Zero reset indicator (indication color: green): ZERO Trigger indicators (indication color: green): TRIG				
	Select voltage or current (using the sliding switch on the bottom surface) • Voltage output: -10 to 10 V, output impedance: 40 Ω • Current output: 4 to 20 mA, maximum load resistance: 300 Ω						
		Judgment output (ALL-PASS/NG/ERROR)	NPN open collector	PNP open collector			
	Input/output signal lines	Trigger auxiliary output (ENABLE/GATE)	30 VDC, 50 mA max. Residual voltage: 1.2 V max.	50 mA max. Residual voltage: 1.2 V max.			
External		Laser stop input (LD-OFF)					
interface		Zero reset input (ZERO)	ON: O V short or 1.5 V max. OFF: Open (leakage current: 0.1 mA max.)	ON: Power supply voltage short or power supply voltage –1.5 V max.			
		Measurement trigger input (TRIG)		OFF: Open (leakage current: 0.1 mA max.)			
		Bank switching input (BANK A, B)					
	Serial I/O	USB2.0	port, full speed (12 Mbps), MINI-B				
	Seriai i/O	RS-232C	1 port, 115,200 bps max.				
		No. of setting banks	16 (See note 2.)				
Main fund	ations	Sensitivity adjustment	Multi/auto/fixed				
IVIAIII IUII	Juoris	Measurement items	Height, 2-point Step, 3-point Step, Edge position, Edge width, Angle/Area/Calculation (up to eight items can be measured simultaneously)				
		Trigger modes	External trigger/continuous				
		Power supply voltage	21.6 to 26.4 VDC (including ripple current)				
Dotingo		Current consumption	0.8 A max.				
Ratings		Insulation resistance	$20~\text{M}\Omega$ at 250 V between lead wires and Controller case				
		Dielectric strength	1,000 VAC, 50/60 Hz for 1 min between lead wires and	Controller case			
		Ambient temperature	Operating: 0 to 50°C, Storage: –15 to 60°C (with no icing or condensation)				
		Ambient humidity	Operating and storage: 35 to 85%				
Environm resistanc		Degree of protection	IP20 (IEC 60529)				
1001014110		Vibration resistance (destruction)	Vibration frequency: 10 to 150 Hz, single amplitude: 0.3	5 mm, acceleration: 50 m/s², 10 times for 8 min each			
Shock resistance (destruction)		Shock resistance (destruction)	150 m/s², 3 times each in 6 directions (up/down, right/left, forward/backward)				
Materials	i	_	Case: Polycarbonate (PC), Cable insulation: Heat-resistive polyvinyl chloride (PVC)				
Cable ler	ngth		2 m (flexible cable)				
Weight	Weight		Approx. 300 g (including cable) (Packed state: Approx. 450 g)				
Accessories			ZG-WDC□1: Large Ferrite Core, Insulation lock, Instruction Manual ZG-WDC□1A: Large Ferrite Core, Small Ferrite Core, Insulation lock, Instruction Manual, Smart Monitor ZG Setup Support Software (CD-ROM)				

Note: 1. The image input periods listed here are for fixed/auto sensitivity. The image input period will be longer for multi-sensitivity or other settings. Use the eco monitor in RUN mode to determine the actual image input period.

Note: 2. You can use input signal lines to switch between banks 1 to 4. You can use serial communications commands or the Controller keys to switch between banks 5 to 16.

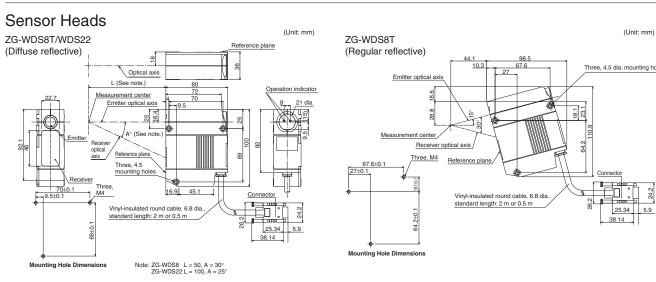
13

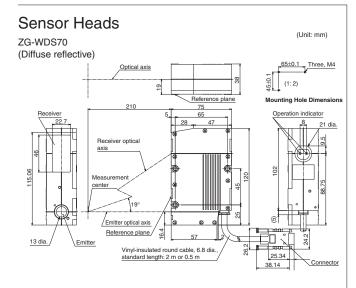
A value attained by using an aluminum jig to secure the distance between the Head and the measurement object. The CCD standard mode is used.
 Defined as 1/e² (13.5%) of the center light intensity. This may be influenced when light leakage also exists outside the defined area and the reflectivity of the light around the measurement object is higher than that of the measurement object.

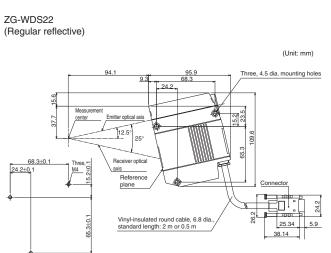


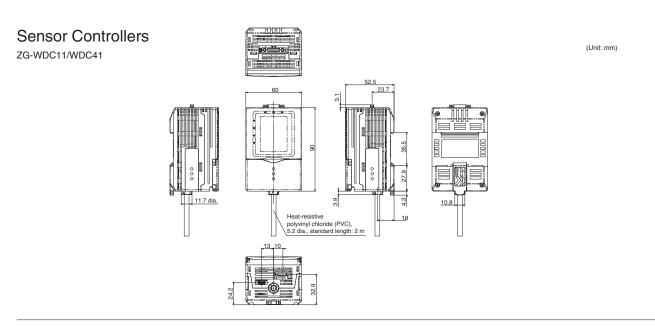
(Unit: mm)

Dimensions



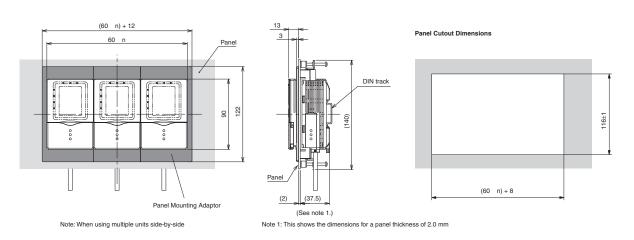


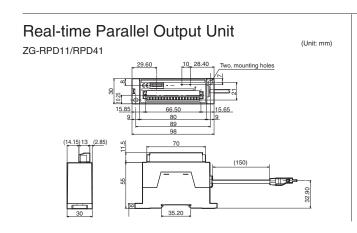


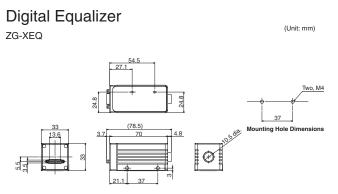


Parallel Mounting Adaptor

ZS-XPM1/XPM2 (Dimensions for mounting to a control panel)







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Read and Understand This Catalog

Please read and understand this catalog before purchasing the products. Please consult your OMRON representative if you have any questions or comments

Warranty and Limitations of Liability

WARRANTY

OMRON's exclusive warranty is that the products are free from defects in materials and workmanship for a period of one year (or other period if specified) from date of sale by OMRON.

OMRON MAKES NO WARRANTY OR REPRESENTATION, EXPRESS OR IMPLIED, REGARDING NON-INFRINGEMENT, MERCHANTABILITY, OR FITNESS FOR PARTICULAR PURPOSE OF THE PRODUCTS. ANY BUYER OR USER ACKNOWLEDGES THAT THE BUYER OR USER ALONE HAS DETERMINED THAT THE PRODUCTS WILL SUITABLY MEET THE REQUIREMENTS OF THEIR INTENDED USE. OMRON DISCLAIMS ALL OTHER WARRANTIES, EXPRESS OR IMPLIED.

LIMITATIONS OF LIABILITY

OMRON SHALL NOT BE RESPONSIBLE FOR SPECIAL, INDIRECT, OR CONSEQUENTIAL DAMAGES, LOSS OF PROFITS, OR COMMERCIAL LOSS IN ANY WAY CONNECTED WITH THE PRODUCTS, WHETHER SUCH CLAIM IS BASED ON CONTRACT, WARRANTY, NEGLIGENCE, OR STRICT LIABILITY.

In no event shall responsibility of OMRON for any act exceed the individual price of the product on which liability is asserted.

IN NO EVENT SHALL OMRON BE RESPONSIBLE FOR WARRANTY, REPAIR, OR OTHER CLAIMS REGARDING THE PRODUCTS UNLESS OMRON'S ANALYSIS CONFIRMS THAT THE PRODUCTS WERE PROPERLY HANDLED, STORED, INSTALLED, AND MAINTAINED AND NOT SUBJECT TO CONTAMINATION, ABUSE, MISUSE, OR INAPPROPRIATE MODIFICATION OR REPAIR.

Application Considerations

SUITABILITY FOR USE

OMRON shall not be responsible for conformity with any standards, codes, or regulations that apply to the combination of products in the customer's application or use of the product.

At the customer's request, OMRON will provide applicable third party certification documents identifying ratings and limitations of use that apply to the products. This information by itself is not sufficient for a complete determination of the suitability of the products in combination with the end product, machine, system, or other application or use.

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