

PART NAME: KNOB SCALE: 1:1 DATE: 3/3/92 DR. BY HD

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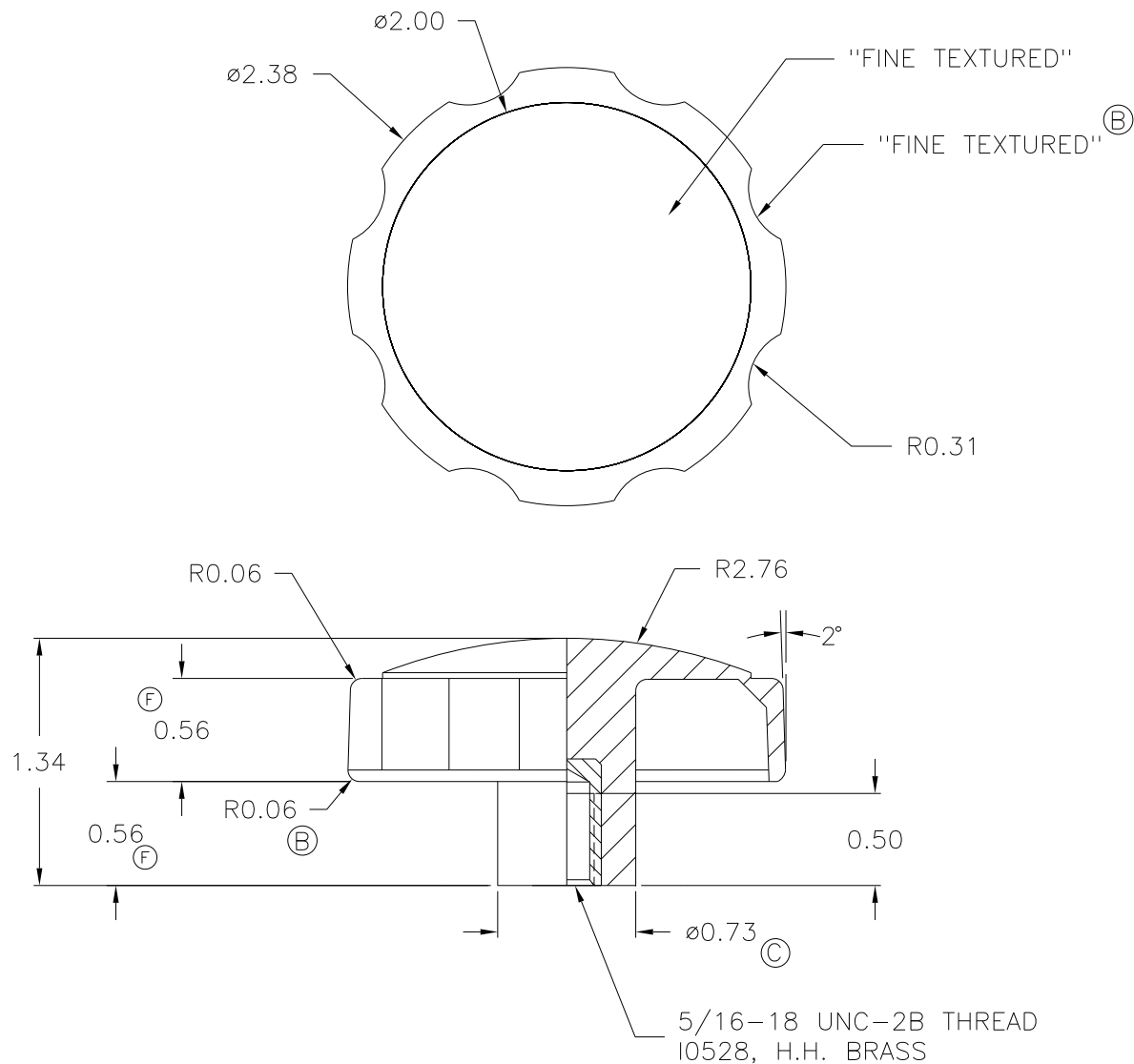
DESIGNERS & MANUFACTURERS
OF KNOBS, HANDLES, CASES &
CUSTOM PLASTIC COMPONENTS

P/N 4230-A

M NO. 73

(E)	CAVITY	4230
	CORE	4230
(C)	CORE BUSHING	4230-Y
	SLEEVE BUSHING	4230-Y
	SLEEVE	4230-Y
	PIN BUSHING	4230-Y
	PIN	4230-A
	INSERT	I0528

(D)	M NO. FRAME 2	
	CAVITY	4230
	CORE	4230
	CORE PIN	4230-Y
	SLEEVE	4230-Y
	PIN	4230-A
	INSERT	I0528
	SHIM (BUTTON)	0.025
	SHIM (PIN)	0.020



(B) MATERIAL: 20% TALC FILLED POLYPROPYLENE
COLOR: BLACK

(A)	TOLERANCES: UNLESS OTHERWISE SPECIFIED	DO NOT SCALE DRAWING
	DECIMALS: X.XXX $\pm$.005 X.XX $\pm$.015	MM: X.XX $\pm$ 0.15MM X.X $\pm$ 0.4MM
	FRACTIONS $\pm$ 1/64	ANG. $\pm$ 1°

F	UPDATED DIMENSIONS TO MATCH TOOLING	JAM	11/21/01
E	UPDATED TOOLBOX	JAM	10/8/01
D	ADDED FRAME 2 TOOLING BOX, REARRANGED PRINT CORRECTLY	TS	3/15/2001
C	WAS P/N# 4230-A. ADDED CORE BUSHING, WAS 1.25 DIA.HUB	HD	2/2/98
B	ADDED R0.06, TEXTURED WAS RE-6225,RE-6310, MAT'L WAS POLYPRO.	HD	1/28/98
A	ADDED NEW TOL. BLOCK	HD	6/12/96
-	CAD/REDRAWN	HD	6/28/94

CHANGES