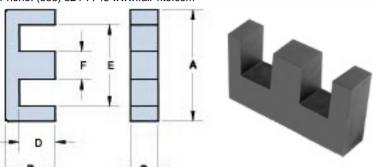
## Fair-Rite Products Corp. Your Signal Solution®

Ferrite Components for the Electronics Industry

Fair-Rite Products Corp. PO Box J,One Commercial Row, Wallkill, NY 12589-0288 Phone: (888) 324-7748 www.fair-rite.com



Fair-Rite Product's Catalog Part Data Sheet, 9478111002 Printed: 2013-07-03







Part Number: 9478111002

Frequency Range: Dimensions

78 E CORE Description:

**Inductive Components** Application:

Where Used: Closed Magnetic Circuit

Part Type: E Cores Generic Name: E33/13

## **Mechanical Specifications**

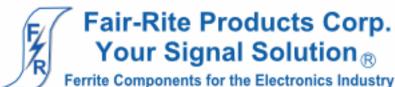
Weight: 40.200 (g) per Set

## Part Type Information

EF12.6, EF16, E 187, EF20, EF25, EF32, E33/13, E 375, E42/15, E42/20, E55/21, E65/27

The E core geometry offers an economical design approach for inductive applications in a variety of power designs.

- -E cores can be supplied with the center post gapped to a mechanical dimension or an AL value.
- -AL value is measured at 1 kHz, B < 10 gauss.
- -Weight indicated is per pair or set.



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## **Mechanical Specifications**

| Dim | mm    | mm   | nominal | inch  |
|-----|-------|------|---------|-------|
|     |       | tol  | inch    | misc. |
| Α   | 33.00 | ±0.6 | 1.299   | -     |
| В   | 14.00 | ±0.3 | 0.551   | -     |
| С   | 12.70 | ±0.3 | 0.500   | -     |
| D   | 9.60  | ±0.3 | 0.378   | -     |
| Е   | 22.80 | min  | 0.898   | min   |
| F   | 9.70  | ±0.3 | 0.382   | -     |
| G   | 1     | ı    | -       | -     |
| Н   | 1     | ı    | -       | -     |
| J   | -     |      | -       | -     |
| K   | -     | -    | -       | -     |

## **Electrical Specifications**

| Typical Impedance ( $\Omega$ )      |           |  |  |  |
|-------------------------------------|-----------|--|--|--|
|                                     |           |  |  |  |
| Electrical Properties               |           |  |  |  |
| A <sub>L</sub> (nH)                 | 4000 ±25% |  |  |  |
| Ae(cm <sup>2</sup> )                | 1.19000   |  |  |  |
| $\Sigma$ I/A(cm <sup>-1</sup> )     | 5.60      |  |  |  |
| I <sub>e</sub> (cm)                 | 6.65      |  |  |  |
| V <sub>e</sub> (cm <sup>3</sup> )   | 7.90000   |  |  |  |
| A <sub>min</sub> (cm <sup>2</sup> ) | 1.120     |  |  |  |

## Land Patterns

| V | W | Х | Υ | Z |
|---|---|---|---|---|
| - | - | - | - | - |
| - | - | - | - | - |

## Winding Information

| Turns  | Wire | 1st Wire | 2nd Wire |
|--------|------|----------|----------|
| Tested | Size | Length   | Length   |
| -      | -    | -        | -        |

## **Reel Information**

| Tape Width | Pitch   |        |        |           |
|------------|---------|--------|--------|-----------|
| mm<br>-    | mm<br>- | Reel - | Reel - | Reel<br>- |

## Package Size

| Pkg Size |
|----------|
| -        |
| (-)      |

## Connector Plate

| # Holes | # Rows |
|---------|--------|
| -       | -      |

#### Legend

+ Test frequency

Preferred parts, the suggested choice for new designs, have shorter lead times and are more readily available.

The column H(Oe) gives for each bead the calculated dc bias field in oersted for 1 turn and 1 ampere direct current. The actual dc H field in the application is this value of H times the actual NI (ampere-turn) product. For the effect of the dc bias on the impedance of the bead material, see figures 18-23 in the application note How to choose Ferrite Components for EMI Suppression.

A ½ turn is defined as a single pass through a hole.

∠I/A - Core Constant

A<sub>e</sub>: Effective Cross-Sectional Area

 $A_{I}$  - Inductance Factor  $\left(\frac{L}{N^{2}}\right)$ 

I e: Effective Path Length

Ve: Effective Core Volume

NI - Value of dc Ampere-turns

N/AWG - Number of Turns/Wire Size for Test Coil



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## **Ferrite Material Constants**

Specific Heat ...... 0.25 cal/g/°C

Coefficient of Linear Expansion ...... 8 - 10x10<sup>-6</sup>/°C

Tensile Strength ...... 4.9 kgf/mm<sup>2</sup>

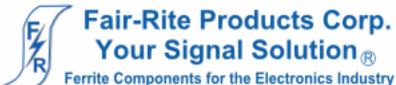
Compressive Strength ...... 42 kgf/mm<sup>2</sup>

Young's Modulus ...... 15x10<sup>3</sup> kgf/mm<sup>2</sup>

Specific Gravity ......  $\approx 4.7 \text{ g/cm}^3$ 

The above quoted properties are typical for Fair-Rite MnZn and NiZn ferrites.

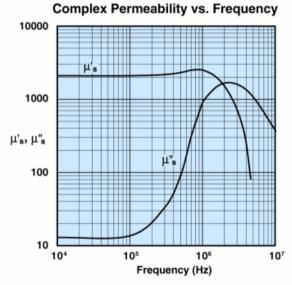
See next page for further material specifications.



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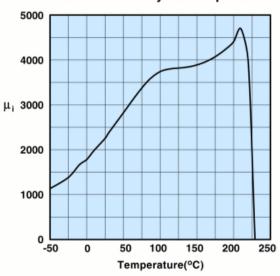
A MnZn ferrite specifically designed for power applications for frequencies up to 200 kHz.

RFID rods, toroids, U cores, and E&I cores are all available in 78 material.



Measured on an 18/10/6mm toroid using the HP 4284A and the HP 4291A.

#### Initial Permeability vs. Temperature



Measured on an 18/10/6mm toroid at 100kHz.

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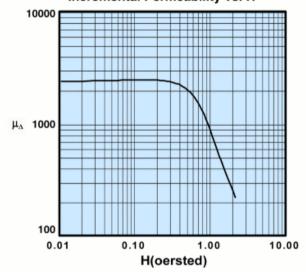




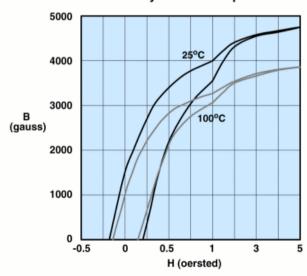
### 78 Material Characteristics:

| Property   | Unit    | Symbol         | Value |
|--|---------|----------------|-------|
| Initial Permeability  © B < 10 gauss                       |         | μ              | 2300  |
| Flux Density   | gauss   | В              | 4800  |
| @ Field Strength   | oersted | н              | 5     |
| Residual Flux Density                                      | gauss   | B,             | 1500  |
| Coercive Force   | oersted | H <sub>c</sub> | 0.20  |
| Loss Factor  | 10-6    | tan δ/μ        | 4.5   |
| @ Frequency  | MHz     |                | 0.1   |
| Temperature Coefficient of Initial Permeability (20 -70°C) | %/°C    |                | 1.0   |
| Curie Temperature  | °C      | T <sub>c</sub> | >200  |
| Resistivity  | Ωcm     | ρ              | 2x10² |

#### Incremental Permeability vs. H



#### **Hysteresis Loop**



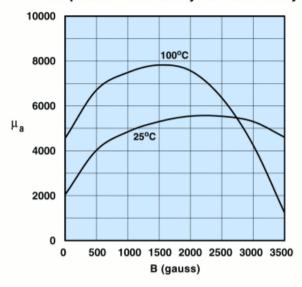
Measured on an 18/10/6mm toroid at 10kHz.

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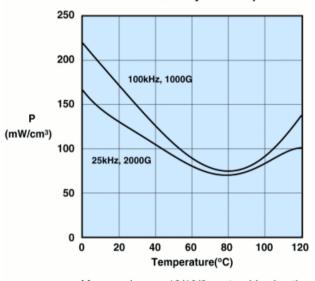
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#### Amplitude Permeability vs. Flux Density



Measured on an 18/10/6mm toroid at 10kHz.

#### Power Loss Density vs. Temperature



Measured on an 18/10/6mm toroid using the Clarke Hess 258 VAW.

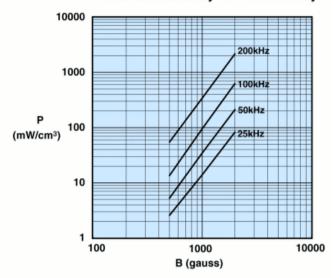
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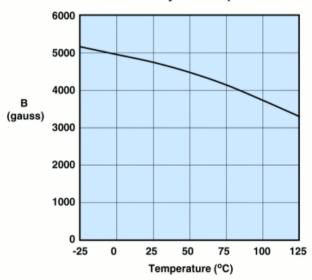


#### Power Loss Density vs. Flux Density



Measured on an 18/10/6mm toroid using the Clarke Hess 258 VAW at 100°C

## Flux Density vs. Temperature



Measured on an 18/10/6 mm toroid at 10kHz and H=5 oersted.