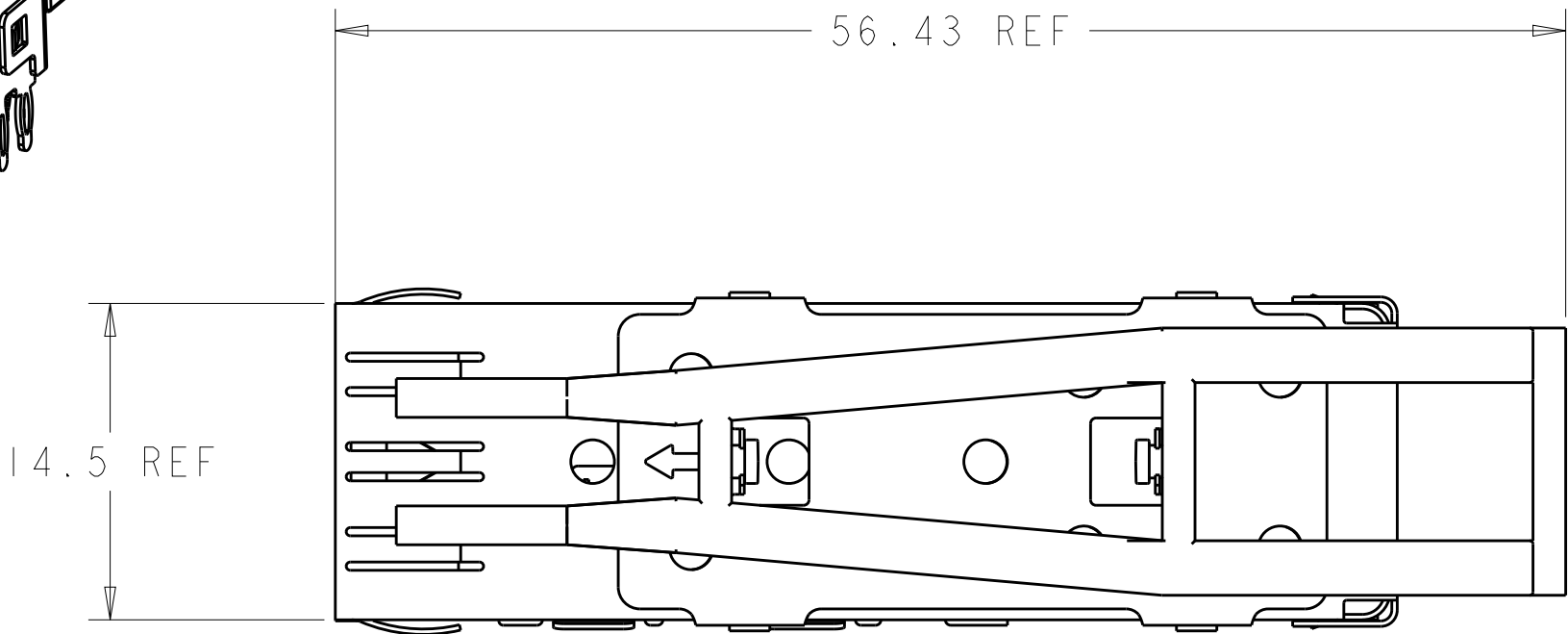
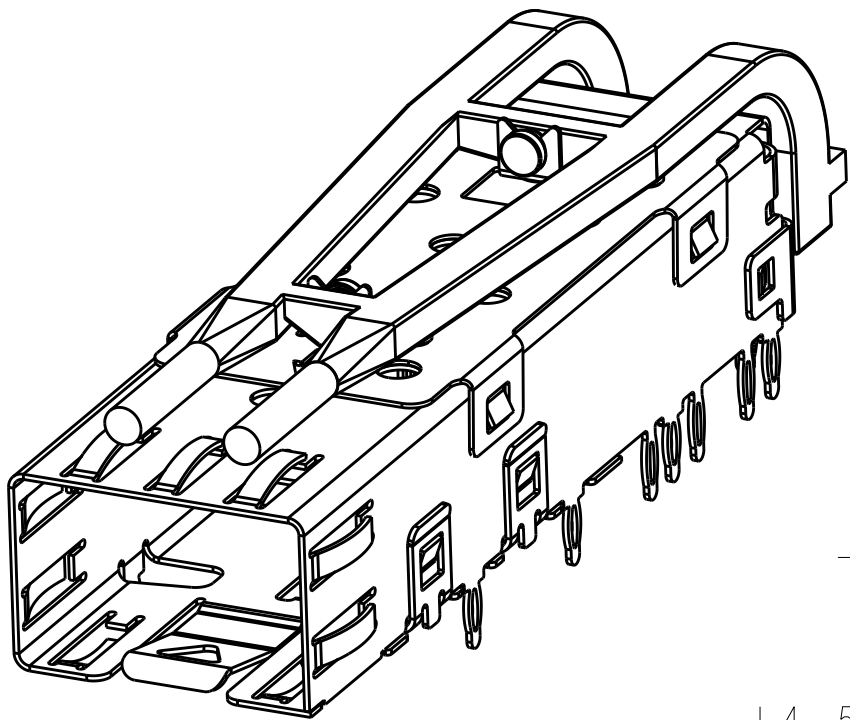
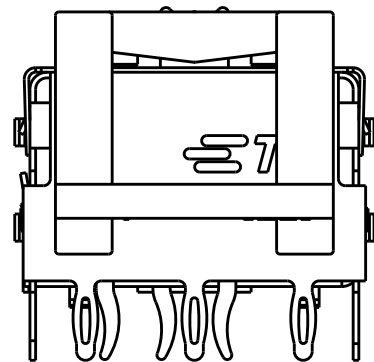
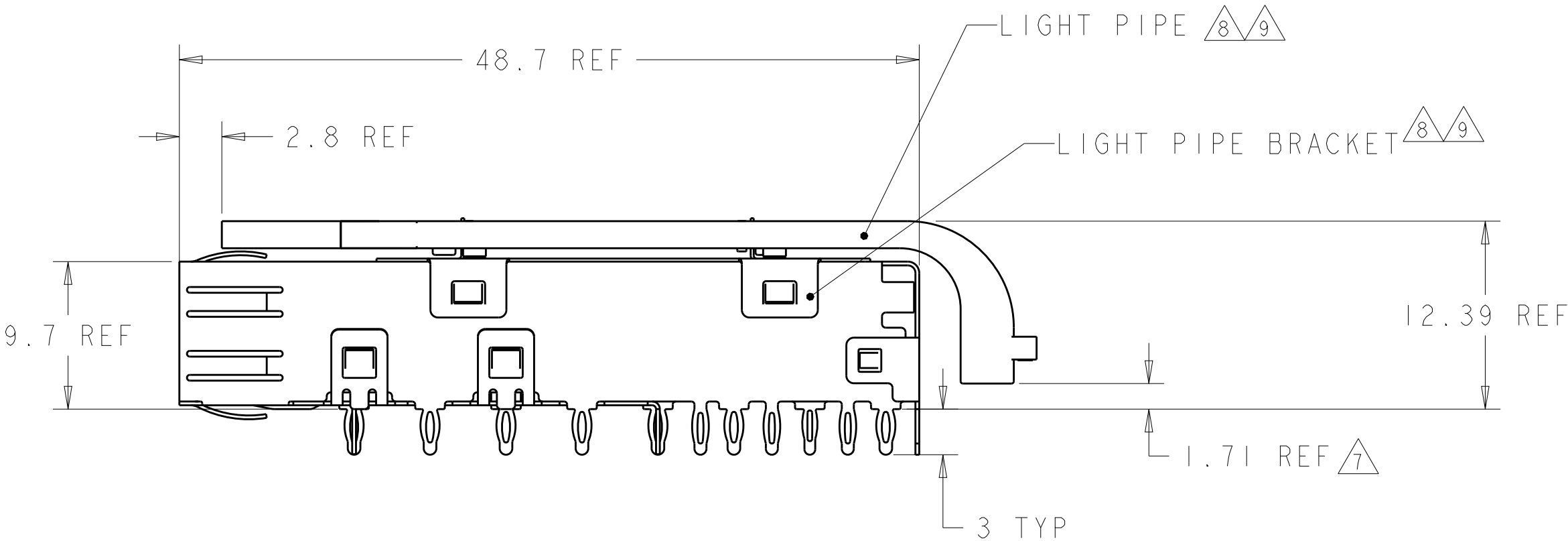
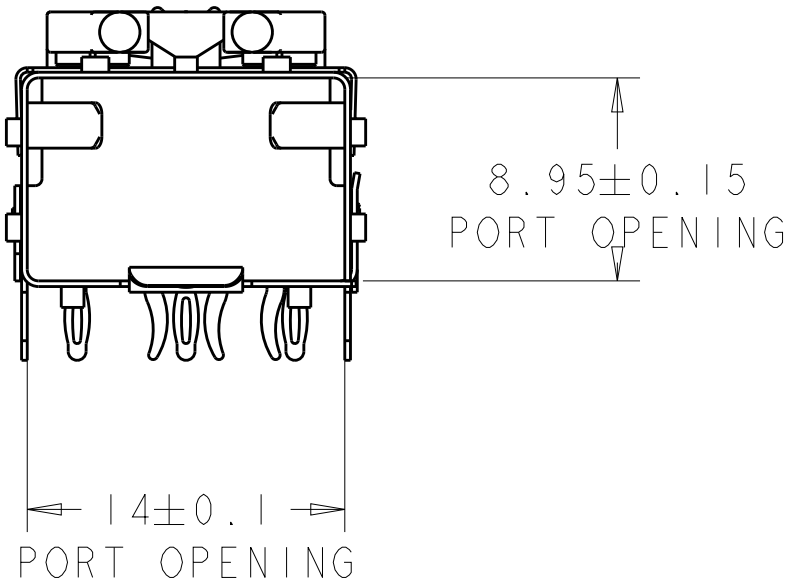


LOC	DIST	REVISIONS					
		P	LTR	DESCRIPTION	DATE	DWN	APVD
GP	00		I	INITIAL	20DEC2013	JW	SH
			A	REVISED PER ECO-15-012974	10SEP2015	JW	SH



- 1 MATERIAL:
CAGE: STAINLESS STEEL.
LIGHTPIPE: POLYCARBONATE, CLEAR
LIGHTPIPE BRACKET: STAINLESS STEEL.
- 2 FINISH:
CAGE: NICKEL. NONPLATED EDGES PERMISSABLE.
3. MATES WITH SFP MSA COMPLIANT TRANSCEIVERS.
- 4 PADS AND VIAS CHASSIS GROUND.
- 5 DATUM AND BASIC DIMENSIONS ESTABLISHED BY CUSTOMER.
6. MINIMUM PC BOARD THICKNESS:
SINGLE SIDED: 1.50 mm
(SHOWN ON SHEET 4).
- 7 MAX HEIGHT OF LED OFF BOARD IS NOT TO EXCEED 1.14mm.
- 8 LIGHT PIPE AND LIGHT PIPE BRACKET SHIPPED ASSEMBLED.
- 9 LIGHT PIPE ASSEMBLY SHIPPED UNASSEMBLED TO CAGE ASSEMBLY. CAGE ASSEMBLY TO BE PRESSED INTO THE PCB PRIOR TO ATTACHING THE LIGHT PIPE ASSEMBLY TO THE CAGE.

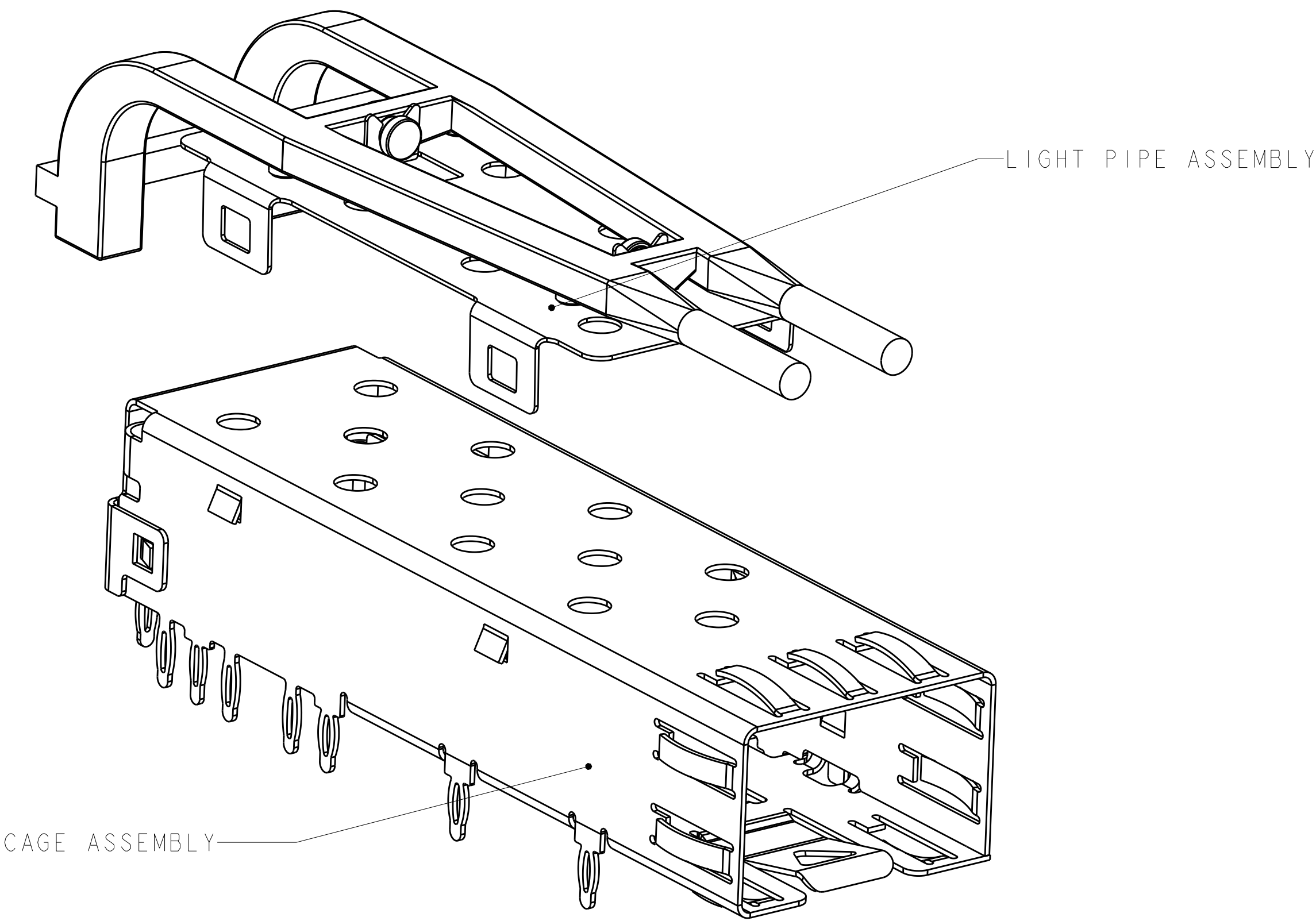


CAGE ASSEMBLY

2170614-1
PART
NUMBER

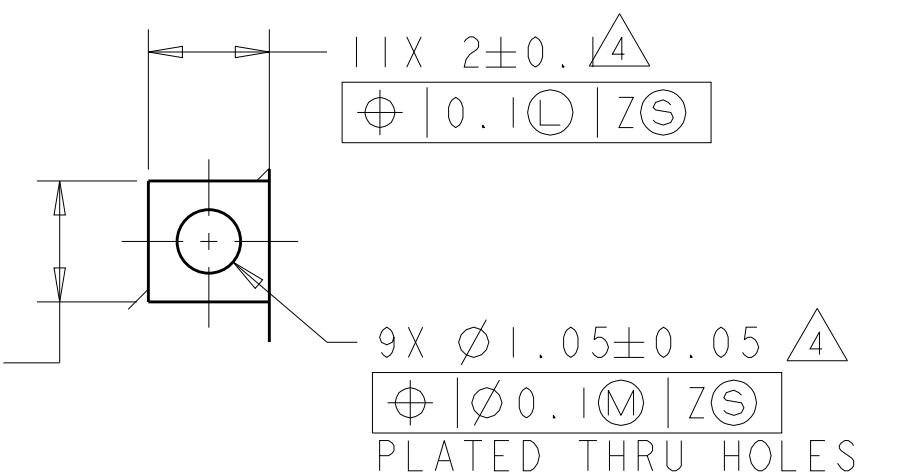
THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN J. WANG 20DEC2013	TE Connectivity			
		CHK S. HAN 20DEC2013				
		APVD S. HAN 20DEC2013	NAME CAGE ASSEMBLY, 20 PRESS FIT, SFP			
DIMENSIONS: mm		TOLERANCES UNLESS OTHERWISE SPECIFIED:	PRODUCT SPEC 108-1950			
		0 PLC ±0.1 1 PLC ±0.1 2 PLC ±0.1 3 PLC ±0.05 4 PLC ±0.05 ANGLES ± FINISH	APPLICATION SPEC 114-13120			
MATERIAL 1 -		2 -	WEIGHT -			
			Customer Drawing			
			SIZE A2	CAGE CODE 00779	DRAWING NO C-2170614	RESTRICTED TO -
			SCALE 3:1	SHEET 1	OF 4	REV A

LOC	DIST	REVISIONS					
GP	00	P	LTR	DESCRIPTION	DATE	DWN	APVD
			-	SEE SHEET 1	-	-	-



EXPLODED VIEW
SCALE 5:1

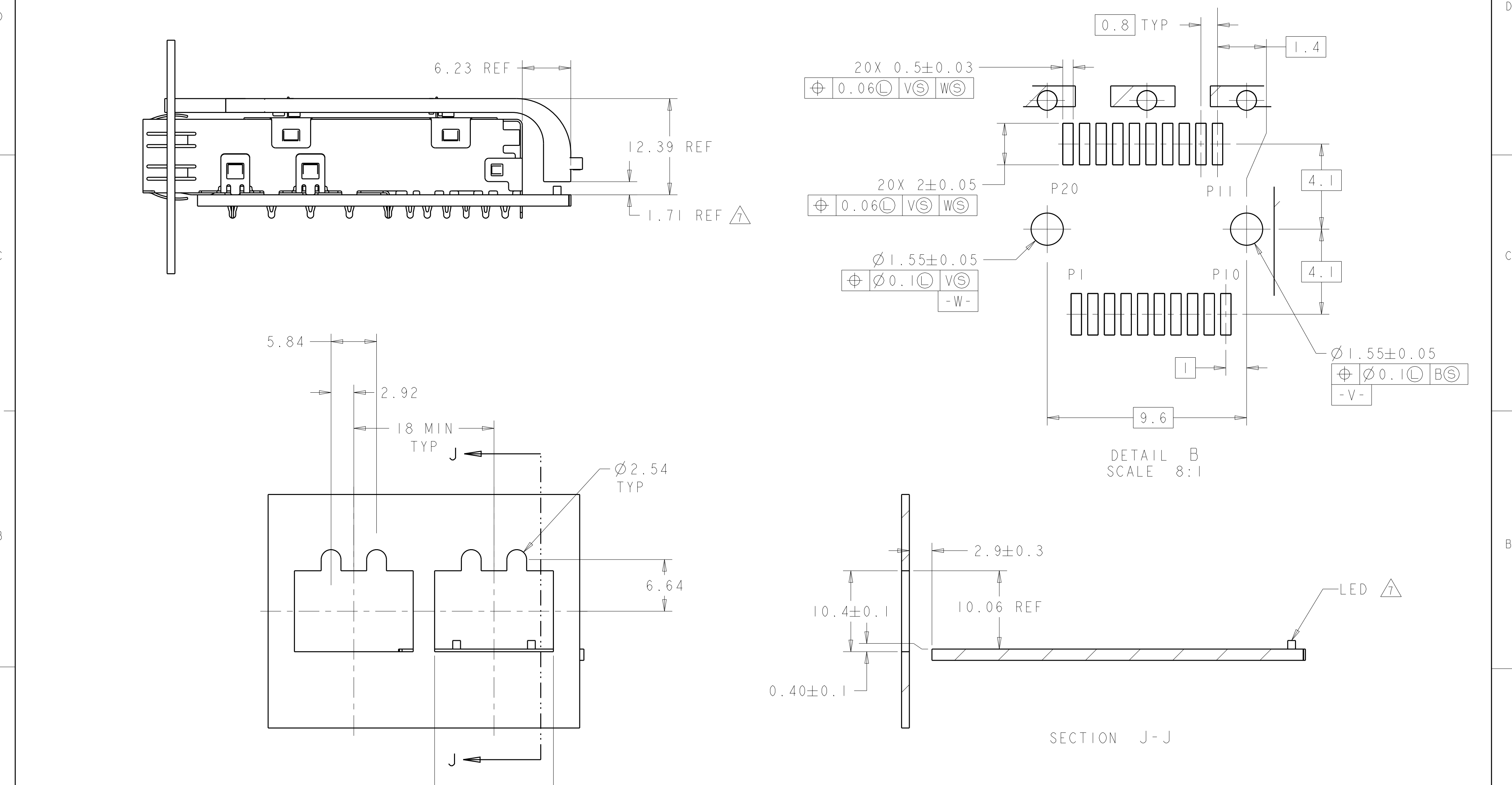
THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN J. WANG	20DEC2013	 TE Connectivity		
		CHK S. HAN	20DEC2013			
		APVD S. HAN	20DEC2013	NAME CAGE ASSEMBLY, 20 PRESS FIT, SFP		
DIMENSIONS: mm		TOLERANCES UNLESS OTHERWISE SPECIFIED:		PRODUCT SPEC 108-1950		
				APPLICATION SPEC 114-13120		
MATERIAL				SIZE A200779	CAGE CODE C-2170614	RESTRICTED TO -
				WEIGHT -	SCALE 3:1	SHEET 2 OF 4
				Customer Drawing		
				REV A		



DETAIL A
SCALE 8:1

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN J. WANG 20DEC2013 CHK S. HAN 20DEC2013 APVD S. HAN 20DEC2013		 TE Connectivity	
DIMENSIONS: mm		TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ±0.1 1 PLC ±0.1 2 PLC ±0.1 3 PLC ±0.05 4 PLC ±0.05		NAME CAGE ASSEMBLY, 20 PRESS FIT, SFP	
		PRODUCT SPEC 108-1950 APPLICATION SPEC 114-13120			
MATERIAL -		FINISH -		SIZE A2	
		WEIGHT -		CAGE CODE 00779	
		Customer Drawing		DRAWING NO C-2170614	
				RESTRICTED TO -	
				SCALE 3:1 SHEET 3 OF 4 REV A	

P	LTR	DESCRIPTION	DATE	DWN	APVD
-	-	SEE SHEET 1	-	-	-



THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN J. WANG 20DEC2013	TE Connectivity		
DIMENSIONS:		CHK S. HAN 20DEC2013			
mm	TOLERANCES UNLESS OTHERWISE SPECIFIED:	APVD S. HAN 20DEC2013	NAME CAGE ASSEMBLY, 20 PRESS FIT, SFP		
	0 PLC ±0.1	PRODUCT SPEC 108-1950	SIZE CAGE CODE DRAWING NO RESTRICTED TO		
	1 PLC ±0.1	APPLICATION SPEC 114-13120	A200779C-2170614		
	2 PLC ±0.1	WEIGHT -	SCALE 3:1 SHEET 4 OF 4 REV A		
	3 PLC ±0.05	Customer Drawing			
4 PLC ±0.05	ANGLES ±				
FINISH					