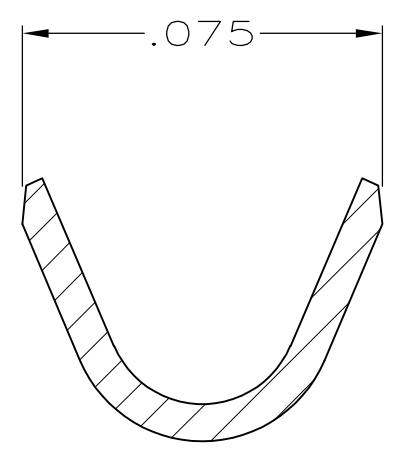
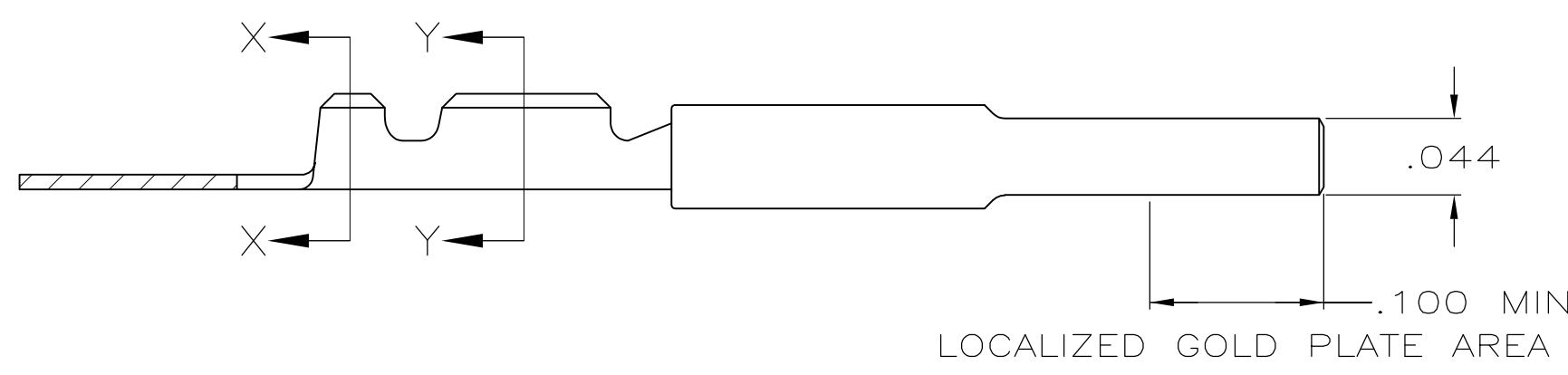
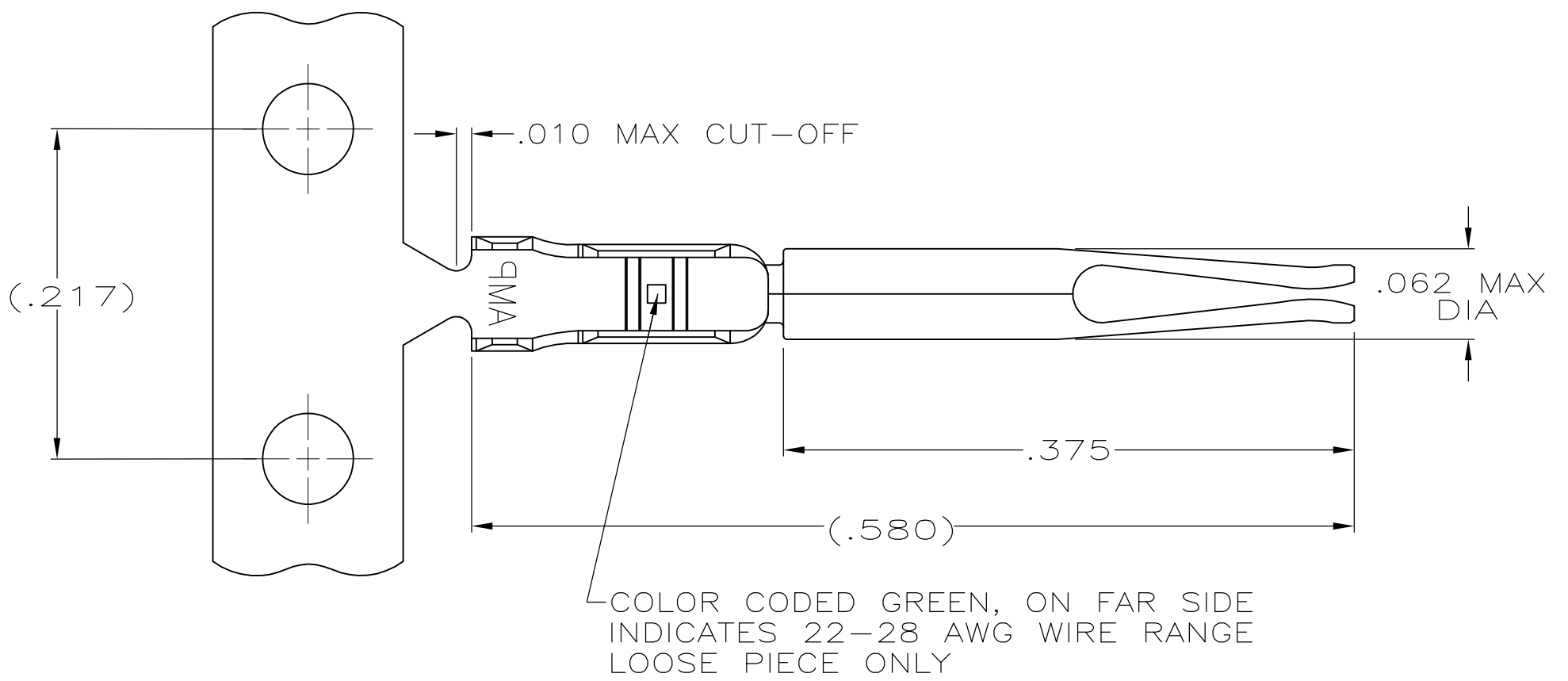
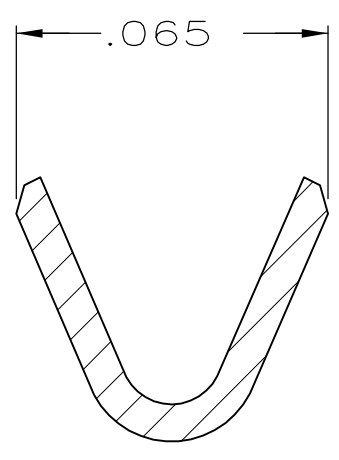




SECTION X-X
INSULATION BARREL



SECTION Y-Y
WIRE BARREL

- 1 FOR MINI APPLICATOR.
- 2 FOR HAND TOOL USE ONLY.
- 3. WIRE RANGE OF 22-28, INSULATION RANGE OF .030-.040.
- 4 .000050 MIN NICKEL UNDERPLATE ON ENTIRE CONTACT.
.000100 MIN TIN ON WIRE AND INSULATION BARRELS. .000030 MIN GOLD ON LOCALIZED GOLD PLATE AREA.
OR
.000050 MIN NICKEL UNDERPLATE ON ENTIRE CONTACT,
.000100 MIN TIN ON WIRE AND INSULATION BARRELS, GOLD FLASH OVER PALLADIUM-NICKEL, .000030 MIN TOTAL ON LOCALIZED GOLD PLATE AREA.
- 5 PLATED WITH GOLD FLASH IN LOCALIZED GOLD PLATE AREA, .000100 MIN. TIN ON WIRE BARRELS, OVER .000050 MIN. NICKEL UNDERPLATE.
- 6 .000030 MIN GOLD ON LOCALIZED GOLD PLATE AREA, .000100 MIN TIN ON WIRE BARRELS, BOTH OVER, .000050 MIN NICKEL UNERPLATE ON ENTIRE CONTACT.

6	1658686-6	1658686-5
5	1658686-4	1658686-3
4	1658686-2	1658686-1
FINISH	LOOSE PIECE 2	PART NUMBER 1

THIS DRAWING IS A CONTROLLED DOCUMENT.
DIMENSIONING AND TOLERANCING PER ASME Y14.5M-2009

DIMENSIONS:	TOLERANCES UNLESS OTHERWISE SPECIFIED:
INCHES	
0 PLC	± -
1 PLC	± -
2 PLC	± -
3 PLC	± .005
4 PLC	± -
ANGLES	± 2°
FINISH	SEE TABLE

MATERIAL	PHOS BRONZE
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DWN	L. BAUM	02JAN04
CHK	S. BOLASH	02JAN04
APVD	M. WALMSLEY	02JAN04
PRODUCT SPEC	108-1268	
APPLICATION SPEC	114-10001	
WEIGHT	-	
CUSTOMER DRAWING		

TE Connectivity	
NAME SOCKET CONTACT,22-28 AWG,22 DF,AMPLIMITE	
SIZE	CAGE CODE
A2	00779
DRAWING NO C=1658686	
RESTRICTED TO	REV
-	C

SCALE	10:1
SHEET	1 of 1