FRDM-17531EP-EVB Evaluation Board



Figure 1. FRDM-17531EP-EVB



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1 Important Notice

Freescale provides the enclosed product(s) under the following conditions:

This evaluation kit is intended for use of ENGINEERING DEVELOPMENT OR EVALUATION PURPOSES ONLY. It is provided as a sample IC pre-soldered to a printed circuit board to make it easier to access inputs, outputs, and supply terminals. This evaluation kit may be used with any development system or other source of I/O signals by simply connecting it to the host MCU or computer board via off-the-shelf cables. Final device in an application will be heavily dependent on proper printed circuit board layout and heat sinking design as well as attention to supply filtering, transient suppression, and I/O signal quality.

The goods provided may not be complete in terms of required design, marketing, and or manufacturing related protective considerations, including product safety measures typically found in the end product incorporating the goods. Due to the open construction of the product, it is the user's responsibility to take any and all appropriate precautions with regard to electrostatic discharge. In order to minimize risks associated with the customers applications, adequate design and operating safeguards must be provided by the customer to minimize inherent or procedural hazards. For any safety concerns, contact Freescale sales and technical support services.

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2 Getting Started

2.1 Kit Contents/Packing List

The FRDM-17531EP-EVB contents include:

- Assembled and tested evaluation board/module in an anti-static bag
- · Quick Start Guide, Analog Tools
- · Warranty card

2.2 Jump Start

Freescale's analog product development boards help to easily evaluate Freescale products. These tools support analog mixed signal and power solutions including monolithic ICs using proven high-volume SMARTMOS mixed signal technology, and system-in-package devices utilizing power, SMARTMOS and MCU dies. Freescale products enable longer battery life, smaller form factor, component count reduction, ease of design, lower system cost and improved performance in powering state of the art systems.

- Go to www.freescale.com/analogtools
- · Locate your kit
- Review your Tool Summary Page
- Look for



· Download documents, software, and other information

Once the files are downloaded, review the user guide in the bundle. The user guide includes setup instructions, BOM and schematics. Jump start bundles are available on each tool summary page with the most relevant and current information. The information includes everything needed for design.

2.3 Required Equipment and Software

To use this kit, you need:

- DC Power supply (2.0 V to 8.6 V, 0.1 A to 0.7 A, depending on stepper motor requirements)
- USB A to mini-B cable
- Oscilloscope (preferably 4-channel) with current probe(s)
- Digital multimeter
- FRDM-KL25Z Freedom Development Platform
- Typical loads (stepper motor, brushed DC motors, or power resistors)
- 3/16" blade screwdriver
- One 12-pin (PPTC062LFBN-RC), two 16-pin (PPTC082LFBN-RC), and one 20-pin (PPTC102LFBN-RC) female connector, by Sullins Connector Solutions, or equivalent soldered to FRDM-KL25Z

2.4 System Requirements

The kit requires the following:

USB-enabled PC with Windows[®] XP or higher

3 Getting to Know the Hardware

3.1 Board Overview

The FRDM-17531EP-EVB evaluation board features the MPC17531A dual H-Bridge IC, which features the ability to drive either a single two phase stepper motor or two brushed DC motors. The MPC17531A incorporates internal control logic, a charge pump, gate drive, and high current, low R_{DS(on)} MOSFET output circuitry.

3.2 Board Features

The FRDM-17531EP-EVB evaluation board is designed to easily evaluate and test the main component, the MPC17531A. The board's main features are as follows:

- Compatible with Freedom series evaluation boards such as FRDM-KL25Z
- · Built in fuse for both part and load protection
- Screw terminals to provide easy connection of power and loads
- · Test points to allow probing of signals
- · Built in voltage regulator to supply logic level circuitry
- · LED to indicate status of Logic power supply of the evaluation board, as well as a general purpose indicator

3.3 FRDM-KL25Z Features

The FRDM-KL25Z board features are as follows:

- MKL25Z128VLK4 MCU 48 MHz, 128 KB Flash, 16 KB SRAM, USB OTG (FS), 80LQFP
- · Capacitive touch slider, MMA8451Q accelerometer, Tri-color LED
- Flexible power supply options USB, coin cell battery, external source
- Easy access to MCU I/O
- · Battery-ready, power-measurement access points
- Form factor compatible with Arduino™ R3 pin layout
- New, OpenSDA debug interface
- Mass storage device flash programming interface (default) no tool installation required to evaluate demonstration applications
- P&E Debug interface provides run-control debugging and compatibility with IDE tools
- CMSIS-DAP interface: new ARM standard for embedded debug interface

Additional reference documents are available on freescale.com/FRDM-KL25Z.

3.4 Device Features

This evaluation board features the following Freescale product:

Table 1. Device Features

| Device | Description | Features |
|-----------|----------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| MPC17531A | The MPC17531A is a dual H-Bridge motor driver IC intended for operating stepper motors | Voltage range of operation from 2.0 V to 8.6 V Output Current of 0.7 A (DC) continuous, 1.4 A peak 700 mΩ R_{DS(on)} H-Bridge MOSFET outputs 3.3/5.0 V TTL/CMOS compatible inputs PWM frequencies up to 200 kHz Undervoltage shutdown Cross conduction (shoot through) suppression |

3.5 Board Description

This evaluation board consists mainly of an MPC17531A. The following sections describe the additional hardware used to support the dual H-Bridge driver.

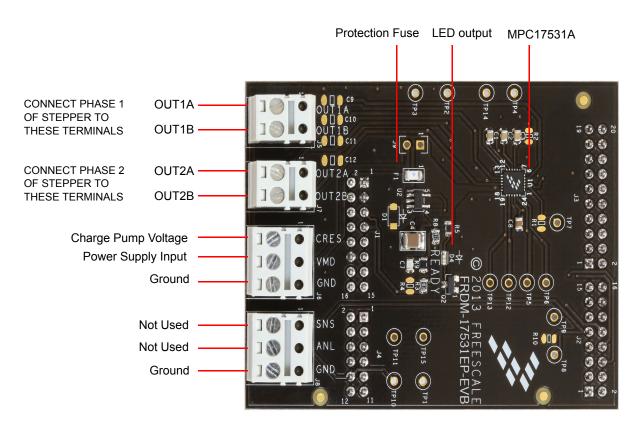


Figure 2. Board Description

Table 2. Board Description

| Name | Description |
|-------|-------------------------------------------------------|
| U1 | MPC17531A H-Bridge motor drive IC |
| F1 | Overcurrent protection fuse |
| D4 | User defined LED output |
| OUT1A | Output 1A connect motor phase 1 lead to this terminal |
| OUT1B | Output 1B connect motor phase 1 lead to this terminal |
| OUT2A | Output 2A connect motor phase 2 lead to this terminal |
| OUT2B | Output 2B connect motor phase 2 lead to this terminal |
| CRES | Charge pump voltage |
| VM | Power supply input |
| GND | Ground terminal |
| SNS | Not used – connection to FRDM-KL25Z input |
| ANL | Not used – connection to FRDM-KL25Z input |
| GND | Ground terminal |

3.6 LED Display

An LED is provided as a visual output device for the FRDM-17531EP-EVB evaluation board:

Table 3. Board Description

| Name | Description |
|----------------------------|------------------------------------------------------------------------------------------------------------------------------|
| LED1 (D4 board designator) | Illuminated with an output from the FRDM-KL25Z. Note the on board voltage regulator must be operating for the LED to operate |

3.7 Test Point Definitions

The following test-points provide access to signals on the FRDM-17531EP-EVB. These signals are:

Table 4. Test Point Definitions

| TP# | Signal Name | Description | | |
|------|-------------|-------------------------------------------------------------------------------------|--|--|
| TP1 | GND | Ground | | |
| TP2 | OUT2A | H-Bridge 2 Output A | | |
| TP3 | OUT2B | H-Bridge 2 Output B | | |
| TP4 | OUT1A | H-Bridge 1 Output A | | |
| TP5 | IN1A | H-Bridge 1 Input A | | |
| TP6 | IN1B | H-Bridge 1 Input B | | |
| TP7 | PSAVE | Standby/Enable pin | | |
| TP8 | READY | Logic signal from microcontroller. This signal causes the green LED to operate | | |
| TP9 | SNSIN | Not Used | | |
| TP10 | ANLIN | Not Used | | |
| TP11 | VDDPWRGOOD | Signal to the microcontroller indicating the voltage regulator is operating (3.3 V) | | |
| TP12 | IN2A | H-Bridge 2 Input A | | |
| TP13 | IN2B | H-Bridge 2 Input B | | |
| TP14 | OUT1B | H-Bridge 1 Output B | | |
| TP15 | VDD | Logic power supply from the voltage regulator on the evaluation board | | |

3.8 Input Signal Definitions

The MPC17531A IC has five input signals that are used to control certain outputs or functions inside the circuit. These signals are:

Table 5. Input Signal Definitions

| Name | Description | | | |
|-------|-------------------------------------------|--|--|--|
| IN1A | Controls OUT1A | | | |
| IN1B | Controls OUT1B | | | |
| IN2A | Controls OUT2A | | | |
| IN2B | Controls OUT2B | | | |
| PSAVE | Enables Outputs 1A, 1B and Outputs 2A, 2B | | | |

3.9 Output Signal Definitions

The MPC17531A IC has four output signals used to drive a 2 phase stepper motor. These signals are:

Table 6. Output Signal Definitions

| Name | Description |
|-------|------------------------|
| OUT1A | Output A of H-Bridge 1 |
| OUT1B | Output B of H-Bridge 1 |
| OUT2A | Output A of H-Bridge 2 |
| OUT2B | Output B of H-Bridge 2 |

3.10 Screw Terminal Connections

There are four connectors on the FRDM-17531EP-EVB which provide connections to the following signals:

Table 7: Screw Terminal Connections

| Name | Signal | Signal Description |
|------|--------|---------------------------------------------------------------------------------|
| J5 | OUT1A | H-Bridge 1 output A |
| Jo | OUT1B | H-Bridge 1 output B |
| | CRES | Charge pump voltage for H-Bridge gate drive |
| J6 | VM | Motor supply input (this is also the supply for the on board voltage regulator) |
| | GND | This is the primary ground connection for the motor power supply |
| J7 | OUT2A | H-Bridge 2 output A |
| | OUT2B | H-Bridge 2 output B |
| | SNS | Not Used |
| J8 | ANL | Not Used |
| | GND | Additional ground |

3.11 Jumper J9

The FRDM-17531EP-EVB has provision (not populated) for a jumper to accommodate higher currents than the on board fuse is capable of handling (1.25 A). If the fuse is bypassed, use extreme care to make sure the maximum current for the MPC17531A is not exceeded (0.7 A continuous, 1.4 A peak/transients).

4 FRDM-KL25Z Freedom Development Platform

The Freescale Freedom development platform is a set of software and hardware tools for evaluation and development. It is ideal for rapid prototyping of microcontroller-based applications. The Freescale Freedom KL25Z hardware, FRDM-KL25Z, is a simple, yet sophisticated design featuring a Kinetis L Series microcontroller, the industry's first microcontroller built on the ARM® Cortex™-M0+ core.

4.1 Connecting FRDM-KL25Z to the Board

The FRDM-17531EP-EVB kit may be used with many of the Freedom platform evaluation boards featuring Kinetis processors. The FRDM-KL25Z evaluation board has been chosen specifically to work with the FRDM-17531EP-EVB kit because of its low cost and features. The FRDM-KL25Z board makes use of the USB, built in LEDs, and I/O ports available with Freescale's Kinetis KL2x family of microcontrollers. The main functions provided by the FRDM-KL25Z are to allow control of a stepper motor using a PC computer over USB, and to drive the necessary inputs on the FRDM-17531EP-EVB evaluation kit to operate the motor.

The FRDM-17531EP-EVB is connected to the FRDM-KL25Z using four dual row headers. The connections are as follows:

Table 8: FRDM-17531EP-EVB to FRDM-KL25Z Connections

| FRDM-175 | M-17531EP-EVB FRDM-KL25Z PIn Hardware Name | | FRDM-17531EP-EVB | | re Name | December |
|----------|--------------------------------------------|--------|------------------|------------------|-------------|--------------------------------------|
| Header | Pin | Header | Pin | FRDM-17531EP-EVB | FRDM-KL25Z | Description |
| J1 | 1 | J9 | 1 | RUNPWRGD | PTB8 | Regulator voltage present |
| J1 | 2 | J9 | 2 | N/C | SDA_PTD5 | No connection |
| J1 | 3 | J9 | 3 | GND | PTB9 | System ground |
| J1 | 4 | J9 | 4 | N/C | P3V3 | No connection |
| J1 | 5 | J9 | 5 | GND | PTB10 | System ground |
| J1 | 6 | J9 | 6 | N/C | RESET/PTA20 | No connection |
| J1 | 7 | J9 | 7 | GND | PTB11 | System ground |
| J1 | 8 | J9 | 8 | N/C | P3V3 | No connection |
| J1 | 9 | J9 | 9 | N/C | PTE2 | No connection |
| J1 | 10 | J9 | 10 | N/C | P5V_USB | No connection |
| J1 | 11 | J9 | 11 | N/C | PTE3 | No connection |
| J1 | 12 | J9 | 12 | GND | GND | System ground |
| J1 | 13 | J9 | 13 | N/C | PTE4 | No connection |
| J1 | 14 | J9 | 14 | N/C | GND | No connection |
| J1 | 15 | J9 | 15 | N/C | PTE5 | No connection |
| J1 | 16 | J9 | 16 | N/C | P5-9V_VIN | No connection |
| J2 | 1 | J1 | 1 | EN | PTC7 | Enable |
| J2 | 2 | J1 | 2 | N/C | PTA1 | No connection |
| J2 | 3 | J1 | 3 | N/C | PTC0 | No connection |
| J2 | 4 | J1 | 4 | N/C | PTD4 | No connection |
| J2 | 5 | J1 | 5 | N/C | PTC3 | No connection |
| J2 | 6 | J1 | 6 | IN1A | PTD4 | Input 1A |
| J2 | 7 | J1 | 7 | N/C | PTC4 | No connection |
| J2 | 8 | J1 | 8 | IN1B | PTA12 | Input 1B |
| J2 | 9 | J1 | 9 | READY | PTC5 | No connection green LED (from KL25Z) |
| J2 | 10 | J1 | 10 | IN2A | PTA4 | No connection |
| J2 | 11 | J1 | 11 | READY | PTC6 | Not used |

Table 8: FRDM-17531EP-EVB to FRDM-KL25Z Connections (continued)

| FRDM-175 | FRDM-17531EP-EVB | | KL25Z | Pin Hardware Name | | Barandad an |
|----------|------------------|--------|-------|-------------------|------------|---------------|
| Header | Pin | Header | Pin | FRDM-17531EP-EVB | FRDM-KL25Z | Description |
| J2 | 12 | J1 | 12 | IN2B | PTA5 | No connection |
| J2 | 13 | J1 | 13 | N/C | PTC10 | No connection |
| J2 | 14 | J1 | 14 | N/C | PTC8 | No connection |
| J2 | 15 | J1 | 15 | N/C | PTC11 | No connection |
| J2 | 16 | J1 | 16 | N/C | PTC9 | No connection |
| J3 | 1 | J2 | 1 | N/C | PTC12 | No connection |
| J3 | 2 | J2 | 2 | N/C | PTA13 | No connection |
| J3 | 3 | J2 | 3 | N/C | PTC13 | No connection |
| J3 | 4 | J2 | 4 | N/C | PTD5 | No connection |
| J3 | 5 | J2 | 5 | N/C | PTC16 | No connection |
| J3 | 6 | J2 | 6 | N/C | PTD0 | No connection |
| J3 | 7 | J2 | 7 | N/C | PTC17 | No connection |
| J3 | 8 | J2 | 8 | N/C | PTD2 | No connection |
| J3 | 9 | J2 | 9 | N/C | PTA16 | No connection |
| J3 | 10 | J2 | 10 | N/C | PTD3 | No connection |
| J3 | 11 | J2 | 11 | N/C | PTA17 | No connection |
| J3 | 12 | J2 | 12 | N/C | PTD1 | No connection |
| J3 | 13 | J2 | 13 | N/C | PTE31 | No connection |
| J3 | 14 | J2 | 14 | N/C | GND | No connection |
| J3 | 15 | J2 | 15 | N/C | N/C | No connection |
| J3 | 16 | J2 | 16 | N/C | VREFH | No connection |
| J3 | 17 | J2 | 17 | N/C | PTD6 | No connection |
| J3 | 18 | J2 | 18 | N/C | PTE0 | No connection |
| J3 | 19 | J2 | 19 | N/C | PTD7 | No connection |
| J3 | 20 | J2 | 20 | N/C | PTE1 | No connection |
| J4 | 1 | J10 | 1 | N/C | PTE20 | No connection |
| J4 | 2 | J10 | 2 | N/C | PTB0 | No connection |
| J4 | 3 | J10 | 3 | N/C | PTE21 | No connection |
| J4 | 4 | J10 | 4 | N/C | PTB1 | No connection |
| J4 | 5 | J10 | 5 | N/C | PTE22 | No connection |
| J4 | 6 | J10 | 6 | N/C | PTB2 | No connection |
| J4 | 7 | J10 | 7 | N/C | PTE23 | No connection |
| J4 | 8 | J10 | 8 | N/C | PTB3 | No connection |
| J4 | 9 | J10 | 9 | N/C | PTE29 | No connection |
| J4 | 10 | J10 | 10 | ANLIN | PTC2 | Not used |
| J4 | 11 | J10 | 11 | N/C | PTE30 | No connection |
| J4 | 12 | J10 | 12 | N/C | PTC1 | No connection |

5 Installing the Software and Setting up the Hardware

5.1 Installing the Motor Control Graphical User Interface (GUI) on your Computer

The latest version of the Motor Control GUI is designed to run on any Windows 8, Windows 7, Vista, or XP-based operating system. To install the software, go to www.freescale.com/analogtools and select your kit. Click on that link to open the corresponding Tool Summary Page. Look for "Jump Start Your Design". Download to your computer desktop the Motor Control GUI software.

Run the install program from the desktop. The Installation Wizard will guide you through the rest of the process.

To use the Motor Control GUI, go to the Windows Start menu, then Programs, then Motor Control GUI, and click on the Freescale icon. The Motor Control Graphic User Interface (GUI) will appear. The GUI is shown in Figure 3. The hex address numbers at the top are loaded with the vendor ID for Freescale (0x15A2), and the part ID (0x138). The left side panel displays these numbers only if the PC is communicating with the FRDM-KL25Z via the USB interface.

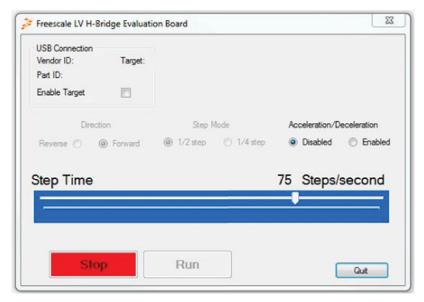


Figure 3. Motor Control GUI

5.2 Configuring the Hardware

Figure 4 shows the configuration diagram for FRDM-17531EP-EVB.

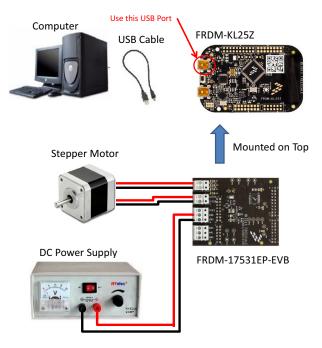


Figure 4. FRDM-17531EP-EVB plus FRDM-KL25Z Board Setup

5.2.1 Step-by-step Instructions for Setting Up the Hardware Using Motor Control GUI

When using the FRDM-17531EP-EVB make sure that the following operating parameters are followed or damage may occur.

- The maximum motor supply voltage (VM) cannot exceed 8.6 V, and must be at least 3.3 V
- The nominal operating current of the stepper motor cannot exceed 0.7 A (1.4 A peak)

In order to perform the demonstration example, first set up the evaluation board hardware and software as follows:

- 1. Setup the FRDM-KL25Z to accept code from the mbed online compiler. The instructions are at mbed.org (https://mbed.org/handbook/mbed-FRDM-KL25Z-Upgrade) (you will need to switch to the other USB port on the FRDM-KL25Z, and back after you load the project). mbed is a developer site for ARM based microcontrollers.
- 2. Go to the Freescale page on mbed.org and look for the repository named "LVHB DC Motor Drive". (http://developer.mbed.org/teams/Freescale/code/LVHB-Stepper-Motor-Drive/) Save the compiled code on your local drive, and then drag and drop it onto the mbed drive (which is the FRDM-KL25Z). Move the USB connector back to the other USB port on the FRDM-KL25Z.
 - Note: You may be asked to create a user before you can download the code.Connect the FRDM-17531EP-EVB to the FRDM-KL25Z. This is best accomplished by soldering the female connectors to the FRDM-KL25Z, and then connecting to the male pins provided on the FRDM-17531EP-EVB.
- 3. Ready the computer, install the "Stepper Motor Driver GUI Software" (See Section 5.1).
- 4. Attach DC power supply (without turning on the power) to the VM and GND terminals.
- 5. Attach one set of coils of the stepper motor to the OUT 1A and OUT 1B output terminals. Attach the other phase coil of the stepper motor to terminals OUT2A and OUT2B. Launch the "Stepper Motor Driver GUI Software".
- 6. Make sure the GUI recognizes the FRDM-KL25Z. This is determined by seeing the hex Vendor ID (0x15A2), and Part ID (0x138) under USB connection in the upper left hand corner of the GUI. If the GUI does not recognize the FRDM-KL25Z, you need to disconnect and reconnect the USB cable to the FRDM-KL25Z.
- 7. Turn on the DC power supply.
- 8. Click on the "Enable Target" checkbox on the GUI. The demo is now ready to run.

- 9. Click the "Run" button to run the motor. Notice that some options of the GUI are disabled while the motor is running. To make changes, click the "Stop" button on the GUI, make the desired changes, and then click "Run" on the GUI to continue.
- 10. When finished, click "Enable Target" button on the GUI, and then "Quit". Turn off DC power supply. Remove USB cable.

KTFRDM17531EPUG, Rev. 1.0
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6 Schematic

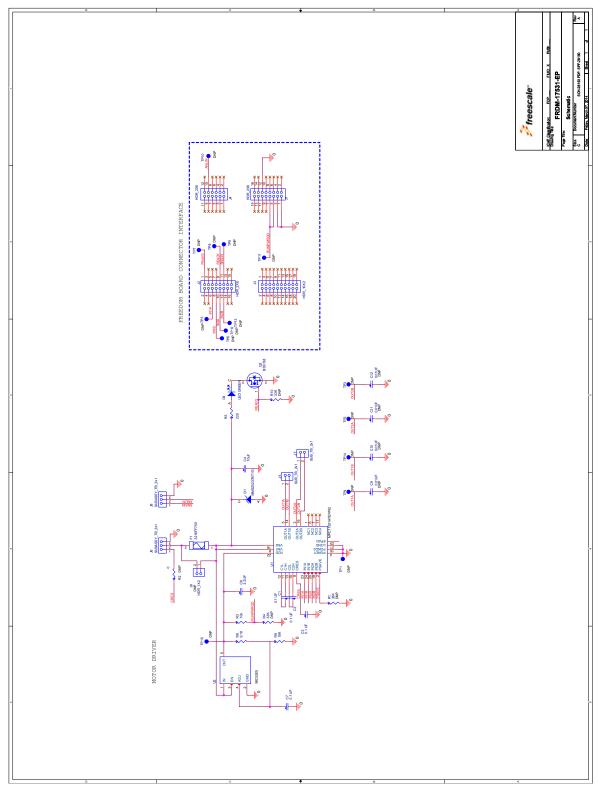
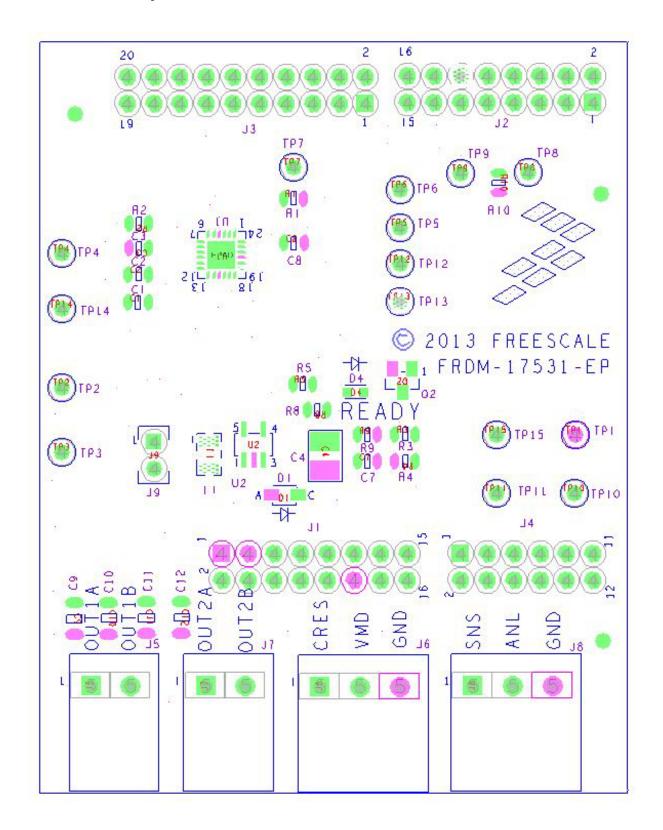


Figure 5. Schematic

7 Silkscreens

7.1 Silkscreen Top



8 Bill of Materials

Table 9. Bill of Materials (1)

| Item | Qty | Schematic Label | Value | Description | Part Number | Assy Opt |
|---------|--------|--------------------|---------|-----------------------------------------------------------------------------------------------------------|-------------------|----------|
| Active | Compo | nents | | | | |
| 1 | 1 | U1 | TSSOP24 | H-Bridge motor driver | MPC17531ATEP | (2) |
| Other (| Compon | ents | | | 1 | <u> </u> |
| 2 | 1 | U2 | SOT23-5 | Linear Reg LDO 1.5-15 V 150 mA 2.5-16 V | MIC5205 | (2) |
| Transis | stors | • | | | • | |
| 3 | 2 | Q1, Q2 | SOT-23 | Transistor NMOS 50 V 220 mA | BSS138 | |
| Diodes | | • | | | | |
| 4 | 1 | D1 | SOD123 | Diode Zener – 6.2 V 0.5 W | MMSZ5234B | |
| LEDs | | | | | | <u> </u> |
| 5 | 1 | D4 | 0603 | LED Green Single 20 mA | LG L29K-G2J1-24-Z | |
| Capaci | tors | • | | | | |
| 6 | 3 | C1, C2, C3 | 0.1 uF | Ceramic 0.1 μF 50 V 10% X7R | 0805 | |
| 7 | 1 | C4 | 10 uF | Ceramic 10 μF 35V 10% X7R | 1210 | |
| 8 | 1 | C8 | 2.2 uF | Ceramic 2.2 μF 16 V 10% X7R | 0805 | |
| 9 | 1 | C7 | 470 pF | Ceramic 470 pF 50 V 5% COG | 0805 | |
| Fuses | | • | | • | • | |
| 10 | 1 | F1 | 1.25 A | Fuse Fast 1.25 A 63 V SMT | | |
| Resisto | ors | • | | | • | |
| 11 | 1 | R3 | 10 k | Metal Film 10 k 1/10 W 1% | 0805 | |
| 12 | 1 | R5 | 220 | Metal Film 220 Ω 1/8 W 1% | 0805 | |
| 13 | 1 | R8 | 9.1 k | Metal Film 9.1 k 1/10 W 1% | 0805 | |
| 14 | 1 | R9 | 15 k | Metal Film 15 k 1/8 W 5% | 0805 | |
| Conne | ctors | | | | _ | |
| 15 | 2 | J1, J2 | | HDR 2X8 TH 100MIL CTR TSW-108-07-G-D SAMTEC | HDR 2X8 | |
| 16 | 1 | J3 | | HDR 2X10 TH 100MIL CTR TSW-110-07-S-D SAMTEC | HDR 2X10 | |
| 17 | 1 | J4 | | HDR 2X6 TH 100MIL CTR TSW-106-07-S-D SAMTEC | HDR 2X6 | |
| 18 | 2 | J5, J7 | | SUBASSEMBLY CON 1X3 TB TH 3.81MM SP 201H 138L + TERM BLOCK PLUG 3.81MM 2POS 210-80097, 210-80098 | TERM BLOCK 1x2 | |
| 19 | 2 | J6, J8 | | SUBASSEMBLY CON 1X3 TB TH 3.81MM SP 201H 138L + TERM BLOCK PLUG 3.81MM 3POS210-80099, 211-79220 | TERM BLOCK 1x3 | |

Notes:

- 1. Freescale does not assume liability, endorse, or warrant components from external manufacturers that are referenced in circuit drawings or tables. While Freescale offers component recommendations in this configuration, it is the customer's responsibility to validate their application.
- 2. Critical components. For critical components, it is vital to use the manufacturer listed.

9 References

Following are URLs where you can obtain information on related Freescale products and application solutions:

| Freescale.com Support Pages | Description | URL |
|--------------------------------|--------------------------------------|---------------------------------------------------------------------------------|
| FRDM-17531EP-EVB | Tool Summary Page | http://www.freescale.com/webapp/sps/site/prod_summary.jsp?code=FRDM-17531EP-EVB |
| MCP17531 | Product Summary Page | http://www.freescale.com/webapp/sps/site/prod_summary.jsp?code=MPC17531 |
| FRDM-KL25Z | Freescale Development Platform | http://www.freescale.com/webapp/sps/site/prod_summary.jsp?code=FRDM-KL25Z |
| | Analog Home Page | http://freescale.com/analog |
| | Automotive Home Page | http://www.freescale.com/automotive |
| | mbed Home Page | http://www.mbed.org |

9.1 Support

Visit www.freescale.com/support for a list of phone numbers within your region.

9.2 Warranty

Visit www.freescale.com/warranty for a list of phone numbers within your region.

10 Revision History

| Revision | Date | Description of Changes |
|----------|---------|------------------------|
| 1.0 | 11/2014 | Initial release |



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