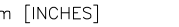
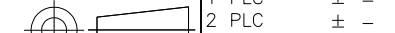




THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN R.K. SEIFRED CHK E. KIBLER 04/08/90 8-18-92		 TE Connectivity	
DIMENSIONS: mm [INCHES]		TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± - 1 PLC ± - 2 PLC ± - 3 PLC ± 0.13 [.005] 4 PLC ± - ANGLES ± - FINISH		NAME HDI, 2 ROW, PIN ASSEMBLY, 13.54 [.533] LONG ACTION PINS	
		APVD PRODUCT SPEC — APPLICATION SPEC —		SIZE CAGE CODE DRAWING NO A1 00779 C-533091	
MATERIAL 		WEIGHT —		RESTRICTED TO —	
CUSTOMER DRAWING		SCALE 4:1 SHEET 1 OF 2 REV R1			

8

7

6

5

4

3

2

1

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1

HOUSING MATERIAL: THERMOPLASTIC, COLOR—NATURAL.

2

CONTACT MATERIAL: PHOSPHOR BRONZE.

3

FINISH:
MATING AREA: MEETS THE PERFORMANCE REQUIREMENTS OF PRODUCT SPECIFICATION 108—9063; BASED ON TELCORDIA DR—1217—CORE APPLICATIONS IN UNCONTROLLED ENVIRONMENTS.
GOLD FLASH ON REMAINDER.

4

ACTION PIN POSTS REQUIRE 2.36 [.093] MIN THICK P.C. BOARD. RECOMMENDED P.C. BOARD HOLES ARE 1.151 [.0453] DIA PLATED THRU WITH 0.025—0.076 [.001—.003] COPPER, WITH 0.0076 [.0003] MIN TIN—LEAD PLATING; FINISHED HOLE AFTER PLATING 0.94—1.09 [.037—.043] DIA.

5.

DIMENSIONS IN BRACKETS ARE IN INCHES.

6

PART NUMBER IS OBSOLETE.

7

OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI

REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
—	—	SEE SHEET 1	—	—	—

6							1—533091—9
6							1—533091—8
6							1—533091—7
6							1—533091—6
6	200.66 [7.900]	79	204.47 [8.050]	214.63 [8.450]	222.25 [8.750]	160	1—533091—5
6							1—533091—4
6							1—533091—3
6							1—533091—2
6	149.86 [5.900]	59	153.67 [6.050]	163.83 [6.450]	171.45 [6.750]	120	1—533091—1
6	137.16 [5.400]	54	140.97 [5.550]	151.13 [5.950]	158.75 [6.250]	110	1—533091—0
6	124.46 [4.900]	49	128.27 [5.050]	138.43 [5.450]	146.05 [5.750]	100	533091—9
6							533091—8
6	99.06 [3.900]	39	102.87 [4.050]	113.03 [4.450]	120.65 [4.750]	80	533091—7
6							533091—6
7	OBSOLETE						533091—5
6							533091—4
6							533091—3
6							533091—2
6							533091—1
	E	D	C	B	A	POSN	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS:
mm [INCHES]

0 PLC
1 PLC
2 PLC
3 PLC
4 PLC

± —
± —
± —
± 0.13 [.005]
± — ± —

ANGLES

FINISH

123

DWN
R. K. SEIFRIED
CHK
F. KIBLER
APVD

04/08/90
8—18—92

PRODUCT SPEC
—
APPLICATION SPEC
—

SIZE
—

WEIGHT
0

00779

CUSTOMER DRAWING

SCALE 4:1

SHEET 2 OF 2

REV R1

TE Connectivity

HDI, 2 ROW, PIN ASSEMBLY,
13.54 [.533] LONG ACTION PINS

RESTRICTED TO

—

4805 (1/15)