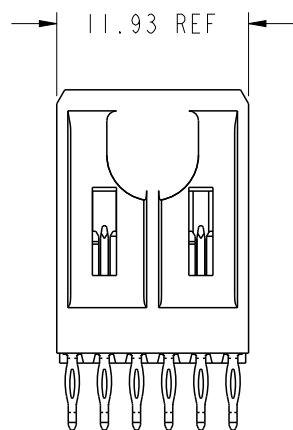
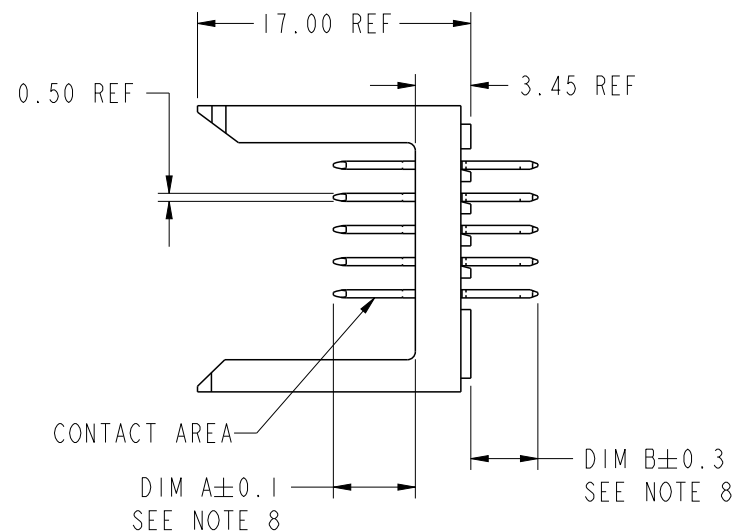
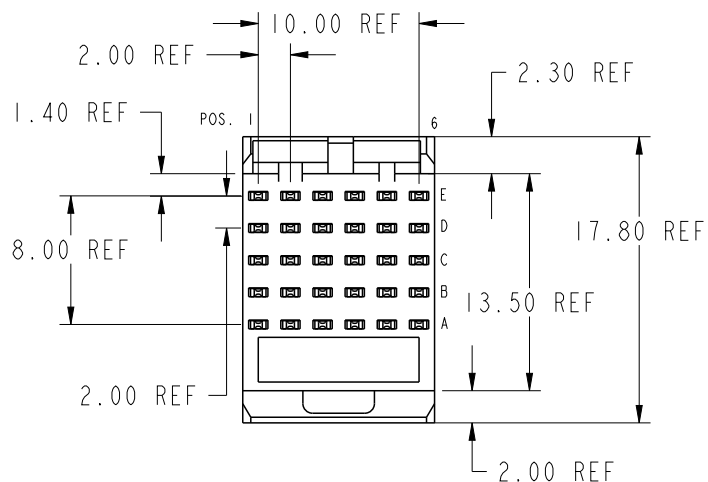
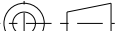




PRODUCT NUMBER

85838-XYX

85838-XYXLF



spec ref		*		dr	Terran Huang	2010/07/08	projection 	MM 	size	A4	scale	11:10
tolerance std		TOLERANCES UNLESS OTHERWISE SPECIFIED		eng	Julia Wang	2012/09/19			ecn no	ELX-DG-012854-1		
ISO 406 ISO 1101				chr	-	-			rel level			Released
				appr	Pei-Ming Zheng	2012/09/19	product family		METRAL			
surface ISO 1302	linear ✓	0.X	±0.03		title METRAL SIGNAL HEADER 1 MOD, 5 ROW PRESS-FIT			dwg no	85838		rev B1	
		0.XX	±0.13									
		0.XXX	±0.051									
		angular	0°	±2°	www.fci.com		cat. no.	-	Product - Customer Drw		sheet 1 of 9	

Print File - REV C - 2009-06-09

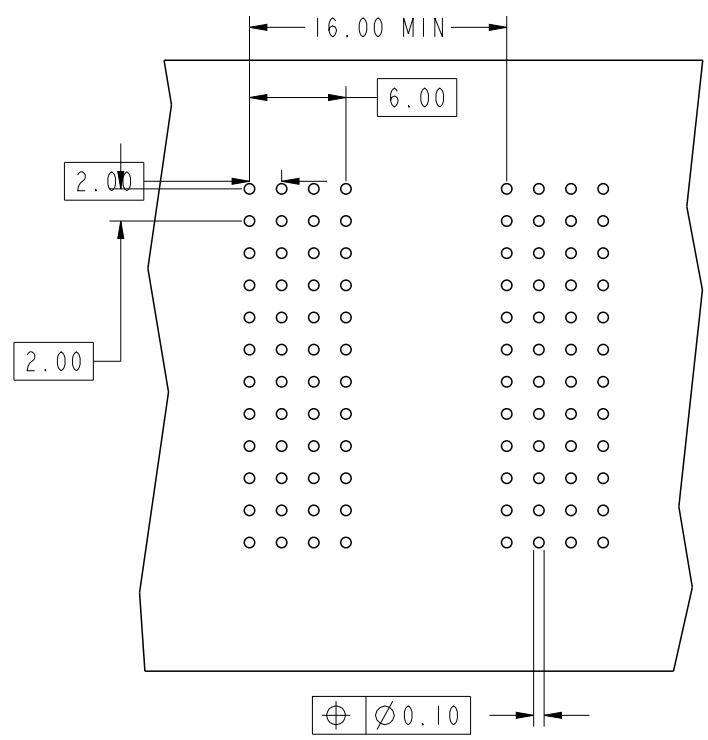
PDS: Rev :BH

STATUS:Released

Printed: Sep 19, 2012



Copyright FCI.



REQUIRED PC BOARD LAYOUT  
COMPONENT SIDE  
SEE PRINT 58351 FOR  
ADDITIONAL PCB INFORMATION

KEY		
CODE	DIMENSIONS	
	DIM "A" MATE	DIM "B" TAIL
1	5.00	4.30
2	5.75	4.30
3	6.50	4.30
4	7.25	4.30
5	5.00	13.60
6	5.75	13.60
7	6.50	13.60
8	7.25	13.60
9	5.00	17.00
10	5.75	17.00
11	6.50	17.00
12	7.25	17.00
13	8.25	4.30
14	8.25	13.60
15	8.25	17.00
16	7.00	4.30
17	7.00	13.60
18	7.00	17.00
19	8.00	4.30

KEY		
CODE	DIMENSIONS	
	DIM "A" MATE	DIM "B" TAIL
20	8.00	13.60
21	8.00	17.00
22	5.00	12.10
25	5.75	15.60
40	5.00	15.60
41	6.50	15.60
42	7.25	15.60
43	8.00	15.60
44	5.75	12.10
45	6.50	12.10
48	5.00	15.10
54	5.00	11.50
55	5.75	11.50
56	6.50	11.50
59	5.00	11.80
60	5.75	11.80
61	6.50	11.80
62	7.25	11.80
63	8.00	11.80

dr	Terran Huang	2010/07/08	<div>projection</div> <div></div>	<div>MM</div> <div></div>	size	A4	scale	21:10
eng	Julia Wang	2012/09/19			ecn no	ELX-DG-012854-1		
chr	-	-			rel level	Released		
appr	Pei-Ming Zheng	2012/09/19	product family		METRAL			
<div></div>		title			METRAL SIGNAL HEADER			rev
		I MOD, 5 ROW PRESS-FIT			dwg no			BH
www.fci.com		cat. no.		-		Product - Customer Drw		sheet 2 of 9



Copyright FCI.

dr	Terran Huang	2010/07/08		MM	size	A4	scale	1:10
eng	Julia Wang	2012/09/19			ecn no	ELX-DG-012854-1		
chr	-	-			rel level	Released		
appr	Pei-Ming Zheng	2012/09/19	product family			METRAL		
		title			METRAL SIGNAL HEADER		rev	
		1 MOD, 5 ROW PRESS-FIT			dwg no		85838	
www.fci.com		cat. no.			Product - Customer Drw			sheet 3 of 9



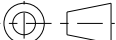


Copyright FCI.

A	1						2						3						4					
	METRAL P/N						METRAL P/N						METRAL P/N						METRAL P/N					
	CONTACT CODE MOD. I						CONTACT CODE MOD. I						CONTACT CODE MOD. I						CONTACT CODE MOD. I					
	ROW						ROW						ROW						ROW					
B	85838-X17						85838-X21						85838-X25						85838-X29					
	D						D						D						D					
	C						C						C						C					
	B						B						B						B					
C	85838-X18						85838-X22						85838-X26						85838-X30					
	D						D						D						D					
	C						C						C						C					
	B						B						B						B					
D	85838-X19						85838-X23						85838-X27						85838-X31					
	D						D						D						D					
	C						C						C						C					
	B						B						B						B					
E	85838-X20						85838-X24						85838-X28						85838-X32					
	D						D						D						D					
	C						C						C						C					
	B						B						B						B					
F	85838-X21LF						85838-X22LF						85838-X25LF						85838-X29LF					
	A						A						A						A					
	85838-X18LF						85838-X22LF						85838-X26LF						85838-X30LF					
	A						A						A						A					
G	85838-X19LF						85838-X23LF						85838-X27LF						85838-X31LF					
	A						A						A						A					
	85838-X20LF						85838-X24LF						85838-X28LF						85838-X32LF					
	A						A						A						A					

dr	Terran Huang	2010/07/08	projection 	MM 	size	A4	scale	11:10						
eng	Julia Wang	2012/09/19			ecn no	ELX-DG-012854-1								
chr	-	-			rel level	Released								
appr	Pei-Ming Zheng	2012/09/19	product family		METRAL									
			title		METRAL SIGNAL HEADER			dwg no		85838		rev	BH	
www.fci.com			cat. no.		-		Product - Customer Drw			sheet 4 of 9				



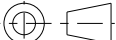


Copyright FCI.

dr	Terran Huang	2010/07/08	<div>projection</div> <div></div>	<div>MM</div> <div></div>	size	A4	scale	11:10	
eng	Julia Wang	2012/09/19			ecn no				ELX-DG-012854-1
chr	-	-			rel level				Released
appr	Pei-Ming Zheng	2012/09/19	product family		METRAL				
		title			METRAL SIGNAL HEADER			rev	
					1 MOD, 5 ROW PRESS-FIT			B1	
www.fci.com		cat. no.			-			Product - Customer Drw	
								sheet 5 of 9	



Copyright FCI.

ProjE File - REV C - 2009-06-09

dr	Terran Huang	2010/07/08	<div>projection</div> <div></div>	<div>MM</div> <div></div>	size	A4	scale	11:10	
eng	Julia Wang	2012/09/19			ecn no	ELX-DG-012854-1			
chr	-	-			rel level	Released			
appr	Pei-Ming Zheng	2012/09/19	product family		METRAL				
		title			dwg no			rev	
		METRAL SIGNAL HEADER			85838			B1	
I MOD, 5 ROW PRESS-FIT									
www.fci.com		cat. no.		-	Product - Customer Drw			sheet 6 of 9	

PDS: Rev :BH

STATUS:Released

Printed: Sep 19, 2012



Copyright FCI.

METRAL P/N		ROW	CONTACT CODE MOD. I						METRAL P/N		ROW	CONTACT CODE MOD. I						METRAL P/N		ROW	CONTACT CODE MOD. I						METRAL P/N		ROW	CONTACT CODE MOD. I					
			I	2	3	4	5	6				I	2	3	4	5	6				I	2	3	4	5	6				I	2	3	4	5	6
85838-X65		E	6	6	6	6	6	6	85838-X69		E	1	1	1	1	1	1	85838-X73		E	3	3	3	3	3	3	85838-X77		E	1	1	1	1	1	1
		D	7	7	7	7	7	7			D	2	2	2	2	2	2			D	3	3	3	3	3	3			D	2	2	2	2	2	2
-----		C	8	8	8	8	8	8	-----		C	2	2	2	2	2	2	-----		C	3	3	3	3	3	3	-----		C	2	2	2	2	2	2
85838-X65LF		B	8	8	8	8	8	8	85838-X69LF		B	2	2	2	2	2	2	85838-X73LF		B	3	3	3	3	3	3	85838-X77LF		B	2	2	2	2	2	2
		A	8	8	8	8	8	8			A	4	4	4	4	4	4			A	4	4	4	4	4	4			A	2	2	2	2	2	2
METRAL P/N		ROW	CONTACT CODE MOD. I						METRAL P/N		ROW	CONTACT CODE MOD. I						METRAL P/N		ROW	CONTACT CODE MOD. I						METRAL P/N		ROW	CONTACT CODE MOD. I					
			I	2	3	4	5	6				I	2	3	4	5	6				I	2	3	4	5	6				I	2	3	4	5	6
85838-X66		E	1	1	1	1	1	1	85838-X70		E	19	19	19	19	19	19	85838-X74		E	19	19	19	19	19	19	85838-X78		E	3	3	3	3	3	3
		D	1	1	1	1	1	1			D	19	19	19	19	19	19			D	1	1	1	1	1	1			D	2	2	2	2	2	2
-----		C	-	-	-	-	-	-	-----		C	4	4	4	4	4	4	-----		C	1	1	1	1	1	1	-----		C	2	2	2	2	2	2
85838-X66LF		B	1	1	1	1	1	1	85838-X70LF		B	2	2	2	2	2	2	85838-X74LF		B	1	1	1	1	1	1	85838-X78LF		B	2	2	2	2	2	2
		A	1	1	1	1	1	1			A	2	2	2	2	2	2			A	1	1	1	1	1	1			A	3	3	3	3	3	3
METRAL P/N		ROW	CONTACT CODE MOD. I						METRAL P/N		ROW	CONTACT CODE MOD. I						METRAL P/N		ROW	CONTACT CODE MOD. I						METRAL P/N		ROW	CONTACT CODE MOD. I					
			I	2	3	4	5	6				I	2	3	4	5	6				I	2	3	4	5	6				I	2	3	4	5	6
85838-X67		E	2	2	2	2	2	2	85838-X71		E	3	3	3	3	3	3	85838-X75		E	3	3	3	3	3	3	85838-X79		E	19	19	19	19	19	19
		D	2	2	2	2	2	2			D	3	3	3	3	3	3			D	2	2	2	2	2	2			D	19	19	19	19	19	19
-----		C	2	2	2	2	2	2	-----		C	3	3	3	3	3	3	-----		C	2	2	2	2	2	2	-----		C	3	3	3	3	3	3
85838-X67LF		B	2	2	2	2	2	2	85838-X71LF		B	3	3	3	3	3	3	85838-X75LF		B	2	2	2	2	2	2	85838-X79LF		B	3	3	3	3	3	3
		A	1	1	1	1	1	1			A	2	2	2	2	2	2			A	2	2	2	2	2	2			A	1	1	1	1	1	1
METRAL P/N		ROW	CONTACT CODE MOD. I						METRAL P/N		ROW	CONTACT CODE MOD. I						METRAL P/N		ROW	CONTACT CODE MOD. I						METRAL P/N		ROW	CONTACT CODE MOD. I					
			I	2	3	4	5	6				I	2	3	4	5	6				I	2	3	4	5	6				I	2	3	4	5	6
85838-X68		E	60	60	60	60	60	60	85838-X72		E	6	6	6	6	6	6	85838-X76		E	4	4	4	4	4	4	85838-X80		E	1	1	1	1	1	1
		D	59	59	59	59	59	59			D	8	8	8	8	8	8			D	3	3	3	3	3	3			D	3	3	3	3	3	3
-----		C	60	60	60	60	60	60	-----		C	8	8	8	8	8	8	-----		C	3	3	3	3	3	3	-----		C	3	3	3	3	3	3
85838-X68LF		B	60	60	60	60	60	60	85838-X72LF		B	8	8	8	8	8	8	85838-X76LF		B	3	3	3	3	3	3	85838-X80LF		B	3	3	3	3	3	3
		A	61	61	61	61	61	61			A	6	6	6	6	6	6			A	3	3	3	3	3	3			A	1	1	1	1	1	1

dr	Terran Huang	2010/07/08	<div>projection</div> <div></div>	<div>MM</div> <div></div>	size	A4	scale	11:10
eng	Julia Wang	2012/09/19			ecn no		ELX-DG-012854-1	
chr	-	-			rel level		Released	
appr	Pei-Ming Zheng	2012/09/19	product family		METRAL			
		title			METRAL SIGNAL HEADER		rev	
					1 MOD, 5 ROW PRESS-FIT		BH	
www.fci.com		cat. no.		-		Product - Customer Drw		sheet 7 of 9

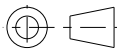




Copyright FCI.

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
85838-X81	E	3	3	3	3	3	3
	D	1	1	1	1	1	1
	C	1	1	1	1	1	1
-----	B	1	1	1	1	1	1
	A	1	1	1	1	1	1

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
85838-X82	E	1	1	1	1	1	1
	D	1	1	1	1	1	1
	C	2	2	2	2	2	2
-----	B	1	1	1	1	1	1
	A	1	1	1	1	1	1

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
85838-X83	E	1	1	-	1	1	1
	D	3	3	-	3	3	3
	C	-	-	3	3	3	3
-----	B	3	3	-	3	3	3
	A	1	1	-	1	1	1

dr	Terran Huang	2010/07/08	<div>projection</div> 	<div>MM</div> 	size	A4	scale	11:10
eng	Julia Wang	2012/09/19			ecn no	ELX-DG-012854-1		
chr	-	-			rel level	Released		
appr	Pei-Ming Zheng	2012/09/19	product family		METRAL			
		title			METRAL SIGNAL HEADER		rev	
					I MOD, 5 ROW PRESS-FIT		BH	
www.fci.com		cat. no.			-		Product - Customer Drw	
							sheet 8 of 9	





Copyright FCI.

PRODUCT NUMBER

85838-XYX

85838-XYXLF

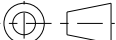


NOTES:

- FOR DIM A AND B SEE SHEET 2 AND UP.
- BODY MATERIAL: LIQUID CRYSTAL POLYMER 30 % GLASS.  
FLAME RETARDANT ACC. UL 94-V0.
- PIN MATERIAL:  
PHOSPHOR BRONZE.
- PLATING ON PRESS-FIT TAIL: 85838-XYX IS SnPb, 85838-XYXLF IS Sn(LEAD FREE)  
CONTACT AREA CONFORMS TO PERFORMANCE LEVEL SHOWN IN TABLE BELOW.
- PRODUCT MARKING:  
PART NUMBER DESIGNATION & BATCH I.D.
- ALL PRODUCTS WITH PART NUMBERS SHOWN IN SUBSEQUENT TABLES WILL BE PACKAGED IN TUBES.  
IF TRAY PACKAGING IS REQUIRED, A SUFFIX "P" WILL BE ADDED TO THE END OF THE PART NUMBER.  
EXAMPLE: XXXXX-XXXP
- PRODUCT SPECIFICATION: GS-12-180  
APPLICATION SPECIFICATION: BUS-20-073
- AFTER INSERTION INTO CIRCUIT BOARD WITH QUALIFIED TOOL.
- A PLATING HAS Au FLASH IN PRESS FIT AREA (LEAD FREE).

10. THE PRODUCTS WHERE THE PART NUMBER ENDS IN LF MEET THE EUROPEAN UNION DIRECTIVES AND OTHER COUNTRY REGULATIONS AS DESCRIBED IN GS-22-008.

ALL PRODUCTS EXCEPT THOSE WITH PART NUMBERS CONTAINING (DRAWING NO.)-N1--- OR (DRAWING NO.)-N5---WILL WITHSTAND EXPOSURE TO 260°C FOR 60 SECONDS IN A CONVECTION, INFRA-RED OR VAPOR PHASE REFLOW OVEN. PART NUMBERS (DRAWING NO.)-N1--- AND (DRAWINGS NO.)-N5---WILL NOT WITHSTAND REFLOW AND Au CONTACT SURFACE OF THE CONTACTS SHALL BE EXPOSED TO A MAXIMUM 140°C FOR NO LONGER THAN 15 SECONDS IN A WAVE SOLDER APPLICATION.

PLATING IN CONTACT AREA		NOTES
DASH NUMBER	PERFORMANCE LEVEL	-
-AYY	TELCORDIA CO (SEE NOTE 9)	-
-N1YY	TELCORDIA CO (NXT)	-
-N5YY	TELCORDIA UE (NXT)	-
-1YY	TELCORDIA CO	-
-2YY	TELECOM CLASS	-
-3YY	IEC CLASS I	-
-5YY	TELCORDIA UE	-
-AYXLF	TELCORDIA CO (SEE NOTE 9)	SEE NOTE 10
-N1XXLF	TELCORDIA CO (NXT) IEC CLASS I	SEE NOTE 10
-N5XXLF	TELCORDIA UE (NXT)	SEE NOTE 10
-1XXLF	TELCORDIA CO IEC CLASS I	SEE NOTE 10
-2XXLF	TELECOM CLASS	SEE NOTE 10
-5XXLF	TELCORDIA UE	SEE NOTE 10

dr	Terran Huang	2010/07/08	<div>projection</div> <div></div>	<div>MM</div> <div></div>	size	A4	scale	11:10	
eng	Julia Wang	2012/09/19			ecn no	ELX-DG-012854-1			
chr	-	-			rel level	Released			
appr	Pei-Ming Zheng	2012/09/19	product family		METRAL				
		title			METRAL SIGNAL HEADER			rev	
		I MOD, 5 ROW PRESS-FIT			85838				
www.fci.com		cat. no.			-	Product - Customer Drw			sheet 9 of 9