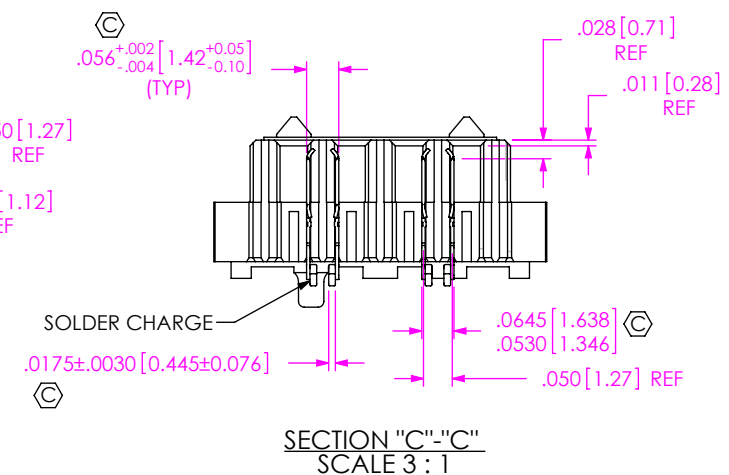
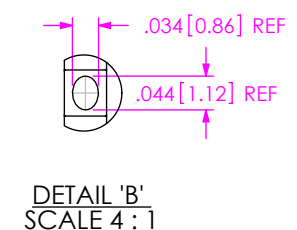
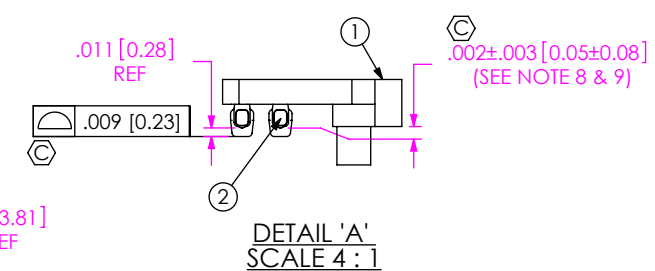
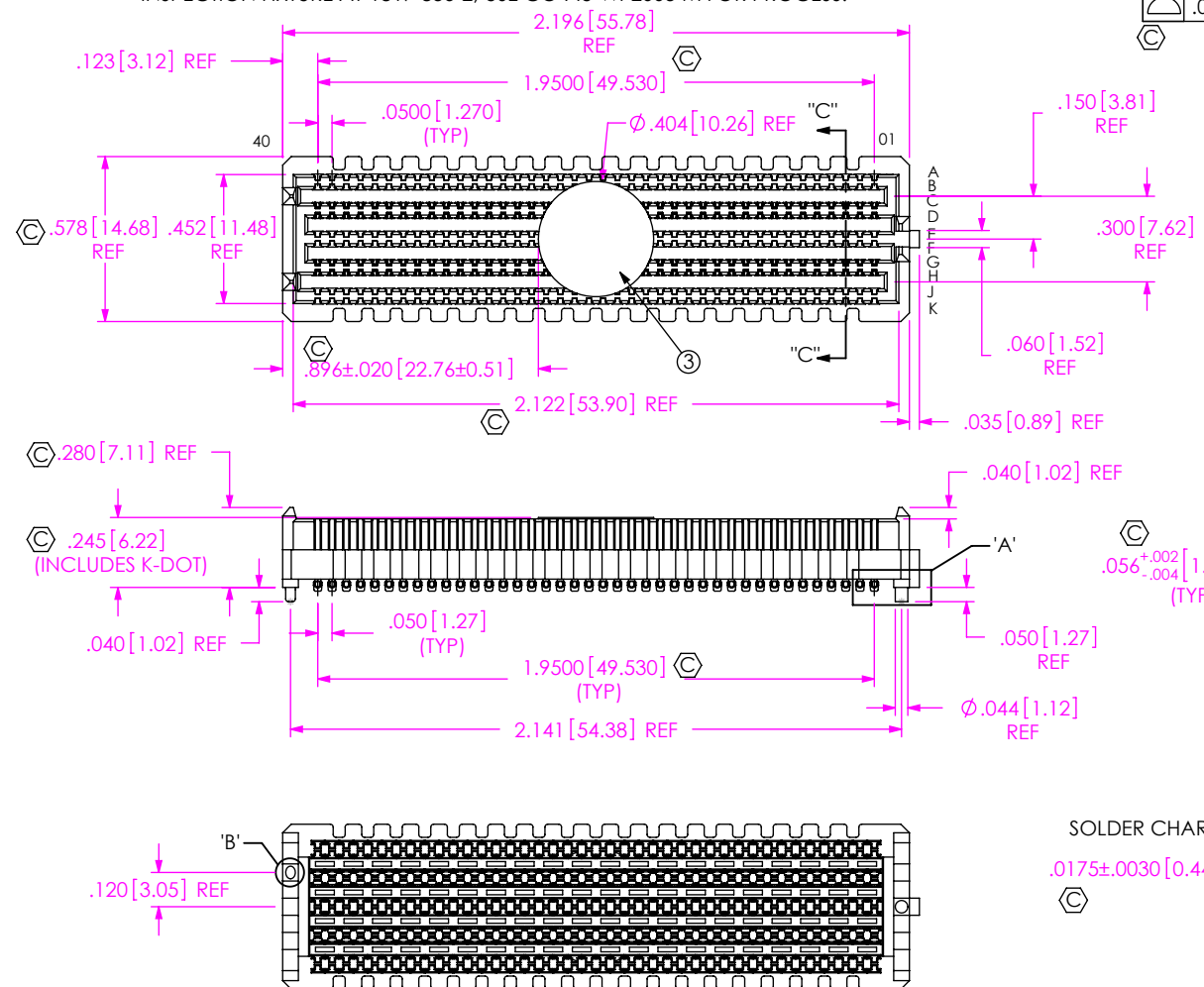


ANY REV MADE TO THIS PRINT MUST HAVE AN UPDATED MKT PRINT

- NOTES:
1. FILL ROWS 03, 04, 07 & -08 ONLY NOT AVAILABLE AS STANDARD. VITA 57 CONNECTOR.
 2. NOTE DELETED.
 3.  REPRESENTS A CRITICAL DIMENSION.
 4. MINIMUM PUSHOUT FORCE: 0.50 LBS.
 5. PARTS TO BE PACKAGED IN TAPE & REEL.
 6. NOTE DELETED.
 7. ATTACH LABEL "SEAX-0001" TO EACH TAPE & REEL PACKAGE.
 8. MEASURE FIRST & LAST POSITIONS ONLY, ALL ROWS.
 9. DIMENSION C8 MUST BE MEASURED IN THE FOUR OUTSIDE CORNERS USING INSPECTION FIXTURE AT-1817-836-2, USE CO-AU-WI-2003-M FOR PROCESS.

DO NOT
SCALE FROM
THIS PRINT



UNLESS OTHERWISE SPECIFIED,
DIMENSIONS ARE IN INCHES.

TOLERANCES ARE:

DECIMALS	ANGLES
.XX: $\pm .01 [0.3]$	2°
.XXX: $\pm .005 [0.13]$	
.XXXX: $\pm .0020 [0.051]$	

PROPRIETARY NOTE

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520 PARK EAST BLVD, NEW ALBANY, IN 47150
PHONE: 812-944-6733 FAX: 812-948-5047
e-Mail: info@SAMTEC.com code 55322

DO NOT SCALE DRAWING SHEET SCALE: 3:2

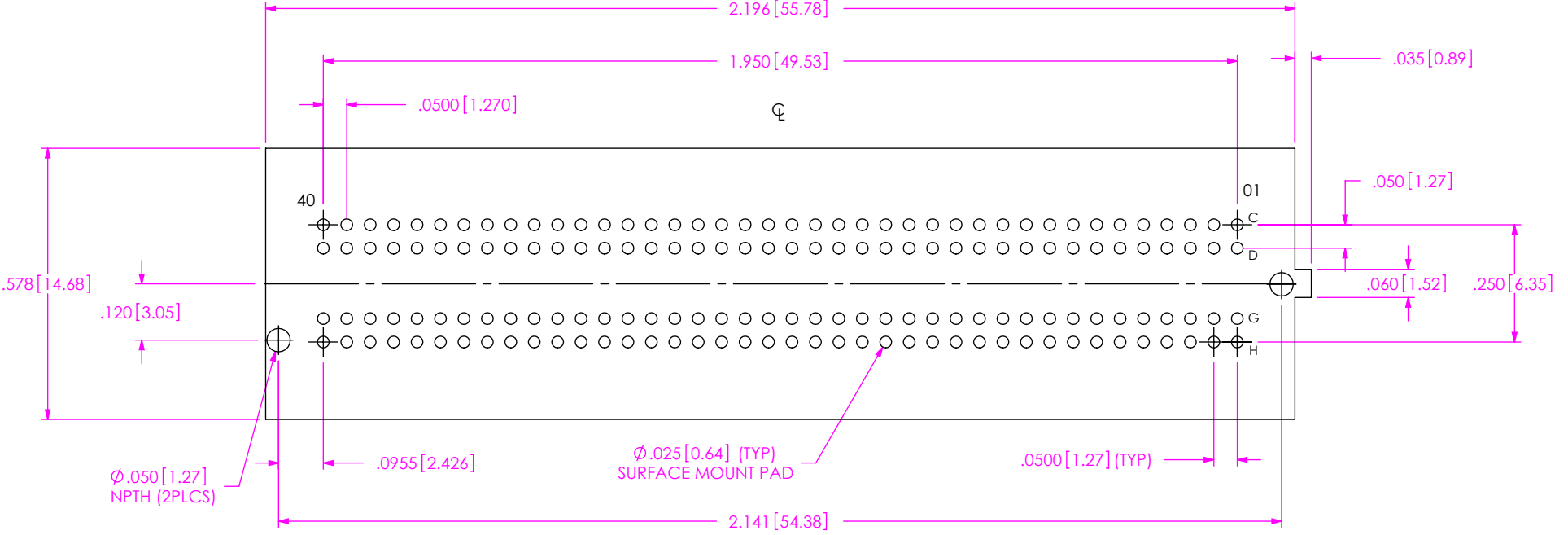
PLATING:
CONTACT AREA: .000030 GOLD OVER .000050 NICKEL
REMAINDER: .000200 REF TIN OVER .000050 NICKEL
SOLDER: 95.5% TIN/3.8% SILVER/.7% COPPER CHARGE TAIL

DESCRIPTION:
.050 PITCH TERMINAL ARRAY ASSEMBLY

DWG. NO.
ASP-134604-01

BY: G. PURVIS 11/07/2007 SHEET 1 OF 4

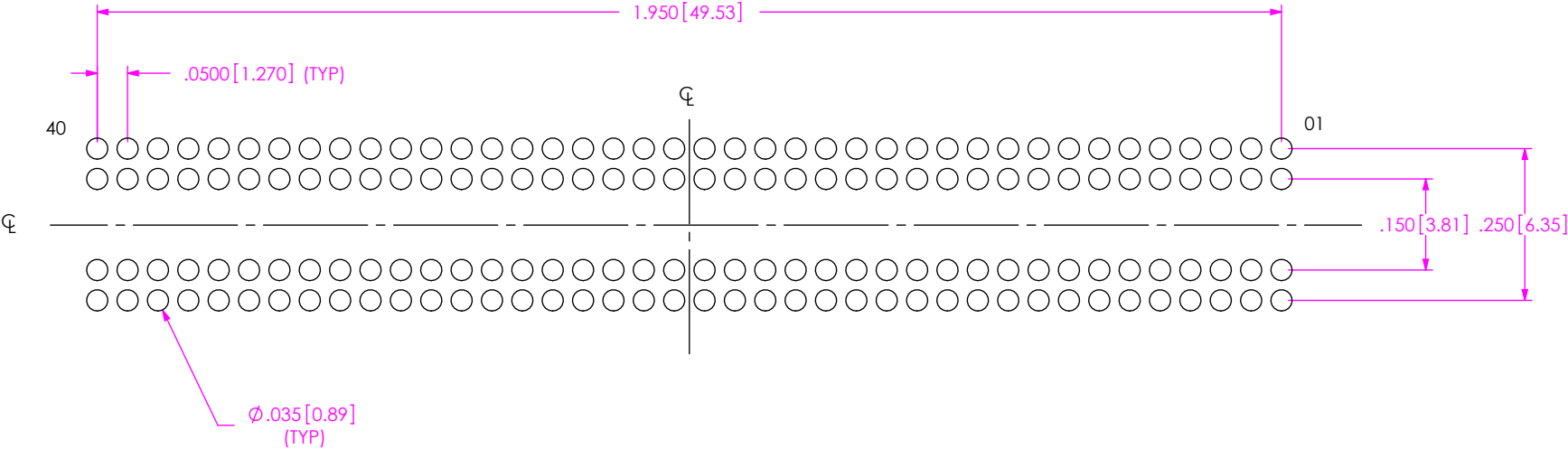
ITEM NO.	PART NUMBER	QUANTITY	MATERIAL
1	SEAM-40-03.5-10-A	1.0000	LCP, UL 94 V0, COLOR: BLACK
2	NEW-SUB-T-1M36-03.5-S-2	160.00	COPPER ALLOY / LEAD FREE SOLDER
3	K-DOT-.404-.500-.005	1.0000	POLYIMIDE FILM
4	CT-SEAM033MS	1.0000	CONDUCTIVE POLYMER



RECOMMENDED PCB LAYOUT FOR ASP-134604-01
ALL DIMENSIONS ARE SYMMETRIC ABOUT THE CENTERLINE.

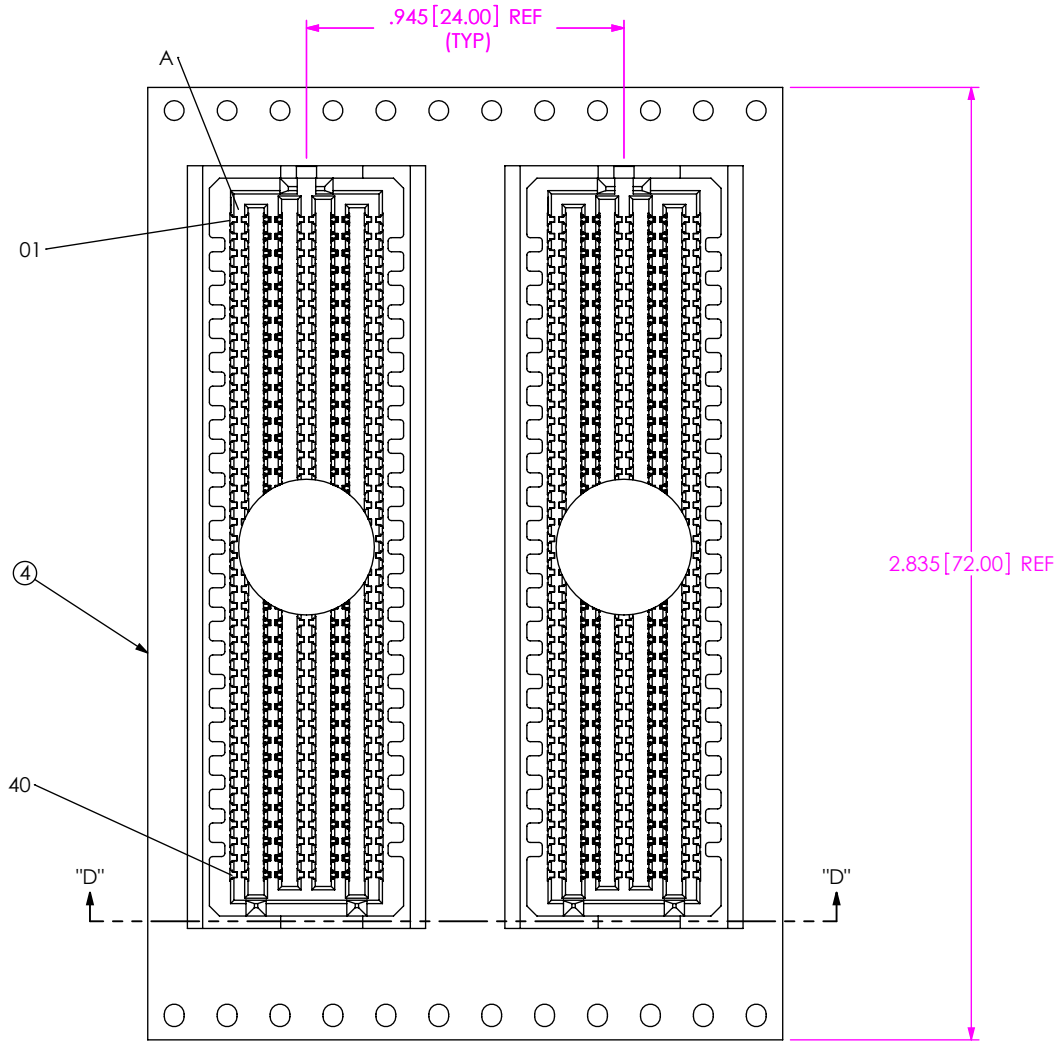
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SHEET SCALE: 3:1	 520 PARK EAST BLVD, NEW ALBANY, IN 47150 PHONE: 812-944-6733 FAX: 812-948-5047 e-Mail info@SAMTEC.com code 55322
	DESCRIPTION: .050 PITCH TERMINAL ARRAY ASSEMBLY DWG. NO. ASP-134604-01
F:\DWG\MISC\MKTG\ASP-134604-01-MKT.SLDDRW	BY: G. PURVIS 11/07/2007 SHEET 2 OF 4

NOTES:
STENCIL TO BE .0060 [0.152] THICK.

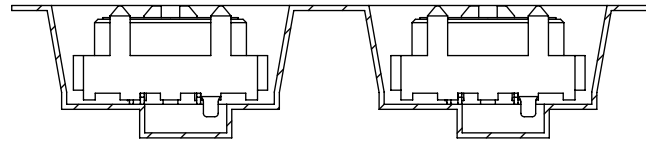


RECOMMENDED STENCIL LAYOUT FOR ASP-134604-01
ALL DIMENSIONS ARE SYMMETRIC ABOUT THE CENTERLINE.

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SHEET SCALE: 3.5:1		DESCRIPTION: .050 PITCH TERMINAL ARRAY ASSEMBLY	
		DWG. NO. ASP-134604-01	
F:\DWG\MISC\MKTG\ASP-134604-01-MKT.SLDDRW		BY: G. PURVIS 11/07/2007	SHEET 3 OF 4



USER DIRECTION OF UN-REELING —>
POCKET NOT DETAILED



SECTION "D"-"D"
PACKAGING VIEW

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SHEET SCALE: 1.75:1	samtec 520 PARK EAST BLVD, NEW ALBANY, IN 47150 PHONE: 812-944-6733 FAX: 812-948-5047 e-Mail info@SAMTEC.com code 55322
	DESCRIPTION: .050 PITCH TERMINAL ARRAY ASSEMBLY
	DWG. NO. ASP-134604-01
F:\DWG\MISC\MKTG\ASP-134604-01-MKT.SLDDRW	BY: G. PURVIS 11/07/2007 SHEET 4 OF 4