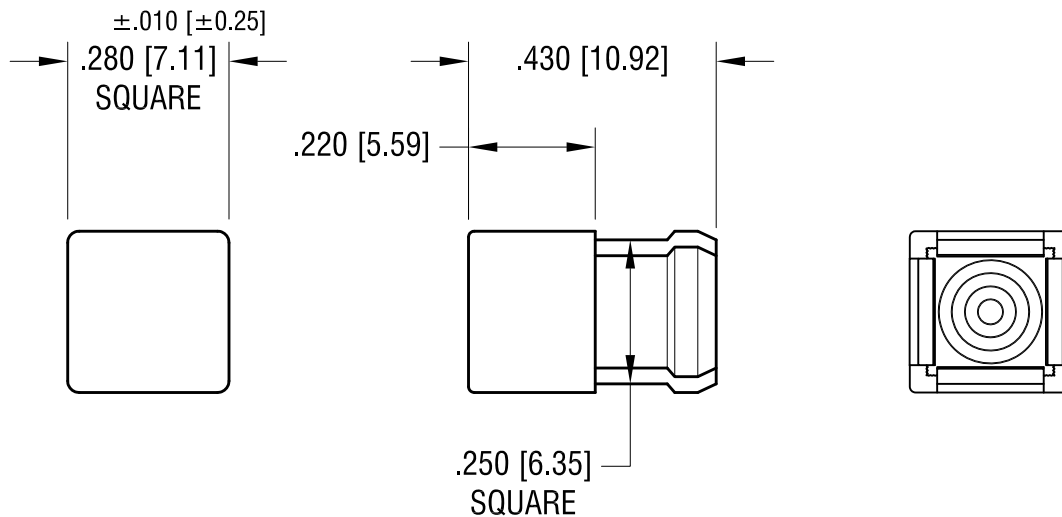


ACTUAL SIZE



**NOTE:**

1. MOUNTING:  $\pm .002$  [ $\pm 0.05$ ]  
MOUNTS IN A .250 [6.35] DIA. PANEL SQUARE HOLE  
ON .375 [9.50] CENTER.  
PANEL THICKNESS .063 [1.60] TO .125 [3.17]  
PANEL HOLE SHOULD BE DEBURRED, BUT NOT CHAMFERED.
2. ASSEMBLY:  
INSERT LENS THROUGH PANEL HOLE ,  
AND INSERT LED INTO LENS

| PART NO. | COLOR  |
|----------|--------|
| 8680     | RED    |
| 8681     | GREEN  |
| 8682     | YELLOW |
| 8683     | CLEAR  |

|          |                          |      |
|----------|--------------------------|------|
| 10.04.13 | CHANGE AS PER ECN 13-081 | A    |
| DATE     | DESCRIPTION              | REV. |

| KEYSTONE ELECTRONICS CORP.                                      |                  |        |           |
|-----------------------------------------------------------------|------------------|--------|-----------|
| www.keyelco.com • ASTORIA, N.Y. 11105-2017 • Tel (718) 956-8900 |                  |        |           |
| PART NAME                                                       |                  |        |           |
| LED SQUARE LENS CAP                                             |                  |        |           |
| MATERIAL                                                        |                  |        |           |
| POLYCARBONATE                                                   |                  |        |           |
| FINISH                                                          |                  | DRN BY | DATE      |
| -                                                               |                  | BOONE  | 2.9.96    |
|                                                                 |                  | APP'D  | SCALE     |
|                                                                 |                  | LN     | 3X        |
| TOLERANCES                                                      | INCH [MM]        | CODE   | DWG NO.   |
| DECIMAL                                                         | ± .005 [± 0.13 ] | C      | 8680-8683 |
| ANGULAR                                                         | ± 1°             |        |           |
| UNLESS OTHERWISE SPECIFIED                                      |                  |        |           |