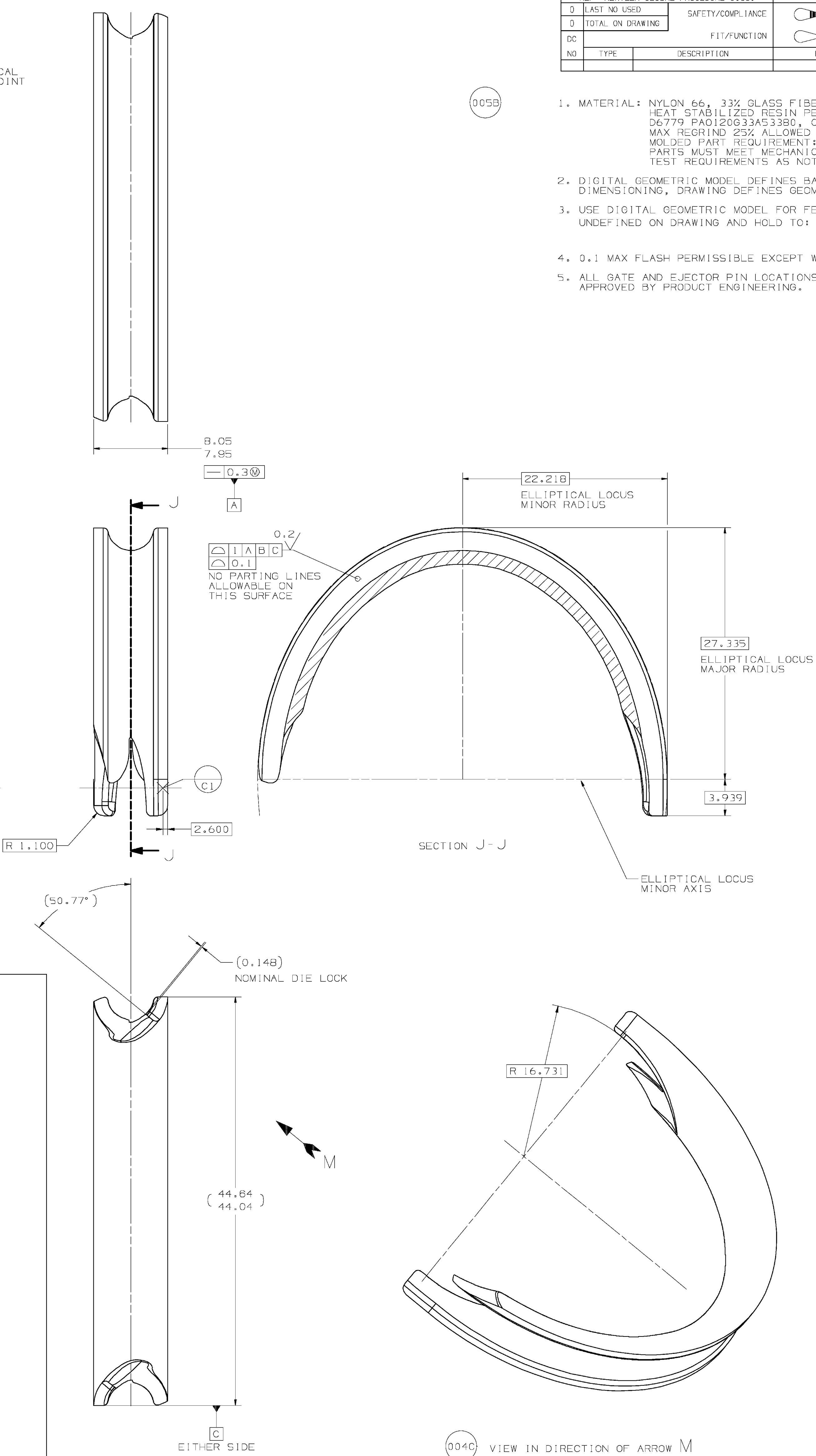
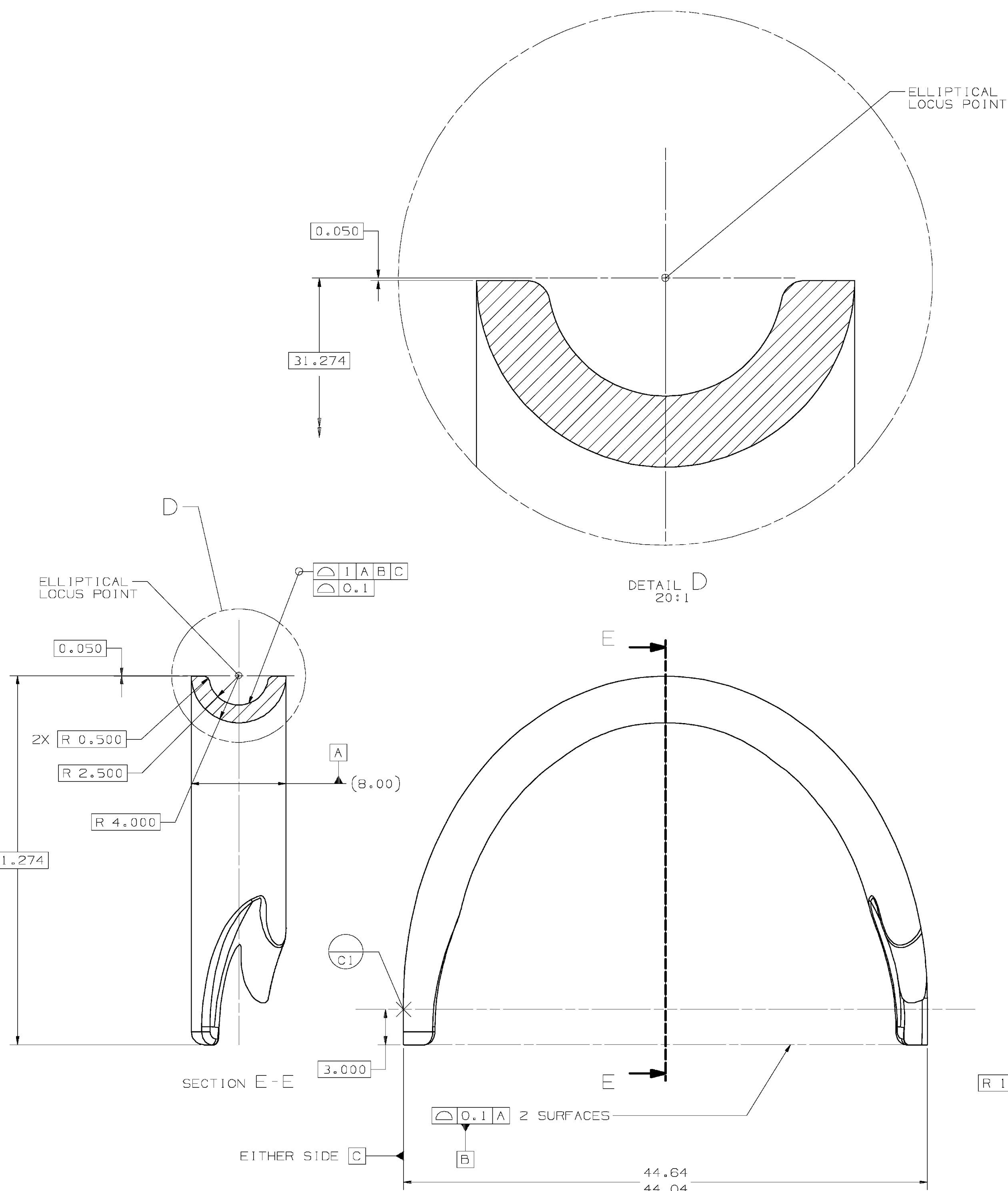


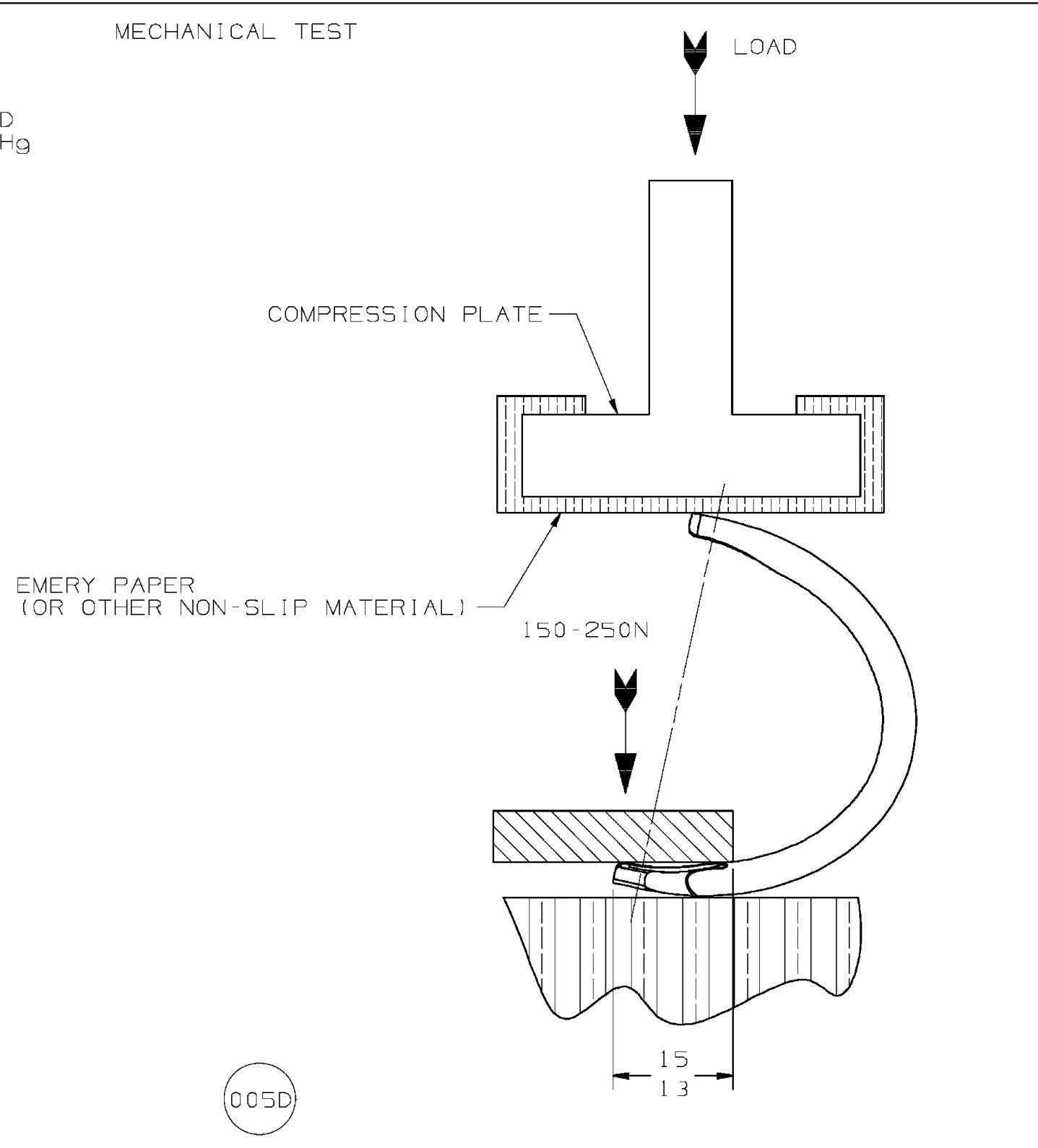
1										2									
DESIGNATION CHARACTERISTICS REF: NETHER GLOB. PROCEDURE 01331										REVISION HISTORY									
DC SYMBOL		GCL TYPE		GCL TYPE		DATE		ZONE		REVISION		ACTIVITY		REVIEW					
1. LAST		SAFETY COMPLIANCE		C.1/C2.2/3		20-01-01		A		REPAIR		A		A					
2. TOTAL ON DRAWING		FIT/FUNCTION		C.4/C5		C1-100V		A		REPAIR		A		A					
DC NO		TYPE		DESCRIPTION		RATIONAL		ZONE		SH		A		A					
1. MATERIAL: NYLON 66, 33% GLASS FIBER REINFORCED.																			

1. MATERIAL: NYLON 66, 33Z GLASS FIBER REINFORCED, HEAT STABILIZED RESIN PER ASTM D6779 PA12003333 COLOR BLACK, MAX REGIRD 25% ALLOWED. MOLDED PART REQUIREMENT: PARTS MUST MEET MECHANICAL STRENGTH TEST REQUIREMENTS AS NOTED
2. DIGITAL GEOMETRIC MODEL DEFINES BASIC NOMINAL DIMENSIONING. DRAWING DEFINES GEOMETRIC TOLERANCING.
3. USE DIGITAL GEOMETRIC MODEL FOR FEATURES UNDEFINED ON DRAWING AND HOLD TO:

A	0.2	A	B	C
A	0.1			
4. 0.1 MAX FLASH PERMISSIBLE EXCEPT WHERE NOTED.
5. ALL GATE AND EJECTOR PIN LOCATIONS TO BE APPROVED BY PRODUCT ENGINEERING.



1. PART MUST BE TESTED AT ROOM TEMPERATURE WITHIN 2 HOURS OF BEING MOLDED OR OF BEING DRIED IN A VACUUM OF AT LEAST 20 inHg FOR 4 HOURS AT 100° C
2. PART MAY BE STORED IN A DESSICANT CONTAINER WITHIN 2 HOURS OF BEING MOLDED OR DRIED AND THEN TESTED WITHIN 2 HOURS OF BEING REMOVED FROM DESSICANT
3. 2N PRELOAD
4. 25 mm/min TEST RATE
5. PART MUST WITHSTAND A DEFLECTION OF 8 mm MINIMUM WITHOUT CRACKING



ISO VIEW

(0040) VIEW IN DIRECTION OF ARROW M

NOTES

1. DELPHI PACKARD ELECTRIC SYSTEM IS NOT RESPONSIBLE FOR DESIGN CONTROL OF THIS COMPONENT.

TOLERANCE UNLESS
OTHERWISE SPECIFIED:
DECIMAL: ANGULAR $\pm 2^\circ$
TWO PLACE SEE DRAWING
THREE PLACE SEE DRAWING

A LINE DRAWN THROUGH A PART NUMBER INDICATES THAT PHYSICAL PARTS ARE NOT AVAILABLE FOR ORDERING.

PART NUMBERS THAT DO NOT HAVE A LINE PRESENT INDICATE THAT PHYSICAL PARTS ARE AVAILABLE FOR ORDERING.

CONTACT DELPHI SALES TO ASSURE AVAILABILITY OF PARTS.

DWG TYPE	PART DRAWING
----------	--------------

STYLE	
VOLUME (CM ³)	DISTR CODE
	D

UNLESS OTHERWISE SPECIFIED
THIS DOCUMENT IS IN ACCORDANCE WITH ASME Y14.5M-1994

AS AMENDED BY THE GN GLOBAL DIMENSIONING AND TOLERANCING ADDENDUM-2001. SEPARATE PATTERNS OF FEATURES MAY BE BASED SEPARATELY REGARDLESS OF DATUM REFERENCES.

ALL DIMENSIONS ARE IN MILLIMETERS

REFERENCE

TABLE 1	1
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THIRD ANGLE
PROJECTION

DO NOT
SCALE

DELPHI

DELPHI CORPORATION

TROY, MI 48098
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WITHOUT EXPRESS AUTHORIZATION, IS PROHIBITED.

	DATE

JOSE VILLEGAS	18NO1
J. VILLAMIL	18NO1

J. CARLOS FLORES	18NO1

SUBSTANCES OF CONCERN AND RECYCLED	

AL
DRAWING

MOUN STRG-RTN GUIDE BALL LWR

09 NUMBER

28189620

SCALE	FRAME NO	SHEET NO	STG	REV
NONE	1 OF 1	1 OF 1	R	05