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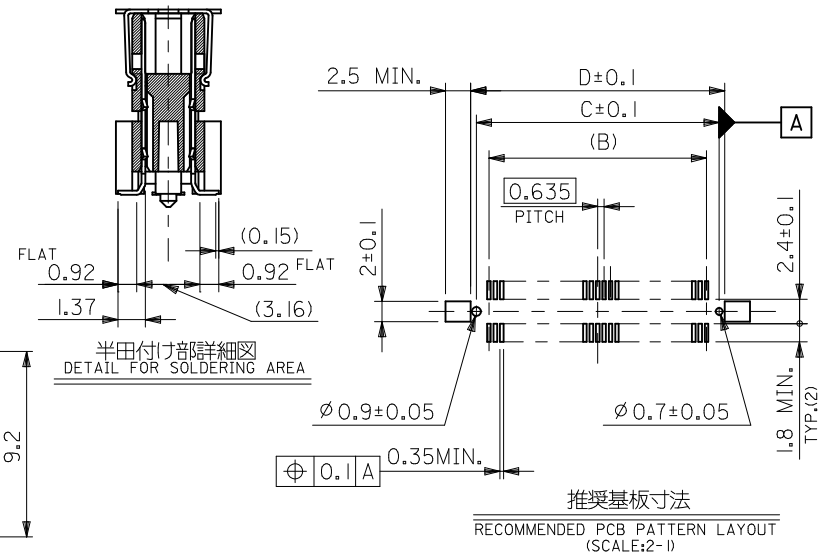
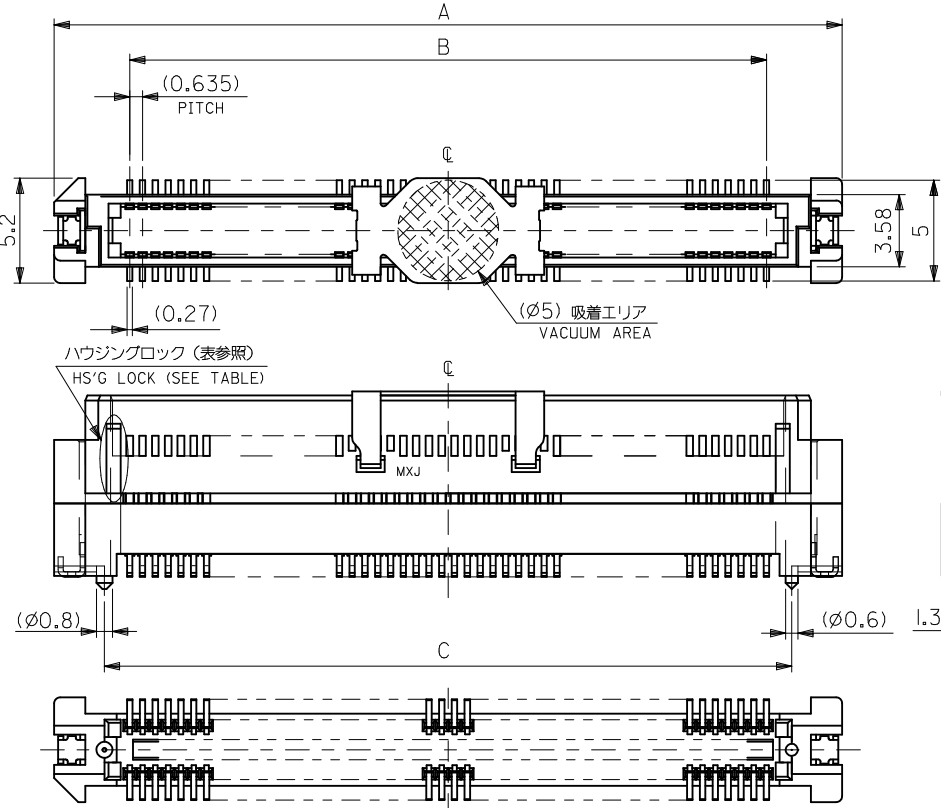
E

D

C

B

A



NOTES 1. 材質 MATERIAL
ハウジング: ガラス入りPPS、茶色、UL94V-0
HOUSING: POLYPHENYLENE SULFIDE, GLASS FILLED, BROWN, UL94V-0
ターミナル: 銅合金 (t=0.2)、ニッケルメッキ下地1. 5マイクロメートル以上
TERMINAL: COPPER ALLOY, UNDER-PLATING: NICKEL 1.5 MICROMETER MIN.
接点部 : 金メッキ 0. 25マイクロメートル以上
CONTACT AREA: GOLD 0.25 MICROMETER MIN.
半田付け部 : 錫メッキ1. 0マイクロメートル以上
SOLDER TAIL AREA: TIN 1.0 MICROMETER MIN.
ネール : リン青銅 (t=0.2)、ニッケルメッキ下地1. 0マイクロメートル以上
NAIL: PHOSPHOR BRONZE, UNDER-PLATING: NICKEL 1.0 MICROMETER MIN.
錫メッキ1. 0マイクロメートル以上
TIN 1.0 MICROMETER MIN.
吸着カバー: ステンレス (t= 0.2)
VACUUM COVER: STAINLESS STEEL

2. テールのバラツキ寸法
TAIL COPLANARITY
テール平坦度は、0. 1ミリ以下とする。
TAILS COPLANARITY TO BE 0.1 MILLIMETER MAX.

無し NO	66.47	65.37	62.865	70.37	53627-2074	—	200
	53.77	52.67	50.165	57.67	—	53627-1675	160
	47.42	46.32	43.815	51.32	53627-1474	-1475	140
	41.07	39.97	37.465	44.97	-1274	-1275	120
	34.72	33.62	31.115	38.62	-1074	-1075	100
有り YES	31.55	30.45	27.94	35.45	-0974	-0975	90
	28.37	27.27	24.765	32.27	-0874	-0875	80
	25.2	24.1	21.59	29.1	-0774	-0775	70
	22.02	20.92	18.415	25.92	-0674	-0675	60
	18.85	17.75	15.24	22.75	-0574	-0575	50
ハウジングロック HS'G LOCK	15.67	14.57	12.065	19.57	-0474	-0475	40
	12.5	11.4	8.89	16.4	-0374	-0375	30
	9.32	8.22	5.715	13.22	53627-0274	53627-0275	20
CONNECTOR SERIES No.							53627-**72
エンボス梱包 EMBOSSED PACKAGE							スティック梱包 STICK PACKAGE
極数 CIRCUITS							20

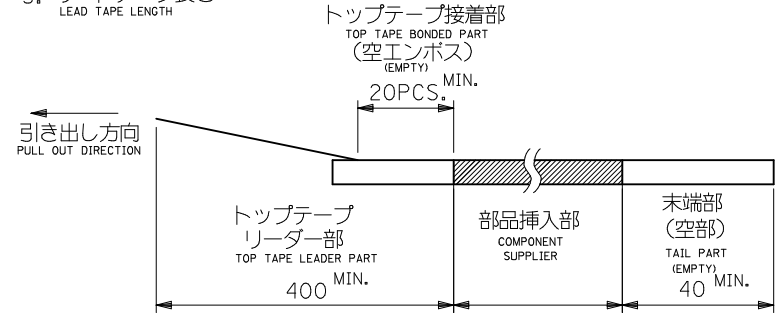
REVISED EC NO: J2010-2/58 DRWN:TKA IHO CHK'D:M. SASAO APPR:MSASAO 2010/06/04 2010/06/10 2010/06/11	DESCRIPTION	GENERAL TOLERANCES (UNLESS SPECIFIED)		DIMENSION STYLE		SCALE		DESIGN UNITS		THIRD ANGLE PROJECTION		
				MM ONLY		---		METRIC				
		10 UNDER	±0.2	DRAWN BY Y. SAKIYAMA		DATE 2004/03/05		TITLE 0.635 PITCH B/B CONN. PLUG HSG COVER ASSY -LEAD FREE-				
		10 OVER 30 UNDER	±0.25	CHECKED BY M. SASAO		DATE 2004/03/05						
		30 OVER	±0.3	APPROVED BY M. SASAO		DATE 2004/03/05		MOLEX INCORPORATED				
	ANGULAR ±3 °		MATERIAL NO.		DOCUMENT NO.		SHEET NO.					
REV	DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS		SIZE A3		THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION							
B				SEE CHART		SD-53627-001				1 OF 1		

NOTES

1. 製品番号 53627-**72 の詳細寸法については SD-53627-001 を参照下さい。
IN THE PACKAGE , PART NO. 53627-**72 DETAILED DIMENSIONS , SEE SD-53627-001.

2. 梱包数量 : 700個/リール
NUMBER OF CONNECTORS : 700 PCS/REEL

3. リードテープ長さ
LEAD TAPE LENGTH



4. トップテープの剥離強度 (剥離方向は下図参照)
PEELING OFF FORCE OF TOP TAPE (PEELING DIRECTION AS SHOWN IN FOLLOWING FIG.)

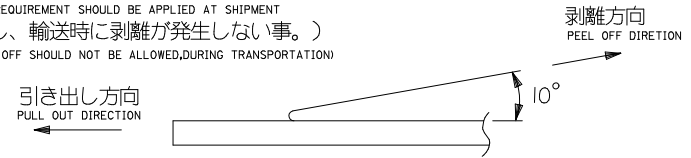
0.1 ~ 1.3N {10 ~ 130gf}

尚、本規格値は、出荷時に適用。

THIS REQUIREMENT SHOULD BE APPLIED AT SHIPMENT

(但し、輸送時に剥離が発生しない事。)

(PEEL OFF SHOULD NOT BE ALLOWED, DURING TRANSPORTATION)



5. 材料

MATERIAL

キャリアテープ : ポリプロピレン (PP)

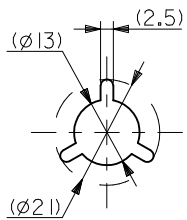
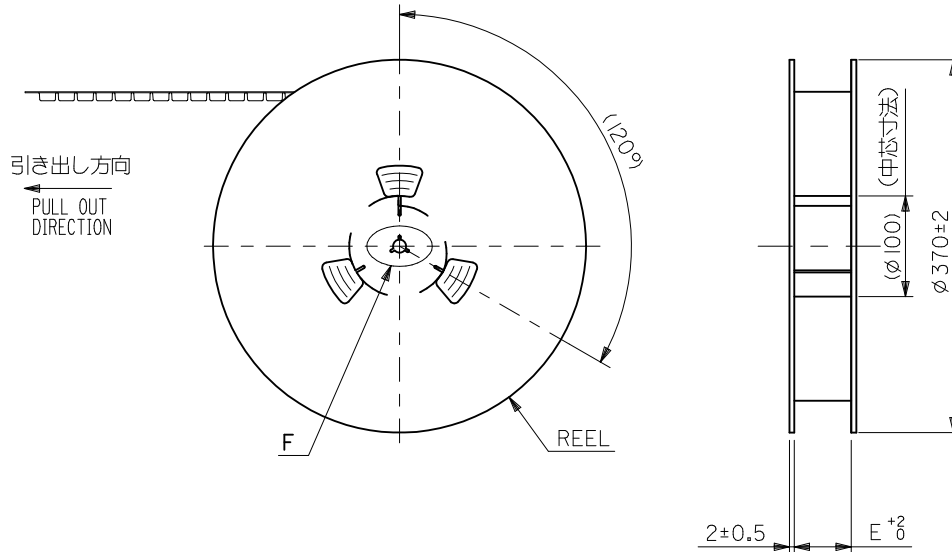
CARRIER TAPE : POLYPROPYLENE (PP)

トップテープ : PET, PE, PEF

TOP TAPE : PET, PE, PEF

リール : 紙

REEL : CARD BOARD



DETAIL F

REVISED	EC NO: J2010-2458 DRWN:TKAHO CHKD:M.SASAO APPR:MSASAO	2010/06/04 2010/06/10 2010/06/11	DESCRIPTION	GENERAL TOLERANCES (UNLESS SPECIFIED)		DIMENSION STYLE MM ONLY		SCALE ---	DESIGN UNITS METRIC	THIRD ANGLE PROJECTION	
				10 UNDER	± 0.2	DRAWN BY Y.SAKIYAMA	DATE 2004/03/05	TITLE EMBSTP PKG FOR 0.635 B/B PLUG HSG ASSY (H=10) -LEAD FREE-			
				10 OVER 30 UNDER	± 0.25	CHECKED BY M.SASAO	DATE 2004/03/05				
				30 OVER	± 0.3	APPROVED BY M.SASAO	DATE 2004/03/05	MOLEX INCORPORATED			
				ANGULAR ±3 °		MATERIAL NO.		DOCUMENT NO.		SHEET NO.	
				DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS		SEE CHART		SD-53627-002		1 OF 3	
B	REV			THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION							

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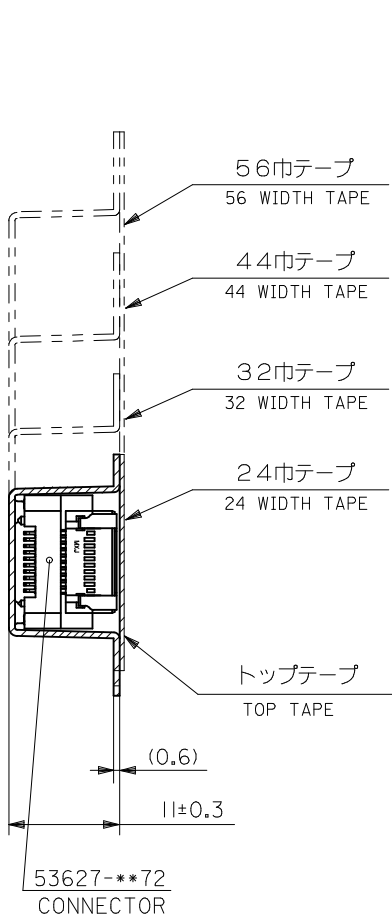
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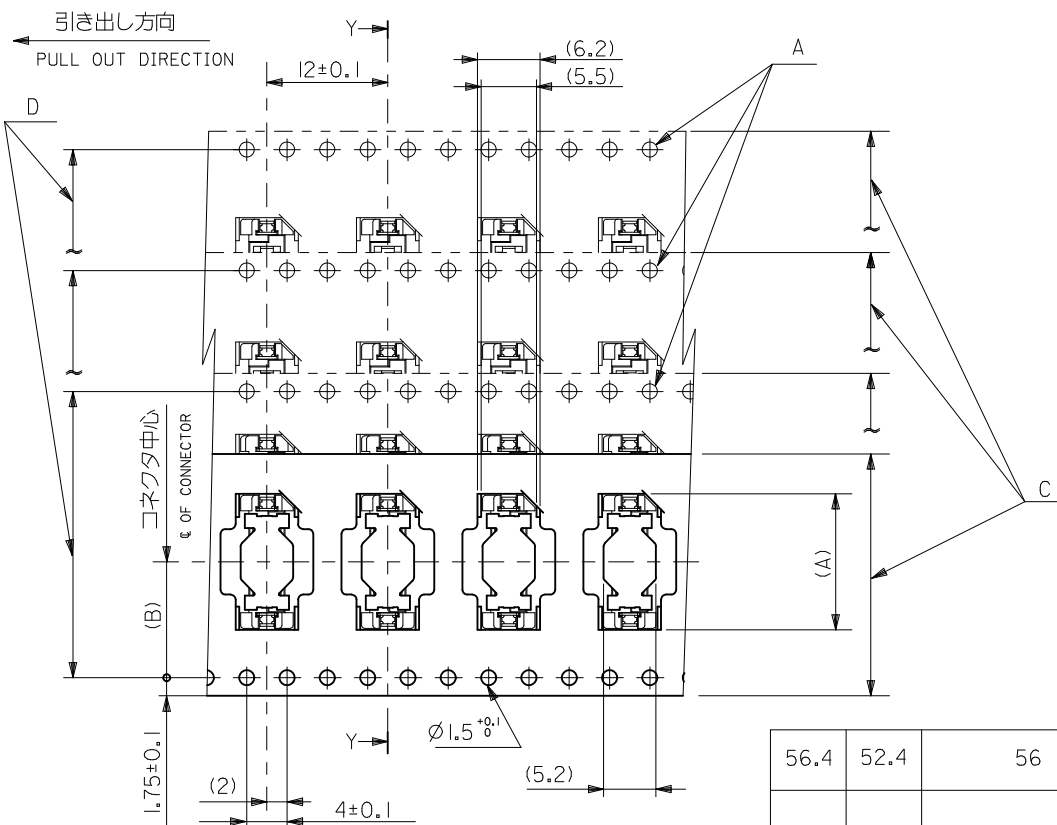
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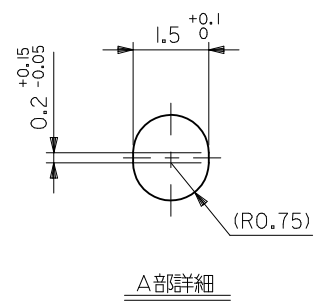
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断面 Y-Y
SECTION Y-Y



累積ピッチ : 40±0.2
ACCUMULATIVE
PITCH : 40±0.2



56.4	52.4	56	26.2	38.9	53627-1074	100
				35.8	-0974	90
				32.6	-0874	80
44.4	40.4	44	20.2	29.4	-0774	70
				26.2	-0674	60
				23.1	-0574	50
32.4	28.4	32	14.2	19.9	-0474	40
				16.7	-0374	30
24.4	—#—	24	11.5	13.5	53627-0274	20
E	D	C	キャリアテープ幅 CARRIER TAPE WIDTH	(B)	(A)	MATERIAL NO. 極数 CIRCUITS

REVISED EC NO: J2010-2458 DRWN:TKAHO CHKD:M.SASAO APPR:MSASAO	DESCRIPTION REV	GENERAL TOLERANCES (UNLESS SPECIFIED)		DIMENSION STYLE MM ONLY		CONNECTOR SERIES No. 53627-***72	
				SCALE ---		DESIGN UNITS METRIC	
		10 UNDER ±0.2		DRAWN BY Y.SAKIYAMA		DATE 2004/03/05	
		10 OVER 30 UNDER ±0.25		CHECKED BY M.SASAO		DATE 2004/03/05	
		30 OVER ±0.3		APPROVED BY M.SASAO		DATE 2004/03/05	
ANGULAR ±3 °		DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS		SEE CHART		moLEX MOLEX INCORPORATED	
				MATERIAL NO.		DOCUMENT NO. SD-53627-002	
				SIZE A3		THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION	

