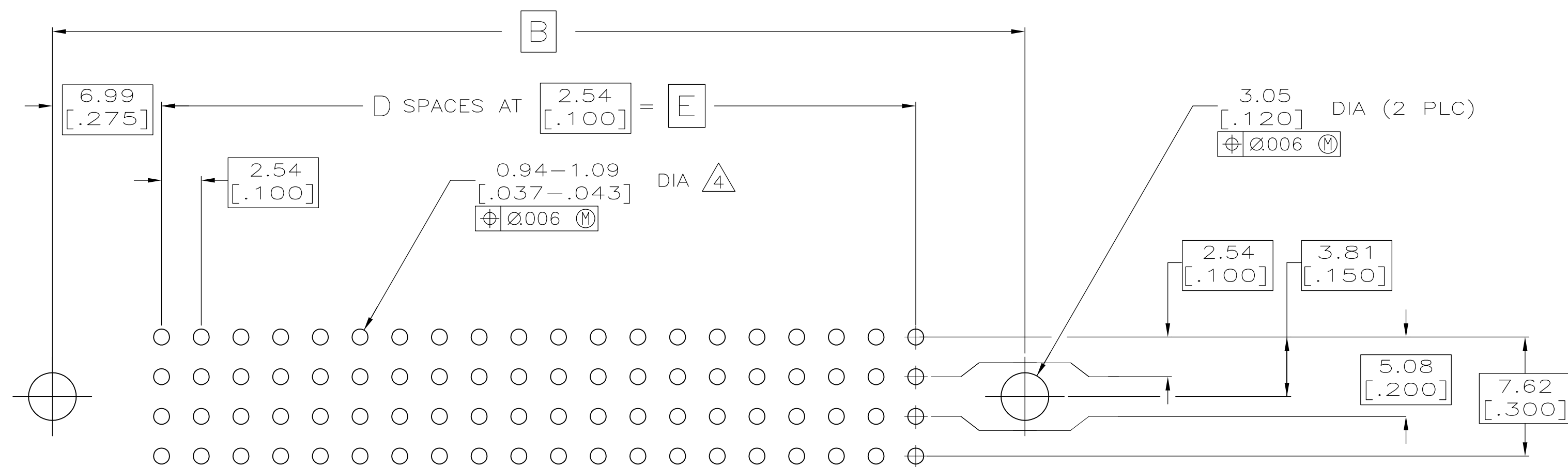
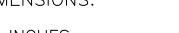




THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN 03/21/90 R.K. SEIFRIED CHK 1/29/91 W MILLHIMES		 TE Connectivity	
DIMENSIONS: INCHES 		TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± — 1 PLC ± 0.13 [0.005] 2 PLC ± — 3 PLC ± — 4 PLC ± — ANGLES ± —		NAME HDI, 4 ROW, PIN ASSEMBLY, 6.35 [250] LONG ACTION PINS	
MATERIAL   		FINISH 		SIZE CAGE CODE DRAWING NO A1 00779 C532448	
		WEIGHT 0		RESTRICTED TO —	
CUSTOMER DRAWING				SCALE 4:1 SHEET 1 of 2 REV L	

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REVISIONS					
P	LTR	DESCRIPTION	DATE	DWN	APVD
	—	SEE SHEET 1	—	—	—

1 HOUSING MATERIAL: THERMOPLASTIC, COLOR-BLACK.

2 CONTACT MATERIAL: PHOSPHOR BRONZE.

3. FINISH:
MATING AREA: MEETS THE PERFORMANCE REQUIREMENTS OF PRODUCT SPECIFICATION 108-9063; BASED ON TELCORDIA DR-1217-CORE APPLICATIONS IN UNCONTROLLED ENVIRONMENTS.
SOLDER TAILS AREA: TIN-LEAD PLATED.

4 ACTION PIN POSTS REQUIRE 2.36 [.093] MINIMUM THICK P.C. BOARD. RECOMMENDED P.C. BOARD HOLES ARE 1.151 [.0453] DIAMETER PLATED THRU 0.025–0.076 [.001–.003] COPPER, WITH 0.0076 [.0003] MINIMUM TIN–LEAD PLATING; FINISHED HOLE AFTER PLATING 0.94–1.09 [.037–.043] DIAMETER; AFTER REFLOW 0.91–1.09 [.036–.043] DIAMETER.

5. DIMENSIONS IN BRACKETS ARE IN INCHES.

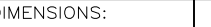
△ 6 HOUSINGS WITH CENTER MOUNTING IS RECOMMENDED FOR ASSEMBLIES HAVING 75 CONTACTS PER ROW OR MORE.

 PART NUMBER IS OBSOLETE.

8 OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI

△9 FINISH:
CONTACT FINISH: .00127-.00254 [.000050-.000100] NICKEL
UNDERPLATE ALL OVER; .000762 [.000030] GOLD PLATE IN
CONTACT AREA, TIN-LEAD PLATED POSTS.

8	OBSOLETE	△₉	111.76 [4.400]	44	115.57 [4.550]	125.73 [4.950]	133.35 [5.250]	180	3-532448-6
		△₇	12.70 [.500]	5	16.51 [.650]	26.67 [1.050]	34.29 [1.350]	24	2-532448-1
		△₆	35.56 [1.400]	14	39.37 [1.550]	49.53 [1.950]	57.15 [2.250]	60	2-532448-0
		△₇	22.86 [.900]	9	26.67 [1.050]	36.83 [1.450]	44.45 [1.750]	40	1-532448-9
		△₇ △₆	—	—	—	—	—	—	1-532448-8
		△₇ △₆	—	—	—	—	—	—	1-532448-7
		△₇ △₆	—	—	—	—	—	—	1-532448-6
		△₇ △₆	—	—	—	—	—	—	1-532448-5
		△₇ △₆	—	—	—	—	—	—	1-532448-4
		△₇ △₆	—	—	—	—	—	—	1-532448-3
8	OBSOLETE		187.96 [7.400]	74	191.77 [7.550]	201.93 [7.950]	209.55 [8.250]	300	1-532448-2
			175.26 [6.900]	69	179.07 [7.050]	189.23 [7.450]	196.85 [7.750]	280	1-532448-1
			162.56 [6.400]	64	166.37 [6.550]	176.53 [6.950]	184.15 [7.250]	260	1-532448-0
			149.86 [5.900]	59	153.67 [6.050]	163.83 [6.450]	171.45 [6.750]	240	532448-9
			137.16 [5.400]	54	140.97 [5.550]	151.13 [5.950]	158.75 [6.250]	220	532448-8
			124.46 [4.900]	49	128.27 [5.050]	138.43 [5.450]	146.05 [5.750]	200	532448-7
			111.76 [4.400]	44	115.57 [4.550]	125.73 [4.950]	133.35 [5.250]	180	532448-6
			99.06 [3.900]	39	102.87 [4.050]	113.03 [4.450]	120.65 [4.750]	160	532448-5
			86.36 [3.400]	34	90.17 [3.550]	100.33 [3.950]	107.95 [4.250]	140	532448-4
			78.74 [3.100]	31	82.55 [3.250]	92.71 [3.650]	100.33 [3.950]	128	532448-3
			73.66 [2.900]	29	77.47 [3.050]	87.63 [3.450]	95.25 [3.750]	120	532448-2
			60.96 [2.400]	24	64.77 [2.550]	74.93 [2.950]	82.55 [3.250]	100	532448-1
			E	D	C	B	A	POSN	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWG. R. K. SEIFRID 03/21/90 CHK. W. MILLIHINES 1/29/91		 TE Connectivity	
DIMENSIONS: UNLESS TOLERANCES, UNLESS OTHERWISE SPECIFIED: INCHES		APD. W. MILLIHINES 1/29/91 PRODUCT SPEC		NAME HDI, 4 ROW, PIN ASSEMBLY, 6.35 [.250] LONG ACTION PINS	
		1 2 2 3 3 4 4 5 ANGLES ± ± ± ± ± ±		APPLICATION SPEC	
MATERIAL —		FINISH —		SIZE A1 CAGE CODE 00779 DRAWING NO. C=532448	
WEIGHT 0		RESTRICTED TO —		SCALE 4:1 SHEET 2 OF 2 REV L	
CUSTOMER DRAWING					