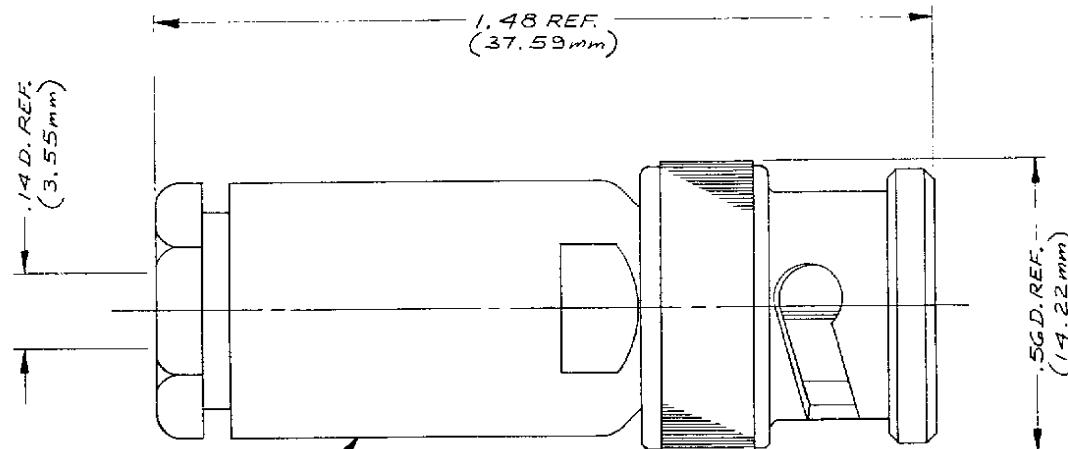


DASH NO.	M CODE	MADE FROM
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GSD

1965-15-9



STAMP: KINGS 1965-15-9

NOTES:

- FOR USE WITH HUGHES HS-4885-1 CABLE.
- FOR CABLING INSTRUCTIONS SEE C-59-316-1.
- MATERIALS:
 - OUTER CONTACT } BERYLLIUM COPPER, QQ-C-530
 - SPRING WASHER } BERYLLIUM COPPER, QQ-C-530
 - HALF WASHER - BRASS, QQ-B-613
 - ALL OTHER METAL PARTS - BRASS, QQ-B-626
 - INSULATORS - TEFLON, L-P-403
 - GASKETS - SILICONE RUBBER, ZZ-R-765
- FINISHES:
 - CENTER CONTACT } HARD GOLD PLATE PER MIL-G-4520
 - OUTER CONTACT } HARD GOLD PLATE PER MIL-G-4520
 - ALL OTHER METAL PARTS - KINGS TARNISH RESISTANT FINISH (TR-5)
- ELECTRICAL CHARACTERISTICS:
 - WORKING VOLTAGE - 400 VOLTS RMS.

UNLESS OTHERWISE SPECIFIED:

- TOLERANCES: FRACTIONS & 2 PLACE DECIMALS $\pm .010$
- 3 PLACE DECIMALS $\pm .004$
- ANGLES $\pm 0^{\circ}30'$
- T. I. R. CONCENTRICITY OF ANY 2 DIAMETERS MAY NOT EXCEED HALF THE SUM OF THEIR TOLERANCES.

- REMOVE ALL BURRS, BREAK SHARP EDGES .005 MAX.
- NO FILLETS PERMITTED.
- SURFACE ROUGHNESS 83 MICROINCHES RMS MAX.
- ALL DIMENSIONS PRIOR TO PLATING.
- ALL PLATING IN ACCORDANCE WITH KER 10004.

REVISIONS

ISSUE	CHANGES
0	ER 23332 JEP 13 MAY 82
1	CN 27187 E RJ 14 JUN 85
2	CN 34639 C KH 17 MAY 93

GSD

SCALE: 4:1

APPROX. SURFACE AREA:

WAS E-11187

USED ON:

REF. HUGHES HELICOPTER
HS 4885-105 REV D.

BNC TRIAX
PLUG

DRAWN SD DATE 4 MAR 85

APPR. MJB DATE 8 MAR 85

APPR. — DATE —

KINGS
ELECTRONICS CO., INC.
TUCKAHOE, NEW YORK 10787

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