

PART NAME: KNOB		SCALE: 1:1	DATE: 5/30/17	DR. BY JD	DESIGNERS & MANUFACTURERS OF KNOBS, HANDLES, CASES & CUSTOM PLASTIC COMPONENTS		P/N 2820CT																
THIS DRAWING IS THE PROPERTY OF DAVIES MOLDING COMPANY. IS SUBMITTED SOLELY AS A DESIGN OR ENGINEERING PROJECT. WE ACCEPT NO RESPONSIBILITY WHATSOEVER FOR THE PRACTICAL APPLICATION OF THE PIECES MADE TO THIS DESIGN.					DAVIES MOLDING		M _{NO.} 3035																
<table><tr><td>CAVITY</td><td>2820</td></tr><tr><td>PLUNGER</td><td>2820</td></tr><tr><td>PLUNGER PIN</td><td>2820</td></tr><tr><td>PIN</td><td>3008-25</td></tr><tr><td>PIN BAR SHIM</td><td>0.093</td></tr><tr><td>INSERT</td><td>I2506</td></tr><tr><td>CAVITY KEY</td><td>1/4x1/4x3/4</td></tr><tr><td>PLUNGER KEY</td><td>1/4x1/4x5/8</td></tr></table>								CAVITY	2820	PLUNGER	2820	PLUNGER PIN	2820	PIN	3008-25	PIN BAR SHIM	0.093	INSERT	I2506	CAVITY KEY	1/4x1/4x3/4	PLUNGER KEY	1/4x1/4x5/8
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Top view of the knob. Dimensions: $\phi 1.50$, 0.25 (4), R0.47. Side view of the knob. Dimensions: 1.00, 0.50, $\phi 0.63$. Cross-sectional view of the knob assembly. Dimensions: R0.03, 0.79 [20], 0.03, $\phi 0.56$ RECESS. Note: M8 X 1.25 -6g THREAD I2506, STEEL, ZINC.																							
MATERIAL: G.P. PHENOLIC (B11) COLOR: BLACK																							
TOLERANCES: UNLESS OTHERWISE SPECIFIED		DO NOT SCALE DRAWING																					
DECIMALS: X.XXX $\pm$.005 X.XX $\pm$.015		MM: X.XX $\pm$ 0.15MM X.X $\pm$ 0.4MM																					
FRACTIONS $\pm$ 1/64		ANG. $\pm$ 1°		CHANGES																			