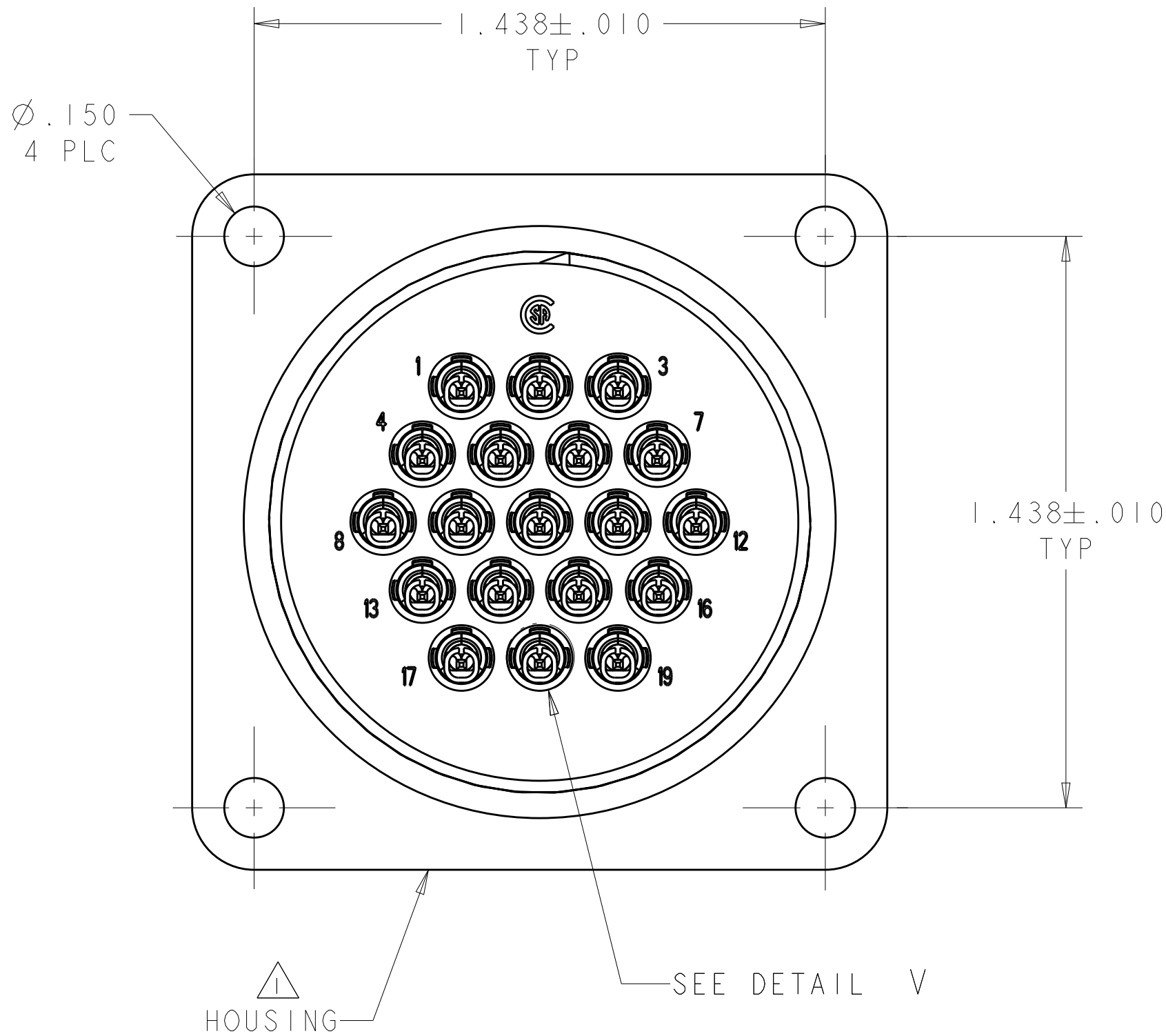
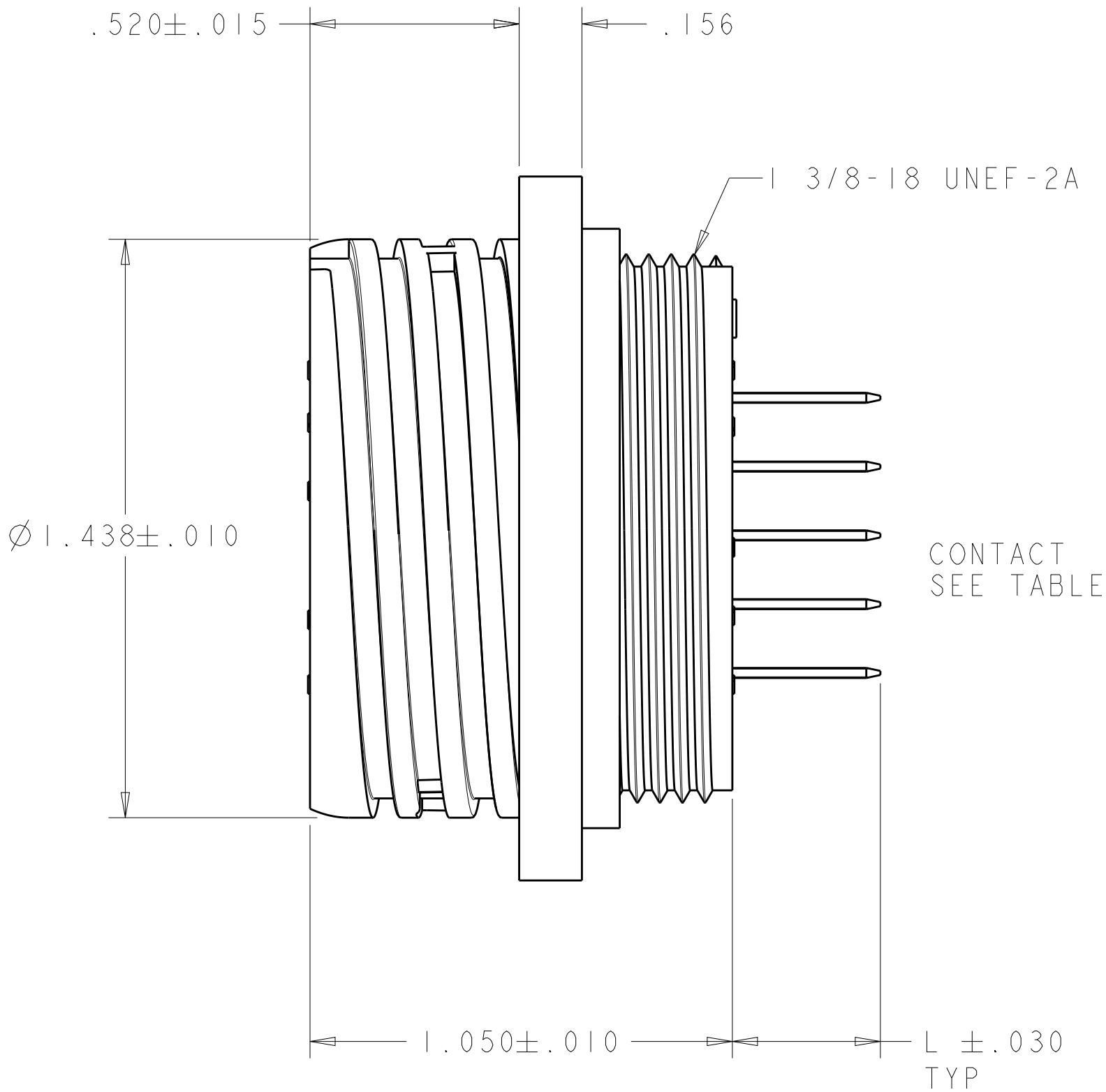
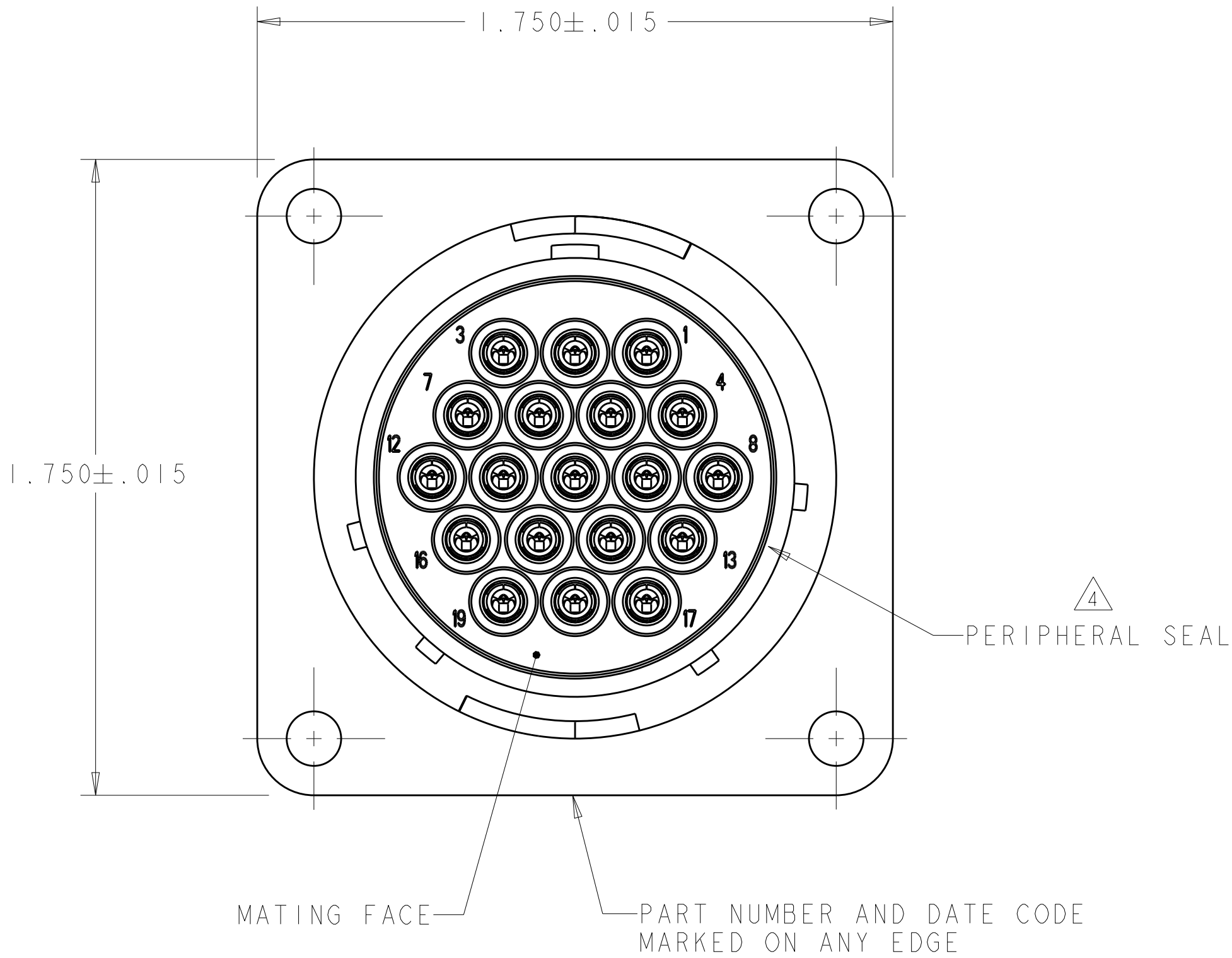


REVISIONS					
P	LTR	DESCRIPTION	DATE	DWN	APVD
	M2	REVISED PER ECO-16-004800	10SEP2016	NK	MZ
	N	REVISED PER ECO-16-018356	23MAR2017	RS	MZ



- 1 HOUSING: NYLON, UL 94 V-0 RATED, COLOR: BLACK.
- 2 CONTACT:
BODY - BRASS, .000030 MIN GOLD FOR A LENGTH OF .200 MIN FROM MATING END, GOLD FLASH ON REMAINDER, BOTH OVER .000050 MIN NICKEL.
POST - BRASS, .000100 MIN TIN-LEAD OVER .000050 MIN NICKEL.
- 3 CONTACT:
BODY - BRASS, .000100 MIN TIN-LEAD OVER .000050 MIN NICKEL.
POST - BRASS, .000100 MIN TIN-LEAD OVER .000050 MIN NICKEL.
- 4 PERIPHERAL SEAL: ELASTOMER, COLOR: GRAY.
- 5 .009 MAXIMUM CONTACT LEAD-IN SEAM GAP PERMISSIBLE ON MATING FACE END.
- 6 CONTACT:
BODY - BRASS, .000030 MIN GOLD OVER .000030 MIN NICKEL.
POST - BRASS, .000100 MIN TIN-LEAD OVER .000050 MIN NICKEL.
- 7 CONTACT:
BODY - BRASS, .000100 MIN TIN OVER .000050 MIN NICKEL.
POST - BRASS, .000100 MIN TIN OVER .000050 MIN NICKEL.
- 8 CONTACT:
BODY - BRASS, .000030 MIN GOLD FOR A LENGTH OF .200 MIN FROM MATING END, GOLD FLASH ON REMAINDER, BOTH OVER .000050 MIN NICKEL.
POST - BRASS, .000100 MIN TIN OVER .000050 MIN NICKEL.
- 9 OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI

	YES	.368	8	1-4,7,8,10-12,14-19	1-213781-0
OBSOLETE	NO	.557	8	ALL	-213781-9-
OBSOLETE	NO	.348	7	ALL	-213781-8-
9 OBSOLETE	YES	.368	7	1-4,7,8,10-12,16-19	-213781-7-
	YES	.368	6	1-4,7,8,10-12,16-19	-213781-6-
OBSOLETE	YES	.368	3	1-4,7,8,10-12,16-19	-213781-5-
OBSOLETE	YES	.368	3	1-4,7,8,10-12,16-19	-213781-4-
	YES	.368	3	1-4,7,8,10-12,16-19	213781-2
OBSOLETE	NO	.557	2	ALL	-213781-1-
	PERIPHERAL SEAL	L	CONTACT FINISH	SELECT LOADED IN POSITIONS	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN S.WELDON 21MAY2003	 TE Connectivity		
		CHK S.HEADER 21MAY2003			
DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:	NAME		RECEPTACLE ASSEMBLY, POSTED, REVERSE SEX, SERIES 1, 23-19, CPC
INCHES			PRODUCT SPEC		
		0 PLC ±.0 1 PLC ±.00 2 PLC ±.000 3 PLC ±.0000 4 PLC ±.0000 ANGLES ±.1°	108-10024		SIZE CAGE CODE DRAWING NO
			APPLICATION SPEC		
MATERIAL		114-10038	WEIGHT		RESTRICTED TO
FINISH			CUSTOMER DRAWING		
			A 00779 ©=213781		
			SCALE 3:1		SHEET 1 OF 2
					REV N

