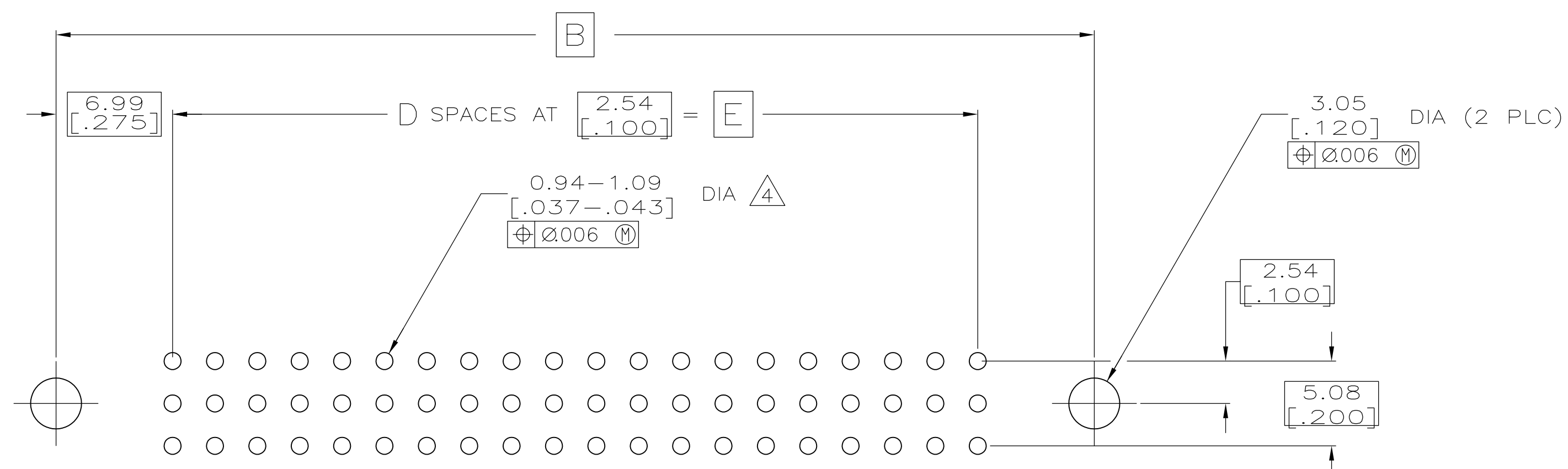
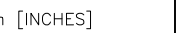
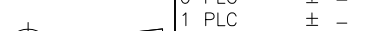




THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN: 03/26/90 R.K. SEIFRED CHK: 8-18-92 F. KIBLER		 TE Connectivity	
DIMENSIONS: mm [INCHES]		TOLERANCES UNLESS OTHERWISE SPECIFIED: 0. PLC ± — 1. PLC ± — 2. PLC ± — 3. PLC ± 0.13 [.005] 14. PLC ± — ANGLES ± —		NAME HDI, 3 ROW, PIN ASSEMBLY, 18.62 [.733] LONG ACTION PINS	
		PRODUCT SPEC — APPLICATION SPEC —		SIZE A1	
MATERIAL 		WEIGHT —		CAGE CODE 00779	
FINISH 		CUSTOMER DRAWING —		DRAWING NO C=532432	
		SCALE 4:1		SHEET 1 OF 2	
		REV P			

8

7

6

5

4

3

2

1

THIS DRAWING IS UNPUBLISHED.

RELEASED FOR PUBLICATION

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1

HOUSING MATERIAL: THERMOPLASTIC, COLOR—BLACK.

2

CONTACT MATERIAL: PHOSPHOR BRONZE.

3

FINISH:

MATING AREA: MEETS THE PERFORMANCE REQUIREMENTS OF PRODUCT SPECIFICATION 108—9063; BASED ON TELCORDIA DR—1217—CORE APPLICATIONS IN UNCONTROLLED ENVIRONMENTS.

SOLDER TAILS AREA: TIN—LEAD PLATED.

4

ACTION PIN POSTS REQUIRE 2.36 [.093] MIN THICK P.C. BOARD. RECOMMENDED P.C. BOARD HOLES ARE 1.151 [.0453] DIA PLATED THRU WITH 0.025—0.076 [.001—0.003] COPPER, WITH 0.0076 [.0003] MIN TIN—LEAD PLATING; FINISHED HOLE AFTER PLATING 0.94—1.09 [.037—0.43] DIA.

5.

DIMENSIONS IN BRACKETS ARE IN INCHES.

6

HOUSINGS WITH CENTER MOUNTING IS RECOMMENDED FOR ASSEMBLIES HAVING 75 CONTACTS PER ROW OR MORE.

7

PART NUMBER IS OBSOLETE.

REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
—	—	SEE SHEET 1	—	—	—

6	7	—	—	—	—	—	—	2—532432—0
6	7	—	—	—	—	—	—	1—532432—9
6	7	—	—	—	—	—	—	1—532432—8
6	7	—	—	—	—	—	—	1—532432—7
6	7	—	—	—	—	—	—	1—532432—6
6	7	—	—	—	—	—	—	1—532432—5
6	7	—	—	—	—	—	—	1—532432—4
6	7	—	—	—	—	—	—	1—532432—3
7	—	187.96 [7.400]	74	191.77 [7.550]	201.93 [7.950]	209.55 [8.250]	225	1—532432—2
—	—	175.26 [6.900]	69	179.07 [7.050]	189.23 [7.450]	196.85 [7.750]	210	1—532432—1
7	—	—	—	—	—	—	—	1—532432—0
—	—	149.86 [5.900]	59	153.67 [6.050]	163.83 [6.450]	171.45 [6.750]	180	532432—9
7	—	137.16 [5.400]	54	140.97 [5.550]	151.13 [5.950]	158.75 [6.250]	165	532432—8
7	—	—	—	—	—	—	—	532432—7
7	—	—	—	—	—	—	—	532432—6
7	—	99.06 [3.900]	39	102.87 [4.050]	113.03 [4.450]	120.65 [4.750]	120	532432—5
7	—	—	—	—	—	—	—	532432—4
7	—	78.74 [3.100]	31	82.55 [3.250]	92.71 [3.650]	100.33 [3.950]	96	532432—3
7	—	—	—	—	—	—	—	532432—2
7	—	—	—	—	—	—	—	532432—1
—	—	E	D	C	B	A	POSN	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS:
mm [INCHES]

0 PLC
1 PLC
2 PLC
3 PLC
4 PLC

± —
± —
± —
± 0.13 [.005]
± — ± —

ANGLES

FINISH

1

2

3

DWN
R. K. SEIFRIED
CHK
F. KIBLER
APVD
—

03/26/90
8—18—92
—

PRODUCT SPEC
—

APPLICATION SPEC
—

WEIGHT
0

NAME
HDI, 3 ROW, PIN ASSEMBLY,
18.62 [.733] LONG ACTION PINS

SIZE
A1

CAGE CODE
00779

DRAWING NO
532432

CUSTOMER DRAWING

SCALE
4:1

SHEET
2

OF
2

REV
P

TE Connectivity

RESTRICTED TO
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4805 (1/15)