

## Tack Flux No-Clean in 6-2cc Squeeze Tubes

### Product Highlights

Ideal for all rework, solder, de-solder and reflow applications  
Non-corrosive, non-conductive, no-clean  
Tack flux will not run all over PCB when applied  
Has a pleasant odor  
Excellent wetting  
Easily cleaned with isopropyl alcohol (IPA)  
Attachment of BGA spheres  
Soldering flip chip components  
Long stencil life  
Wide process window  
Clear residue  
Can be used with Lead and Lead-Free applications  
RoHS II and REACH compliant

### Specifications

Flux Type:	Synthetic No-Clean (for Lead and Lead-Free applications)
Flux Classification:	RELO
Packaging:	2cc/2g Squeeze Tube x 6
Shelf Life:	Refrigerated >24 months, Unrefrigerated >24 months

### Stencil Life

>8 hours @ 20-50% RH 22-28°C (72-82°F)  
>4 hours @ 50-70% RH 22-28°C (72-82°F)

### Stencil Cleaning

Automated stencil cleaning systems for both stencil and misprinted boards. Manual cleaning using isopropyl alcohol (IPA).

### Storage and Handling

Store refrigerated or at room temperature 3-25°C (37-77°F). Do not freeze. Allow 4 hours for flux to reach an operating temperature of 20-25°C (68-77°F) before use.

### Transportation

This product has no shipping restrictions. Shipping below 0°C (32°F) or above 25°C (77°F) for normal transit times by ground or air will not impact this product's stated shelf life.

### Conforms to the following Industry Standards:

J-STD-004B, Amendment 1 (Solder Fluxes):	Yes
RoHS 2 Directive 2011/65/EU:	Yes