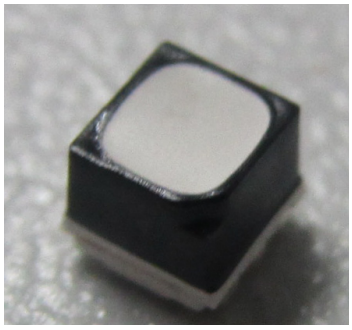
CLD-CT1323.004

Cree® PLCC6 3 in 1 SMD LED CLY6C-FKC



PRODUCT DESCRIPTION

This SMD LED features an IPx8 water resistant rating in a PLCC6 package. These high performance tricolor SMT LEDs are designed to work in a wide range of applications. A wide viewing angle and high brightness make these LEDs suitable for outdoor and full color video signage applications.

The encapsulation resin contains UV inhibitors to minimize the effects of long-term exposure to direct sunlight, resulting in stable light output over the life of the LED. This PLCC6 package has an increased package height to ease in the manufacturing process.

FEATURES

- Size (mm):2.8x2.8x2.5
- Dominant Wavelength:
  Red (619 - 624nm)
  Green (520 - 540nm)
  Blue (460 - 480nm)
- Luminous Intensity (mcd)
  Red (355 - 710)
  Green (710 - 1400)
  Blue (140 - 355)
- Water-Resistant (IPx8)*
- Moisture Sensitivity Level: 5a
- Lead-Free
- RoHS Compliant

APPLICATIONS

- Outdoor Full-Color Video Screen
- Decorative lighting
- Amusement

*:This part is tested under the condition of assembling it on a PCB with isolating the electrical path by silicone.

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ABSOLUTE MAXIMUM RATINGS (T_A = 25°C)

Items	Symbol	Absolute Maximum Rating			Unit
		R	G	B	
Forward Current Note 1	I_F	50	35	20	mA
Peak Forward Current Note 2	I_{FP}	200	100	100	mA
Reverse Voltage	V_R	5	5	5	V
Power Dissipation	P_D	130	133	76	mW
Operation Temperature	T_{opr}	-40 ~ +85			°C
Storage Temperature	T_{stg}	-40 ~ +100			°C
Junction Temperature	T_J	110	110	110	°C
Junction/ambient	R_{THJA}	440	480	420	°C/W
Junction/solder point	R_{THJS}	180	230	200	°C/W
Electrostatic Discharge Classification(MIL-STD-883E)	ESD	1000 V			

Note: 1.Single-color light.
2.Pulse width ≤0.1 msec, duty ≤1/10.

TYPICAL ELECTRICAL & OPTICAL CHARACTERISTICS (T_A = 25°C)

Characteristics	Condition	Symbol	Values			Unit
			R	G	B	
Dominant Wavelength	I_F = 15 mA(R) I_F= 10 mA(G) I_F= 10 mA(B)	λ_{DOM}	619~624	520~540	460~480	nm
Spectral bandwidth at 50% I_{REL} max	I_F = 15 mA(R) I_F= 10 mA(G) I_F= 10 mA(B)	Δ λ	24	38	28	nm
Forward Voltage	I_F = 15 mA(R) I_F= 10 mA(G) I_F= 10 mA(B)	$V_{F(avg)}$	2.1	3.0	3.0	V
		$V_{F(max)}$	2.6	3.8	3.8	V
Luminous Intensity	I_F= 15 mA(R) I_F= 10 mA(G) I_F= 10 mA(B)	$I_{V(min)}$	355	710	140	mcd
		$I_{V(avg)}$	500	900	245	mcd
Luminous Intensity (Reference)	I_F = 20 mA(R/G/B)	$I_{V(avg)}$	680	1500	460	mcd
Reverse Current (max)	V_R = 5 V	I_R	10	10	10	μA

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INTENSITY BIN LIMIT (RED I_F = 15 mA, GREEN I_F = 10 mA, BLUE I_F = 10 mA)

Red

Bin Code	Min.(mcd)	Max.(mcd)
H	355	450
hj	403	505
J	450	560
km	505	635
K	560	710

Green

Bin Code	Min.(mcd)	Max.(mcd)
M	710	900
qr	805	1010
N	900	1120
st	1010	1260
P	1120	1400

Blue

Bin Code	Min.(mcd)	Max.(mcd)
D	140	180
9a	160	202
E	180	224
bc	202	252
F	224	280
de	252	318
G	280	355

Tolerance of measurement of luminous intensity is ±10%.

COLOR BIN LIMIT (RED I_F = 15 mA, GREEN I_F = 10 mA, BLUE I_F = 10 mA)

Red

Bin Code	Min.(nm)	Max.(nm)
RB	619	624

Green

Bin Code	Min.(nm)	Max.(nm)
G7	520	525
G23	522.5	527.5
G8	525	530
G45	527.5	532.5
G9	530	535
G67	532.5	537.5
Ga	535	540

Blue

Bin Code	Min.(nm)	Max.(nm)
B3	460	465
B23	462.5	467.5
B4	465	470
B45	467.5	472.5
B5	470	475
B67	472.5	477.5
B6	475	480

Tolerance of measurement of dominant wavelength is ±1 nm.

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ORDER CODE TABLE*

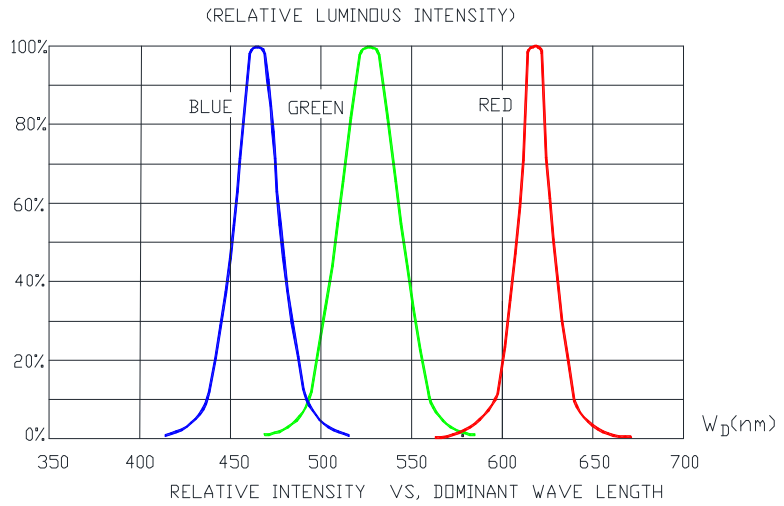
Kit Number	Color	Luminous Intensity (mcd)		Dominant Wavelength (nm)				Package
		Min.	Max.	Color Bin	Min. (nm)	Color Bin	Max. (nm)	
CLY6C-FKC-CHKMPDGBB7a363	Red	355	710	RB	619	RB	624	Reel
	Green	710	1400	G7	520	Ga	540	Reel
	Blue	140	355	B3	460	B6	480	Reel
CLY6C-FKC-CH1M1D1BB7D3D3	Red	Any 1 Intensity bin from H(355) - K(710)		RB	619	RB	624	Reel
	Green	Any 1 Intensity bin from M(710) - P(1400)		Any 1 hue bin from G7(520) - Ga(540)				Reel
	Blue	Any 1 Intensity bin from D(140) - G(355)		Any 1 hue bin from B3(460) - B6(480)				Reel
CLY6C-FKC-Chj1qr1E1BB7D3D3	Red	Any 1 Intensity bin from hj(403) - K(710)		RB	619	RB	624	Reel
	Green	Any 1 Intensity bin from qr(805) - P(1400)		Any 1 hue bin from G7(520) - Ga(540)				Reel
	Blue	Any 1 Intensity bin from E(180) - G(355)		Any 1 hue bin from B3(460) - B6(480)				Reel

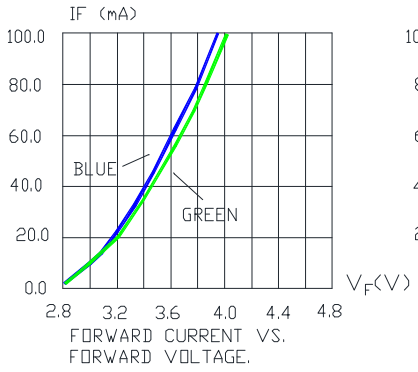
Notes:

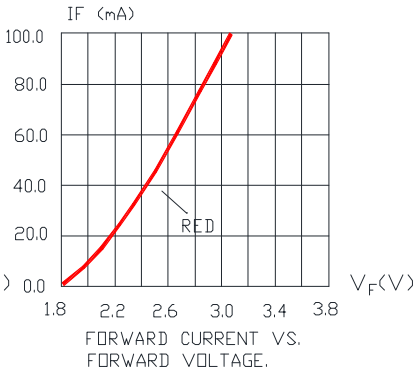
1. The above kit numbers represent the order codes which include multiple intensity-bin and color-bin codes. Only one intensity-bin code and one color-bin code will be shipped on each reel. Single intensity-bin code and single color-bin code will be orderable in certain quantities. For example, any 1 intensity bin from M - P means only 1 intensity bin (M or qr or N or st or P) will be shipped by Cree. For example, any 1 color bin from G7 - Ga means only 1 color bin (G7 or G23 or G8 or G45 or G9 or G67 or Ga) will be shipped by Cree.
2. Please refer to the "Cree LED Lamp Reliability Test Standards" document for reliability test conditions.
3. Please refer to the "Cree LED Lamp Soldering & Handling" document for information about how to use this LED product safely.

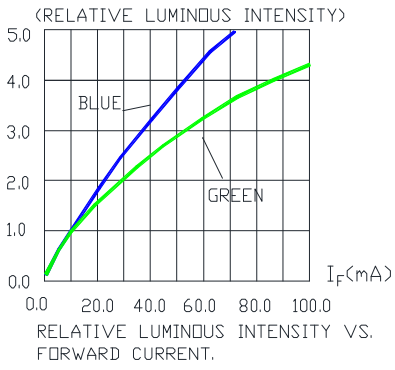
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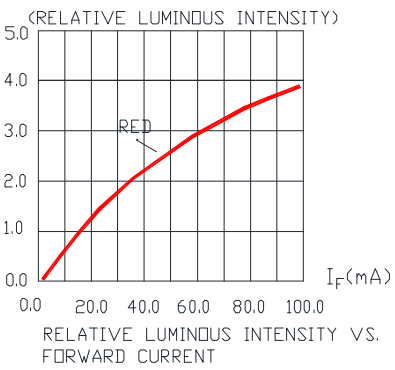
GRAPHS







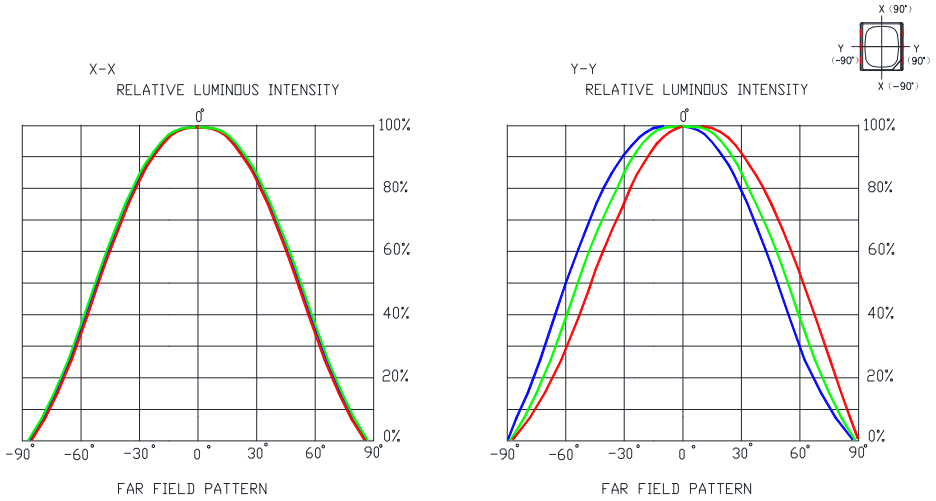




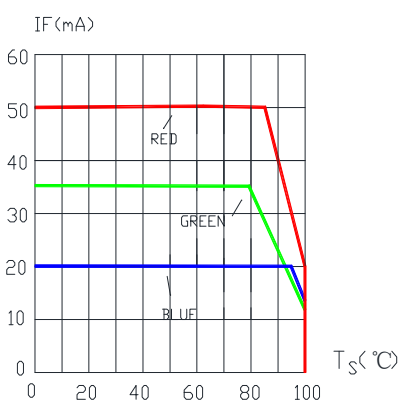
The above data are collected from statistical figures that do not necessarily correspond to the actual parameters of each single LED. Hence, these data will be changed without further notice.

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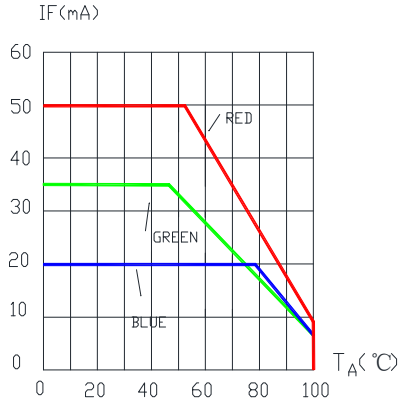
GRAPHS



FAR FIELD PATTERN



MAXIMUM FORWARD DC CURRENT
VS, SOLDER POINT TEMPERATURE.



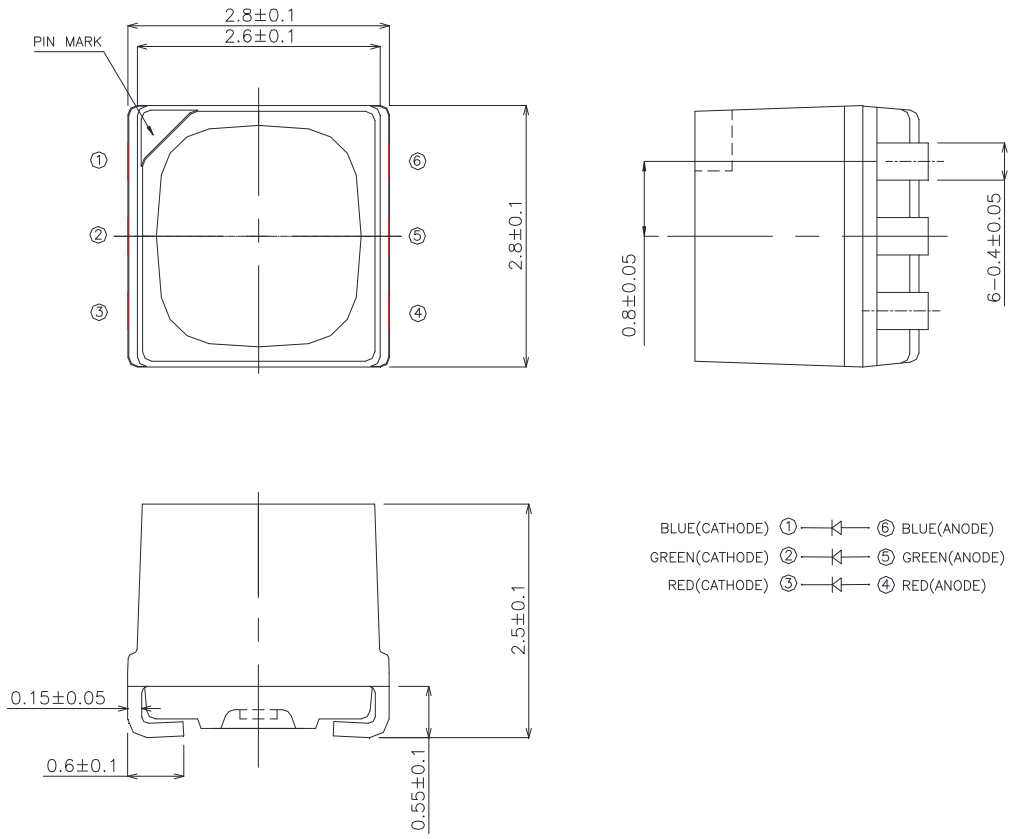
MAXIMUM FORWARD DC CURRENT
VS, AMBIENT TEMPERATURE.

The above data are collected from statistical figures that do not necessarily correspond to the actual parameters of each single LED. Hence, these data will be changed without further notice.

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MECHANICAL DIMENSIONS

All dimensions are in mm.



NOTES

RoHS Compliance

The levels of environmentally sensitive, persistent biologically toxic (PBT), persistent organic pollutants (POP), or otherwise restricted materials in this product are below the maximum concentration values (also referred to as the threshold limits) permitted for such substances, or are used in an exempted application, in accordance with EU Directive 2002/95/EC on the restriction of the use of certain hazardous substances in electrical and electronic equipment (RoHS), as amended through April 21, 2006.

Vision Advisory Claim

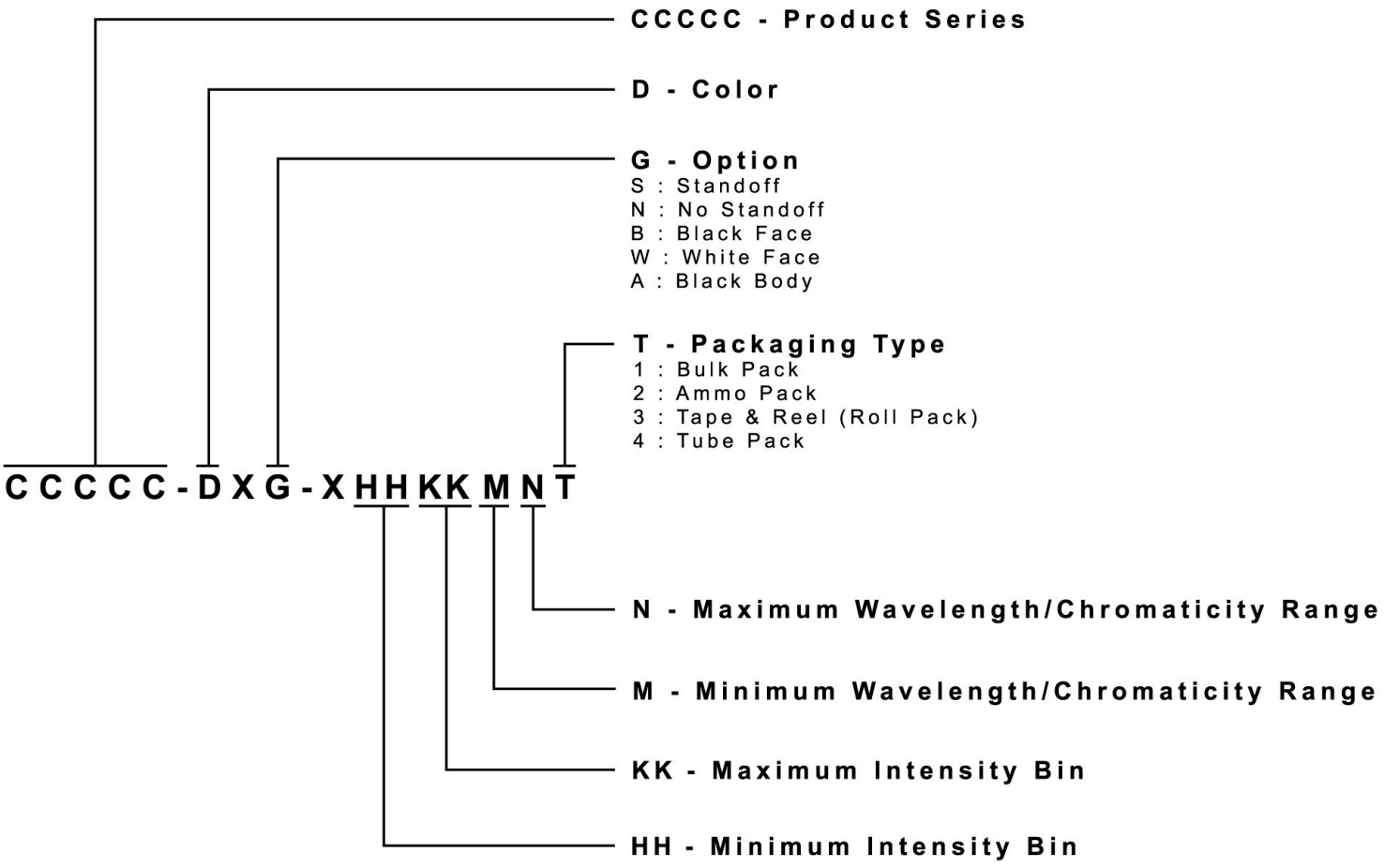
Users should be cautioned not to stare at the light of this LED product. The bright light can damage the eye.

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KIT NUMBER SYSTEM

Cree LED lamps are tested and sorted into performance bins. A bin is specified by ranges of color, forward voltage, and brightness. Sorted LEDs are packaged for shipping in various convenient options. Please refer to the "Cree LED Lamp Packaging Standard" document for more information about shipping and packaging options.

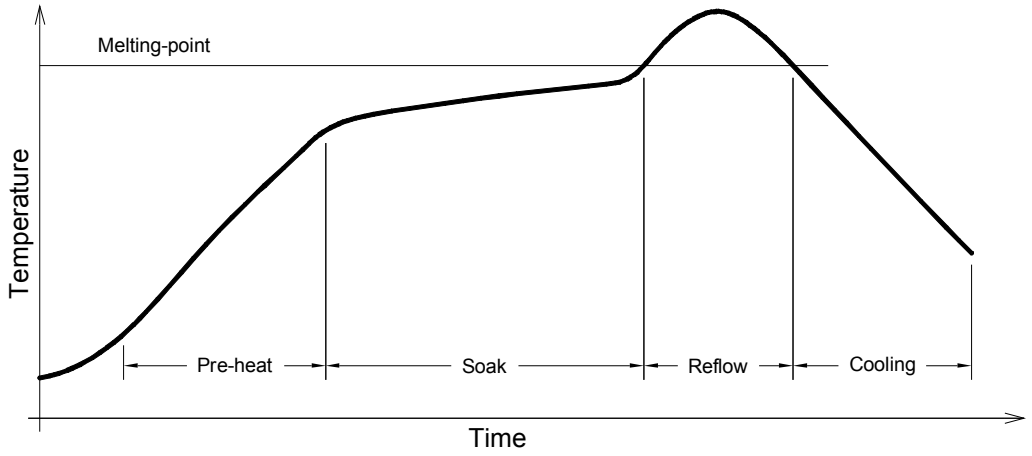
Cree LEDs are sold by order codes in combinations of bins called kits. Order codes are configured in the following manner:



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REFLOW SOLDERING

- The CLY6C-FKC is rated as a MSL 5a product.
- The recommended floor life out of bag is 24hrs.
- The best practices suggestion is to bake 24-hour/80°C before use.
- The temperature profile is as below.



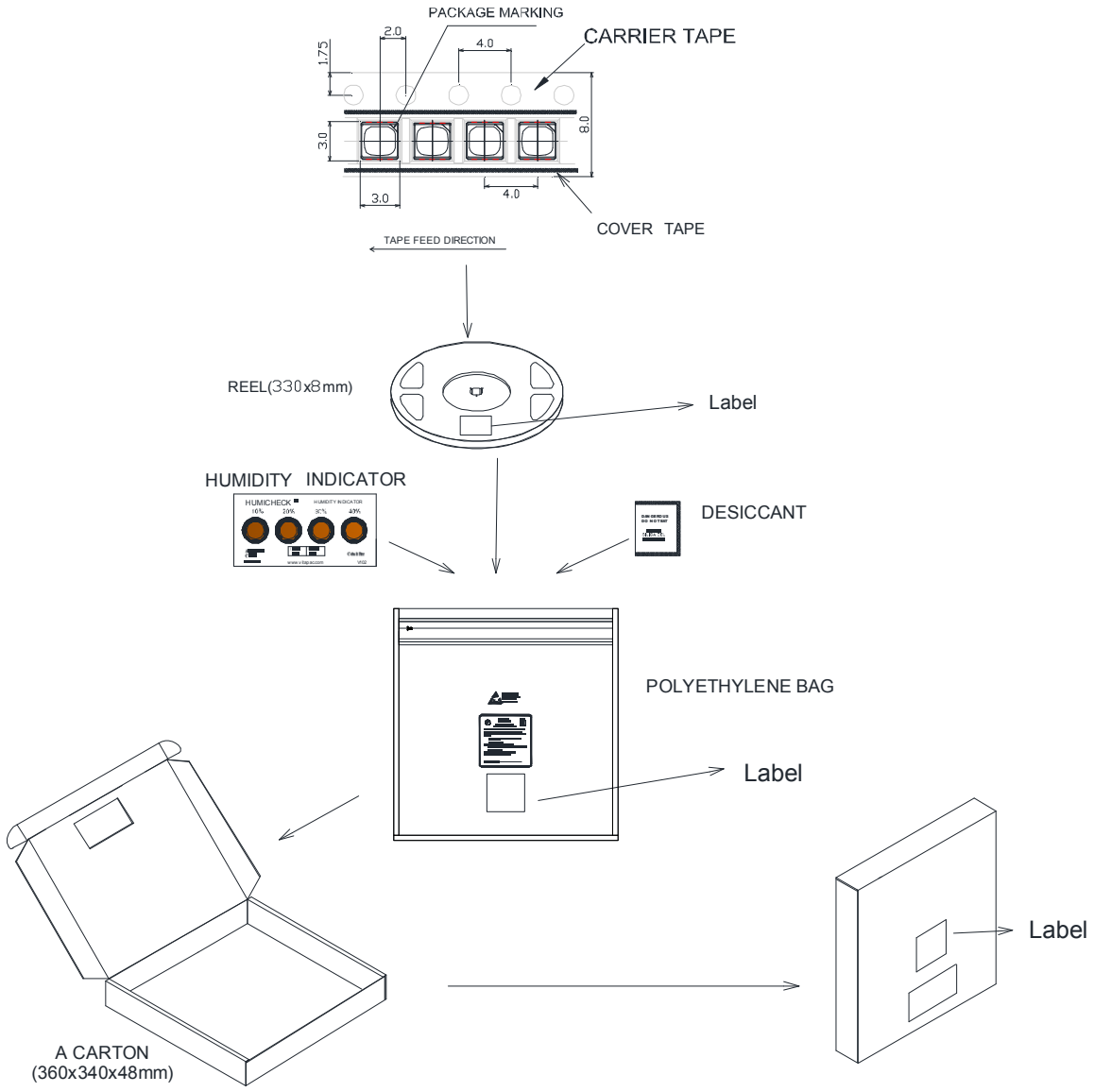
Use only with CLY6C-FKC

Solder
Average ramp-up rate = 4°C/s max
Preheat temperature = 150°C ~200°C
Preheat time = 120s max
Ramp-down rate = 6°C/s max
Peak temperature = 250°C max
Time within 5°C of actual Peak Temperature = 10s max
Duration above 217°C is 45s max

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PACKAGING

- The boxes are not water resistant and they must be kept away from water and moisture.
- The LEDs are packed in cardboard boxes after packaging in normal or anti-electrostatic bags.
- Cardboard boxes will be used to protect the LEDs from mechanical shocks during transportation.
- The reel pack is applied in SMD LED.
- Max 6500 pcs per reel.



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