

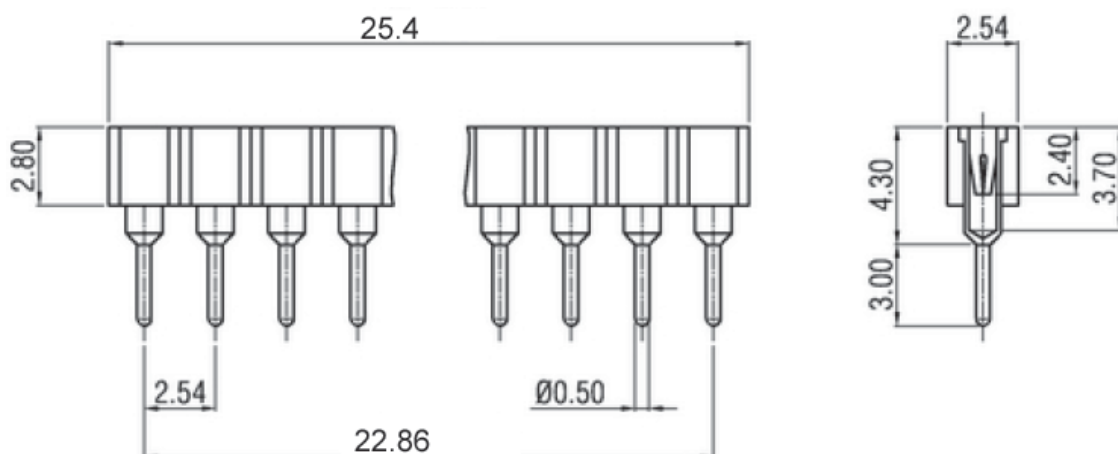
BUCHSENLEISTE

EA FL-20P

Stand 02.2011

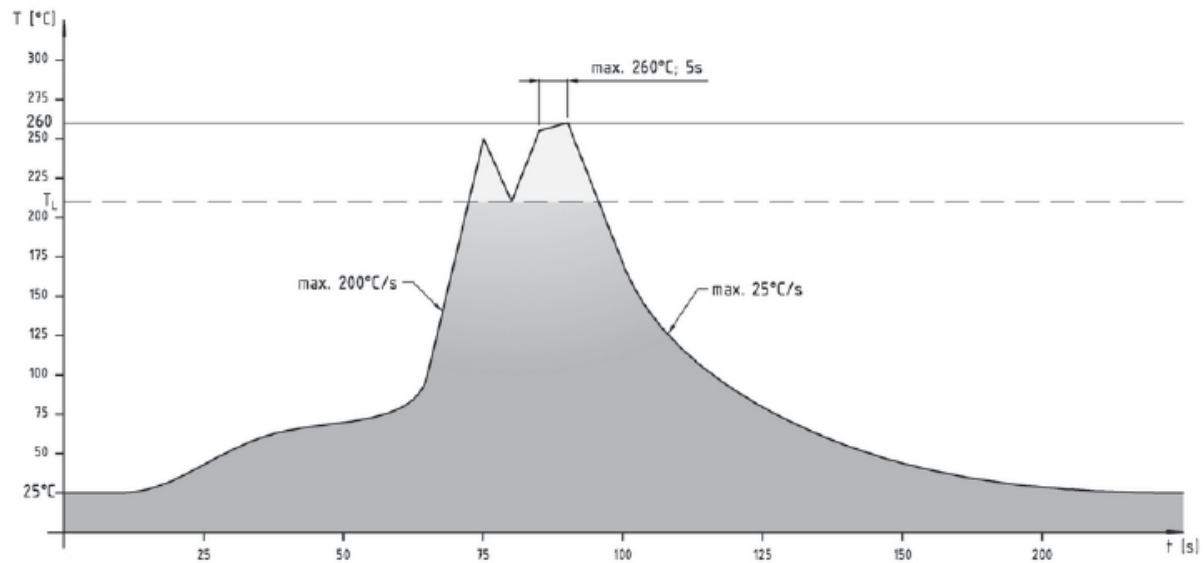
Displays für die Buchsenleiste EA FL-20P
EA DOGL128X-6
EA DOGM128X-6
EA DOGM132X-5
EA DOGM162X-A
EA DOGM081X-A
EA DOGM163X-A

ABMESSUNGEN



**ELECTRONIC
ASSEMBLY**
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TEMPERATURPROFIL FÜR WELLENLÖTVERFAHREN



TEMPERATURPROFI FÜR REFLOWLÖTVERFAHREN

Profile Feature	Key Values
Minimum Temperature T_{Smin}	150°C
Maximum Temperatur T_{Smax}	200°C
Duration $T_{Smin} - T_{Smax}$	60-180s
Soldering Range Temperature T_L	217°C
Duration above T_L	60-180s
Ramp-Up Rate $T_{Smax} - T_P$	max. 3°C / s
Peak Temperature T_P	260°C ± 5
Duration Peak Temperature	20-40s
Ramp-Down Rate $T_{Pmax} - T_{Smin}$	6°C / s
Duration 25°C - Peak Temp. T_P	Max. 8min

