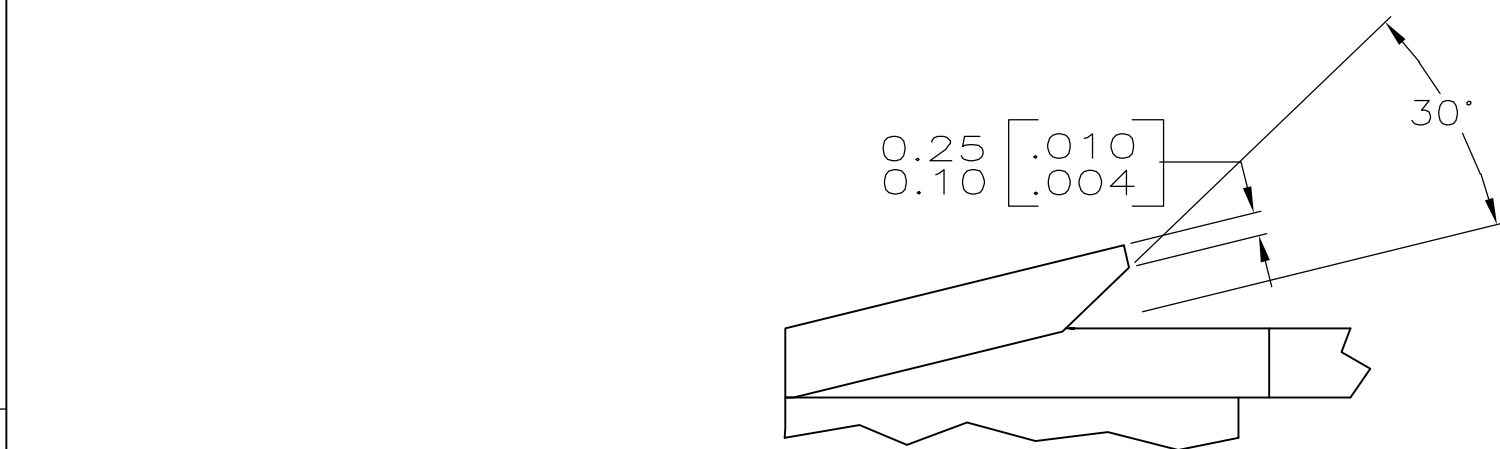
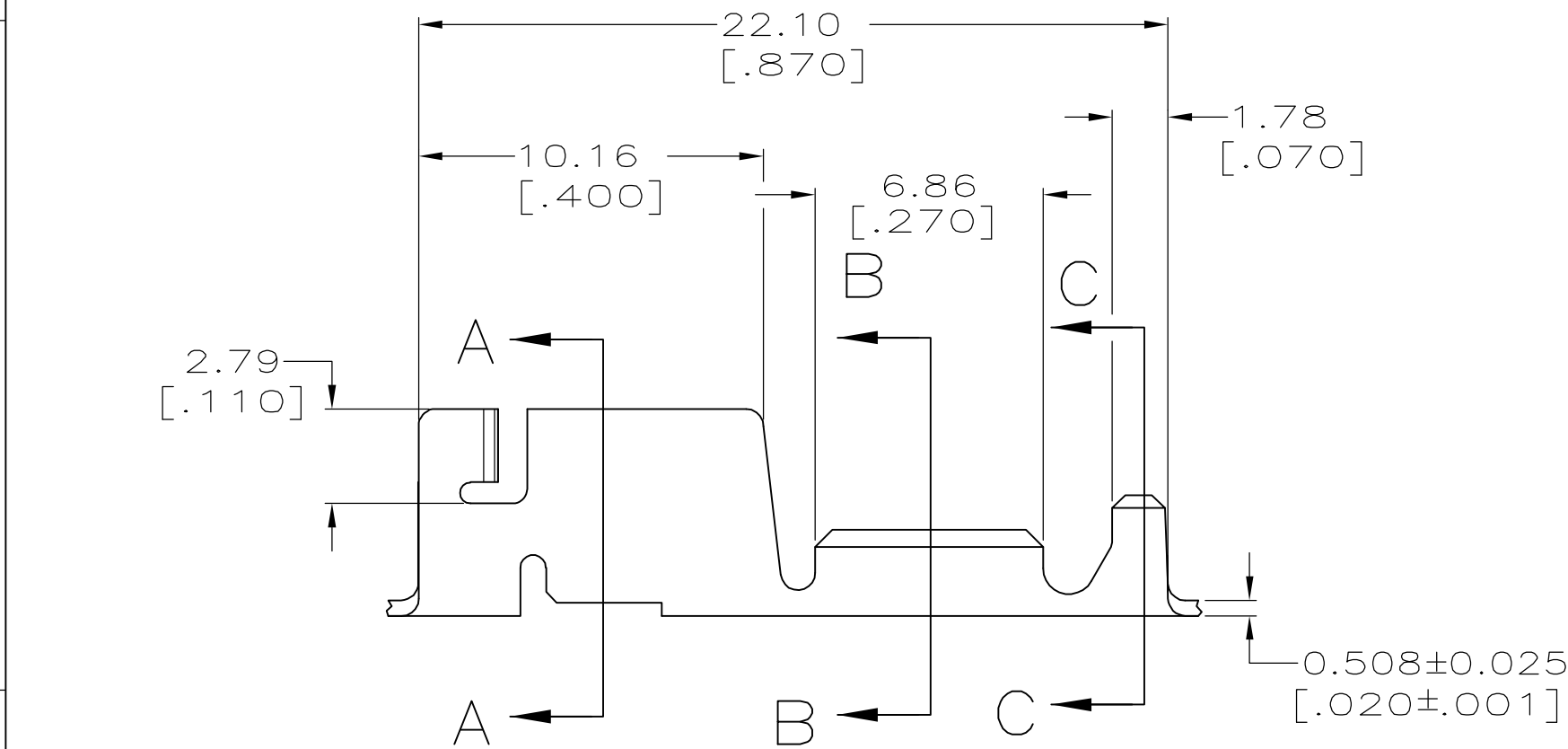
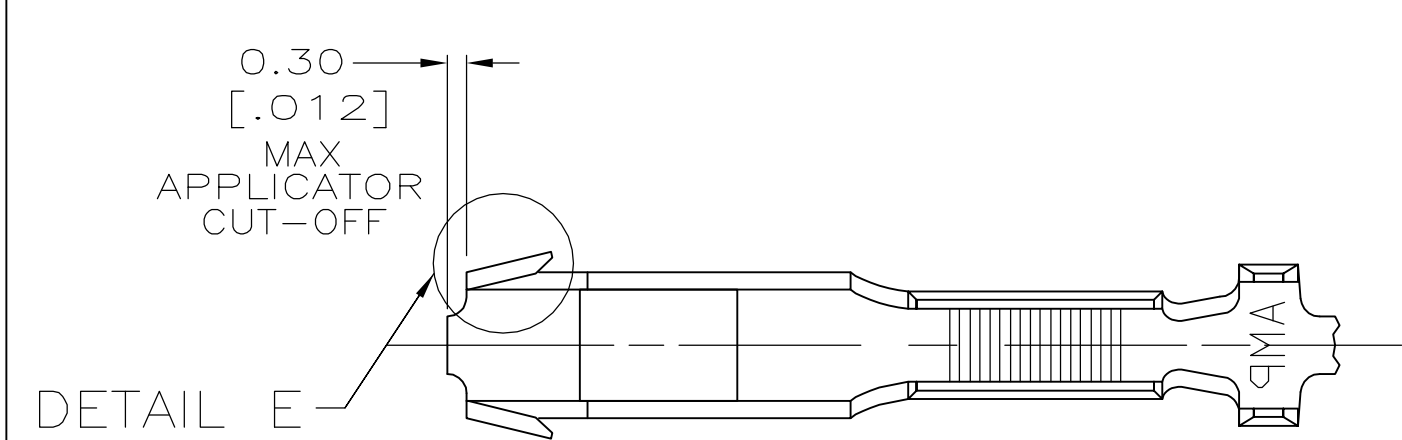


THIS DRAWING IS UNPUBLISHED.

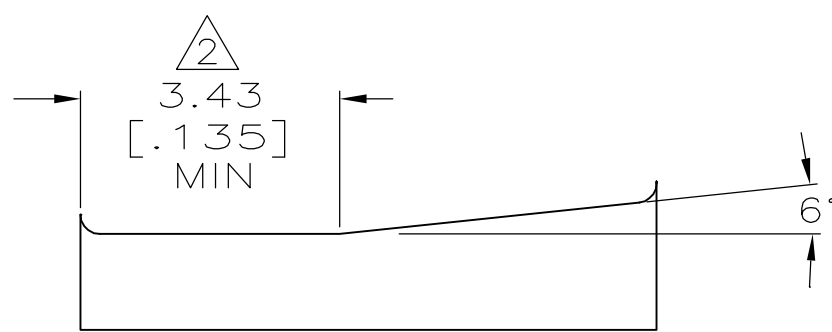
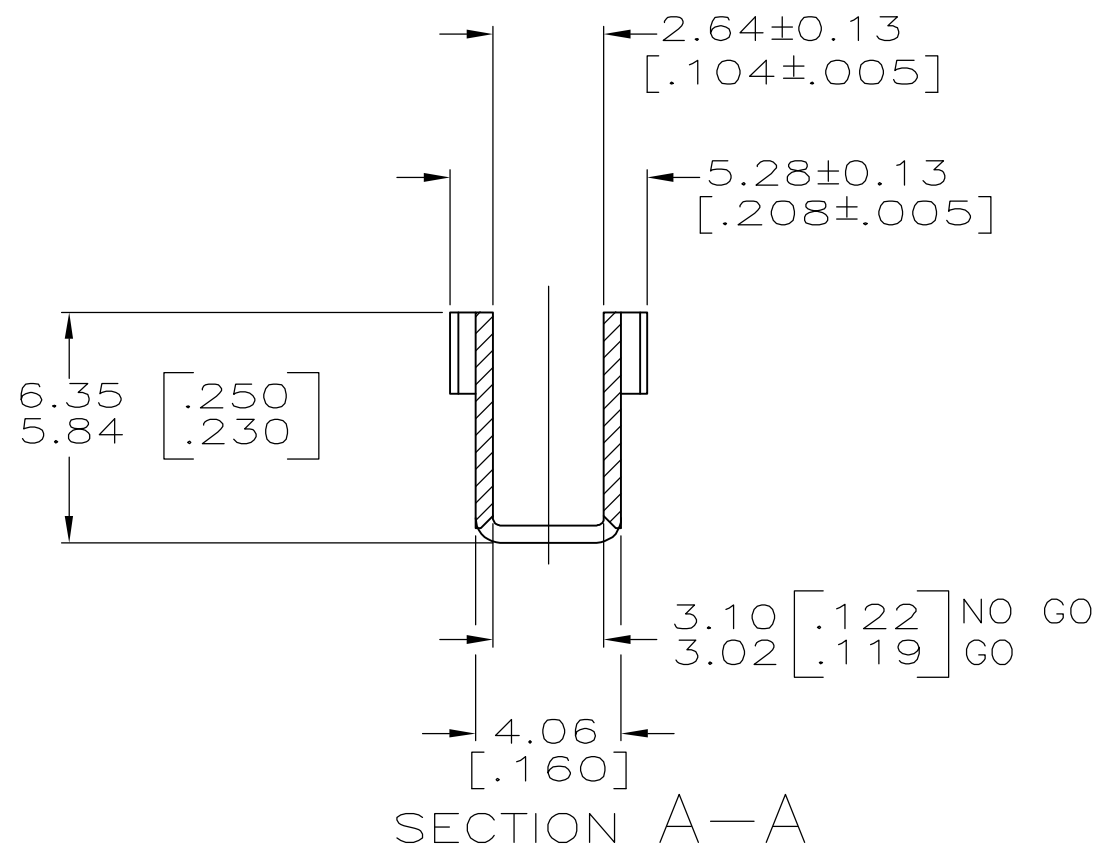
RELEASED FOR PUBLICATION

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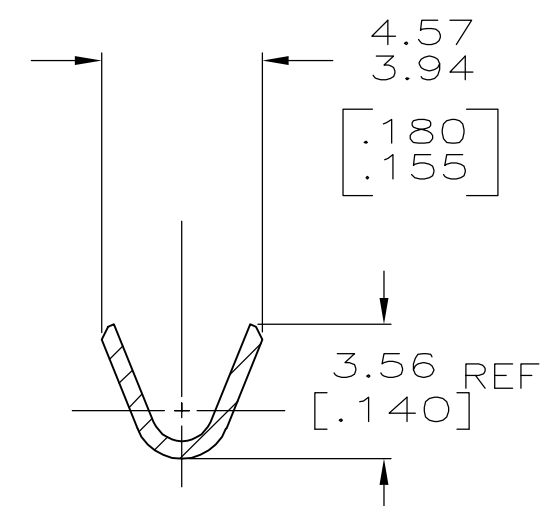
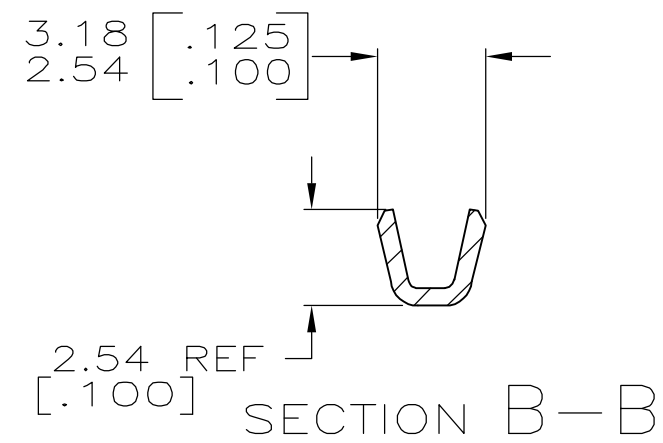
LOC	DIST	REVISIONS					
		P	LTR	DESCRIPTION	DATE	DWN	APVD
AF	50		C	REVISED PER ECR-05-018642	26APR06	HMR	GP



DETAIL E
SCALE 20:1



CRIMP CONFIGURATION



SECTION C-C

- 1 CONTINUOUS STRIP ON REELS WITH TERMINALS LOCATED ON 23.75 [.935] CENTERS.
- 2 MEASURE CRIMP HEIGHT IN THIS AREA.
- 3 FORMULA TO CALCULATE CRIMP HEIGHT:
$$X = \frac{Y + 6900}{151900}$$

Y = CMA
X = CRIMP HEIGHT

1.52-2.54 [.060-.100] DIA		400-1600 CMA		1217670-1				
INSULATION RANGE		WIRE RANGE		PART NUMBER				
CONTROLLED DOCUMENT.		DWN JR RUTH 05JAN00		tyco Tyco Electronics Corporation Harrisburg, PA 17105-3608				
DIMENSIONS: mm [INCHES]		CHK PETE DESANTIS 05JAN00						
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD PETE DESANTIS 05JAN00						
NAME		RECEPTACLE, CLUSTER PIN, AMPLIVAR™, 3.18[.125] DIA						
PRODUCT SPEC								
108-2008								
APPLICATION SPEC								
114-2019		SIZE	CAGE CODE	DRAWING NO		RESTRICTED TO		
WEIGHT		A2 00779		C=1217670		—		
POST TIN		CUSTOMER DRAWING				SCALE 5:1	SHEET 1 of 1	REV C