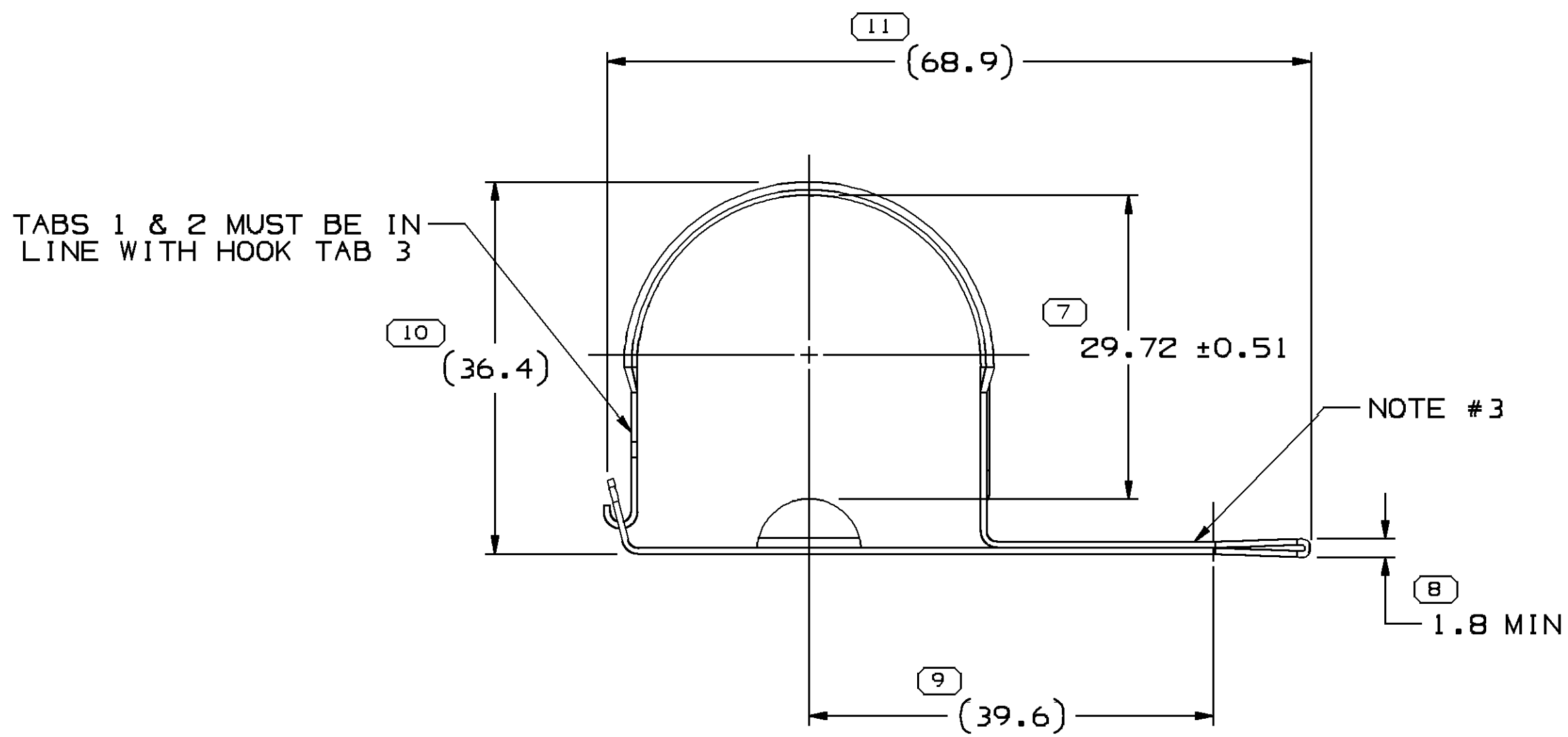
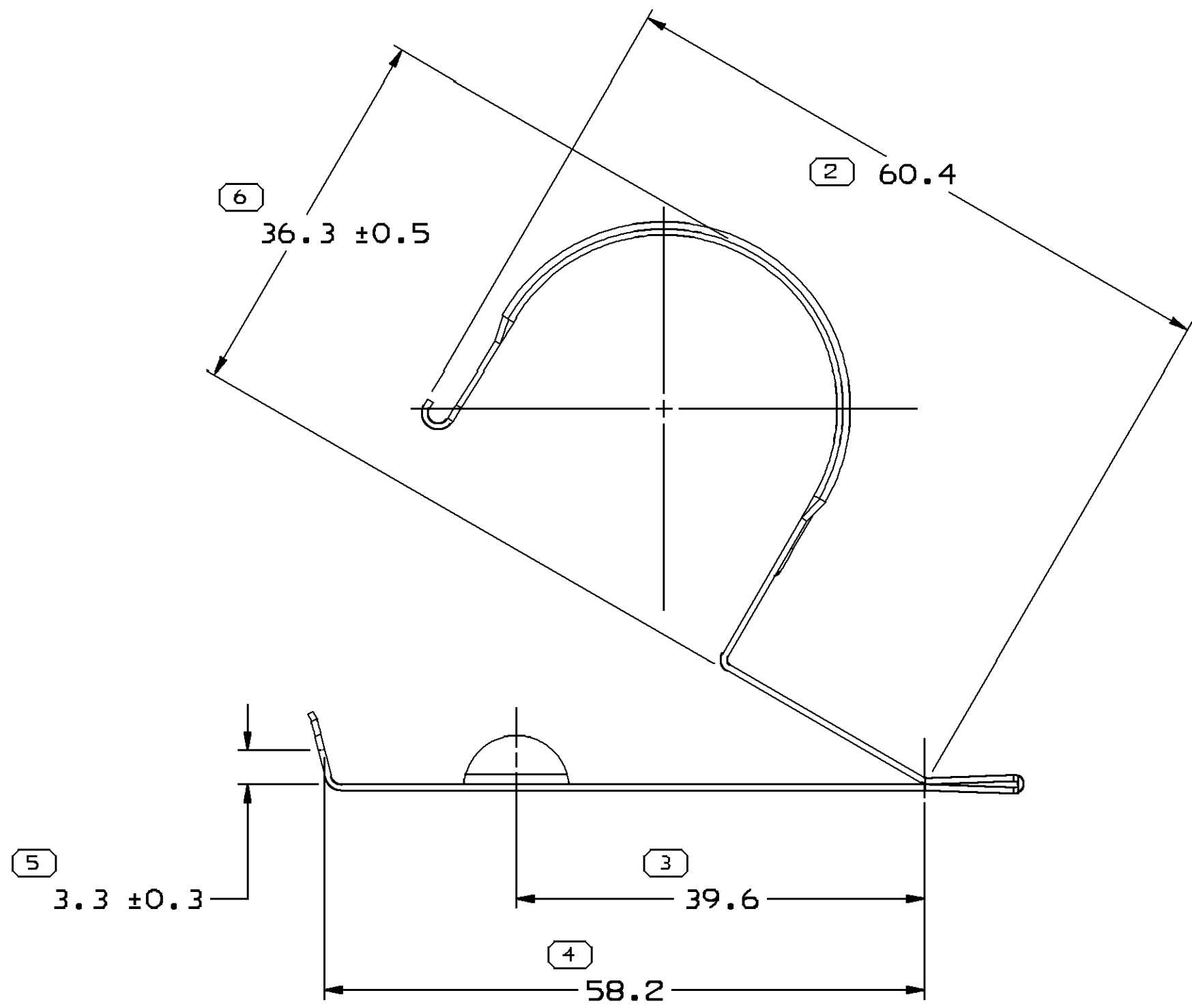
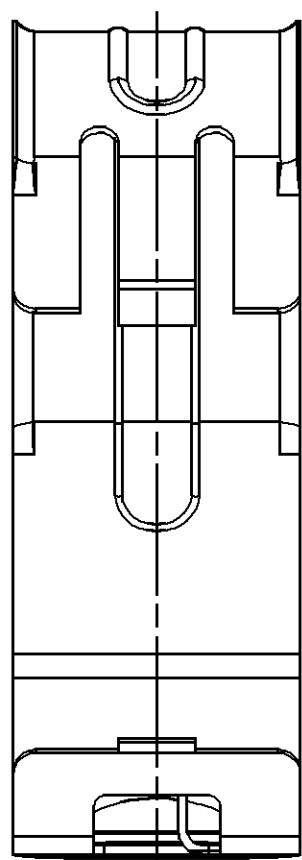
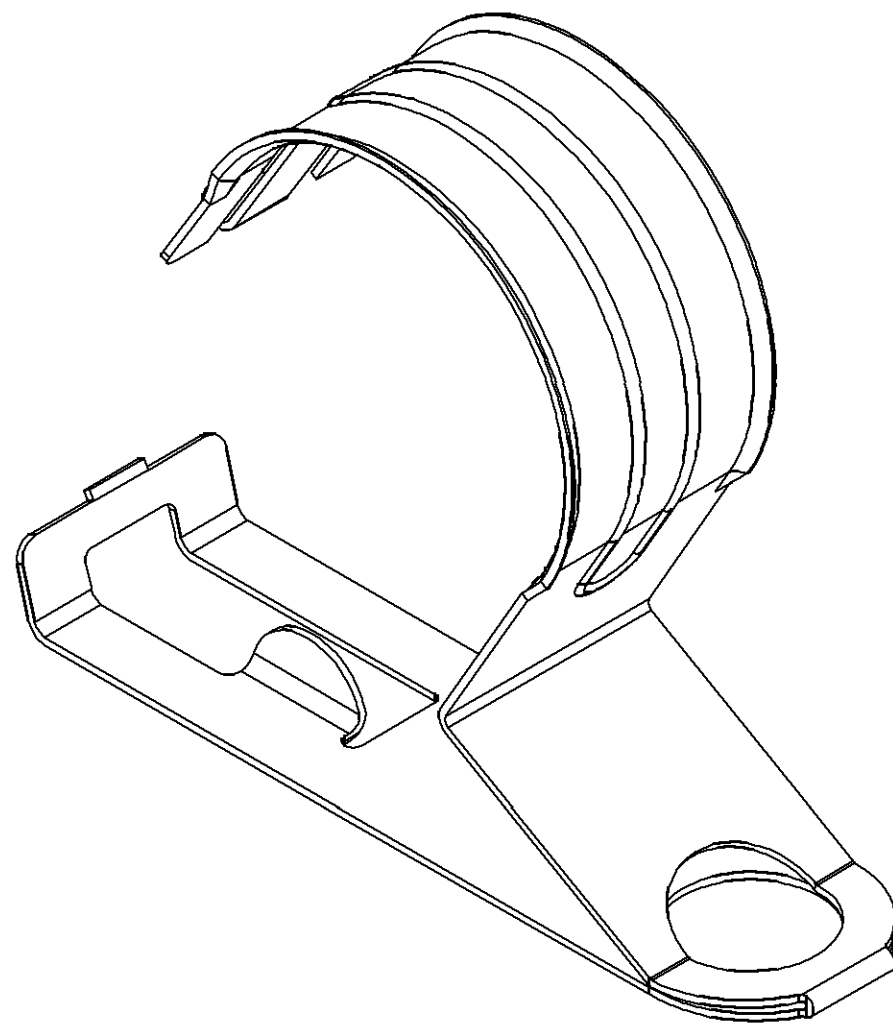
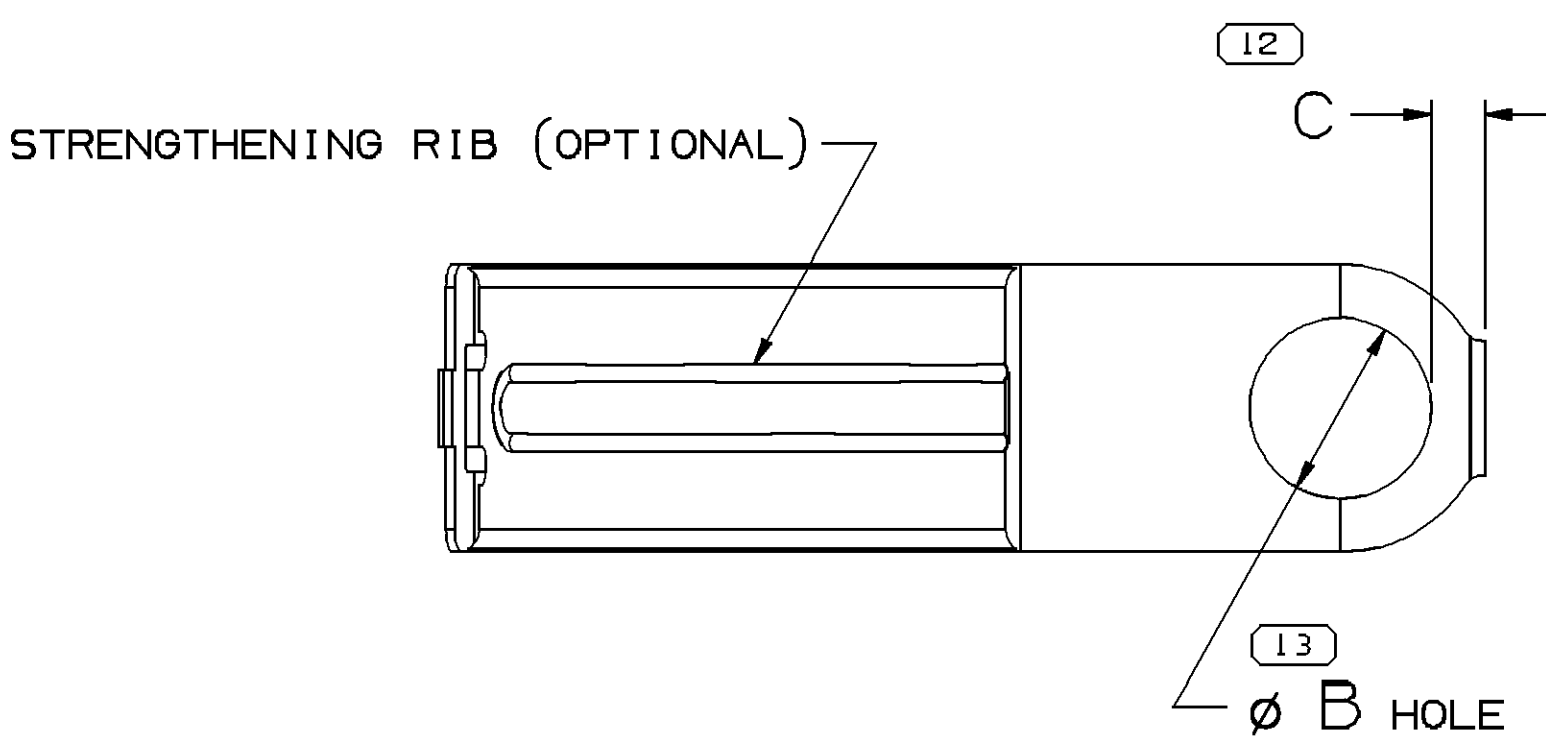
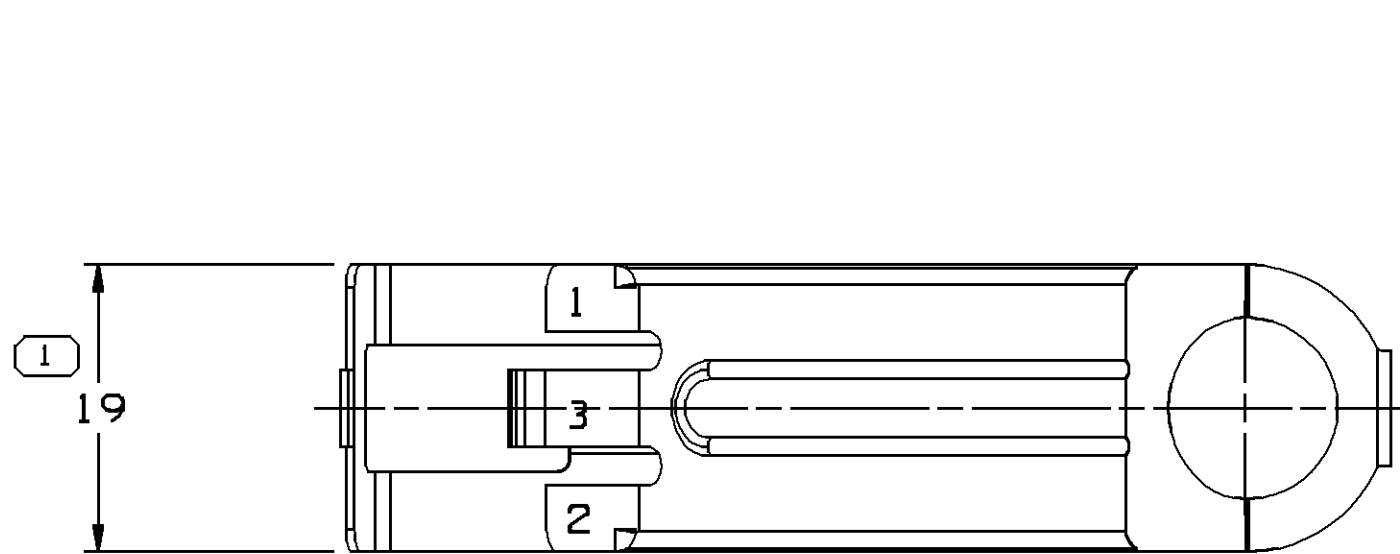


SYMBOL DEFINITION			MISSING SYMBOLS	
A DIMENSION WITHOUT AN INSPECTION REPORT SYMBOL ○ DOES NOT REQUIRE INSPECTION. IT MAY BE CONTROLLED ON THE INDIVIDUAL COMPONENT DRAWING.	TOTAL NO OF INSPECTIONS REQUIRED	13	NO MISSING SYMBOL NUMBER	
	LAST NO. USED	13		

DATE		STG	REV	W/R	CHG	ZONE	REVISION HISTORY		AUTH	DR	APVD	APVD
02AU04		R	01	-	-	-	12015679, 12047657, 12078080 & 12089328 - WERE SEPARATE DRAWINGS; 15495891 & 15495899 - RELEASED.		257551	ECB	AUG	TP
130C05		R	02	-	-	-	15499838 - WAS SEPARATE DWG		273456	EVV	AUG	TP
280C05		R	03	-	-	-	12015679, 12047657 & 12089328 - OBSOLETE		273406	JTZ	JAA	P60
26JA06		R	04	-	-	-	15499838 - DIM "C" WAS 3.56		276545	BLG	FRG	TP
13AP06		R	05	-	-	-	13580723 AND 13580724 - RELEASED; ALL ACTIVE PARTS - ADDED CONDUIT SIZE & MAT'L SPEC TO CHART		278775	RMG	JAA	TP
06N014		R	06	-	-	-	15495899, 15495891 & 12078080 - ADDED "PN TO USE" NOTE & ON CHART		428095	IMF	RLG	RLG



CLOSED VIEW OF CLAMP

PROCESS NOTES

- BLACK ZINC PLATE PER GM-4342-M CODE 20L24.
- ZINC PLATE AND GOLD CHROMATE TREAT PER GM-4342-M CODE 10D24 (POS-1065B-15).
- PHOSPHATE/ZINC PLATE PER GM-6111-M (BLACK).
- PLATE PER GM-6173-M (BLACK).
- PLATE PER DX551245-P ZINC WITH CLEAR TRIVALENT CHROME & TOPCOAT.
- PLATE PER DX551318-P ZINC NICKEL WITH CLEAR TRIVALENT CHROME.
- PLATING MUST WITHSTAND 400 HRS., MINIMUM TO RED RUST IN NEUTRAL SALT FOG.

NOTES

- UNLESS OTHERWISE SPECIFIED AND/OR INDICATED: DIMENSIONS ARE TO FACE OF VIEW SHOWN AND AUTOMATICALLY ROUNDED BY COMPUTER FOR INSPECTION (SEE MATH MODEL FOR PRECISE DIMENSIONS). FOR ALL OTHER DIMENSIONS NOT SHOWN BUT REQUIRED FOR TOOL BUILD, SEE MATH MODEL FOR PRECISE TOOL PATH DATA.
- 0.15 HIGH BURR IS PERMISSIBLE EXCEPT AS NOTED.
- HOLE MUST ACCEPT A MINIMUM (SEE CHART) DIAMETER PIN WHEN CLAMP IS CLOSED.
- 15499838 RECOMMENDED PN TO USE. COMMUNIZING ALL FEATURES WITH PERFORMANCE ENHANCEMENTS PER ENVIRONMENTAL TESTING'S.

PART	NO	REV	N/P	MATERIAL SPECIFICATION				PROCESS NOTE	B	STUD SIZE	C10.33	HOLE Ø	CONDUIT SIZE (MM)	RECOMMENDED PN (SEE NOTE)
13580723	01	-	-	M0929XXX SAE 1008-1010 STRIP STEEL#3 TEMPER (1/4 HD) WITH NIZn PLUS PREPLATE				7	12.7 ±0.15	M12	3.19	12.55	25	-
13580724	01	-	-	M0929XXX SAE 1008-1010 STRIP STEEL#3 TEMPER (1/4 HD) WITH NIZn PLUS PREPLATE				7	11.96 ±0.12	7/16	3.56	11.84	25	-
15499838	01	AC	-	0.6 THK. #3 TEMPER 1008-1010 C.R. STEEL				5	12.7 ±0.15	M12	3.19	12.55	25	-
15495899	01	AB	-	0.6 THK. #3 TEMPER 1008-1010 C.R. STEEL				5	11.96 ±0.12	7/16	3.56	11.84	25	4
15495891	01	AB	-	0.6 THK. #3 TEMPER 1008-1010 C.R. STEEL				6,7	11.96 ±0.12	7/16	3.56	11.84	25	4
12089328	B1	-	-	0.6 THK. #3 TEMPER 1008-1010 C.R. STEEL				2	12.7 ±0.15	M12	3.19	12.55	25	-
12078080	A2	-	-	0.6 THK. #3 TEMPER 1008-1010 C.R. STEEL				3	11.96 ±0.12	7/16	3.56	11.84	25	4
12047657	A1	-	-	0.6 THK. #3 TEMPER 1008-1010 C.R. STEEL				1	11.96 ±0.12	7/16	3.56	11.84	25	-
12015679	B1	-	-	0.6 THK. #3 TEMPER 1008-1010 C.R. STEEL				4	11.96 ±0.12	7/16	3.56	11.84	25	-

DIMENSIONAL RANGE (MM)		CHART	G
FROM	0	> 12	
TO	12		
TOLERANCE UNLESS OTHERWISE SPECIFIED		±0.15	±0.3
ANGULAR TOLERANCE		±2°	

THIRD ANGLE PROJECTION		DO NOT SCALE	
USE MATH DATA			

DELPHI		DELPHI PACKARD ELECTRICAL/ELECTRONIC ARCHITECTURE	
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APVD1 E.A. CACHO		15ND004	
APVD2 A. UGALDE G		16ND004	
APVD3 THOMAS PERSSON		18ND004	
APVD4			
APVD5		SUBSTANCES OF CONCERN AND RECYCLED CONTENT PER DELPHI (0244990)	
DRAWING NAME		TAXI MOUN CLAMP CDT 25MM	
DRAWING NUMBER		12048020	
SIZE	SCALE	FRAME NO	SHEET NO
A0	2:1	1 OF 1	1 OF 1
STG	REV	N/P	
R	06	-	