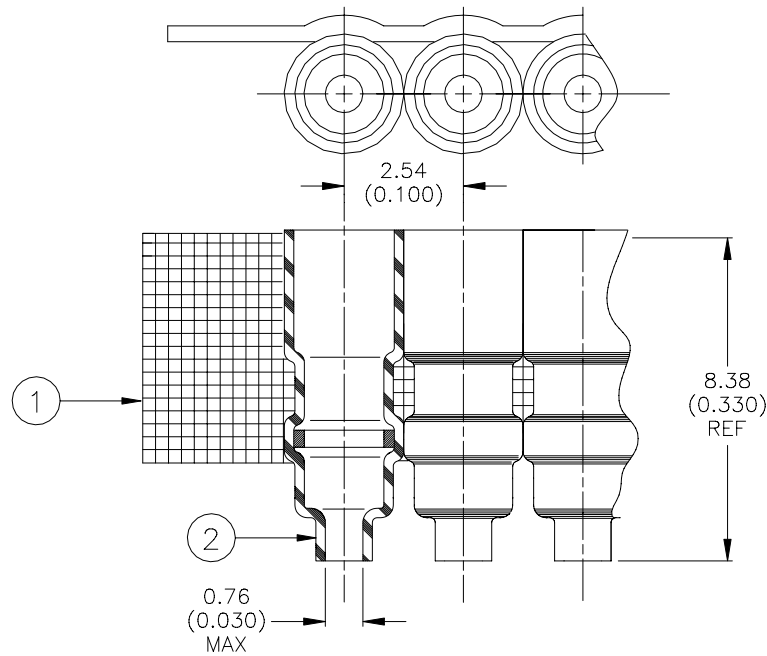


SPECIFICATION CONTROL DRAWING



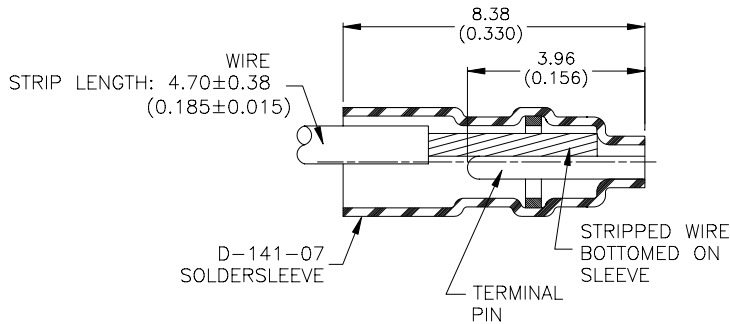
MATERIALS

1. SOLDERSLLEEVE: D-141-07. Quantity Per Assembly: 1000
2. CARRIER STRIP: Adhesive Coated High Temperature Tape

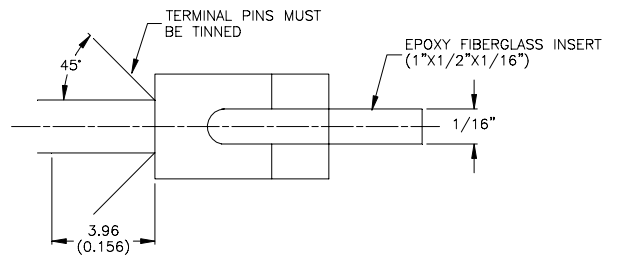
APPLICATION

1. This part is designed for used on Cinch "Tykon" miniature connector 255-20-30-200.
2. Sleeves are to be installed using Rayclad AD-1309 wire assembly fixture and IR-1005 infrared heater.
3. The carrier strip is to be removed upon completion of termination.

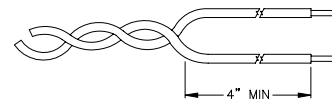
Sleeve and Terminal Assembly



Terminal Configuration



Untwist and Straighten Length



tyco Electronics	Raychem	Tyco Electronics Corporation 300 Constitutional Drive Menlo Park, CA 94025 USA	TITLE: SOLDERPAK ASSEMBLY, CINCH "TYKON" SERIES 255-XX-30-200 ALTERNATE PINS				
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS. INCHES DIMENSIONS ARE BETWEEN BRACKETS.			DOCUMENT NO.: D-711-00				
TOLERANCES: 0.00 N/A 0.0 N/A 0 N/A	ANGLES: N/A ROUGHNESS IN MICRON	Tyco reserves the right to amend this drawing at any time. Users should evaluate the suitability of the product for their application.		DATE: 18-July-00	DOC ISSUE: 1		
DRAWN BY: M. FORONDA	CAGE CODE: 06090	REPLACES: N/A	DCR NUMBER: D000403	PROD. REV.: D	SCALE: None	SIZE: A	SHEET: 1 of 1

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