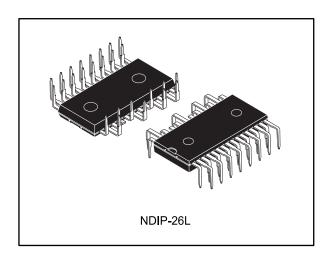
life.augmented

STIPN1M50T-H

SLLIMM[™]-nano small low-loss intelligent molded module IPM, 3-phase inverter, 1 A, 3.6 Ω max., 500 V MOSFET

Datasheet - production data



Features

- IPM 1 A, 500 V, R_{DS(on)}= 3.6 Ω, 3-phase MOSFET inverter bridge including control ICs for gate driving
- Optimized for low electromagnetic interference
- 3.3 V, 5 V, 15 V CMOS/TTL input comparators with hysteresis and pulldown/pull-up resistors
- Undervoltage lockout
- Internal bootstrap diode
- Interlocking function
- Smart shutdown function
- Comparator for fault protection against overtemperature and overcurrent
- Op-amp for advanced current sensing
- Optimized pinout for easy board layout
- NTC for temperature control (UL 1434 CA 2 and 4)
- Up to ±2 kV ESD protection (HBM C = 100 pF, R = 1.5 kΩ)

Applications

- 3-phase inverters for small power motor drives
- Dish washers, refrigerator compressors, heating systems, air-conditioning fans, draining and recirculation pumps

Description

This SLLIMM (small low-loss intelligent molded module) nano provides a compact, high performance AC motor drive in a simple, rugged design. It is composed of six MOSFETs and three half-bridge HVICs for gate driving, providing low electromagnetic interference (EMI) characteristics with optimized switching speed. The package is optimized for thermal performance and compactness in built-in motor applications, or other low power applications where assembly space is limited. This IPM includes an operational amplifier, completely uncommitted, and a comparator that can be used to design a fast and efficient protection circuit. SLLIMM™ is a trademark of STMicroelectronics.

Table 1: Device summary

Order code	Marking	Package	Packing
STIPN1M50T-H	IPN1M50T-H	NDIP-26L	Tube

June 2017 DocID028911 Rev 5 1/25

Contents STIPN1M50T-H

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1 Internal schematic diagram and pin configuration

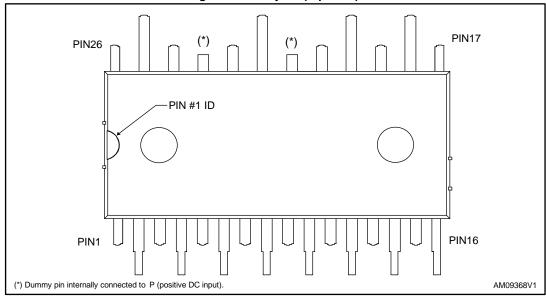
GND(1)((26)NW NTC T/SD/OD(2))(25)W,OUTW GND VccW(3) HVG)(24)VbootW OUT vcc HinW(4) HIN LVG SD/OD LinW(5) OP+(6))(23)NV OPOUT(7)(GND OPOUT)(22)V,OUTV OP-HVG OP-(8) OUT VCC VccV(9) HIN LVG SD/OD Vboot HinV(10))(21)VbootV LinV(11))(20)NU GND Cin(12) HVG VccU(13))(19)U,OUTU OUT vcc HIN LVG HinU(14) SD/OD)(18)P LIN Vboot T/SD/OD(15) LinU(16))(17)VbootU GIPD120120170806S A

Figure 1: Internal schematic diagram

Table 2: Pin description

Pin	Symbol	Description
1	GND	Ground
2	T/SD/OD	NTC thermistor terminal / shutdown logic input (active low) / open-drain (comparator output)
3	Vcc W	Low voltage power supply W phase
4	HIN W	High-side logic input for W phase
5	LIN W	Low-side logic input for W phase
6	OP+	Op-amp non inverting input
7	OPout	Op-amp output
8	OP-	Op-amp inverting input
9	Vcc V	Low voltage power supply V phase
10	HIN V	High-side logic input for V phase
11	LIN V	Low-side logic input for V phase
12	CIN	Comparator input
13	Vcc U	Low voltage power supply for U phase
14	HIN U	High-side logic input for U phase
15	T/SD/OD	NTC thermistor terminal / shutdown logic input (active low) / open-drain (comparator output)
16	LIN U	Low-side logic input for U phase
17	V _{BOOT} U	Bootstrap voltage for U phase
18	Р	Positive DC input
19	U, OUT∪	U phase output
20	Nυ	Negative DC input for U phase
21	V _{BOOT} V	Bootstrap voltage for V phase
22	V, OUT∨	V phase output
23	N _V	Negative DC input for V phase
24	V _{BOOT} W	Bootstrap voltage for W phase
25	W, OUT _W	W phase output
26	Nw	Negative DC input for W phase

Figure 2: Pin layout (top view)





Electrical ratings STIPN1M50T-H

2 Electrical ratings

2.1 Absolute maximum ratings

Table 3: Inverter part

Symbol	Parameter	Value	Unit
V _{DSS}	MOSFET blocking voltage (or drain-source voltage) for each MOSFET ($V_{IN}^{(f)}$ = 0)	500	٧
± I _D	Continuous current each MOSFET	1	Α
± I _{DP} ⁽²⁾	Peak drain current each MOSFET (less than 1 ms)	2	Α
P _{TOT}	Each MOSFET total dissipation at T _C = 25 °C	9.6	W

Notes:

Table 4: Control part

Symbol	Parameter	Min.	Max.	Unit
Vouт	Output voltage applied among OUT∪, OUT∨, OUTw - GND	V _{boot} - 21	V _{boot} + 0.3	V
Vcc	Low voltage power supply	- 0.3	21	V
V _{CIN}	Comparator input voltage	- 0.3	Vcc + 0.3	V
V_{op+}	Op-amp non-inverting input	- 0.3	$V_{CC} + 0.3$	V
V _{op} -	Op-amp inverting input	- 0.3	Vcc + 0.3	V
V _{boot}	Bootstrap voltage	- 0.3	620	V
V_{IN}	Logic input voltage applied among HIN, LIN and GND	- 0.3	15	V
$V_{T/\overline{SD}/OD}$	Open-drain voltage	- 0.3	15	V
$\Delta V_{\text{OUT/dT}}$	Allowed output slew rate		50	V/ns

Table 5: Total system

Symbol	Parameter	Value	Unit
V _{ISO}	Isolation withstand voltage applied between each pin and heatsink plate (AC voltage, t = 60 s)	1000	V
Tj	Power chip operating junction temperature range	-40 to 150	°C
Tc	Module case operation temperature range	-40 to 125	°C

2.2 Thermal data

Table 6: Thermal data

Symbol	Parameter	Value	Unit
R _{th(j-c)}	Thermal resistance junction-case	13	°C/W



 $^{^{(1)}}$ Applied among HINi, LINi and GND for i = U, V, W.

⁽²⁾Pulse width limited by max. junction temperature.

3 Electrical characteristics

 $T_J = 25$ °C unless otherwise specified.

3.1 Inverter part

Table 7: Static

Symbol	Parameter	Test conditions	Min.	Тур.	Max.	Unit
IDSS	Zero-gate voltage drain current	V _{DS} = 500 V, V _{CC} = 15 V; V _{Boot} = 15 V			1	mA
V _{(BR)DSS}	Drain-source breakdown voltage	$V_{CC} = V_{boot} = 15 \text{ V},$ $V_{IN}^{(1)} = 0 \text{ V}, I_D = 1 \text{ mA}$	500			V
R _{DS(on)}	Static drain source turn-on resistance	$V_{CC} = V_{boot} = 15 \text{ V},$ $V_{IN}^{(1)} = 0 - 5 \text{ V}, I_D = 0.5 \text{ A}$		3.2	3.6	Ω
V _{SD}	Drain-source diode forward voltage	$V_{IN}^{(1)} = 0$ "logic state", $I_D = 1 \text{ A}$		0.9	1.6	V

Notes:

Table 8: Inductive load switching time and energy

<u> </u>						
Symbol	Parameter	Test conditions	Min.	Тур.	Max.	Unit
ton ⁽¹⁾	Turn-on time		ı	226	-	
$t_{c(on)}^{(1)}$	Crossover time (on)	$V_{DD} = 300 \text{ V},$	-	130	-	
t _{off} (1)	Turn-off time	$V_{CC} = V_{boot} = 15 \text{ V},$	-	248	-	ns
t _{c(off)} ⁽¹⁾	Crossover time (off)	$V_{IN}^{(2)} = 0 - 5 V,$ $I_C = 0.5 A$ (see Figure 4: "Switching time	-	56	-	
t _{rr}	Reverse recovery time		-	155	-	
Eon	Turn-on switching energy	definition")	ı	25	-	1
E _{off}	Turn-off switching energy	,	-	3.8	-	μJ

Notes:

 $^{^{(1)}}$ Applied among HINx, LINx and GND for x=U,V,W.

 $^{^{(1)}}$ toN and toFF include the propagation delay time of the internal drive. $t_{C(ON)}$ and $t_{C(OFF)}$ are the switching time of MOSFET itself under the internally given gate driving conditions.

 $^{^{(2)}}$ Applied among HINx, LINx and GND for x=U,V,W.

Figure 3: Switching time test circuit

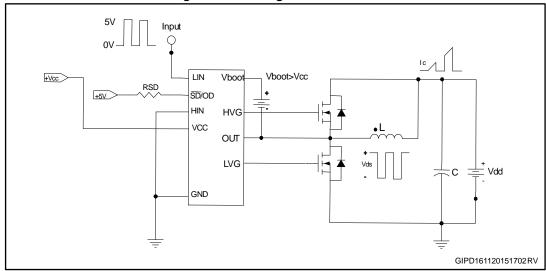


Figure 4: Switching time definition

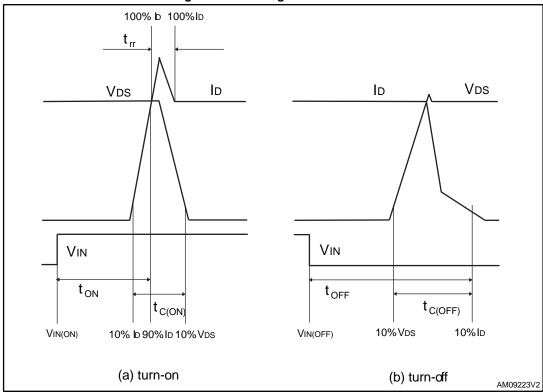


Figure 4: "Switching time definition" refers to HIN, LIN inputs (active high).

3.2 Control part

Table 9: Low voltage power supply (Vcc = 15 V unless otherwise specified)

Symbol	Parameter	Test conditions	Min.	Тур.	Max.	Unit
V _{CC_hys}	Vcc UV hysteresis		1.2	1.5	1.8	V
V _{CC_thON}	V _{CC} UV turn ON threshold		11.5	12	12.5	V
V _{CC_thOFF}	Vcc UV turn OFF threshold		10	10.5	11	V
I _{qccu}	Undervoltage quiescent supply current	$V_{CC} = 10 \text{ V},$ $T/\overline{SD}/OD = 5 \text{ V}; \text{ LIN} = 0 \text{ V};$ $H_{IN} = 0, C_{IN} = 0 \text{ V}$			150	μΑ
Iqcc	Quiescent current	$V_{cc} = 15 \text{ V},$ $T/\overline{SD}/OD = 5 \text{ V}; \text{ LIN} = 0 \text{ V};$ $H_{IN} = 0, C_{IN} = 0 \text{ V}$			1	mA
V _{ref}	Internal comparator (CIN) reference voltage		0.5	0.54	0.58	V

Table 10: Bootstrapped voltage (V_{CC} = 15 V unless otherwise specified)

Symbol	Parameter	Test conditions	Min.	Тур.	Max.	Unit
V _{BS_hys}	V _{BS} UV hysteresis		1.2	1.5	1.8	V
V _{BS_thON}	V _{BS} UV turn-ON threshold		11.1	11.5	12.1	V
V _{BS_thOFF}	V _{BS} UV turn-OFF threshold		9.8	10	10.6	V
I _{QBSU}	Undervoltage V _{BS} quiescent current	$V_{BS} < 9 \text{ V}$ $T/\overline{SD}/OD = 5 \text{ V}; \text{LIN} = 0 \text{ V}$ and HIN = 5 V; $C_{IN} = 0 \text{ V}$		70	110	μΑ
IQBS	V _{BS} quiescent current	$V_{BS} = 15 \text{ V T/$\overline{SD}$/OD} = 5 \text{ V};$ LIN = 0 V and HIN = 5 V; $C_{IN} = 0 \text{ V}$		200	300	μΑ
R _{DS(on)}	Bootstrap driver on- resistance	LVG ON		120		Ω

Table 11: Logic inputs (Vcc = 15 V unless otherwise specified)

Table 11. Logic inputs (VCC = 13 V unless otherwise specified)							
Symbol	Parameter	Test conditions	Min.	Тур.	Max.	Unit	
Vil	Low logic level voltage				0.8	V	
V _{ih}	High logic level voltage		2.25			V	
IHINh	HIN logic "1" input bias current	HIN = 15 V	20	40	100	μΑ	
I _{HINI}	HIN logic "0" input bias current	HIN = 0 V			1	μΑ	
ILINh	LIN logic "1" input bias current	LIN = 15 V	20	40	100	μΑ	
I _{LINI}	LIN logic "0" input bias current	LIN = 0 V			1	μΑ	
I _{SDh}	SD logic "0" input bias current	<u>SD</u> = 15 V	220	295	370	μΑ	
Isdi	SD logic "1" input bias current	$\overline{SD} = 0 \text{ V}$			3	μΑ	
Dt	Dead time	see Figure 9: "Dead time and interlocking waveform definitions"		180		ns	

Table 12: Op-amp characteristics (Vcc = 15 V unless otherwise specified)

Symbol	Parameter	Test conditions	Min.	Тур.	Max.	Unit
Vio	Input offset voltage	V _{ic} = 0 V, V _o = 7.5 V			6	mV
l _{io}	Input offset current	$V_{ic} = 0 \text{ V}, V_0 = 7.5 \text{ V}$		4	40	nA
l _{ib}	Input bias current (1)	$V_{IC} = U V, V_0 = I.5 V$		100	200	nA
Vol	Low level output voltage	$R_L = 10 \text{ k}\Omega \text{ to V}_{CC}$		75	150	mV
V _{OH}	High level output voltage	$R_L = 10 \text{ k}\Omega \text{ to GND}$	14	14.7		V
	Output short-circuit	Source, $V_{id} = +1 \text{ V}$; $V_o = 0 \text{ V}$	16	30		mA
current		Sink, $V_{id} = -1 V$; $V_0 = V_{CC}$	50	80		mA
SR	Slew rate	$V_i = 1 - 4 \text{ V}; C_L = 100 \text{ pF};$ unity gain	2.5	3.8		V/µs
GBWP	Gain bandwidth product	V _o = 7.5 V	8	12		MHz
A _{vd}	Large signal voltage gain	R _L = 2 kΩ	70	85		dB
SVR	Supply voltage rejection ratio	vs. Vcc	60	75		dB
CMRR	Common mode rejection ratio		55	70		dB

Notes:

 $^{^{\}left(1\right) }The$ direction of input current is out of the IC.

Table 13: Sense comparator characteristics (V_{CC} = 15 V unless otherwise specified)

Symbol	Parameter Test conditions Min		Min.	Тур.	Max.	Unit
l _{ib}	Input bias current	V _{CIN} = 1 V			3	μΑ
V _{od}	Open-drain low level output voltage	I _{od} = 3 mA			0.5	V
R _{ON_OD}	Open-drain low level output resistance	I _{od} = 3 mA		166		Ω
R _{PD_SD}	SD pull-down resistor (1)			125		kΩ
t _{d_comp}	Comparator delay	T/SD/OD pulled to 5 V through 100 kΩ resistor		90	130	ns
SR	Slew rate	$C_L = 180 \text{ pF}; R_{pu} = 5 \text{ k}\Omega$		60		V/µs
t _{sd}	Shutdown to high / low- side driver propagation delay	$V_{OUT} = 0$, $V_{boot} = V_{CC}$, $V_{IN} = 0$ to 3.3 V	50	125	200	20
tisd	Comparator triggering to high / low-side driver turn-off propagation delay	Measured applying a voltage step from 0 V to 3.3 V to pin CIN	50	200	250	ns

Notes:

Table 14: Truth table

Condition	Logic input (V _I)			Output		
Condition	T/SD/OD	LIN	HIN	LVG	HVG	
Shutdown enable half-bridge tri-state	L	X ⁽¹⁾	X ⁽¹⁾	L	L	
Interlocking half-bridge tri-state	Н	Н	Η	L	L	
0 "logic state" half-bridge tri-state	Н	L	Ш	L	L	
1 "logic state" low-side direct driving	Н	Н	L	Н	L	
1 "logic state" high-side direct driving	Н	L	Η	L	Н	

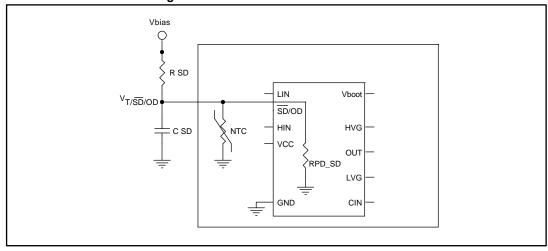
Notes:

(1)X: don't care.

 $^{^{(1)}}$ Equivalent values as a result of the resistances of three drivers in parallel.

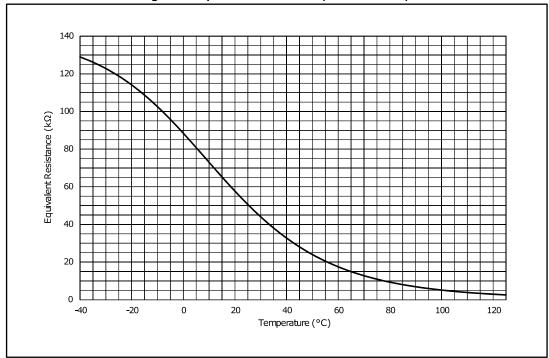
3.2.1 NTC thermistor

Figure 5: Internal structure of $\overline{\text{SD}}$ and NTC



RPD_SD: equivalent value as result of resistances of three drivers in parallel.

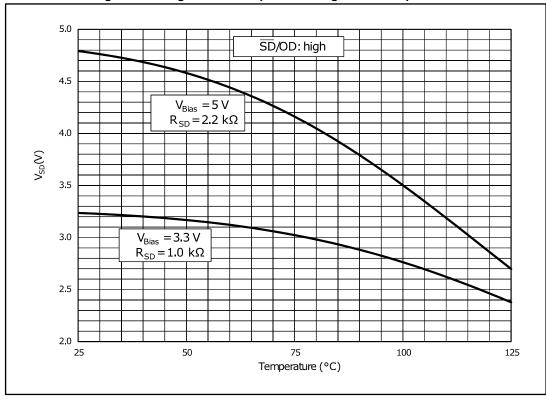
Figure 6: Equivalent resistance (NTC//RPD_SD)



14
12
(G)
10
10
14
12
10
10
10
10
10
10
110
120
Temperature (°C)

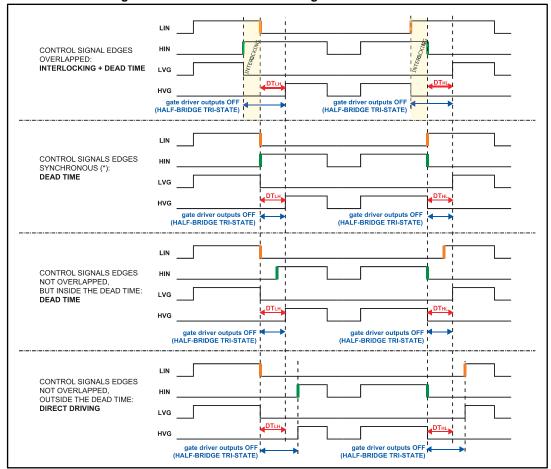
Figure 7: Equivalent resistance (NTC//RPD_SD) zoom





3.3 Waveform definitions

Figure 9: Dead time and interlocking waveform definitions



4 Smart shutdown function

The device integrates a comparator for fault sensing purposes. The comparator has an internal voltage reference V_{REF} connected to the inverting input, while the non-inverting input on pin (CIN) can be connected to an external shunt resistor for simple overcurrent protection.

When the comparator triggers, the device is set to the shutdown state and both of its outputs are set to the low level, causing the half-bridge to enter a tri-state.

In common overcurrent protection architectures, the comparator output is usually connected to the shutdown input through an RC network so to provide a monostable circuit which implements a protection time following to a fault condition.

Our smart shutdown architecture immediately turns off the output gate driver in case of overcurrent through a preferential path for the fault signal which directly switches off the outputs. The time delay between the fault and output shutdown no longer depends on the RC values of the external network connected to the shutdown pin. At the same time, the DMOS connected to the open-drain output (pin T/SD/OD) is turned on by the internal logic, which holds it on until the shutdown voltage is lower than the minimum value of logic input threshold.

Besides, the smart shutdown function allows the real disable time to be increased while the constant time of the external RC network remains as it is.

An NTC thermistor for temperature monitoring is internally connected in parallel to the $\overline{\text{SD}}$ pin. To avoid undesired shutdown, keep the voltage. $V_{T/\overline{\text{SD}}/OD}$ higher than the high-level logic threshold by setting the pull-up resistor $V_{T/\overline{\text{SD}}/OD}$ to 1 k Ω or 2.2 k Ω for 3.3 V or 5 V MCU power supplies, respectively.



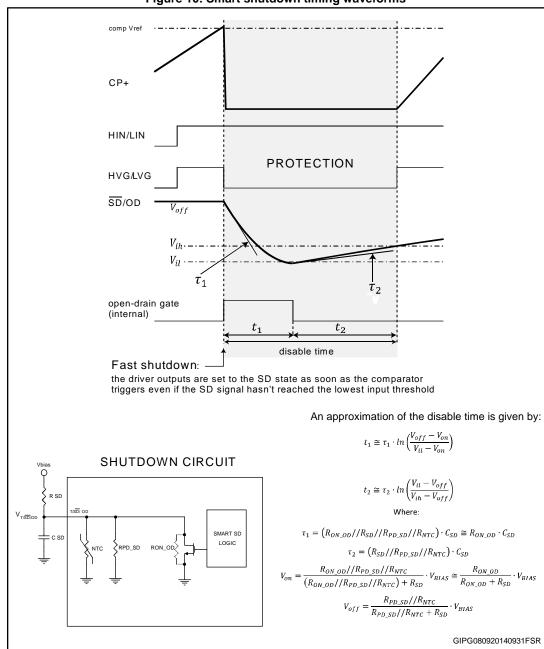


Figure 10: Smart shutdown timing waveforms

Please refer to *Table 13:* "Sense comparator characteristics ($V_{CC} = 15 \text{ V unless otherwise specified}$)" for internal propagation delay time details.

5 Application circuit example

Σ : c1 7 HinV(10) 3 Ĩ (N N N N P MICROCONTROLLER GADG100620160912FSR

Figure 11: Application circuit example

Application designers are free to use a different scheme according to the specifications of the device.

5.1 Guidelines

- Input signals HIN, LIN are active high logic. A 375 k Ω (typ.) pull-down resistor is built-in for each input. To prevent the input signal oscillation, the wiring of each input should be as short as possible and the use of RC filters (R1, C1) on each input signal is suggested. The filters should be with a time constant of about 100 ns and placed as close as possible to the IPM input pins.
- The use of a bypass capacitor CVCC (aluminum or tantalum) can help to reduce the transient circuit demand on the power supply. Besides, to reduce high frequency switching noise distributed on the power lines, a decoupling capacitor C₂ (100 to 220 nF, with low ESR and low ESL) should be placed as close as possible to V_{cc} pin and in parallel with the bypass capacitor.
- The use of RC filter (RSF, CSF) is recommended to avoid protection circuit malfunction. The time constant (RSF x CSF) should be set to 1 μs and the filter must be placed as close as possible to CIN pin.
- The \overline{SD} is an input/output pin (open-drain type if used as output). A built-in thermistor NTC is internally connected between the \overline{SD} pin and GND. The voltage VSD-GND decreases as the temperature increases, due to RSD pull-up resistor. In order to be sure that the voltage is always higher than the high level logic threshold, the pull-up resistor should be set to 1 kΩ or 2.2 kΩ for 3.3 V or 5 V MCU power supply, respectively. The CSD capacitor of the filter on \overline{SD} should not be higher than 3.3 nF in order to assure the \overline{SD} activation time T₁≤ 500 ns; the filter should be placed as close as possible to the \overline{SD} pin.
- The decoupling capacitor C₃ (from 100 to 220 nF, ceramic with low ESR and low ESL), in parallel with each C_{boot}, filters the high frequency disturbance. Both C_{boot} and C₃ (if present) should be placed as close as possible to the U, V, W and V_{boot} pins. Bootstrap negative electrodes should be connected to U, V, W terminals directly and separated from the main output wires.
- To prevent the overvoltage on V_{cc} pin, a Zener diode (Dz1) can be used. Similarly on the V_{boot} pin, a Zener diode (Dz2) can be placed in parallel with each C_{boot} .
- The use of the decoupling capacitor C₄ (100 to 220 nF, with low ESR and low ESL), in parallel with the electrolytic capacitor C_{vdc}, prevents surge destruction. Both capacitors C₄ and C_{vdc} should be placed as close as possible to the IPM (C₄ has priority over C_{vdc}).
- By integrating an application-specific type HVIC inside the module, direct coupling to the MCU terminals without an optocoupler is possible.
- Low inductance shunt resistors should be used for phase leg current sensing.
- In order to avoid malfunctions, the wiring on N pins, the shunt resistor and PWR_GND should be as short as possible.
- The connection of SGN_GND to PWR_GND on one point only (close to the shunt resistor terminal) can help to reduce the impact of power ground fluctuation.

These guidelines are useful for application designs to ensure the specifications of the device. For further details, please refer to the relevant application note.

Table 15: Recommended operating conditions

Symbol	Parameter	Test conditions		Тур.	Max.	Unit
V_{PN}	Supply voltage	Applied among P-Nu, Nv, Nw		300	400	V
Vcc	Control supply voltage	Applied to Vcc-GND	13.5	15	18	V
V _{BS}	High-side bias voltage Applied to V _{BOOTi} -OUT _i for i = U, V, W		13		18	٧
t _{dead}	Blanking time to prevent arm-short	For each input signal	1			μs
fрwм	PWM input signal	-40 °C < T _c < 100 °C -40 °C < T _j < 125 °C			25	kHz
Tc	Case operation temperature				100	°C



6 Package information

20/25

In order to meet environmental requirements, ST offers these devices in different grades of ECOPACK® packages, depending on their level of environmental compliance. ECOPACK® specifications, grade definitions and product status are available at: **www.st.com**. ECOPACK® is an ST trademark.

STIPN1M50T-H Package information

6.1 NDIP-26L package information

Figure 12: NDIP-26L type C package outline

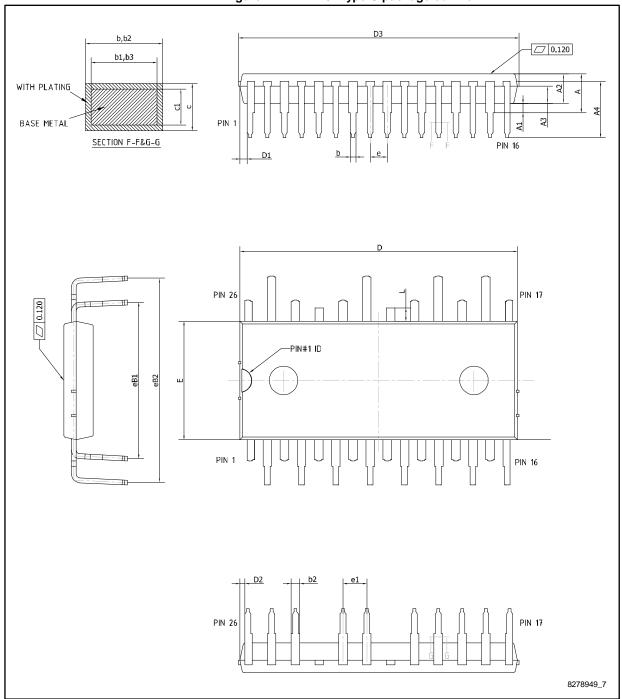


Table 16: NDIP-26L type C mechanical data

Dim		mm	
Dim.	Min.	Тур.	Max.
А			4.40
A1	0.80	1.00	1.20
A2	3.00	3.10	3.20
A3	1.70	1.80	1.90
A4	5.70	5.90	6.10
b	0.53		0.72
b1	0.52	0.60	0.68
b2	0.83		1.02
b3	0.82	0.90	0.98
С	0.46		0.59
c1	0.45	0.50	0.55
D	29.05	29.15	29.25
D1	0.50	0.77	1.00
D2	0.35	0.53	0.70
D3			29.55
Е	12.35	12.45	12.55
е	1.70	1.80	1.90
e1	2.40	2.50	2.60
eB1	16.10	16.40	16.70
eB2	21.18	21.48	21.78
L	1.24	1.39	1.54

STIPN1M50T-H Package information

6.2 NDIP-26L packing information

Figure 13: NDIP-26L tube (dimensions are in mm)

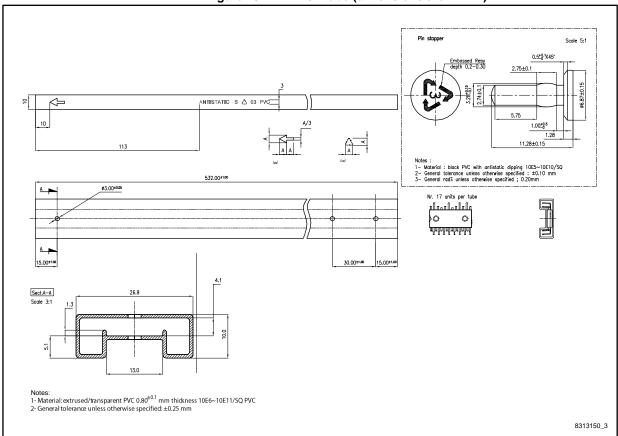


Table 17: Shipping details

Parameter	Value		
Base quantity	17 pieces		
Bulk quantity	476 pieces		

Revision history STIPN1M50T-H

7 Revision history

Table 18: Document revision history

Date	Revision	Changes
03-Feb-2016	1	Initial release.
07-Mar-2016	2	Document status promoted from preliminary to production data. Updated title and features in cover page. Updated Table 7: Inverter part, Figure 3: Switching time test circuit, Figure 4: Switching time definition and Section 6.2: Packing information. Minor text changes.
12-Jul-2016	3	Updated title and features in cover page. Updated Section 3: Electrical characteristics, Figure 11: Application circuit example and Section 5.1: Guidelines. Updated Section 6.1: NDIP-26L package information. Document status changed from preliminary to production data. Minor text changes.
02-Feb-2017 4		Modified <i>Table 15: "Recommended operating conditions".</i> Minor text changes.
08-Jun-2017	5	Modified <i>Table 3: "Inverter part"</i> , <i>Table 6: "Thermal data"</i> . Modified <i>Section 5.1: "Guidelines"</i> . Minor text changes.

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