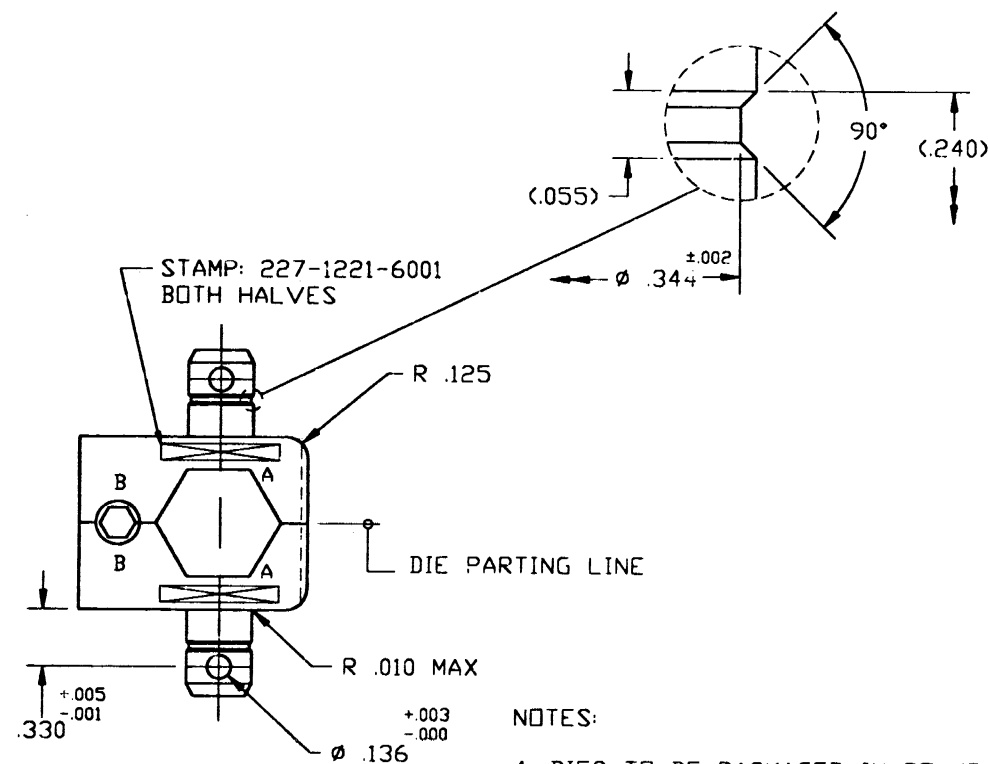
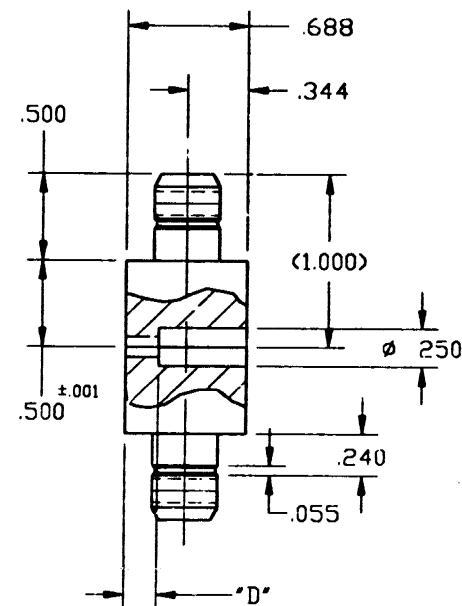
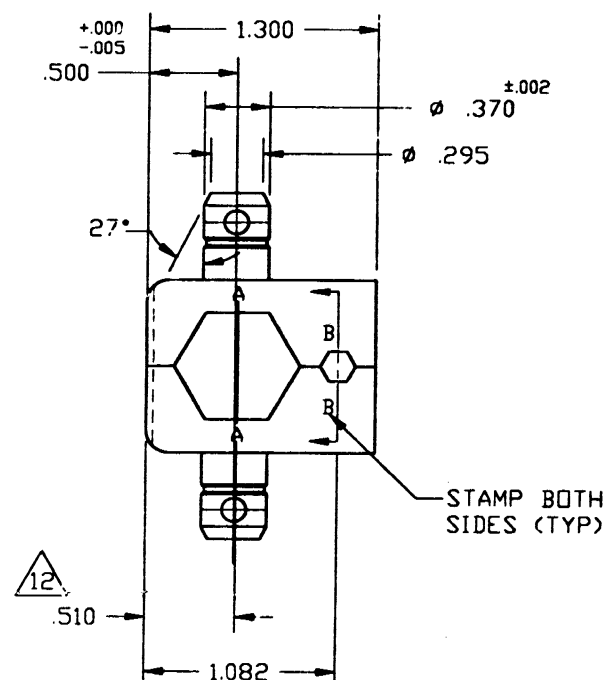
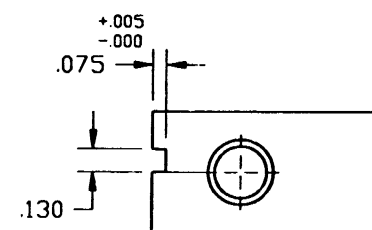


227-1221-6001

REVISIONS

DRAWING NO.
THIRD ANGLE PROJ.REV
ADESCRIPTION
OFFICIAL ENG. RELEASE TO MFG.DATE
5/3/96ECO
41165APP
CPM

NOTES:

1. DIES TO BE PACKAGED IN POLYBAG. BAG MUST BE MARKED 227-1221-6001.
 2. MATERIAL: CRIMPING DIES - TOOL STEEL PER QQ-S-628, CLASS B. HEAT TREAT TO ROCKWELL C52-58.
 3. FINISH: ON CRIMPING SURFACES 32 MICROINCHES MAX. BLACK OXIDE COATING PER MIL-C-13924.
 4. DIES SHALL BE SUPPLIED WITH APPROPRIATE ROLL PINS.
 5. DIMENSIONS ENCLOSED BY PARENTHESIS ARE REFERENCE.
 6. MANUFACTURED BY DANIELS MFG CORP., BLOOMFIELD, MICHIGAN.
 7. USED IN CONJUNCTION WITH AMPHENOL TOOL FRAME PART No. 227-944. (DANIELS MFG CORP. TOOL FRAME HX4).
 8. DIMENSIONS SHOWN ARE AT FULLY BUTTED CONDITIONS.
 9. BASIC DIE DIMENSIONS MUST BE PER MIL-C-22520/5D.
 10. DO NOT SCALE THIS DRAWING.
 11. DIMENSIONS AND REQUIREMENTS ARE APPLICABLE TO BOTH DIE HALVES.
12. THE .510 DIMENSION IS THE CENTER LINE FOR CAVITY 'A'.

AMPHENOL PART No.	DANIELS PART No.	DIMENSIONS				CABLE TYPE: RG-()/U	CONNECTOR SERIES
		±.003 'A'	±.003 'B'		±.010 'D'		
227-1221-6001		.612	.176		.188	TWB-6001-TC	N

UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES AND TOLERANCES ARE:
2 PLACE DECIMAL 3 PLACE DECIMAL
±.015 (0.381 mm) ±.005 (0.127 mm)

NOTICE - These drawings, specifications, or other data (1) are, and remain the property of Amphenol Corp. (2) must be returned upon request; and (3) are confidential and not to be disclosed to any person other than those to whom they are given by Amphenol Corp. The furnishing of these drawings, specifications, or other data by Amphenol Corp., or to any other person for any purpose is not to be regarded by implication or otherwise in any manner licensing, granting rights or permitting such holder or any other person to manufacture, use or sell any product, process or design, patented or otherwise, that may in any way be related to or disclosed by said drawings, specifications, or other data.

MATERIAL

MATERIAL SEE NOTE 2.
QQ-B-628, CLASS B
FINISH SEE NOTE 3.

REFERENCE

DRAWN

C. McGRATH

DATE

2/15/96

ENGINEER

DATE

APPROVED

CAD FILE

F:\DEPT611\TOOLS\227\12216001

TITLE

HEX CRIMP
DIE

Amphenol

Amphenol Corporation
RF/Microwave Operations
Danbury, Conn. U.S.A. 06810

SCALE: 1:1

SHEET OF

CODE ID
74868DWG SIZE
B

DRAWING NO.

227-1221-6001

REV
A