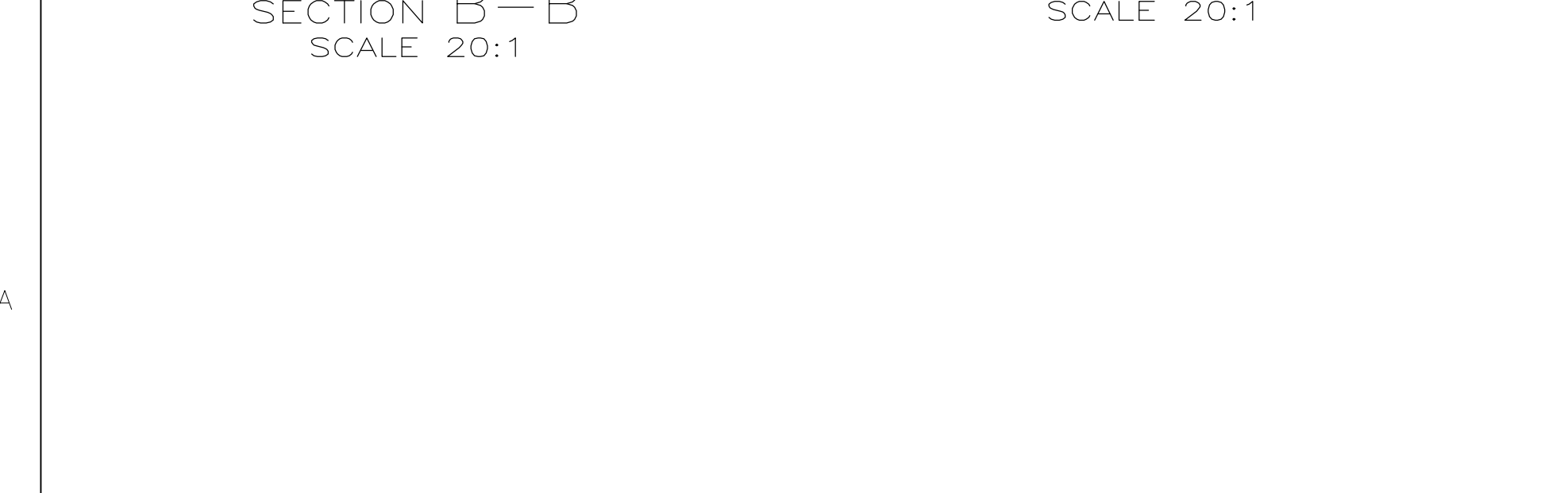
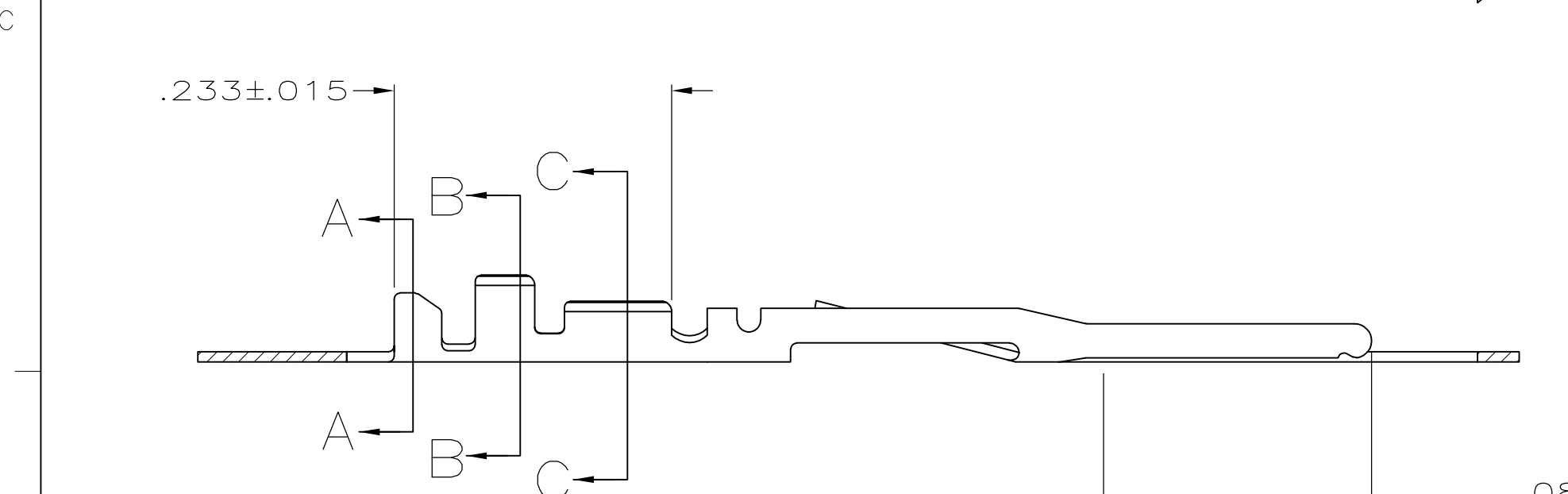
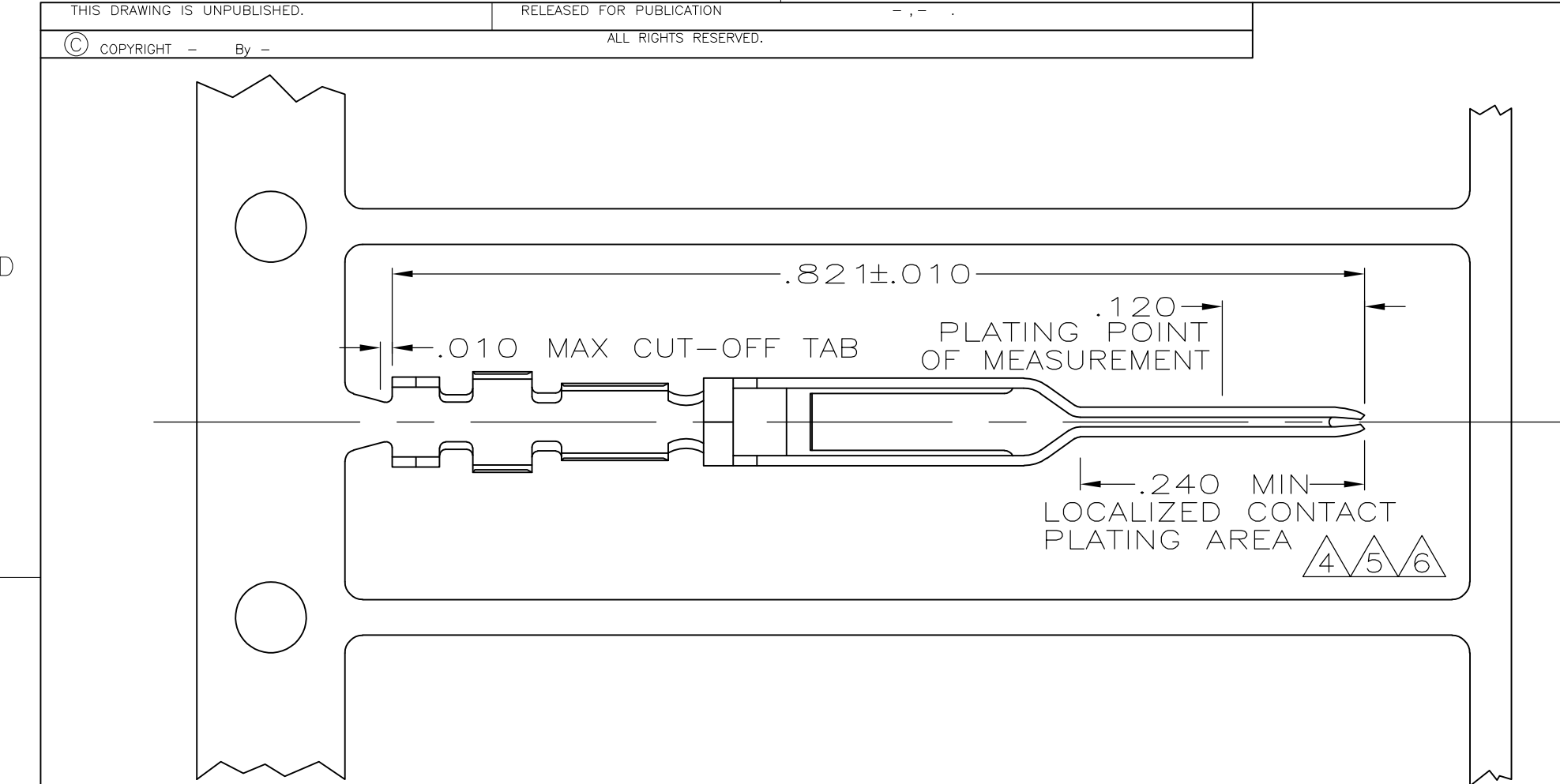


- 1 FOR STD APPLICATOR.
- 2 FOR MINI APPLICATOR.
- 3 FINISH: .000100 MIN THK BRIGHT TIN LEAD OVER .000050 MIN THK NICKEL ON ENTIRE CONTACT.
- 4 FINISH: .000015 THK GOLD IN LOCALIZED CONTACT PLATING AREA AND GOLD FLASH IN OTHER AREAS OVER .000050 MIN NICKEL ON ENTIRE CONTACT,
-OR-
GOLD FLASH OVER PALLADIUM-NICKEL, .000015 MIN TOTAL THK IN LOCALIZED CONTACT PLATING AREA AND GOLD FLASH ON REMAINDER OVER .000050 MIN NICKEL ON ENTIRE CONTACT.
- 5 FINISH: .000030 THK GOLD IN LOCALIZED CONTACT PLATING AREA AND GOLD FLASH IN OTHER AREAS OVER .000050 MIN NICKEL ON ENTIRE CONTACT.
-OR-
GOLD FLASH OVER PALLADIUM-NICKEL, .000030 MIN TOTAL THK IN LOCALIZED CONTACT PLATING AREA AND GOLD FLASH ON REMAINDER OVER .000050 MIN NICKEL ON ENTIRE CONTACT.
- 6 FINISH: .000050 THK GOLD IN LOCALIZED CONTACT PLATING AREA AND GOLD FLASH IN OTHER AREAS OVER .000050 MIN NICKEL ON ENTIRE CONTACT.
-OR-
GOLD FLASH OVER PALLADIUM-NICKEL, .000050 MIN TOTAL THK IN LOCALIZED CONTACT PLATING AREA AND GOLD FLASH ON REMAINDER OVER .000050 MIN NICKEL ON ENTIRE CONTACT.
- 7 FINISH: .000030 THK GOLD ON ENTIRE CONTACT (EXCEPT .000003 PERMISSIBLE ON INTERIOR OF CONTACT NOSE) OVER .000050 MIN THK NICKEL ON ENTIRE CONTACT.
8. FOR 22-26 AWG WIRE WITH AN INSULATION RANGE OF .040-.056 DIA.
- 9 OBSOLETE PART NO.
- 10 FINISH: .000100 MIN THK TIN OVER .000050 MIN THK NICKEL ON ENTIRE CONTACT.

10	1-86561-0	2	1-86557-9
7	---	9	2 1-86557-7
3	---	9	1 1-86557-5
3	86561-9	2	1-86557-4
---	---	9	1 1-86557-3
6	---	9	1 1-86557-2
4	---	9	1 1-86557-1
5	---	9	1 1-86557-0
---	---	9	2 86557-8
6	86561-7	2	86557-7
4	86561-6	2	86557-6
5	86561-4	2	86557-4
FINISH		LOOSE PIECE PART NO	
		PART NO	

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN J. GALLUCCI 6-27-89	TE TE Connectivity	
		CHK D.L. ROCKER 6-28-89		
DIMENSIONS: INCHES		APVD G.D. MILLER 6-29-89	NAME	
		PRODUCT SPEC 108-9024	CONTACT, PIN, .025 SQ ROUND WIRE, .100 CENTERLINE, FFC	
		APPLICATION SPEC 114-16003		
MATERIAL PHOS. BRONZE	TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± - 1 PLC ± - 2 PLC ± - 3 PLC ± .005 4 PLC ± - ANGLES ± - FINISH SEE TABLE	WEIGHT -	SIZE A2	CAGE CODE 00779
		CUSTOMER DRAWING	SCALE 8:1	SHEET 1 of 1
			REV AA1	