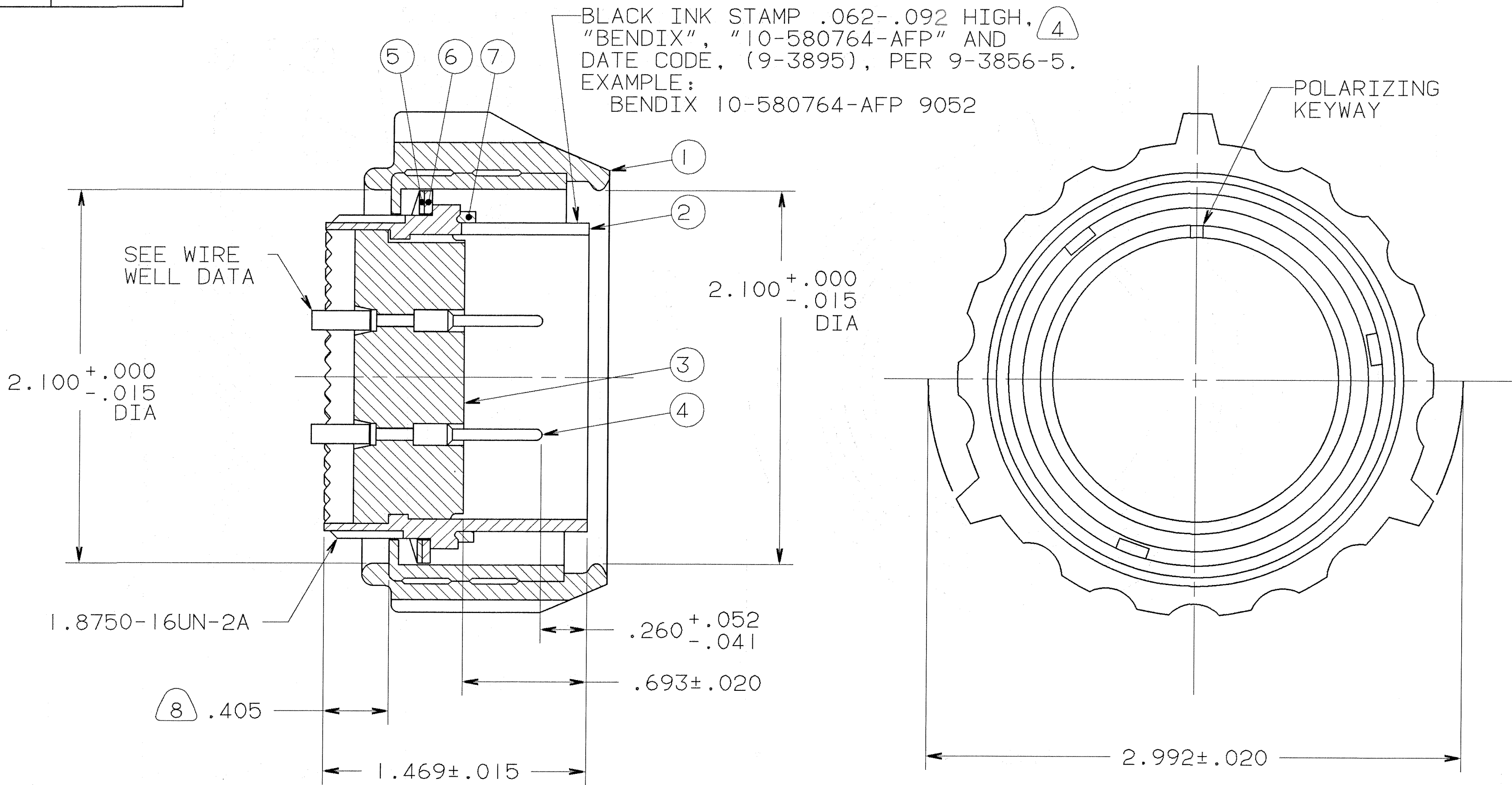


WIRE WELL DATA		
CONTACT SIZE	16	20
WELL DIA	.063 $\pm$.004 - .001	.047 $\pm$.001
WELL DEPTH	$\pm$.031 - .000	.250

10/12/90		REVISIONS	70090-387	
ZONE	LTR	DESCRIPTION	DATE	APPROVED
	B	(CL II) SEE CHANGE NOTICE ECN:25597	11/12/90 PRESCOTT	



8. MAX ACCESSORY LENGTH.
7. PACKAGE PER PRODUCTION PROCESS SHEET.
6. DRAWING ILLUSTRATES FINAL ASSEMBLY. FOR STORAGE AND SHIPPING COUPLING NUT MUST BE CONTAINED ON SHELL. CONTACTS ARE SHIPPED UNASSEMBLED.
5. PROCESS SPEC:
 ASSY 9-4351-4
 TEST 9-3106-18
 9-3895, 9-3856-5
4. SEE WORK ORDER FOR PERMISSIBLE ADDITIONAL OR ALTERNATE STAMPING.
3. INSERTS ARE NOT REMOVABLE.
2. FOR CONTACT SIZE, SPACING AND SERVICE RATING, SEE L-11932-AF.
1. UNIT MEETS THE APPLICABLE REQUIREMENTS OF MIL-C-5015.

NOTES:

THE USE OF THIS DOCUMENT IS UNLIMITED.
 HOWEVER, DOCUMENTS REFERENCED HEREON
 MAY CONTAIN LIMITED RIGHTS DATA.

N/A
N/A
NEXT ASSEMBLY

COMPANY ID: 2
 CODED/MS/CUST: N
 INTERNAL: Y
 LOTNO: N
 DATE CODE: 9-3895
 SEE PRINT: Y

UNLESS OTHERWISE SPECIFIED
 LINEAR DIMENSIONS ARE IN
 INCHES.
 TOLERANCES: .XXX $\pm$.010,
 .XX $\pm$.03, .X $\pm$.1,
 ANGLES $\pm$ 2°.
 OTHER STANDARDS PER 9-3800
 AND DOD-D-1000.
 NOTE REF. =

7	1		10-564842-321	GASKET	
6	1		10-564860-32	WASHER, FLAT	
5	1		10-564859-32	WASHER, WAVED	
4	55		10-407188-191	CONTACT	
3	1		10-401532-AFP	INSERT	
2	1		10-580915-323	SHELL	
1	1		10-564858-32	COUPLING NUT	

FIND NO.	QTY REQD.	FSCM NO.	PART NUMBER	DESCRIPTION	NOTE REF.
PARTS LIST					
SPECIFICATIONS		SIGNATURES		DATES	
MATERIAL SPEC.		PREPARED		6-21-90	
N/A		SNYDER			
		CHECKED		10/17/91	
		MACAVOY			
		MATERIAL		10/15/90	
		DOWNIE			
		APPROVED		10/18/90	
		SNYDER			
PROCESS SPEC.		APPROVED		10/12/90	
SEE NOTE 5		MACAVOY			
		1ST PART NO.			
		10-580764-AFP			
		SIZE	FSCM NO.		
		C	77820		
		SCALE	2/1	WT.	
		REF	71-580750/769	SHEET	1 OF 1
		REV.	B		