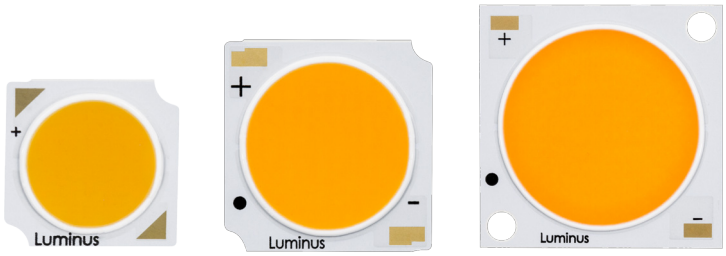
Generation 3

Sensus™ LED Series

Pure White Targeted COB Arrays Below the Black Body Locus (BBBL)



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Features:

- Matching the human perception of "Pure white" light
- Designed to provide the look and feel of ceramic metal halide lights
- Wide product range from 1,000lm to over 10,000lm
- 3000K and 3500K, 80 and 90CRI standard
- Highly saturated color rendering version in 3000K and 3500K
- 3 SDCM color binning accuracy
- Excellent optical emission uniformity and color over angle consistency
- Exceptional long term color stability
- Package thermal conductivity more than the industry average
- Environmentally friendly: RoHS and REACH compliant
- UL Recognized, File # E465703

Applications

- Retail Shop Lighting
- Spotlights/Track Lights
- CMH replacement LED lamps
- Halogen replacement LED lamps
- Hospitality Lighting
- Architectural and Specialty

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Technology Overview

Luminus Chip-on-Board (COB) LED series offers a complete lighting class solution designed for high performance illumination applications. The Sensus LED series has been specially design for retail shop lighting where enhanced red coloring is a preferred lighting standard. The selection covers a wide lumen range from less than 500lm to over 10,000lm, and is focused on the major market color and CRI of 3000K and both 80 and 90 CRI. These breakthroughs allow illumination engineers and designers to develop beautifully lit spaces without sacrificing efficacy, brightness and overall quality.

Reliability

Designed from the ground up, the Luminus COB LED is one of the most reliable light sources in the world today. Having passed a rigorous suite of environmental and mechanical stress tests, including mechanical shock, vibration, temperature cycling and humidity. Only then are the devices qualified for use in a wide range of lighting application including some of the most demanding commercial applications. Delivered with fully qualified LM-80 test data and TM-21 lifetime results that certify lumen maintenance at 35,000 hours or more, Luminus COB LEDs are ready for the toughest challenges.

UL Recognized Compliance

Luminus COB arrays are tested in accordance with ANSI/UL 8750 to ensure safe operation for their intended applications.

REACh & RoHS Compliance

All LED products manufactured by Luminus are REACH and RoHS compliant and free of hazardous materials, including lead and mercury.

Understanding Luminus COB LED Test Specifications

Every Luminus LED is fully tested to ensure it meets the high quality standards customers have come to expect from Luminus' products.

Traceability

Each Luminus COB LED is marked with a 2D bar code that contains a unique serial number. With this serial number, Luminus has the ability to provide customers with actual test data measurements for a specific LED. In addition, the 2D bar code is linked to manufacturing date codes that enables traceability of production processes and materials.

Testing Temperature

Luminus COB products are measured at temperatures typical for the LED operating in the fixture. Each device is tested at 85°C junction temperature eliminating the need to scale data sheet specifications to real world situations.

Chromaticity Bin Range

Chromaticity binning delivers color consistency for every order. Standard products are delivered with a 3-step MacAdam ellipse. This ensures color performance matching in the application. For the most demanding application, Luminus is one of only a few companies that can provide a 2 SDCM. These tightly controlled, small distribution bins provide customers predictable, repeatable colors.

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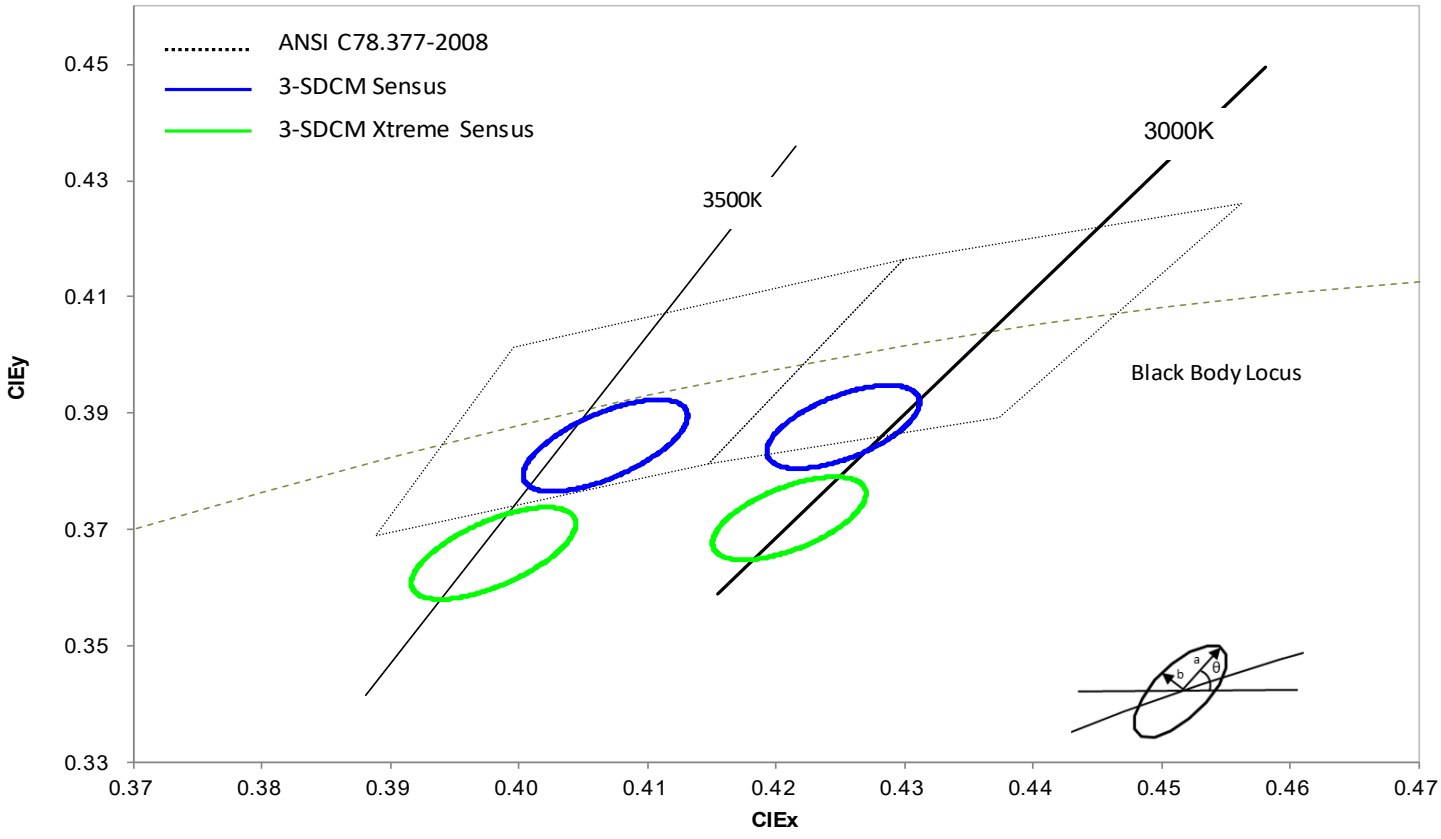
Chromaticity Bin Structure

Chromaticity Bins: 1931 CIE Curve



Sensus™ LED White Chromaticity Bins

The following tables describe the ANSI bin center points, the orientation angle for the MacAdam ellipse (θ °), and the maximum radii for the ellipses. The ANSI Bin is provided for reference.

Description	CCT	Center Point		3-step Bin		
		CIEx	CIEy	θ (°)	a	b
Standard	3000K	0.4252	0.3877	53.6	0.00834	0.00408
Xtreme		0.4210	0.3720	53.2		
Standard	3500K	0.4067	0.3845	54	0.00927	0.00414
Xtreme		0.3980	0.3660	54		

*Note: Luminus maintains a +/- 0.005 tolerance on chromaticity (CIEx and CIEy) measurements.

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Product Ordering and Shipping Part Number Nomenclature

All Sensus LED products are packaged and labeled with part numbers as outlined in the table on page 5. Luminus will include any smaller chromaticity bin that is contained in the larger bin as part of the ordered part. When shipped, each package will contain only a single flux and chromaticity bin. The part number designation is as follows:

CXM — XX — 30 — 80 — 36 — QQPP — FG — W

Product Family	Light Emitting Surface Diameter[1]	Color Temperature[2]	Color Rendering Index (CRI)[3]	Voltage (typical)	Package Configurator	Flux Bin	Chromaticity Bin
CIM/ CLM/ CXM: Chip on Board	XX: LES Diameter (mm) Approximate	CCT	XX	Volts Also 54V in some cases	AA32 (Basic package)	Lumens	See page 3 for bins

Note 1 : XX nomenclature corresponds to the following:
9 = 9.6 mm
11 = 11.6 mm
14 = 14.3 mm
18 = 17.5 mm
22 = 22 mm
27 = 26.5mm

Note 2: CT Nomenclature corresponds to the following
30 is 3000K
35 is 3500K

Note 3: XX Color Rendering nomenclature corresponds to the following
80 = 80 CRI
90 = 90 CRI

Note 4: AA32 is the Standard Sensus and a standard substrate size
AA34 is the Xtreme Sensus and a standard substrate size
AC32 and XD22 is the Standard Sensus and alternative substrate size
AC34 is the Xtreme Sensus and an alternative substrate size

Color Temperature, CRI and R9 Values

Color Temperatures	XX Value	CRI	R9
3000K, 3500K	80	>80	>0
	90	>90	>50

Note: Luminus part numbers may be accompanied by prefixes or suffixes. The most common is the "Rev01" suffix indicating a part is fully released and carries a full warranty. These additional characters may appear on shipping labels, packing slips and invoices. In all cases the basic part number described above will always be included.

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Sensus™ LED Series Part Numbers

The following tables describe products with typical flux and minimum flux measured at typical currents and specified at 85°C. The values at 25°C are calculated and shown for reference only. All product is measured and specified at 85°C junction temperature.

Output Flux (lm)			LES Diamenter (mm)	Typ. Current (mA)	Ordering Part Number
Typ. (85°C)	Min. (85°C)	Typ. (calculated) (25°C)			3 SDCM
665	620	715	6.3	150	CXM-6-30-80-36-AA32-F4-3
560	525	605			CXM-6-30-90-36-AA32-F4-3
685	635	735			CXM-6-35-80-36-AA32-F4-3
570	530	615			CXM-6-35-90-36-AA32-F4-3
665	620	715			CXM-6-30-80-36-AC32-F4-3
560	525	605			CXM-6-30-90-36-AC32-F4-3
685	635	735			CXM-6-35-80-36-AC32-F4-3
570	530	615			CXM-6-35-90-36-AC32-F4-3
665	620	715	6.3	300	CXM-6-30-80-18-AA32-F4-3
560	525	605			CXM-6-30-90-18-AA32-F4-3
685	635	735			CXM-6-35-80-18-AA32-F4-3
570	530	615			CXM-6-35-90-18-AA32-F4-3
860	800	925	9.6	180	CIM-9-30-80-36-AC32-F4-3
720	670	780			CIM-9-30-90-36-AC32-F4-3
885	820	955			CIM-9-35-80-36-AC32-F4-3
735	685	795			CIM-9-35-90-36-AC32-F4-3
1,155	1,075	1,245	9.6	240	CLM-9-30-80-36-AA32-F4-3
970	905	1,050			CLM-9-30-90-36-AA32-F4-3
1,190	1,105	1,285			CLM-9-35-80-36-AA32-F4-3
990	920	1,070			CLM-9-35-90-36-AA32-F4-3
1,155	1,075	1,245			CLM-9-30-80-36-AC32-F4-3
970	905	1,050			CLM-9-30-90-36-AC32-F4-3
1,190	1,105	1,285			CLM-9-35-80-36-AC32-F4-3
990	920	1,070			CLM-9-35-90-36-AC32-F4-3

*Note: Luminus maintains a +/- 6% tolerance on flux measurements.
Luminus maintains a +/- 2% tolerance on CRI measurements.

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Sensus™ LED Series Part Numbers

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Output Flux (lm)			LES Diamenter (mm)	Typ. Current (mA)	Ordering Part Number
Typ. (85°C)	Min. (85°C)	Typ. (calculated) (25°C)			3 SDCM
1,690	1,570	1,860	9.6	360	CXM-9-30-80-36-AC32-F4-3
1,425	1,325	1,565			CXM-9-30-90-36-AC32-F4-3
1,745	1,620	1,915			CXM-9-35-80-36-AC32-F4-3
1,450	1,350	1,595			CXM-9-35-90-36-AC32-F4-3
1,605	1,490	1,735	9.6	360	CHM-9-30-80-36-XD22-F4-3
1,350	1,255	1,455			CHM-9-30-90-36-XD22-F4-3
1,655	1,540	1,780			CHM-9-35-80-36-XD22-F4-3
1,380	1,285	1,485			CHM-9-35-90-36-XD22-F4-3
2,165	1,990	2,315	11.6	450	CXM-11-30-80-36-AA32-F4-3
1,820	1,675	1,950			CXM-11-30-90-36-AA32-F4-3
2,230	2,050	2,385			CXM-11-35-80-36-AA32-F4-3
1,860	1,710	1,985			CXM-11-35-90-36-AA32-F4-3
2,165	1,990	2,315			CXM-11-30-80-36-AC32-F4-3
1,820	1,675	1,950			CXM-11-30-90-36-AC32-F4-3
2,230	2,050	2,385			CXM-11-35-80-36-AC32-F4-3
1,860	1,710	1,985			CXM-11-35-90-36-AC32-F4-3
2,215	2,055	2,390	14.3	450	CIM-14-30-80-36-AC32-F4-3
1,860	1,735	2,010			CIM-14-30-90-36-AC32-F4-3
2,280	2,125	2,460			CIM-14-35-80-36-AC32-F4-3
1,900	1,765	2,050			CIM-14-35-90-36-AC32-F4-3
2,415	2,235	2,590	14.3	500	CLM-14-30-80-36-AA32-F4-3
2,030	1,875	2,180			CLM-14-30-90-36-AA32-F4-3
2,480	2,300	2,670			CLM-14-35-80-36-AA32-F4-3
2,065	1,915	2,225			CLM-14-35-90-36-AA32-F4-3
2,415	2,235	2,590			CLM-14-30-80-36-AC32-F4-3
2,030	1,875	2,180			CLM-14-30-90-36-AC32-F4-3
2,480	2,300	2,670			CLM-14-35-80-36-AC32-F4-3
2,065	1,915	2,225			CLM-14-35-90-36-AC32-F4-3

*Note: Luminus maintains a +/- 6% tolerance on flux measurements.
Luminus maintains a +/- 2% tolerance on CRI measurements.

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Sensus™ LED Series Part Numbers

The following tables describe products with typical flux and minimum flux measured at typical currents and specified at 85ºC. The values at 25ºC are calculated and shown for reference only. All product is measured and specified at 85ºC junction temperature.

Output Flux (lm)			LES Diamenter (mm)	Typ. Current (mA)	Ordering Part Number
Typ. (85ºC)	Min. (85ºC)	Typ. (calculated) (25ºC)			3 SDCM
3,420	3,120	3,620	14.3	720	CXM-14-30-80-36-AA32-F4-3
2,880	2,620	3,050			CXM-14-30-90-36-AA32-F4-3
3,525	3,210	3,730			CXM-14-35-80-36-AA32-F4-3
2,935	2,675	3,105			CXM-14-35-90-36-AA32-F4-3
3,420	3,120	3,620			CXM-14-30-80-36-AC32-F4-3
2,880	2,620	3,050			CXM-14-30-90-36-AC32-F4-3
3,525	3,210	3,730			CXM-14-35-80-36-AC32-F4-3
2,935	2,675	3,105			CXM-14-35-90-36-AC32-F4-3
4,375	4,070	4,725	17.5	900	CXM-18-30-80-36-AA32-F4-3
3,680	3,420	3,975			CXM-18-30-90-36-AA32-F4-3
4,505	4,190	4,865			CXM-18-35-80-36-AA32-F4-3
3,750	3,490	4,055			CXM-18-35-90-36-AA32-F4-3
5465	5085	5895	22	1,100	CLM-22-30-80-36-AC32-F4-3
4595	4275	4955			CLM-22-30-90-36-AC32-F4-3
5625	5230	6065			CLM-22-35-80-36-AC32-F4-3
4690	4360	5060			CLM-22-35-90-36-AC32-F4-3
7,870	7,320	8,505	22	1,100	CXM-22-30-80-54-AC32-F4-3
6,620	6,155	7,150			CXM-22-30-90-54-AC32-F4-3
8,105	7,540	8,755			CXM-22-35-80-54-AC32-F4-3
6,750	6,280	7,290			CXM-22-35-90-54-AC32-F4-3
11,780	10,955	12,720	26.5	1,600	CXM-27-30-80-54-AB32-F4-3
9,910	9,215	10,700			CXM-27-30-90-54-AB32-F4-3
12,130	11,280	13,100			CXM-27-35-80-54-AB32-F4-3
10,110	9,400	10,915			CXM-27-35-90-54-AB32-F4-3

*Note: Luminus maintains a +/- 6% tolerance on flux measurements.

Luminus maintains a +/- 2% tolerance on CRI measurements.

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Xtreme Sensus™ LED Series Part Numbers

The following tables describe products with typical flux and minimum flux measured at typical currents and specified at 85ºC. The values at 25ºC are calculated and shown for reference only. All product is measured and specified at 85ºC junction temperature.

Output Flux (lm)			LES Diamenter (mm)	Typ. Current (mA)	Ordering Part Number
Typ. (85ºC)	Min. (85ºC)	Typ. (calculated) (25ºC)			3 SDCM
620	580	670	9.6	180	CIM-9-30-90-36-AC34-F4-3
635	590	685			CIM-9-35-90-36-AC34-F4-3
1,235	1,150	1,240	9.6	360	CXM-9-30-90-36-AC34-F4-3
1,260	1,170	1,260			CXM-9-35-90-36-AC34-F4-3
1,580	1,470	1,585	11.6	450	CXM-11-30-90-36-AC34-F4-3
1,615	1,500	1,620			CXM-11-35-90-36-AC34-F4-3
1,580	1,470	1,585			CXM-11-30-90-36-AA34-F4-3
1,615	1,500	1,620			CXM-11-35-90-36-AA34-F4-3
1,605	1,495	1,735	14.3	450	CIM-14-30-90-36-AC34-F4-3
1,640	1,520	1,765			CIM-14-35-90-36-AC34-F4-3
1,640	1,520	1,765	14.3	500	CLM-14-30-90-36-AC34-F4-3
1,670	1,555	1,800			CLM-14-35-90-36-AC34-F4-3
1,640	1,520	1,765			CLM-14-30-90-36-AA34-F4-3
1,670	1,555	1,800			CLM-14-35-90-36-AA34-F4-3
2,520	2,345	2,530	14.3	720	CXM-14-30-90-36-AC34-F4-3
2,570	2,390	2,580			CXM-14-35-90-36-AC34-F4-3
2,520	2,345	2,530			CXM-14-30-90-36-AA34-F4-3
2,570	2,390	2,580			CXM-14-35-90-36-AA34-F4-3
3,575	3,325	3,590	17.5	900	CXM-18-30-90-36-AA34-F4-3
3,645	3,390	3,660			CXM-18-35-90-36-AA34-F4-3
3,750	3,490	3,765	22	1100	CLM-22-30-90-36-AC34-F4-3
3,830	3,565	3,845			CLM-22-35-90-36-AC34-F4-3

*Note: Luminus maintains a +/- 6% tolerance on flux measurements.

Luminus maintains a +/- 2% tolerance on CRI measurements.

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CXM-6 Operating Characteristics[1]

Optical and Electrical Characteristics

Parameter	Symbol	Minimum	Typical	Maximum	Unit
Forward Current (36V)[2]	I_f		150	325	mA
Forward Current (18V)[2]	I_f		300	650	mA
Forward Voltage (36V)[3]	V_f	31	34.6	37	V
Forward Voltage(18V)[3]	V_f	15.5	17.3	18.5	V
Power			5.2	11.8	W
Operating Case Temperature[4]	T_c			105	ºC
Light Emitting Surface Diameter	LES		6.3		mm
Thermal Resistance (junction-to-case)	Θ_{jc}		0.96		ºC/W
Junction Temperature	T_j			140	ºC
Viewing Angle			120		Degree

CIM-9 Operating Characteristics[1]

Optical Characteristics

Parameter	Symbol	Minimum	Typical	Maximum	Unit
Forward Current[2]	I_f		180	360	mA
Forward Voltage[3]	V_f	31.8	33.8	35.8	V
Power			6.1	13.2	W
Operating Case Temperature[4]	T_c			105	ºC
Light Emitting Surface Diameter	LES		9.6		mm
Thermal Resistance (junction-to-case)	Θ_{jc}		0.9		ºC/W
Junction Temperature	T_j			140	ºC
Viewing Angle			120		Degree

CLM-9 Operating Characteristics[1]

Optical and Electrical Characteristics

Parameter	Symbol	Minimum	Typical	Maximum	Unit
Forward Current[2]	I_f		240	540	mA
Forward Voltage[3]	V_f	31	33.8	37	V
Power			8.2	20	W
Operating Case Temperature[4]	T_c			105	ºC
Light Emitting Surface Diameter	LES		9.6		mm
Thermal Resistance (junction-to-case)	Θ_{jc}		0.65		ºC/W
Junction Temperature	T_j			140	ºC
Viewing Angle			120		Degree

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CXM-9 Operating Characteristics[1]

Optical and Electrical Characteristics

Parameter	Symbol	Minimum	Typical	Maximum	Unit
Forward Current[2]	I_f		360	720	mA
Forward Voltage[3]	V_f	31	34	37	V
Power			12.2	27	W
Operating Case Temperature[4]	Tc			100	ºC
Light Emitting Surface Diameter	LES		9.6		mm
Thermal Resisitance (junction-to-case)	Θjc		0.5		ºC/W
Junction Temperature	Tj			140	ºC
Viewing Angle			120		Degree

CHM-9 Operating Characteristics[1]

Optical and Electrical Characteristics

Parameter	Symbol	Minimum	Typical	Maximum	Unit
Forward Current[2]	I_f		360	960	mA
Forward Voltage[3]	V_f	31	34	37	V
Power			12.2	37.4	W
Operating Case Temperature[4]	Tc			105	ºC
Light Emitting Surface Diameter	LES		9.6		mm
Thermal Resisitance (junction-to-case)	Θjc		0.5		ºC/W
Junction Temperature	Tj			140	ºC
Viewing Angle			120		Degree

CXM-11 Operating Characteristics[1]

Optical and Electrical Characteristics

Parameter	Symbol	Minimum	Typical	Maximum	Unit
Forward Current[2]	I_f		450	1,080	mA
Forward Voltage[3]	V_f	31	33.8	37	V
Power			15.2	40.5	W
Operating Case Temperature[4]	Tc			105	ºC
Light Emitting Surface Diameter	LES		11.6		mm
Thermal Resisitance (junction-to-case)	Θjc		0.35		ºC/W
Junction Temperature	Tj			140	ºC
Viewing Angle			120		Degree

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CIM-14 Operating Characteristics[1]

Optical and Electrical Characteristics

Parameter	Symbol	Minimum	Typical	Maximum	Unit
Forward Current[2]	I_f		450	1,080	mA
Forward Voltage[3]	V_f	31	34	37	V
Power			15	40	W
Operating Case Temperature[4]	Tc			105	ºC
Light Emitting Surface Diameter	LES		14.3		mm
Thermal Resisitance (junction-to-case)	Θjc		0.32		ºC/W
Junction Temperature	Tj			140	ºC
Viewing Angle			120		Degree

CLM-14 Operating Characteristics[1]

Optical and Electrical Characteristics

Parameter	Symbol	Minimum	Typical	Maximum	Unit
Forward Current[2]	I_f		500	1,260	mA
Forward Voltage[3]	V_f	31	33.8	37	V
Power			17	47	W
Operating Case Temperature[4]	Tc			105	ºC
Light Emitting Surface Diameter	LES		14.3		mm
Thermal Resisitance (junction-to-case)	Θjc		0.31		ºC/W
Junction Temperature	Tj			140	ºC
Viewing Angle			120		Degree

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CXM-14 Operating Characteristics[1]

Optical and Electrical Characteristics

Parameter	Symbol	Minimum	Typical	Maximum	Unit
Forward Current[2]	I_f		720	1,440	mA
Forward Voltage[3]	V_f	31	34	37	V
Power			24.5	54	W
Operating Case Temperature[4]	Tc			105	ºC
Light Emitting Surface Diameter	LES		14.3		mm
Thermal Resisitance (junction-to-case)	Θjc		0.27		ºC/W
Junction Temperature	Tj			140	ºC
Viewing Angle			120		Degree

CXM-18 Operating Characteristics[1]

Optical and Electrical Characteristics

Parameter	Symbol	Minimum	Typical	Maximum	Unit
Forward Current[2]	I_f		900	1,800	mA
Forward Voltage[3]	V_f	31	34	37	V
Power			30.6	64	W
Operating Case Temperature[4]	Tc			105	ºC
Light Emitting Surface Diameter	LES		17.5		mm
Thermal Resisitance (junction-to-case)	Θjc		0.21		ºC/W
Junction Temperature	Tj			140	ºC
Viewing Angle			120		Degree

CLM-22 Operating Characteristics[1]

Optical and Electrical Characteristics

Parameter	Symbol	Minimum	Typical	Maximum	Unit
Forward Current[2]	I_f		1,100	2,200	mA
Forward Voltage[3]	V_f	31	33.8	37	V
Power			37.2	82	W
Operating Case Temperature[4]	Tc			105	ºC
Light Emitting Surface Diameter	LES		22		mm
Thermal Resisitance (junction-to-case)	Θjc		0.19		ºC/W
Junction Temperature	Tj			140	ºC
Viewing Angle			120		Degree

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CXM-22 Operating Characteristics[1]

Optical and Electrical Characteristics

Parameter	Symbol	Minimum	Typical	Maximum	Unit
Forward Current[2]	I_f		1,100	2,200	mA
Forward Voltage[3]	V_f	50	51	55	V
Power			56.1	125	W
Operating Case Temperature[4]	Tc			105	ºC
Light Emitting Surface Diameter	LES		22		mm
Thermal Resisitance (junction-to-case)	Θjc		0.17		ºC/W
Junction Temperature	Tj			140	ºC
Viewing Angle			120		Degree

CXM-27 Operating Characteristics[1]

Optical and Electrical Characteristics

Parameter	Symbol	Minimum	Typical	Maximum	Unit
Forward Current[2]	I_f		1,600	3,200	mA
Forward Voltage[3]	V_f	48	51	56	V
Power			82	180	W
Operating Case Temperature[4]	Tc			105	ºC
Light Emitting Surface Diameter	LES		26.5		mm
Thermal Resisitance (junction-to-case)	Θjc		0.15		ºC/W
Junction Temperature	Tj			140	ºC
Viewing Angle			120		Degree

Operating Characteristics Notes

Note 1: Ratings are based on operation at a constant junction temperature Tj = 85ºC.

Note 2: To prevent damage refer to operating conditions and derating curves for appropriate maximum operating conditions

Note 3: Forward voltage is rated at typical forward current. For voltage at different forward currents, refer to the voltage versus current performance graphs.

Note 4: COB LEDs are designed for operation to a minimum of 20% of the typical forward current value. Operation at currents lower than this value will not harm the device but may result in uneven light emission across the LES surface.

Note 5: Luminus may change any specifications without prior notice. Please refer to the company web site for the latest data sheet revision

Note 6: Caution must be taken not to stare at the light emitted from these LEDs. Under special circumstances, the high intensity could damage the eye.

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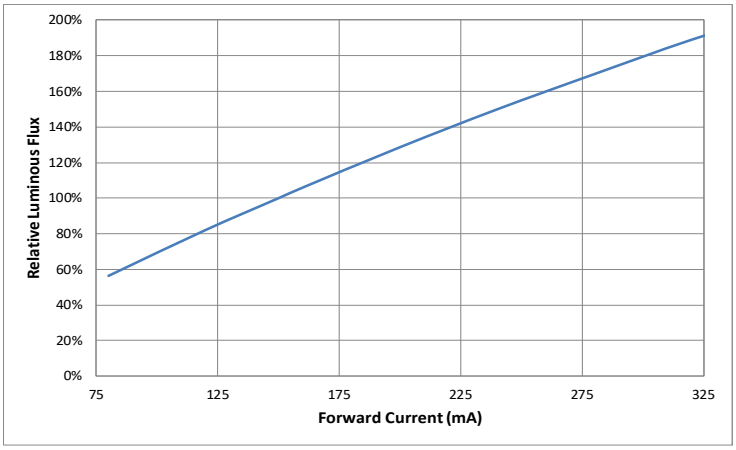
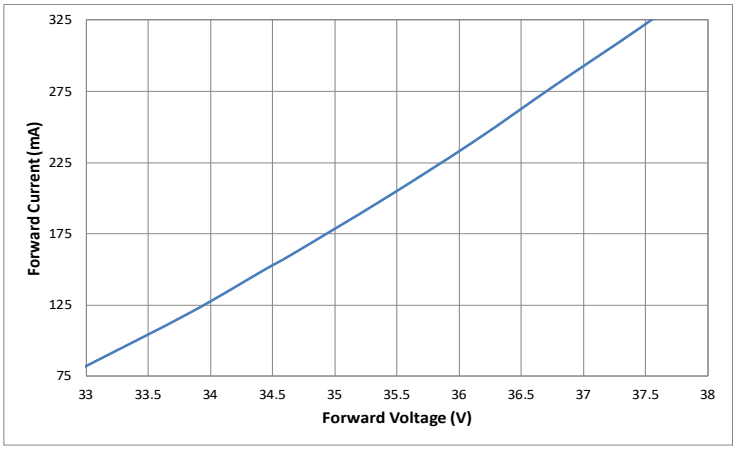
CXM-6, 36V Optical & Electrical Characteristics

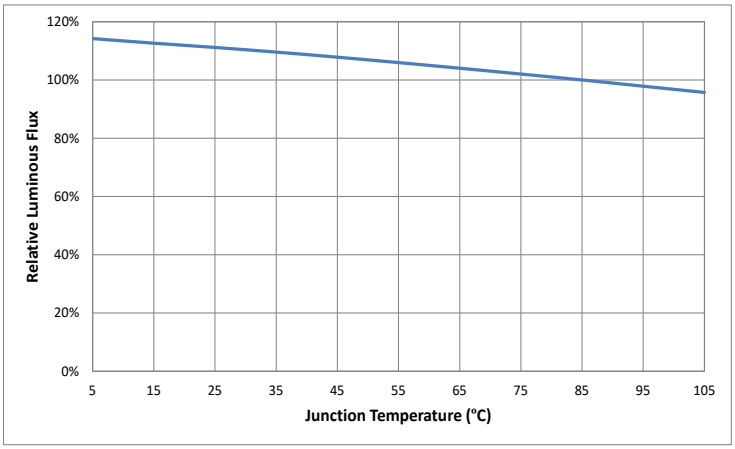
Relative Output Flux vs. Forward Current @ 85°C



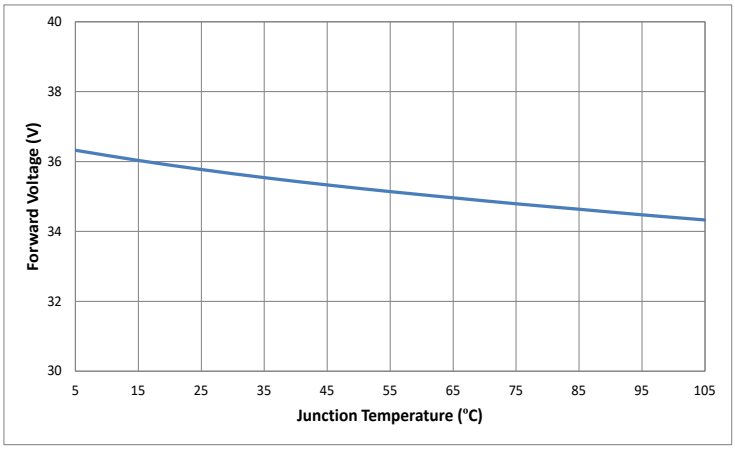
Forward Current vs. Forward Voltage @ 85°C



Relative Output Flux vs. Junction Temperature

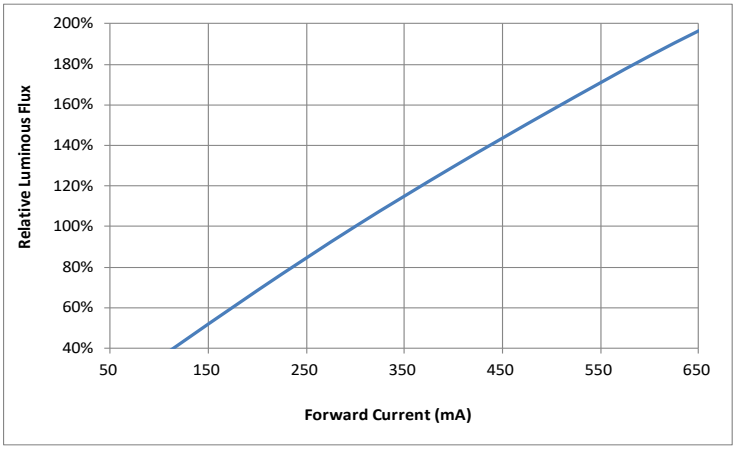


Change in Voltage vs. Junction Temperature

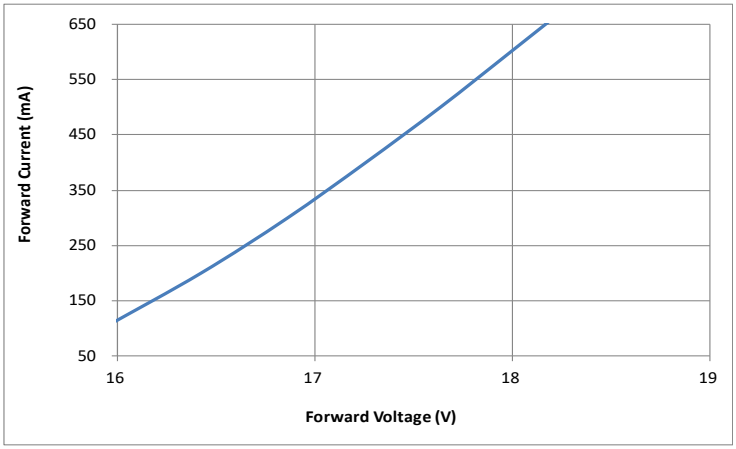


CXM-6, 18V Optical & Electrical Characteristics

Relative Output Flux vs. Forward Current @ 85°C



Forward Current vs. Forward Voltage @ 85°C



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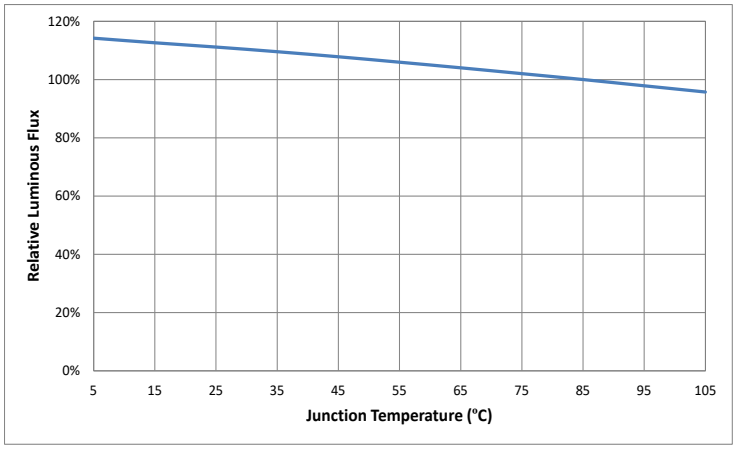
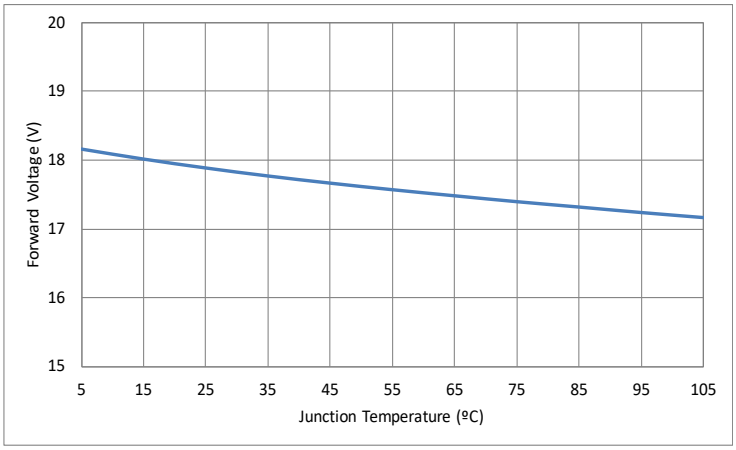
CXM-6, 18V Optical & Electrical Characteristics

Relative Output Flux vs. Junction Temperature

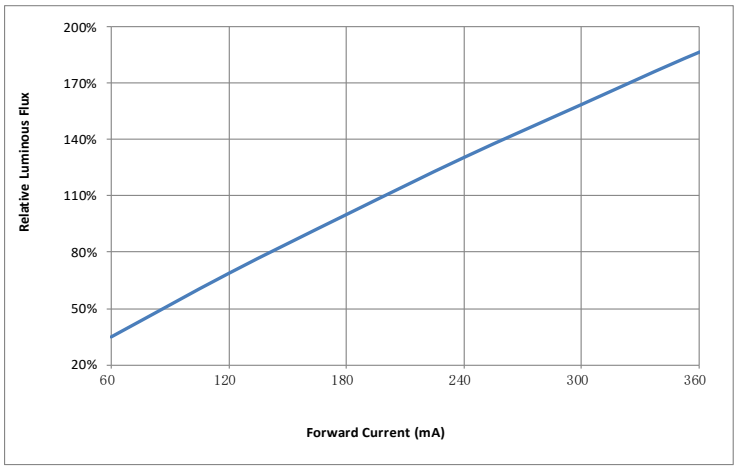


Change in Voltage vs. Junction Temperature

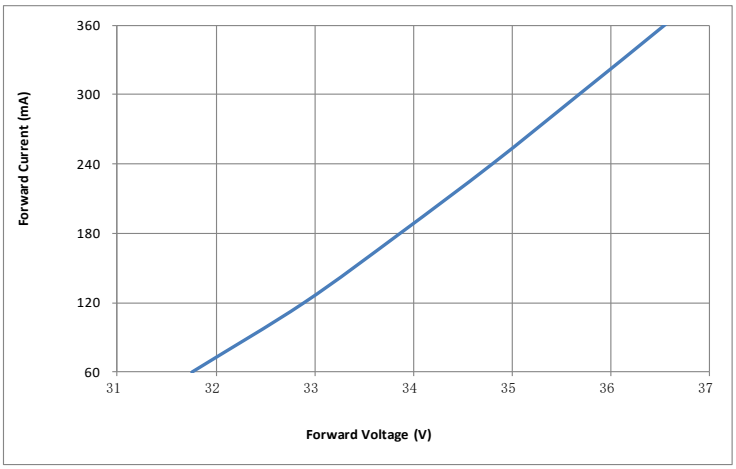


CIM-9 Optical & Electrical Characteristics

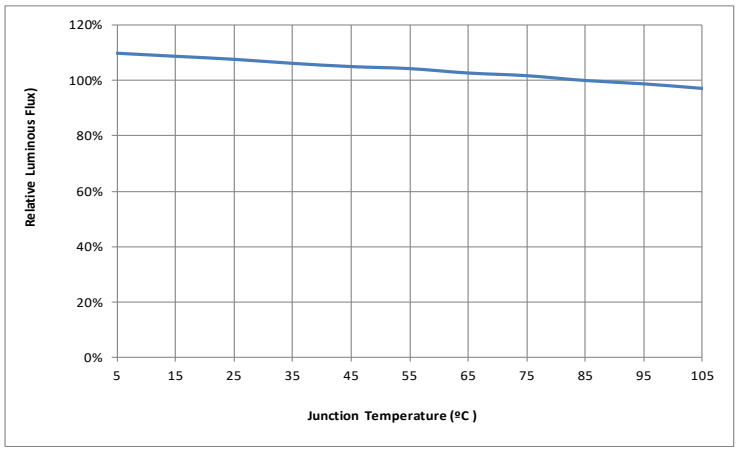
Relative Output Flux vs. Forward Current @ 85ºC



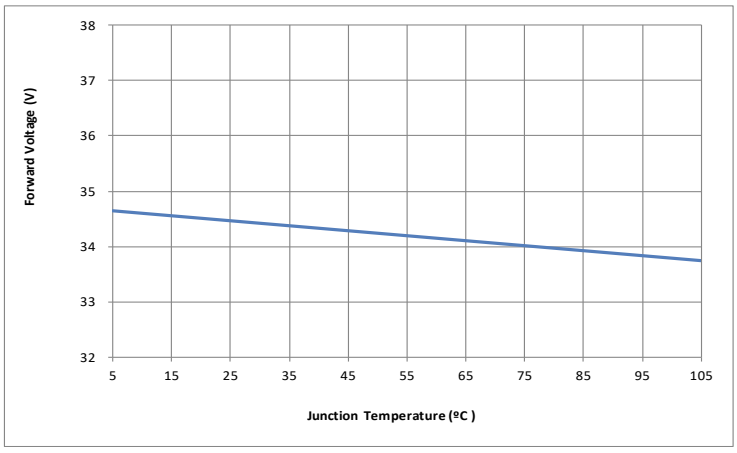
Forward Current vs. Forward Voltage @ 85ºC



Relative Output Flux vs. Junction Temperature



Change in Voltage vs. Junction Temperature



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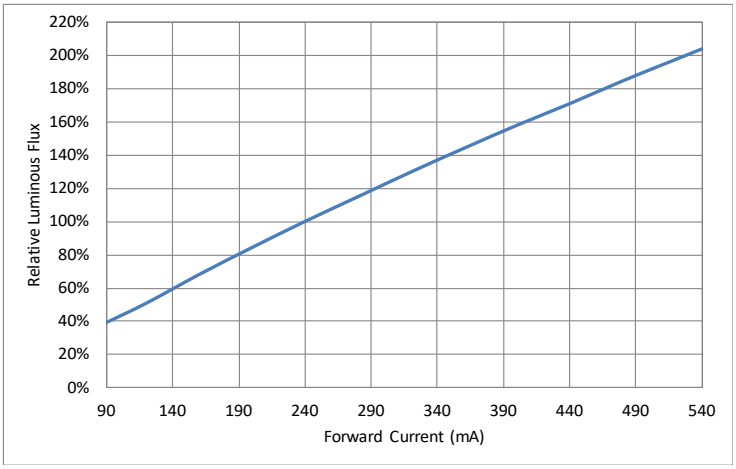
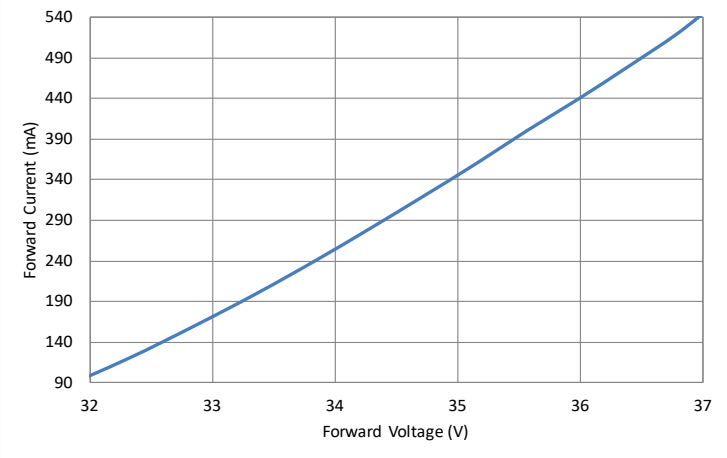
CLM-9 Optical & Electrical Characteristics

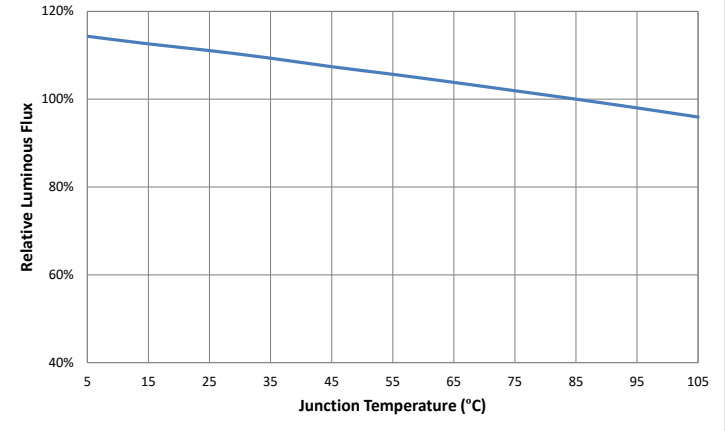
Relative Output Flux vs. Forward Current @ 85°C



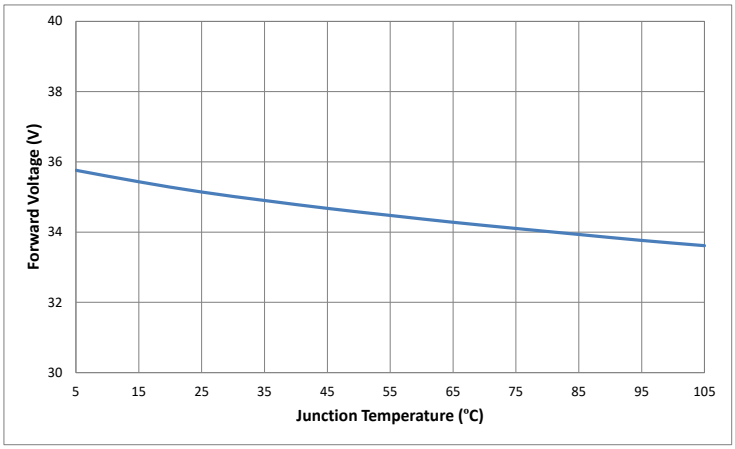
Forward Current vs. Forward Voltage @ 85°C



Relative Output Flux vs. Junction Temperature

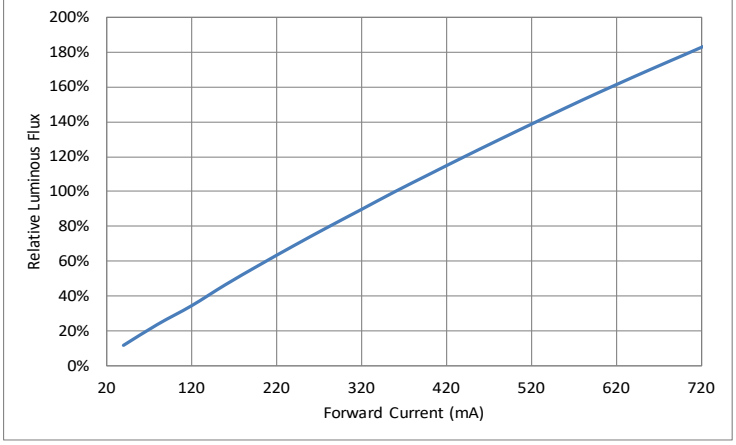


Change in Voltage vs. Junction Temperature

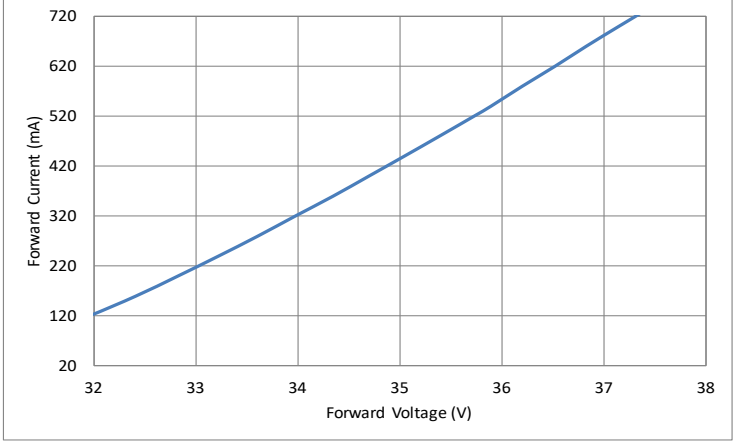


CXM-9 Optical & Electrical Characteristics

Relative Output Flux vs. Forward Current @ 85°C



Forward Current vs. Forward Voltage @ 85°C



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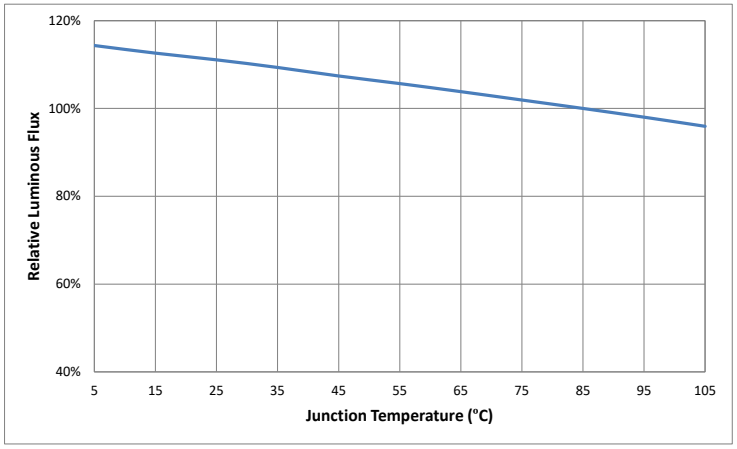
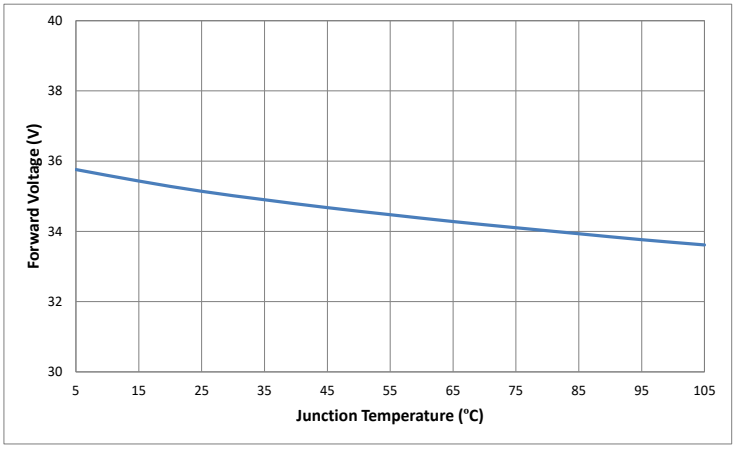
CXM-9 Optical & Electrical Characteristics

Relative Output Flux vs. Junction Temperature

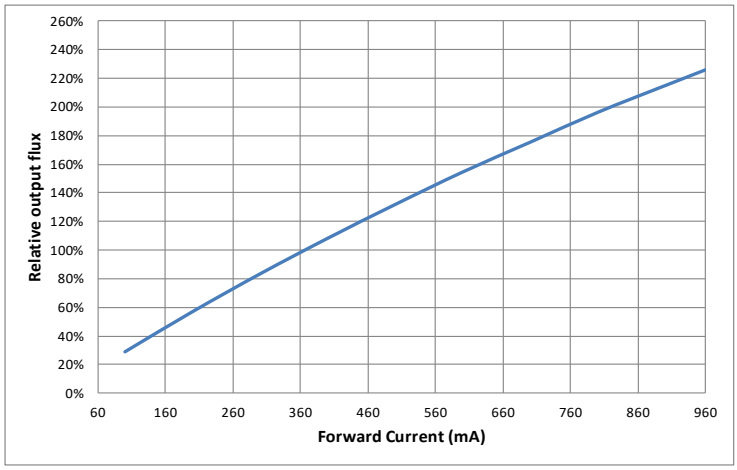


Change in Voltage vs. Junction Temperature

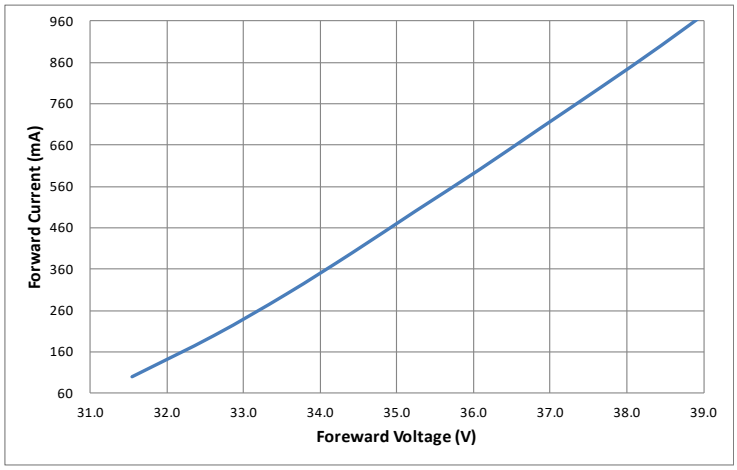


CHM-9 Optical & Electrical Characteristics

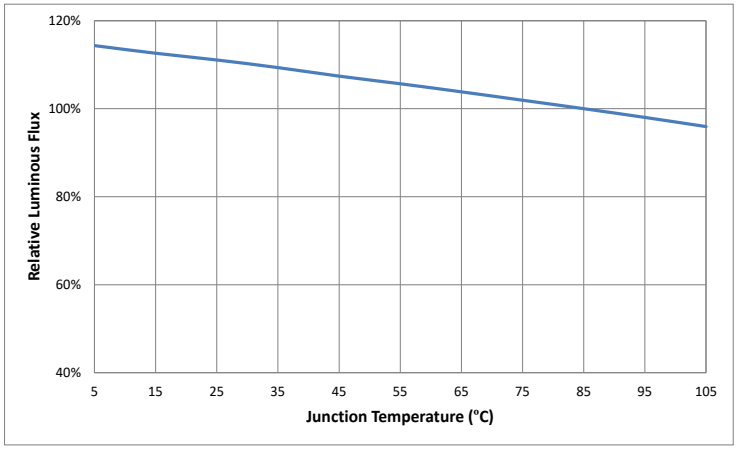
Relative Output Flux vs. Forward Current @ 85°C



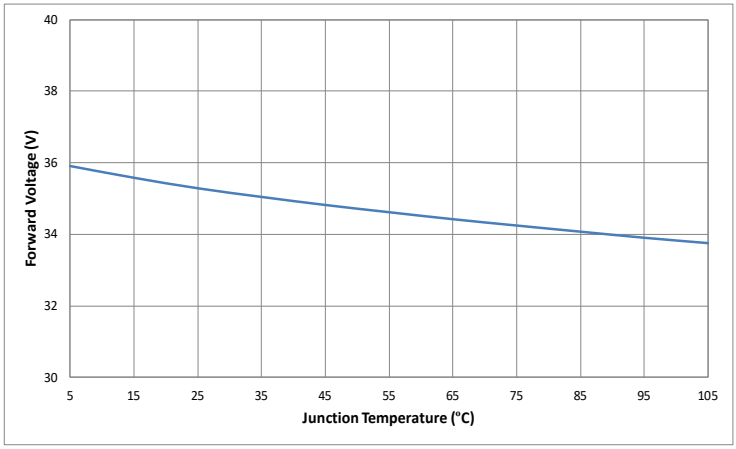
Forward Current vs. Forward Voltage @ 85°C



Relative Output Flux vs. Junction Temperature



Change in Voltage vs. Junction Temperature



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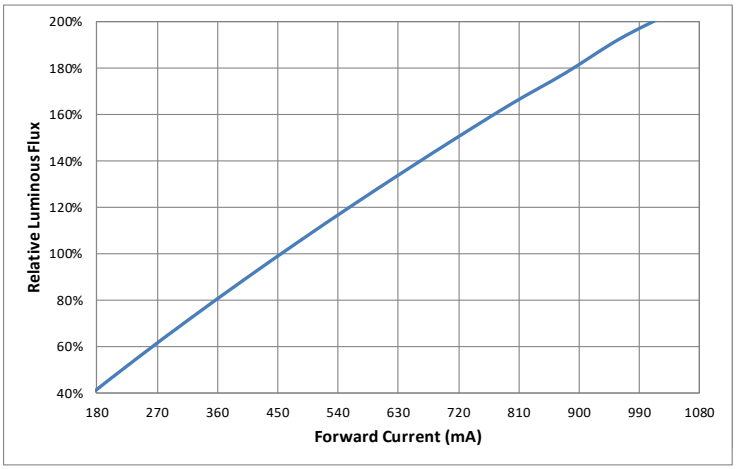
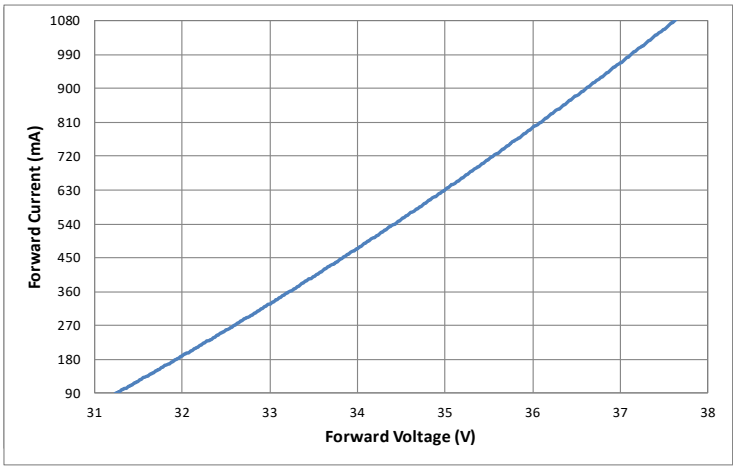
CXM-11 Optical & Electrical Characteristics

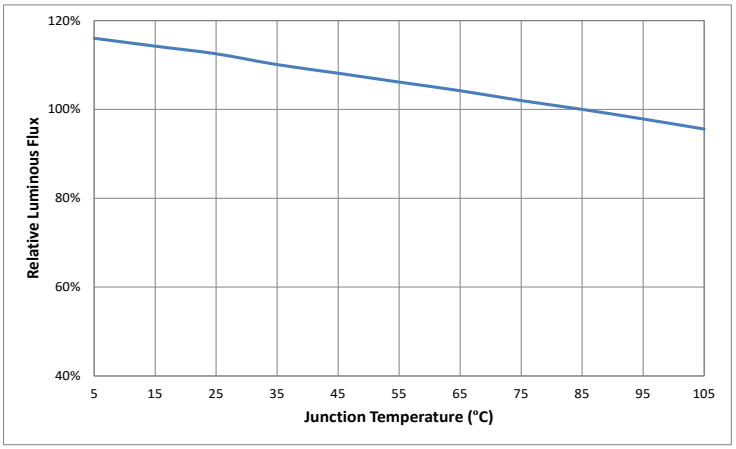
Relative Output Flux vs. Forward Current @ 85ºC



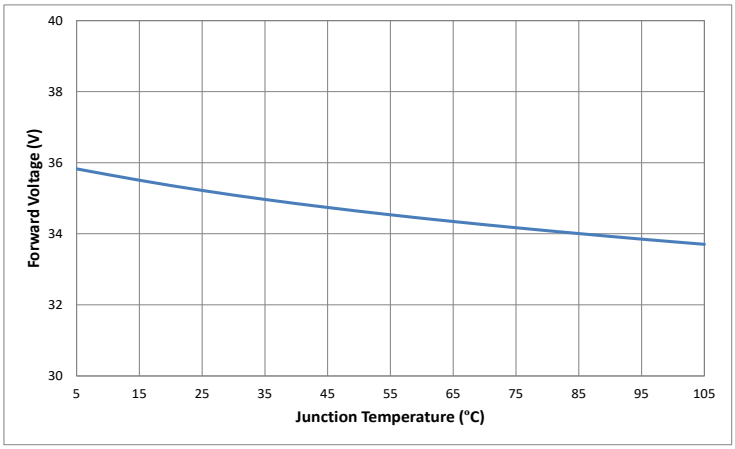
Forward Current vs. Forward Voltage @ 85ºC



Relative Output Flux vs. Junction Temperature

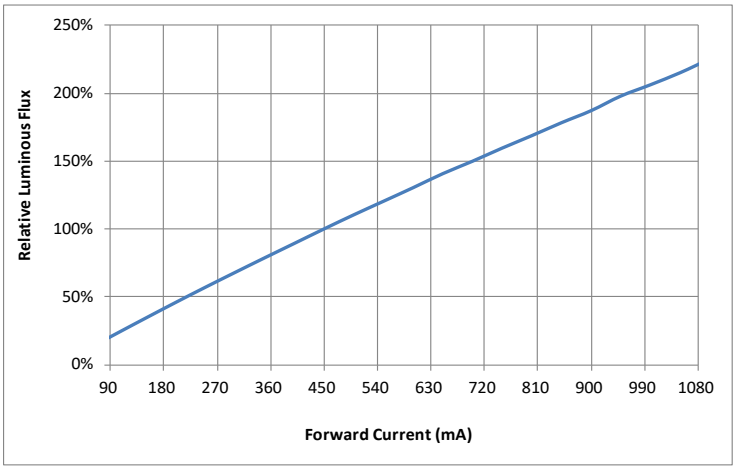


Change in Voltage vs. Junction Temperature

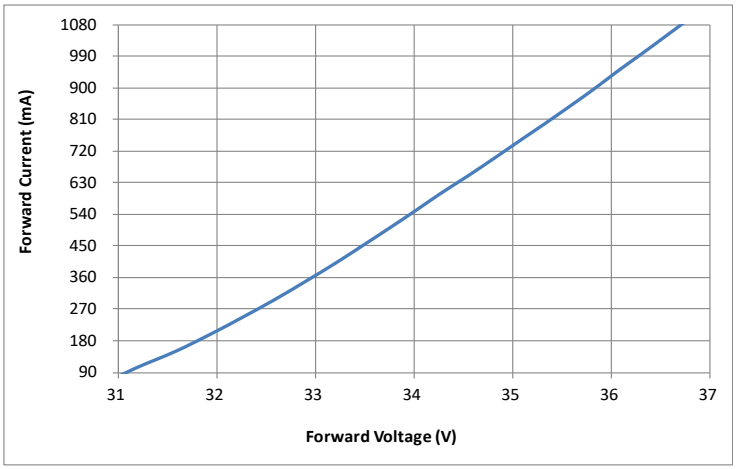


CIM-14 Optical & Electrical Characteristics

Relative Output Flux vs. Forward Current @ 85ºC



Forward Current vs. Forward Voltage @ 85ºC



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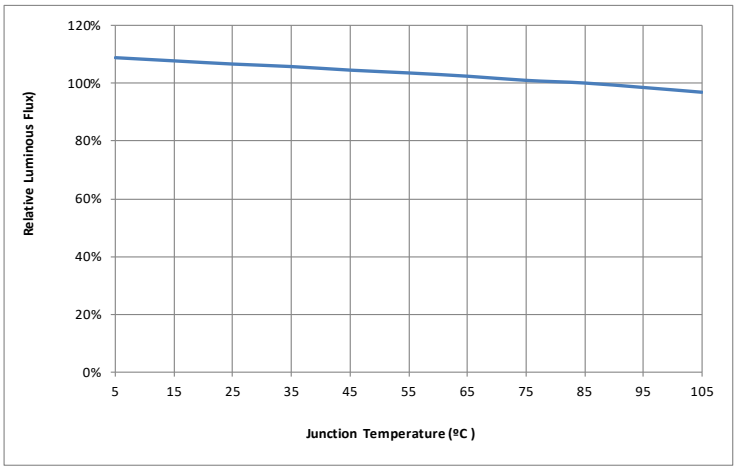
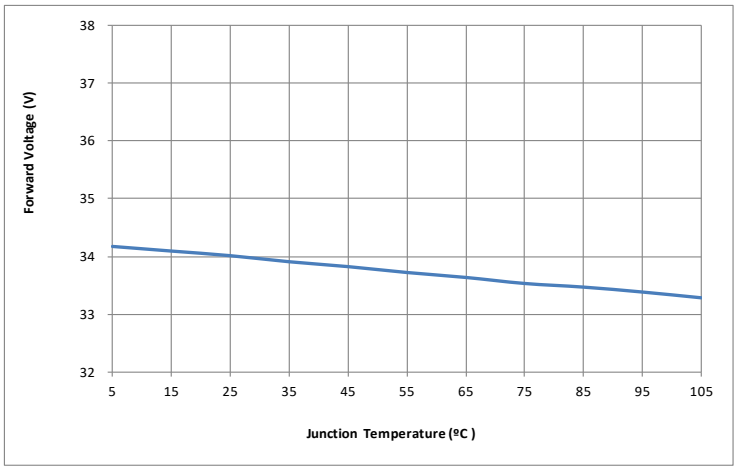
CIM-14 Optical & Electrical Characteristics

Relative Output Flux vs. Junction Temperature

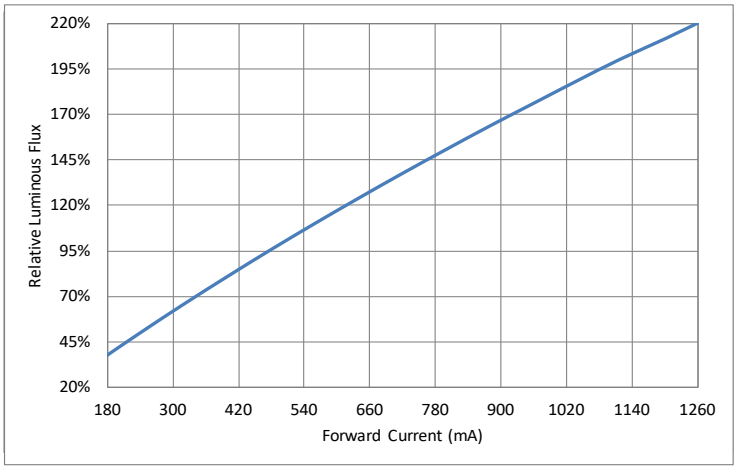


Change in Voltage vs. Junction Temperature

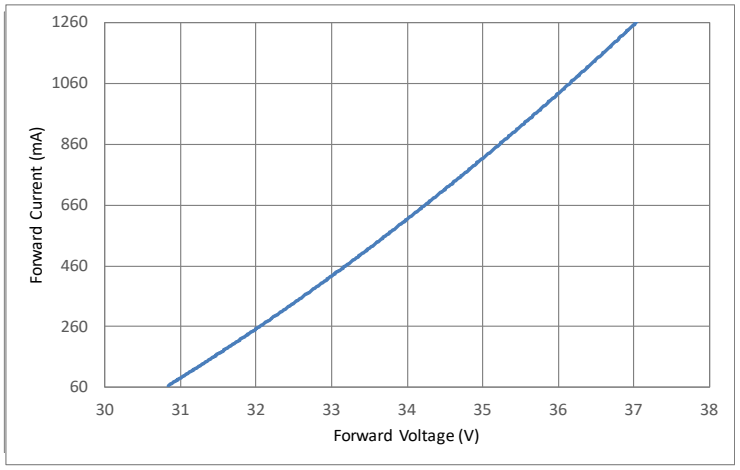


CLM-14 Optical & Electrical Characteristics

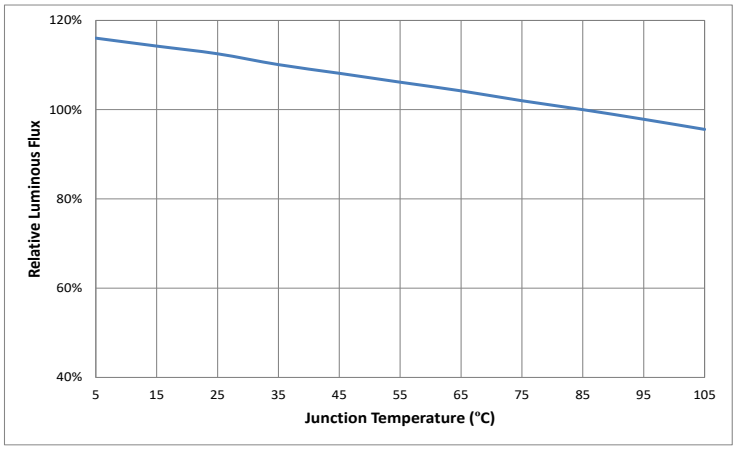
Relative Output Flux vs. Forward Current @ 85ºC



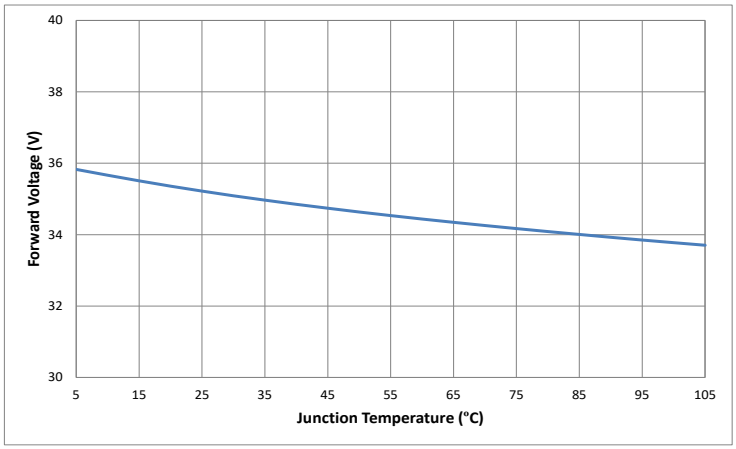
Forward Current vs. Forward Voltage @ 85ºC



Relative Output Flux vs. Junction Temperature



Change in Voltage vs. Junction Temperature



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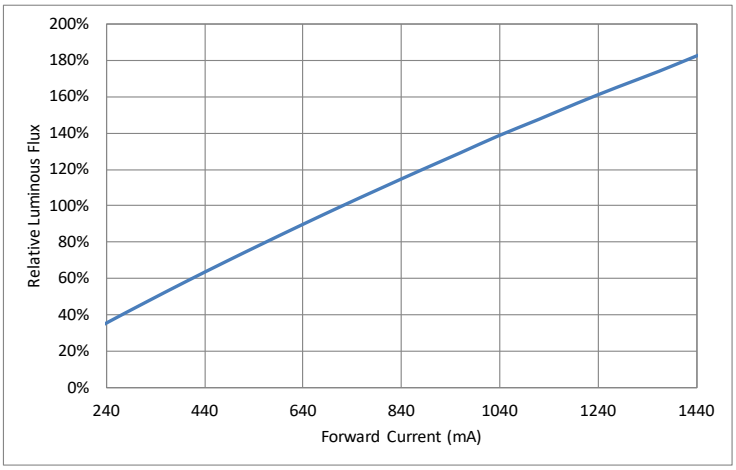
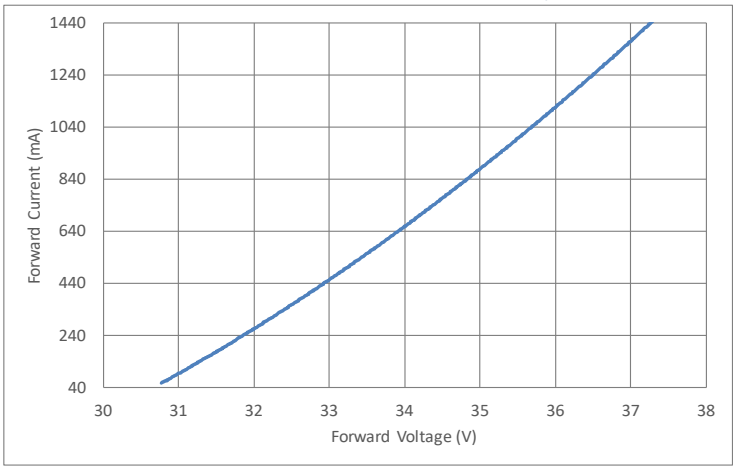
CXM-14 Optical & Electrical Characteristics

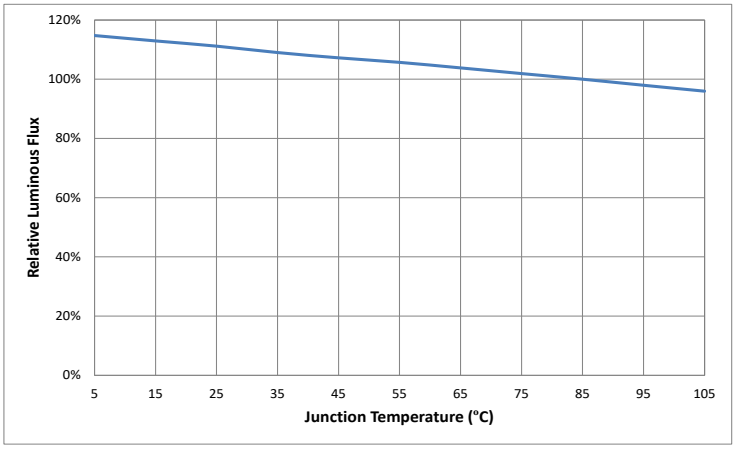
Relative Output Flux vs. Forward Current @ 85ºC



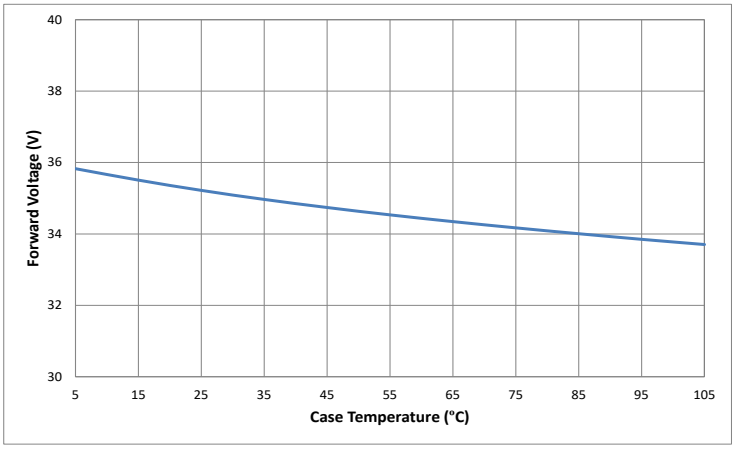
Forward Current vs. Forward Voltage @ 85ºC



Relative Output Flux vs. Junction Temperature

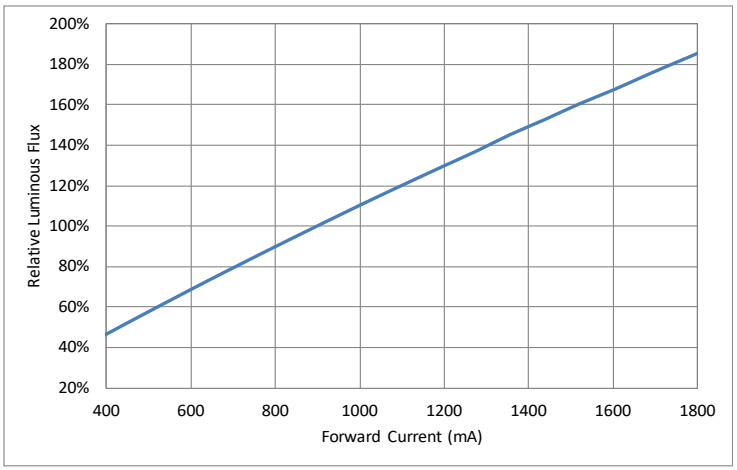


Change in Voltage vs. Junction Temperature

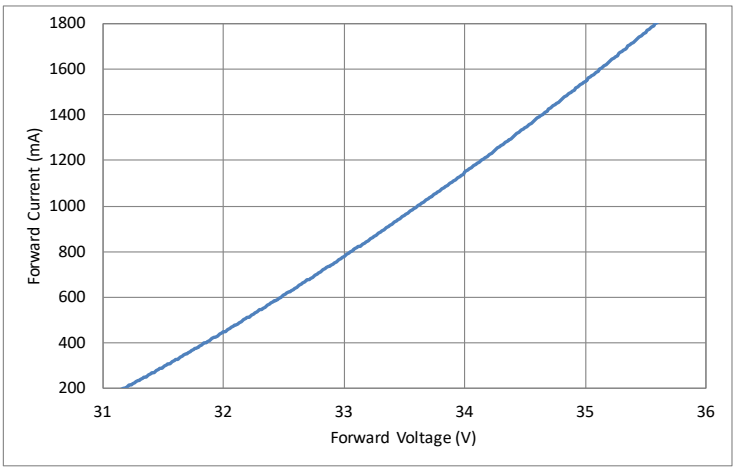


CXM-18 Optical & Electrical Characteristics

Relative Output Flux vs. Forward Current @ 85ºC



Forward Current vs. Forward Voltage @ 85ºC



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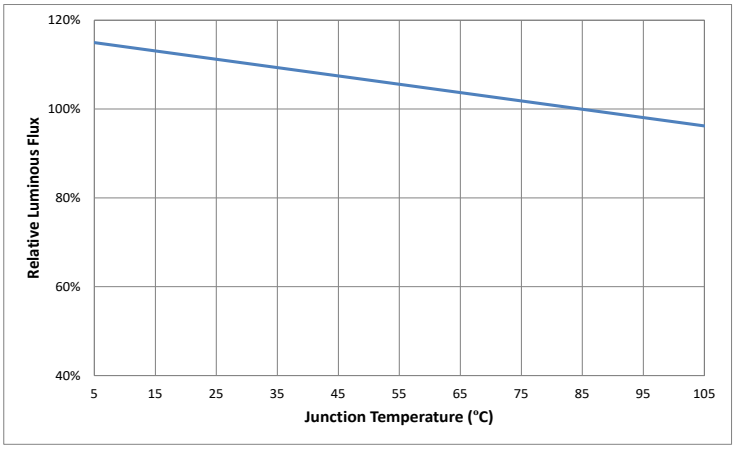
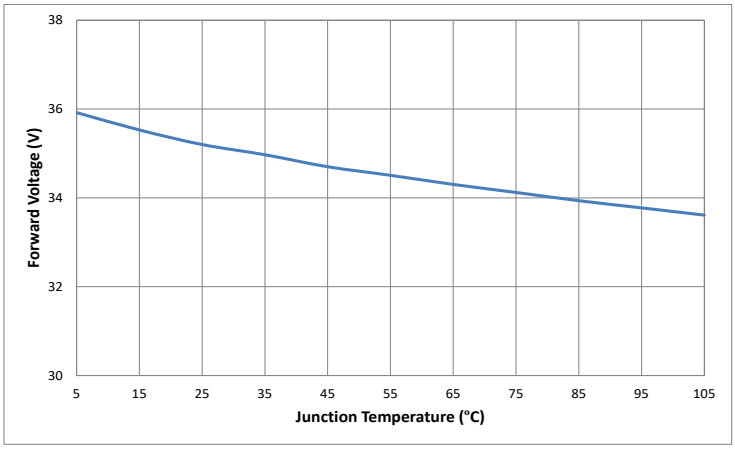
CXM-18 Optical & Electrical Characteristics

Relative Output Flux vs. JunctionTemperature

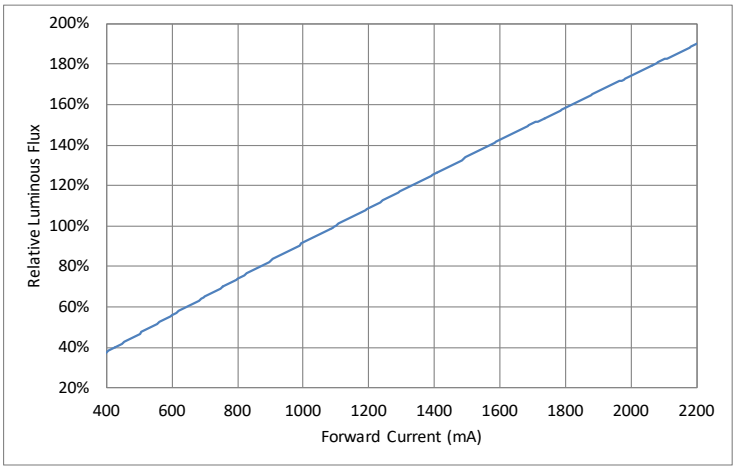


Change in Voltage vs. Junction Temperature

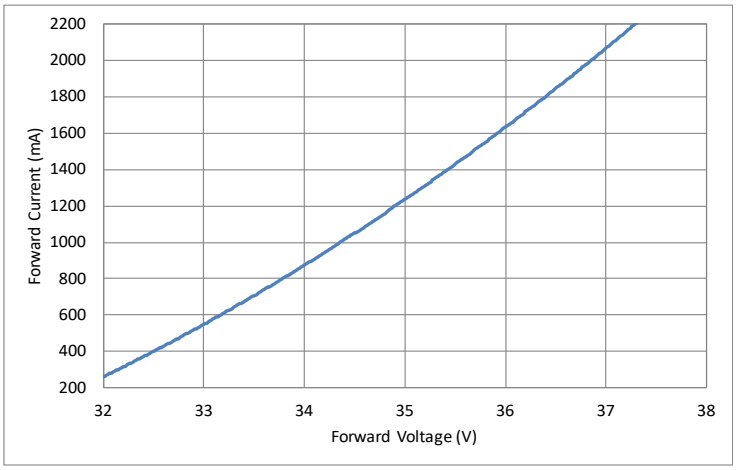


CLM-22 Optical & Electrical Characteristics

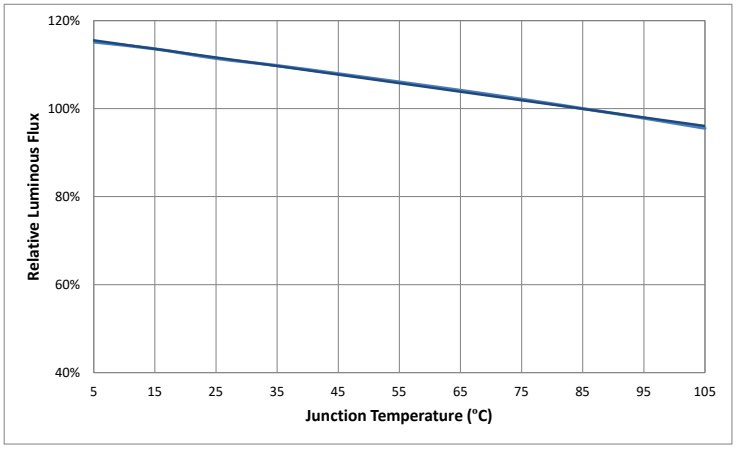
Relative Output Flux vs. Forward Current @ 85ºC



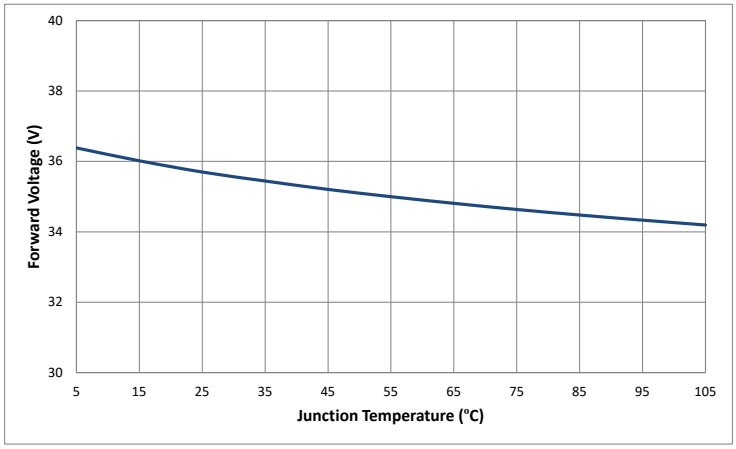
Forward Current vs. Forward Voltage @ 85ºC



Relative Output Flux vs. Junction Temperature



Change in Voltage vs. Junction Temperature



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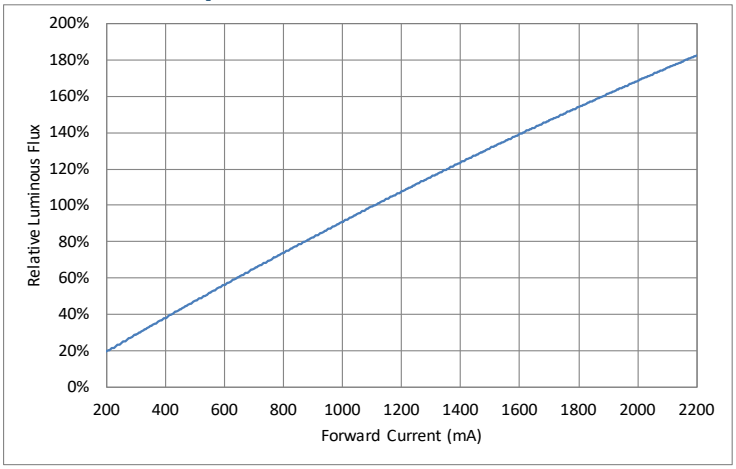
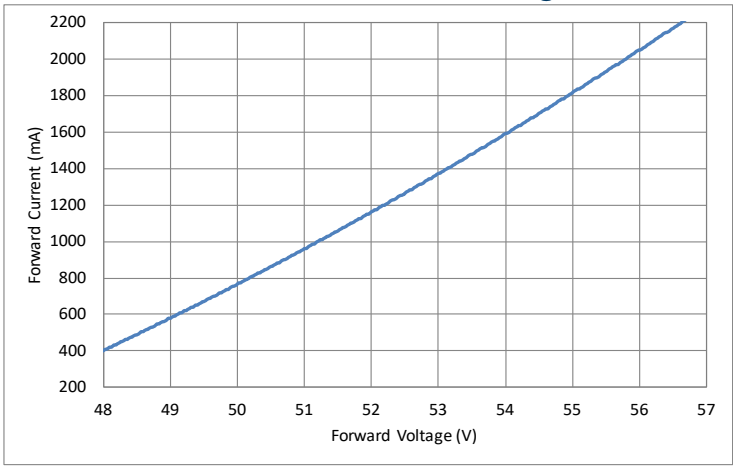
CXM-22 Optical & Electrical Characteristics

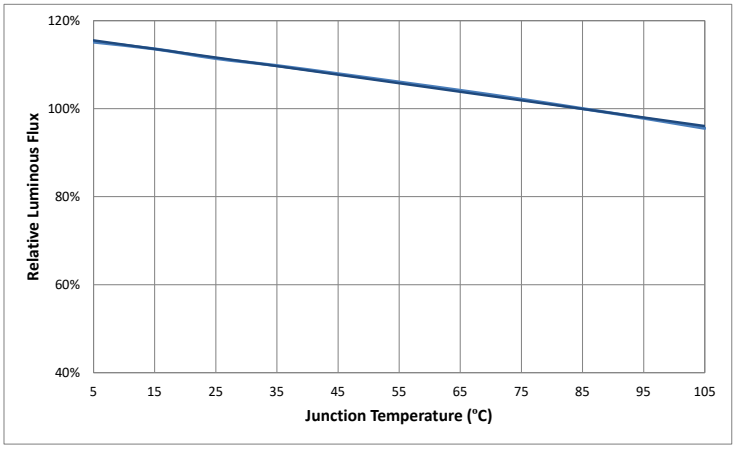
Relative Output Flux vs. Forward Current @ 85ºC



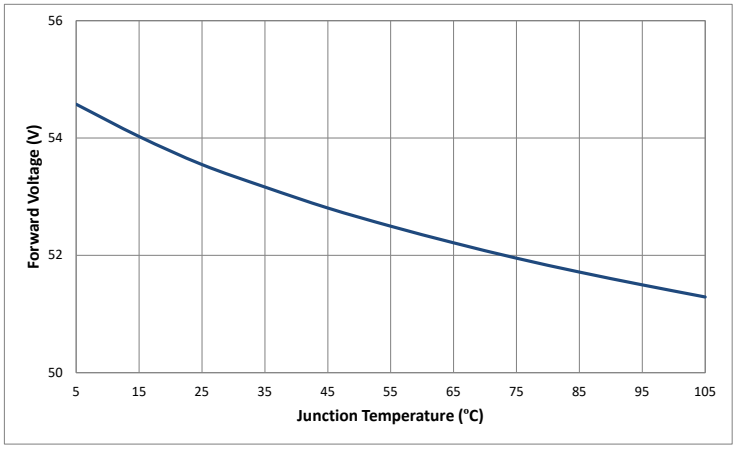
Forward Current vs. Forward Voltage @ 85ºC



Relative Output Flux vs. Junction Temperature



Change in Voltage vs. Junction Temperature



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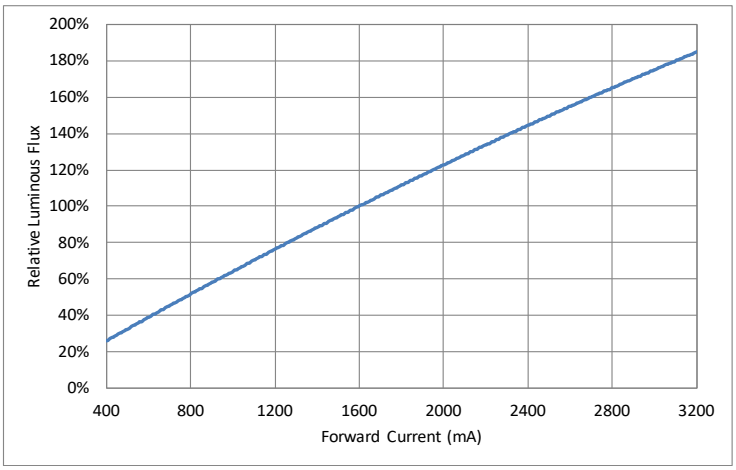
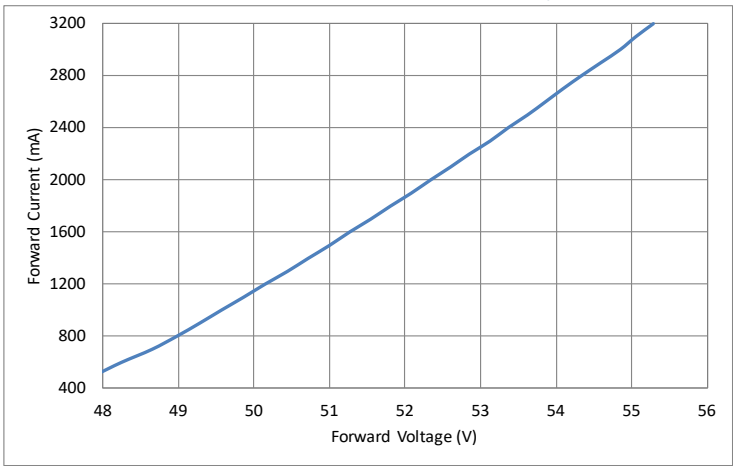
CXM-27 Optical & Electrical Characteristics

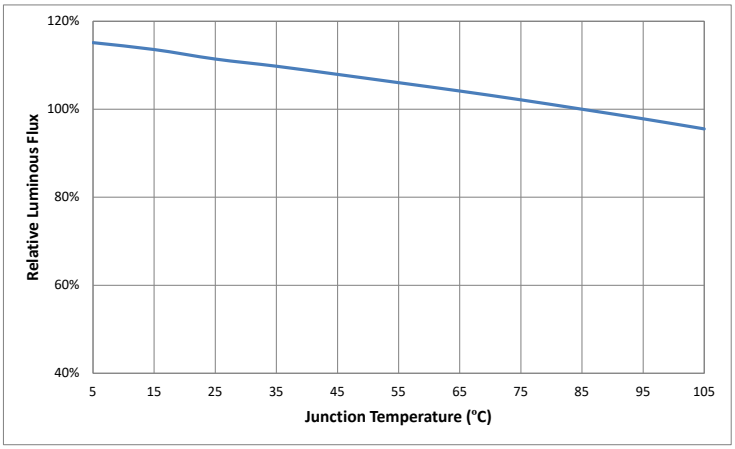
Relative Output Flux vs. Forward Current @ 85ºC



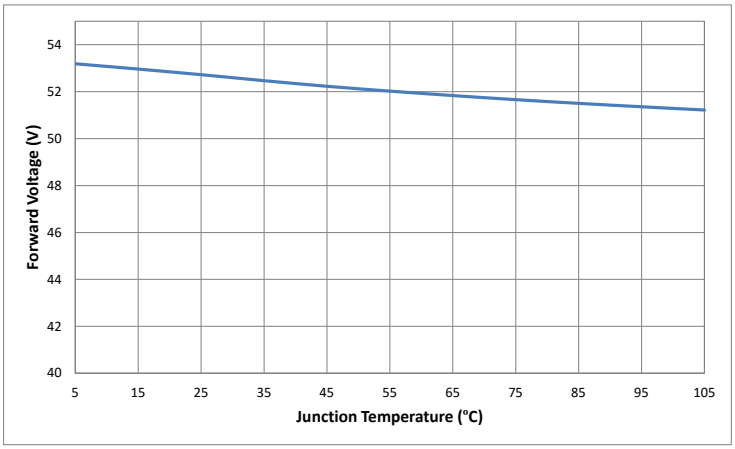
Forward Current vs. Forward Voltage @ 85ºC



Relative Output Flux vs. Junction Temperature



Change in Voltage vs. Junction Temperature



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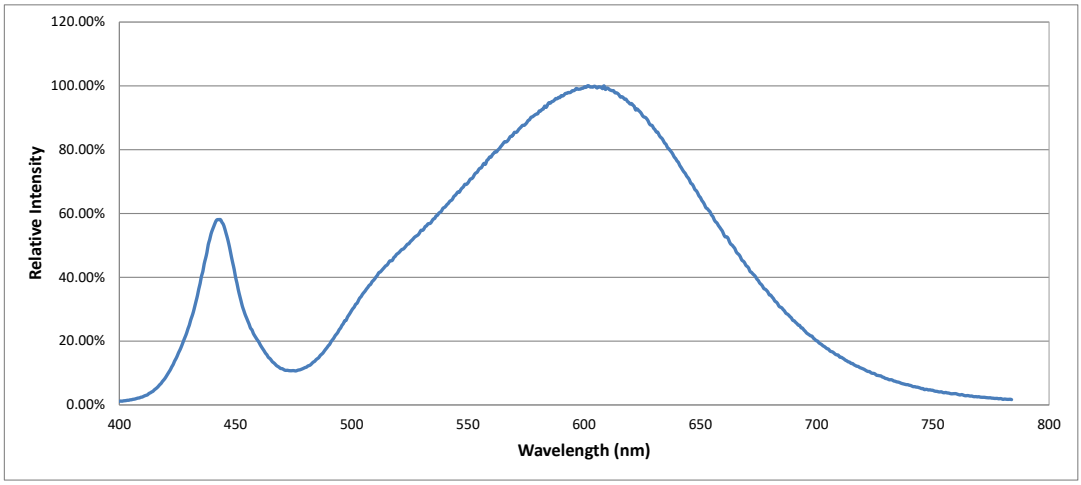
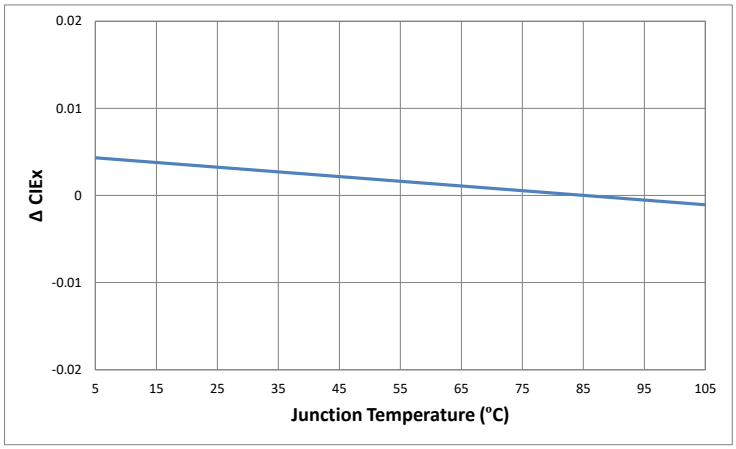
Optical & Electrical Characteristics

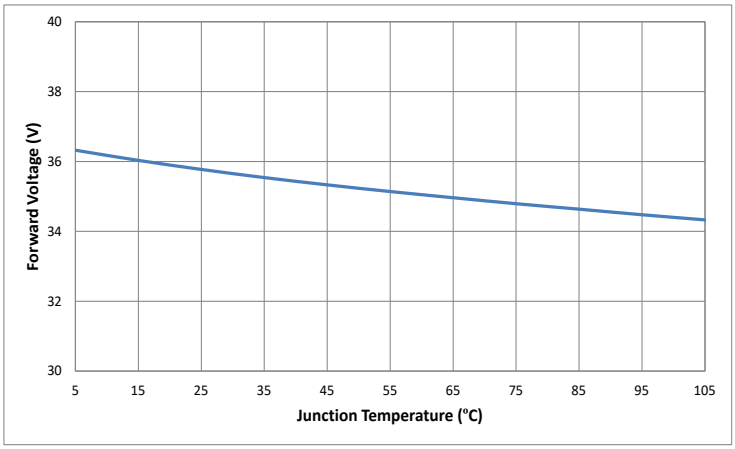
Typical Spectrum



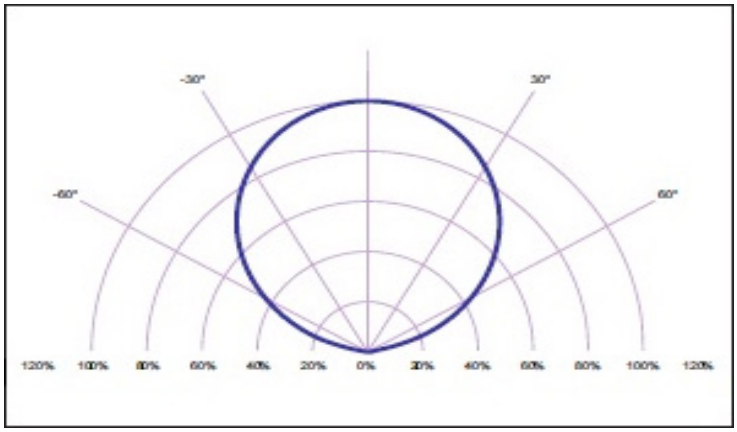
Change CIEx vs. Junction Temperature (3000K, 80CRI)



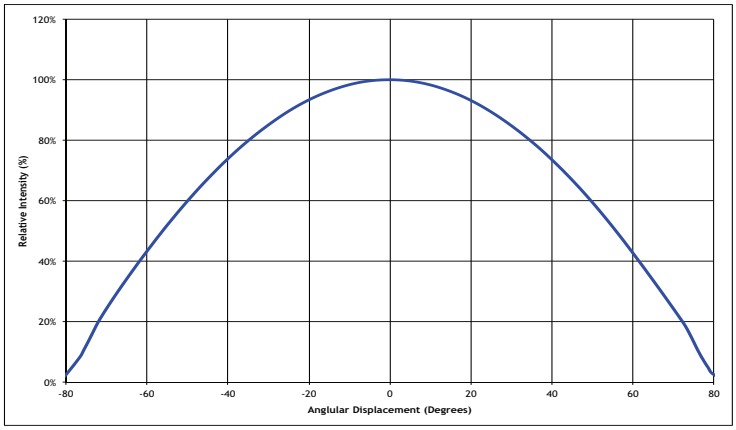
Change CIEy vs. Junction Temperature (3000K, 80CRI)



Typical Polar Radiation Pattern



Typical Angular Radiation Pattern



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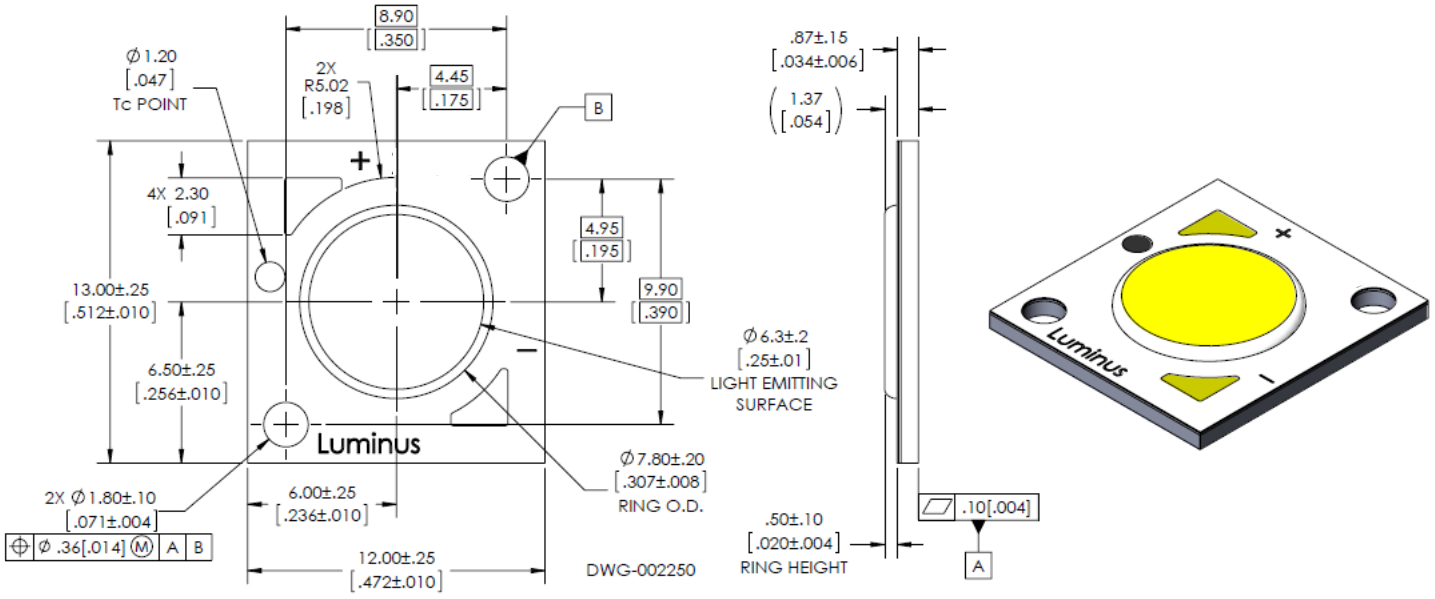
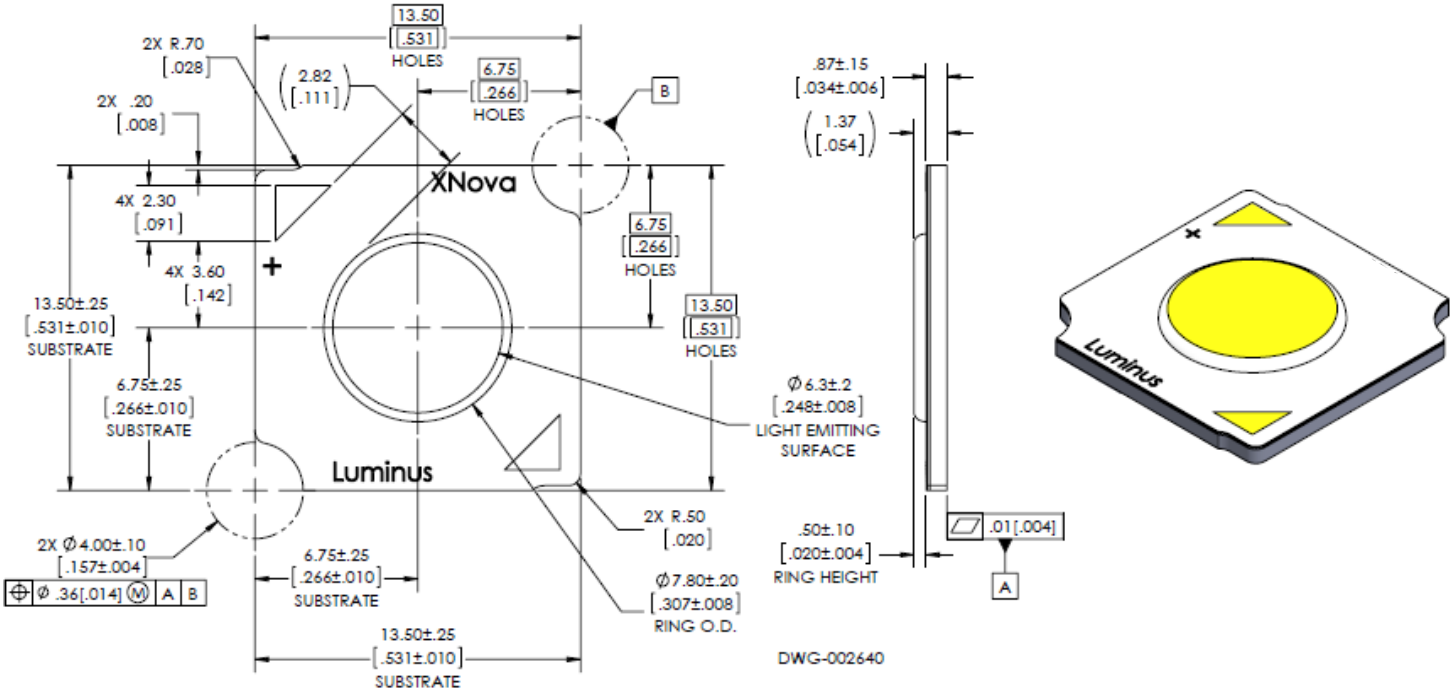
Mechanical Dimensions (CXM-6-AA)



Mechanical Dimensions (CXM-6-AC)



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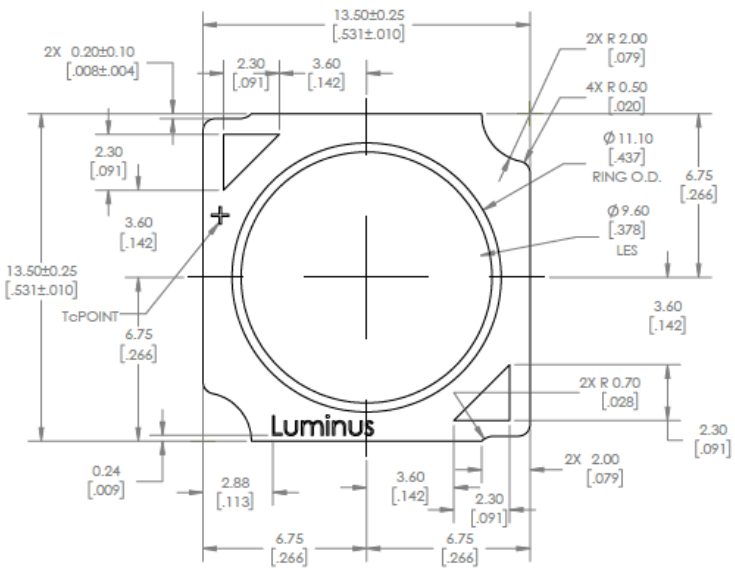
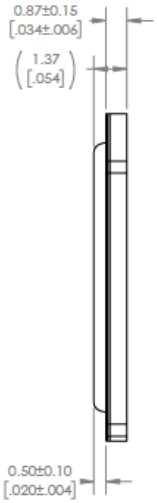
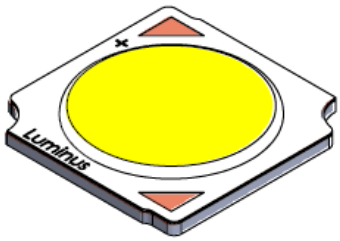
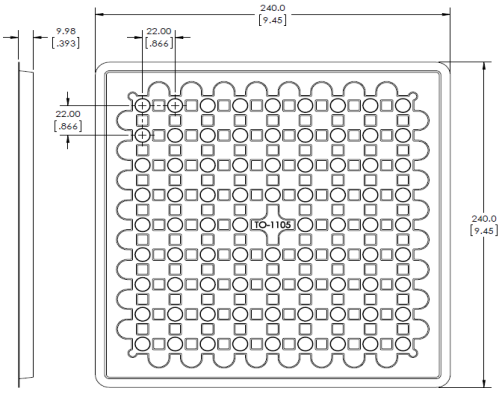
Mechanical Dimensions (CIM/ CLM/CXM-9 -AC)

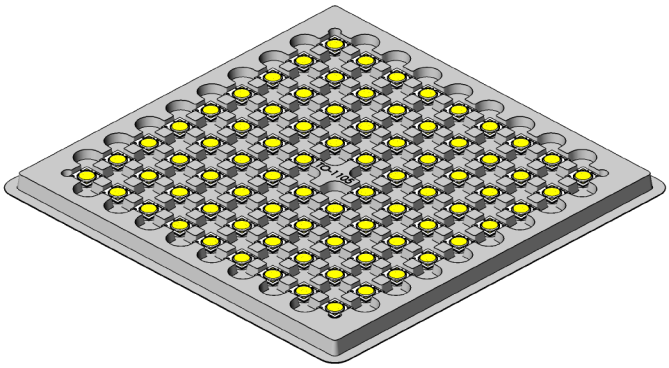






Shipping Container (CXM-6-AA/ AC & CIM/ CLM/ CXM-9-AC)

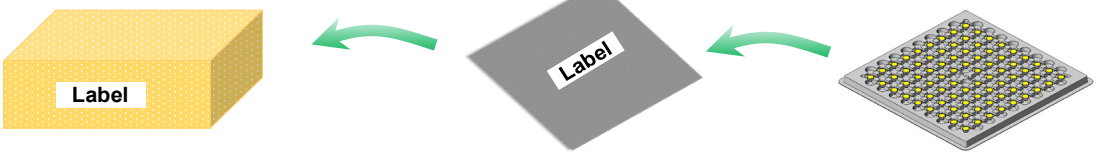




400 pcs per box
Each bag is boxed for easier storage/ stacking

Trays are sealed in an anti-static bag

80 pcs per tray
5 trays are stacked together with separate cover



Luminus Label Model:

LUMINUS — Luminus Devices Inc

XXXXXX-XX-XX (Manufacturer Part Number & Bin Kits) — Rev XX

Bar code — Bar code

XXX-XX-XX-XX-XX-XXXX-XX-X (Customer Part Number)

XXXXXXXXXXXXXX (Box ID) — Qty: XX

Bar code — Bar code

RoHS Compliant

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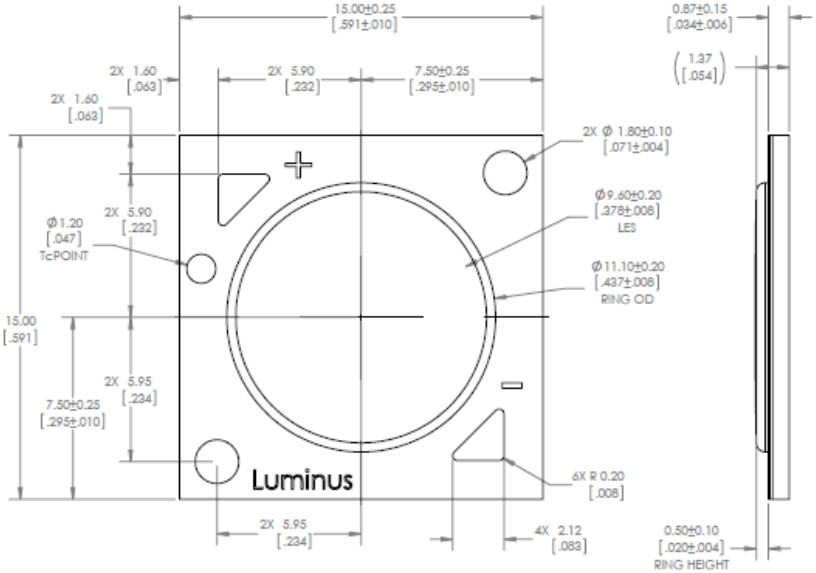
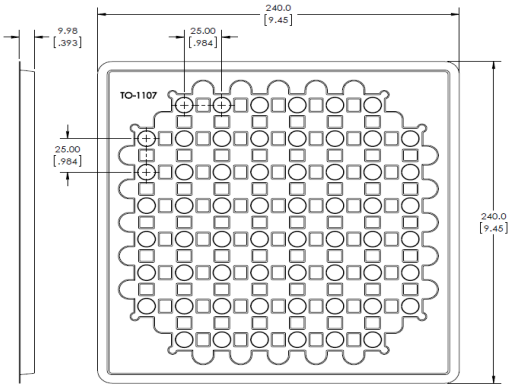
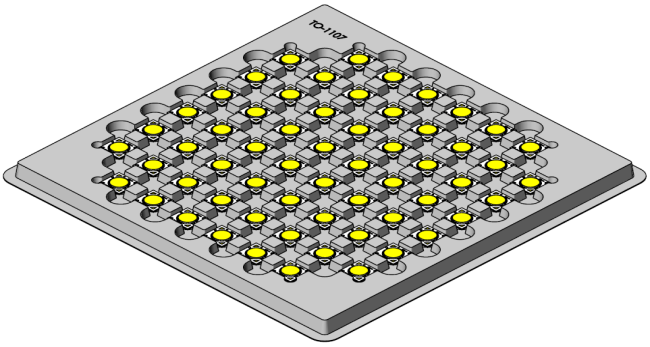
Mechanical Dimensions (CLM-9-AA/ CHM-9-XD)



Shipping Container (CLM-9-AA/ CHM-9-XD)

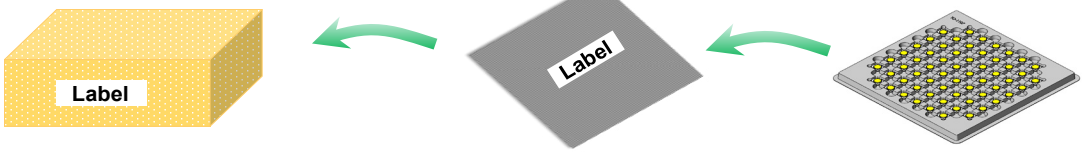




300 pcs per box
Each bag is boxed for easier storage/ stacking

Trays are sealed in an anti-static bag

60 pcs per tray
5 trays are stacked together with separate cover



Luminus Label Model:

LUMINUS — Luminus Devices Inc

XXXXXX-XX-XX (Manufacturer Part Number & Bin Kits) — Rev XX

Bar code — Bar code

XXX-XX-XX-XX-XX-XXXX-XX-X (Customer Part Number)

XXXXXXXXXXXXX (Box ID) — Qty: XX

Bar code — Bar code

RoHS Compliant

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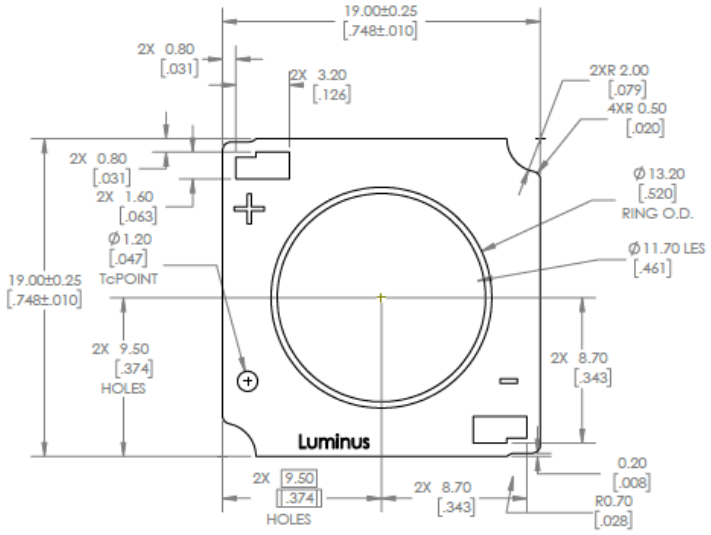
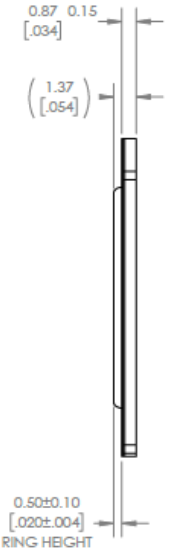
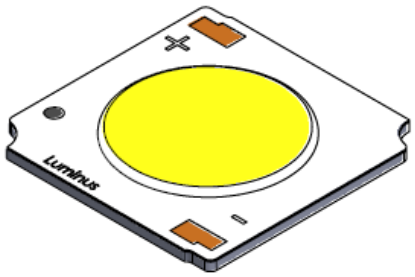
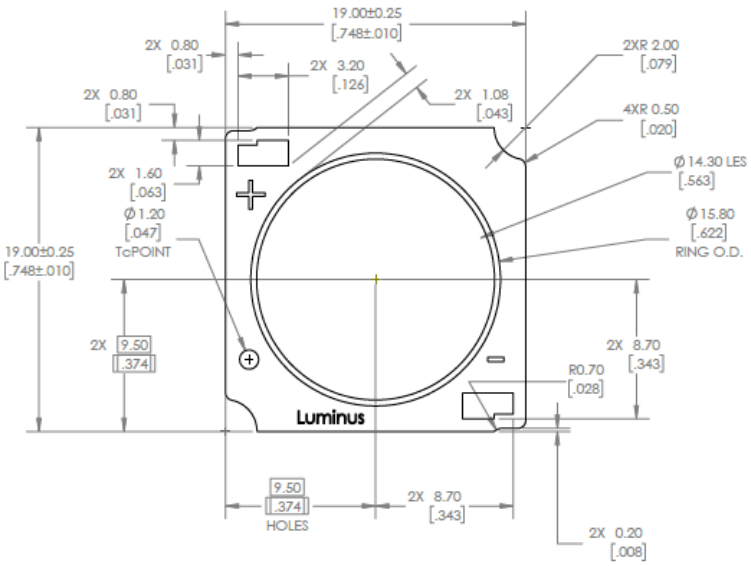
Mechanical Dimensions (CXM-11-AC)

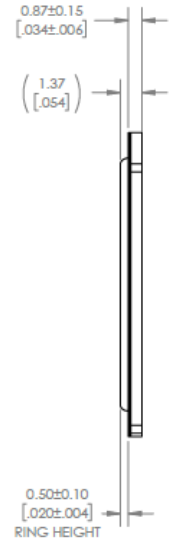


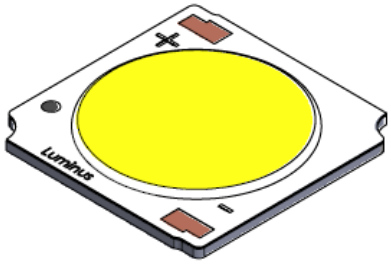




Mechanical Dimensions (CIM/ CLM/CXM-14-AC)







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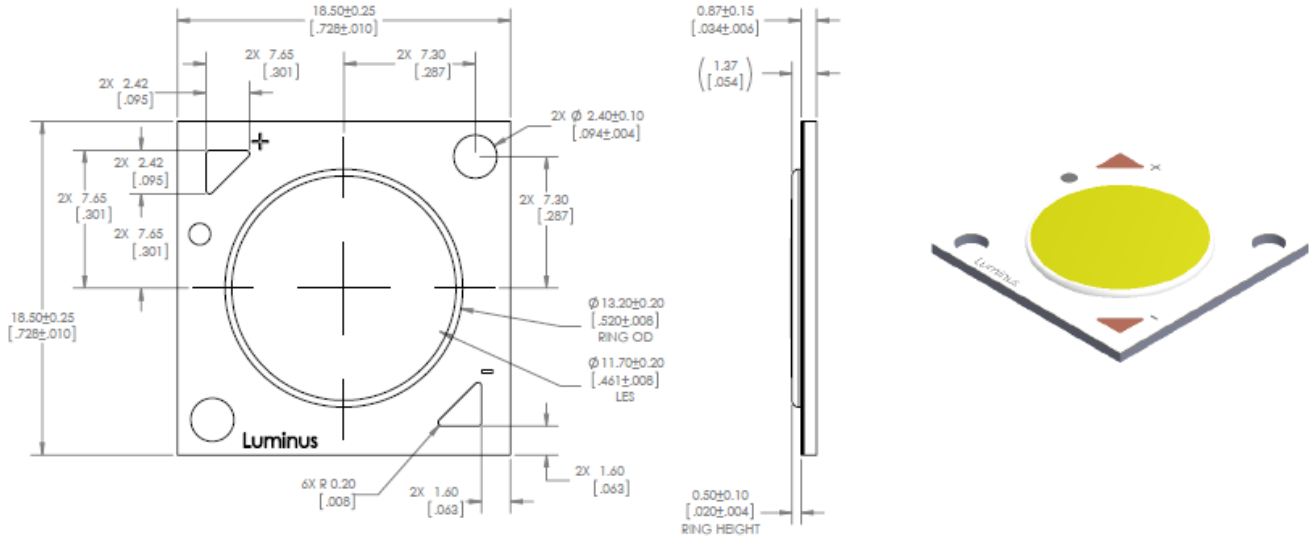
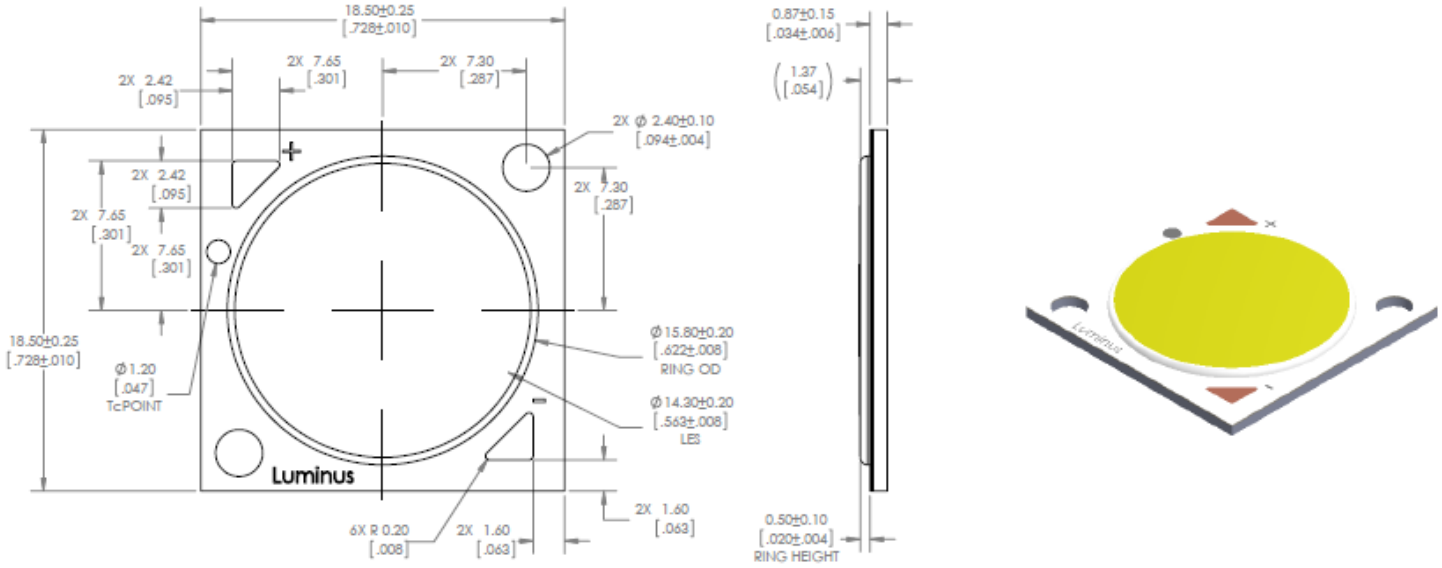
Mechanical Dimensions (CXM-11-AA)



Mechanical Dimensions (CLM/CXM-14-AA)



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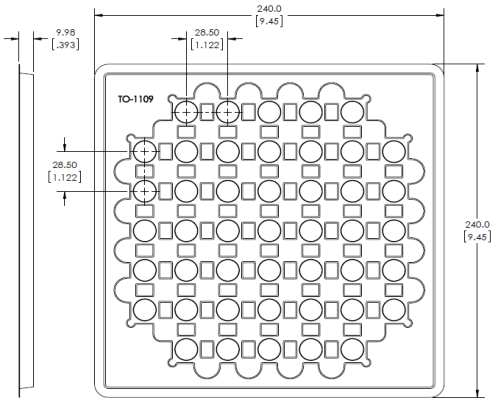
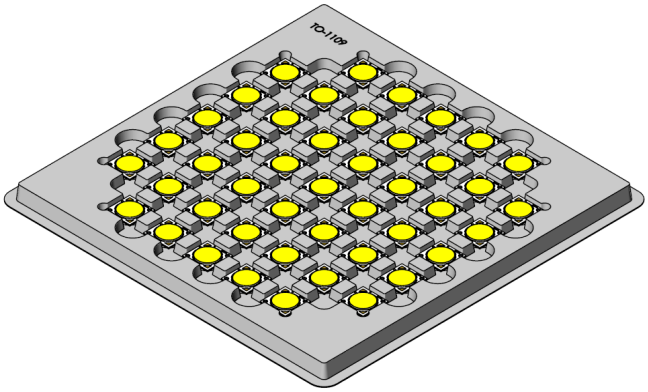
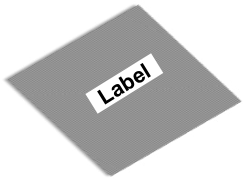
Shipping Container (CXM-11 & CIM/ CLM/CXM-14)



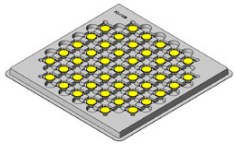


225 pcs per box
Each bag is boxed for easier storage/ stacking

Trays are sealed in an anti-static bag



45 pcs per tray
5 trays are stacked together with separate cover



Luminus Label Model:

LUMINUS Luminus Devices Inc

XXXXXX-XX-XX (Manufacturer Part Number & Bin Kits) Rev XX

Bar code Bar code

XXX-XX-XX-XX-XX-XXXX-XX-X (Customer Part Number)

XXXXXXXXXXXXX (Box ID) Qty: XX

Bar code Bar code

RoHS Compliant

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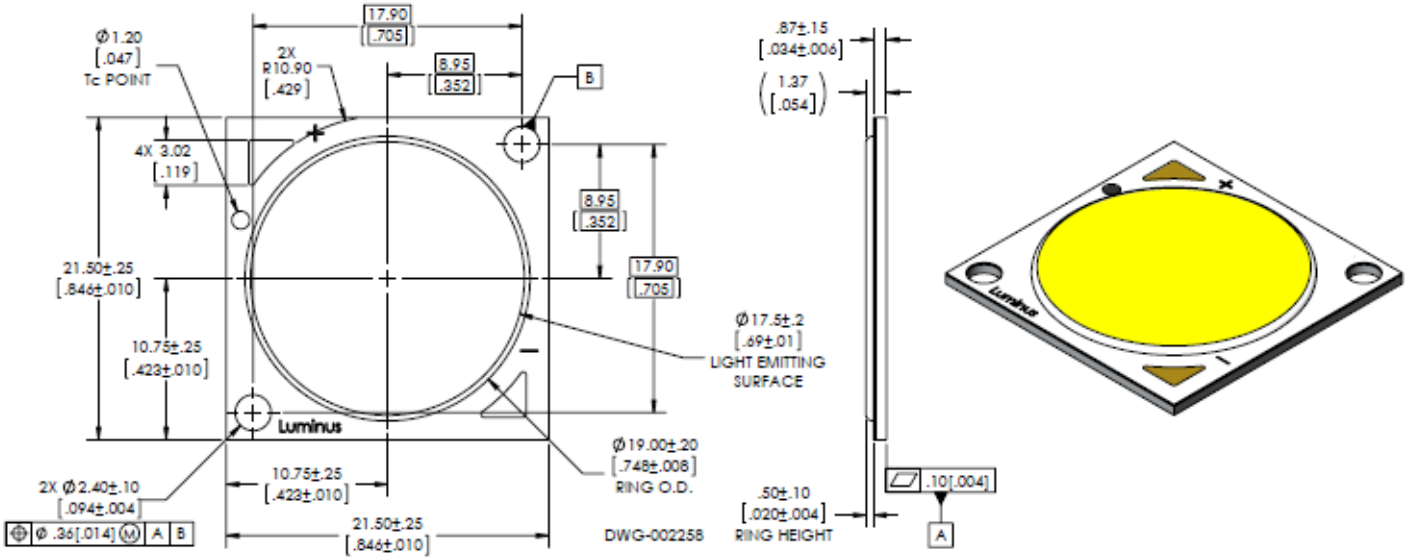
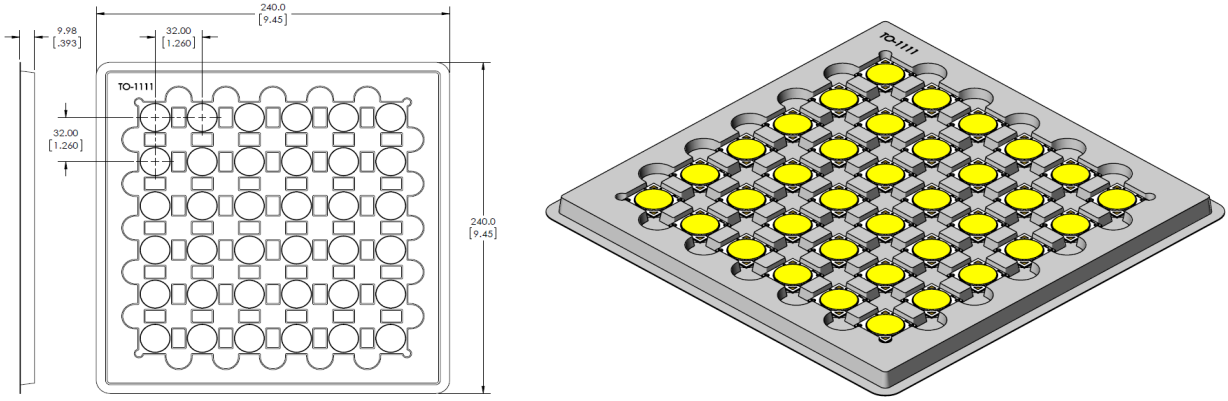
Mechanical Dimensions (CXM-18)



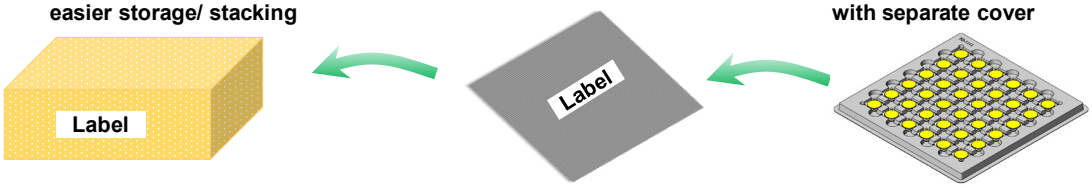
Shipping Container (CXM-18)



180 pcs per box
Each bag is boxed for easier storage/ stacking

Trays are sealed in an anti-static bag

36 pcs per tray
5 trays are stacked together with separate cover



Luminus Label Model:

LUMINUS — Luminus Devices Inc

XXXXXX-XX-XX (Manufacturer Part Number & Bin Kits) — Rev XX

Bar code — Bar code

XXX-XX-XX-XX-XX-XXXX-XX-X (Customer Part Number)

XXXXXXXXXXXXXX (Box ID) — Qty: XX

Bar code — Bar code

RoHS Compliant

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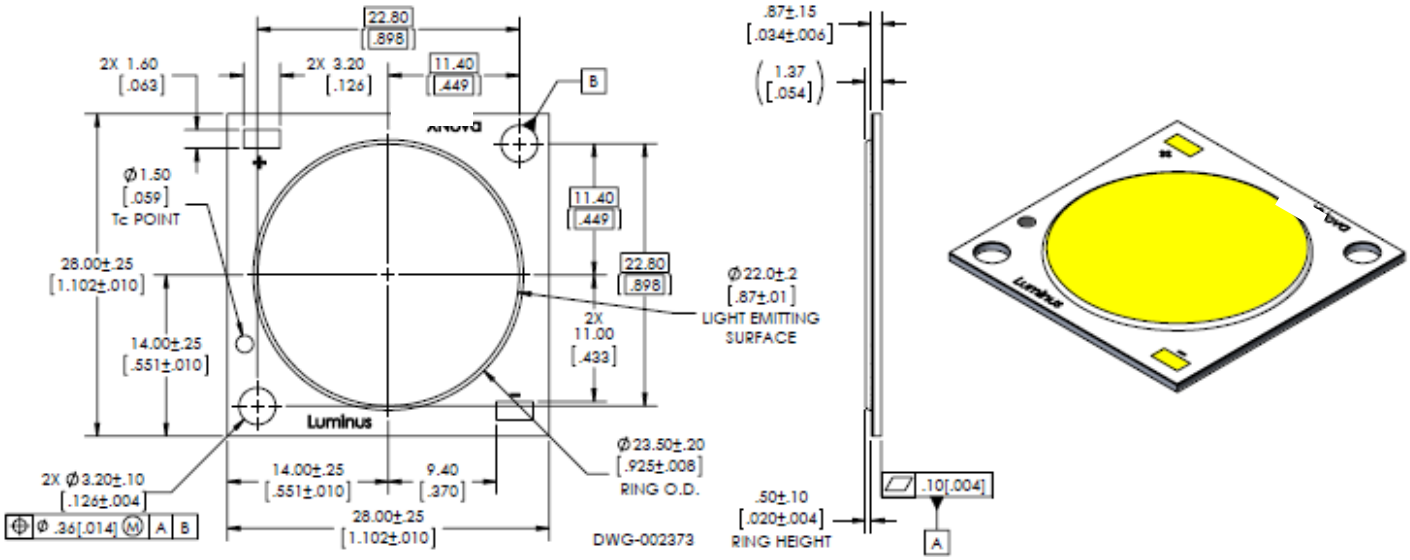
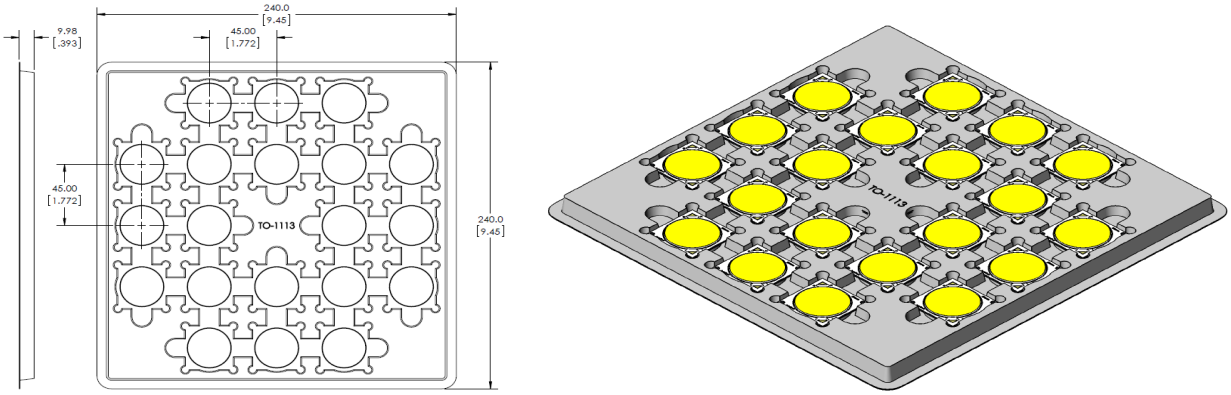
Mechanical Dimensions (CLM/CXM-22)



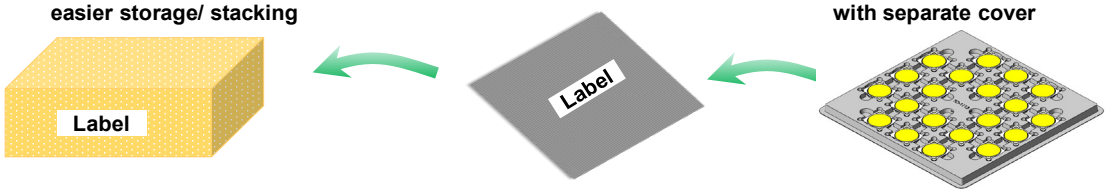
Shipping Container (CLM/CXM-22)



100 pcs per box
Each bag is boxed for easier storage/ stacking

Trays are sealed in an anti-static bag

20 pcs per tray
5 trays are stacked together with separate cover



Luminus Label Model:

LUMINUS — Luminus Devices Inc

XXXXXX-XX-XX (Manufacturer Part Number & Bin Kits) — Rev XX

Bar code — Bar code

XXX-XX-XX-XX-XX-XXXX-XX-X (Customer Part Number)

XXXXXXXXXXXXX (Box ID) — Qty: XX

Bar code — Bar code

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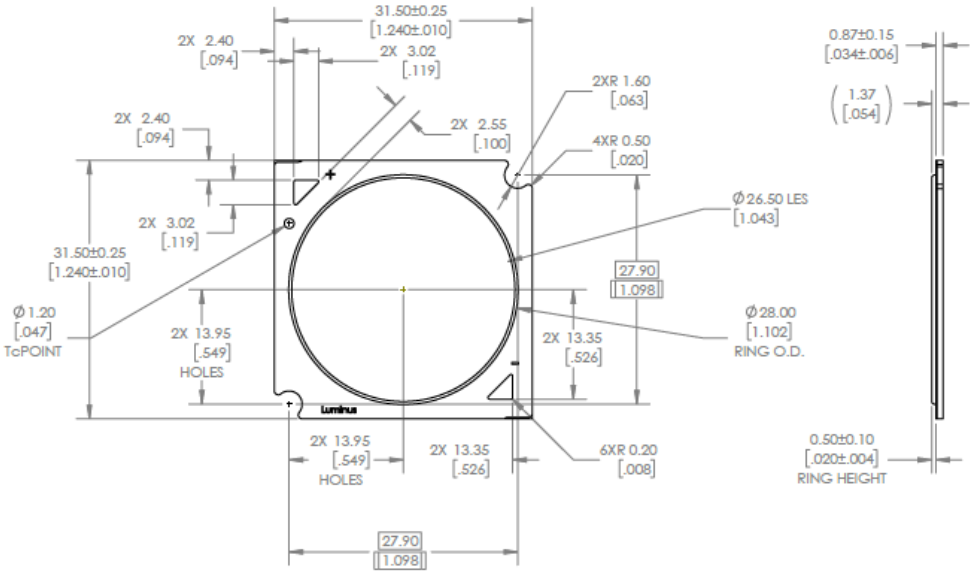
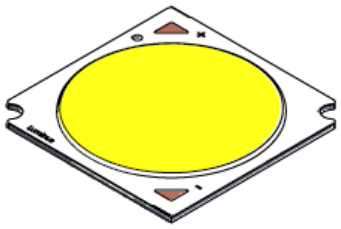
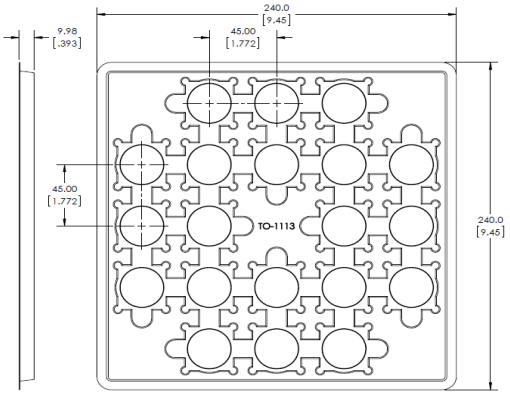
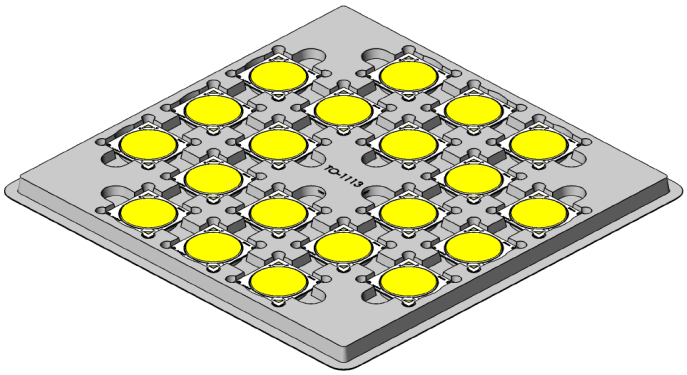
Mechanical Dimensions (CXM-27)





Shipping Container (CXM-27)

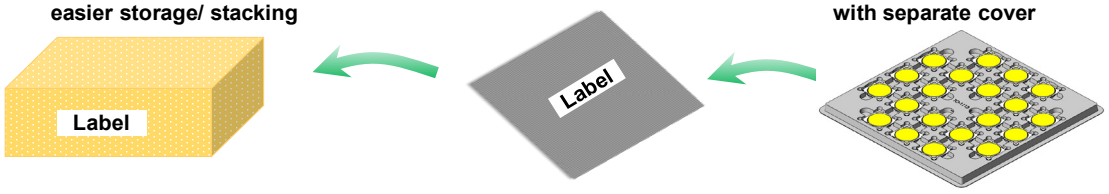




100 pcs per box
Each bag is boxed for easier storage/ stacking

Trays are sealed in an anti-static bag

20 pcs per tray
5 trays are stacked together with separate cover



Luminus Label Model:

LUMINUS — Luminus Devices Inc

XXXXXX-XX-XX (Manufacturer Part Number & Bin Kits) — Rev XX

Bar code — Bar code

XXX-XX-XX-XX-XX-XXXX-XX-X (Customer Part Number)

XXXXXXXXXXXXX (Box ID) — Qty: XX

Bar code — Bar code

RoHS Compliant

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Handling Notes for Luminus COBs

Luminus products are designed for robust performance in general lighting application. However, care must be taken when handling and assembling the LEDs into their fixtures. To avoid damaging Luminus COBs please follow these guide lines.

The following is an overview of the application notes detailing some of the practices to follow when working with these devices. More detailed information is available on the Luminus web site at www.luminus.com.

General Handling

Devices are made to be lifted or carried with tweezers on two adjacent corners opposite the contact pads. At no time should the devices be handled by or should anything come in contact with the light emitting surface (LES) area. This area includes the yellow colored circular area and the ring surrounding it. There are electrical connections under the LES which if damaged will cause the device to fail.

In addition, the ring frame itself should not be used for moving, lifting or carrying the device. Also do not attach any optics or mechanical holders to the ring as it is not capable to handle the mechanical stress.

Static Electricity

Luminus COBs are electronic devices which can be damaged by electrostatic discharge (ESD). Please use appropriate measures to assure the devices do not experience ESD during their handling and or storage. ESD protection guidelines should be used at all times when working with Luminus COBs.

Storage: Luminus products are delivered in ESD shielded bags and should be stored in these bags until used.

Assembly: Individuals handling Luminus COBs during assembly should be trained in ESD protection practices. Assemblers should maintain constant conductive contact with a path to ground by means of a wrist strap, ankle straps, mat or other ESD protection system.

Transporting: When transporting the devices from one assembly area to another, ESD shielded carts and carriers should be used.

Electrical Contact

Luminus COBs are designed with contact pads on their top surface. These pads are clearly marked with + and – polarity. Wires can be soldered to the contact pads for electrical connections or other solderless connector products are available.

If wires are being soldered to the COB product, we recommend attaching these wires prior to mounting the devices to a heat sink. Please contact Luminus for specific recommendations on how to solder wires if not familiar with the standard practice. Luminus can also offer design recommendations for jigs to allow easily soldering multiple products in rapid succession.

Chemical Compatibility

The resin material used to form the LES can getter hydrocarbons from the surrounding environment. As a results, certain chemical compounds are not recommended for use with the Luminus products. Use of these compounds can cause damage to the light output of the device and may permanently damage the device. Please refer to www.luminus.com for a list of the compounds not recommended for use with the Luminus COB products.

Thermal Interface Material (TIM)

Proper thermal management is critical for successful operation of any LED system. Excess operating temperature can reduce the light output of the device. And excessive heating can cause permanent damage to the device. Proper TIM material is a crucial component for effective heat transfer away from the LED during normal operation. Please refer to www.luminus.com for specific recommendations for TIM solutions.

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