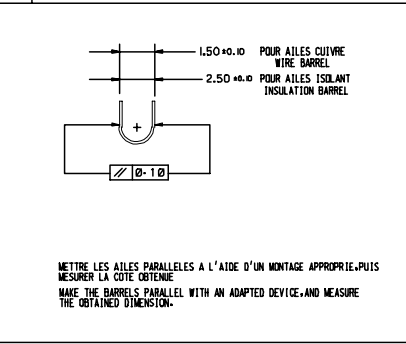


CONTROLE CLIP / CONTROLE FEMALE CONTACT

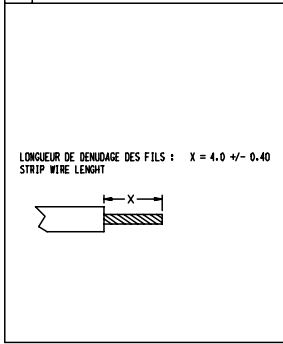
1 SERTISSAGE CRIMPING

FIL / WIRE		CONTACT / TERMINAL REFERENCES PART #		PARAMETRES DE SERTISSAGE CRIMPING PARAMETERS	
TYPE	SECTION REELLE REAL SECTION	NUMERO DE PARTS STRINGS NUMBER	DIA. MIN MAX DIA. MIN MAX	DIAMETRE ISOLANT INSULATION DIAMETER	DIAMETRE BARREL
0.22 R1	0.22 mm ²	7	0.22 ± 0.05	0.20 ± 0.05	0.20 ± 0.05
0.35 R1 R3	0.34 mm ²	7	0.25 ± 0.05	0.20 ± 0.05	0.20 ± 0.05
0.35 R3	0.34 mm ²	7	0.25 ± 0.05	0.20 ± 0.05	0.20 ± 0.05
0.50 R1 R3	0.478 mm ²	19	0.39 ± 0.05	0.30 ± 0.05	0.30 ± 0.05
0.50 R3	0.478 mm ²	19	0.39 ± 0.05	0.30 ± 0.05	0.30 ± 0.05
0.60 R1 R3	0.59 mm ²	12	0.25 ± 0.05	0.20 ± 0.05	0.20 ± 0.05

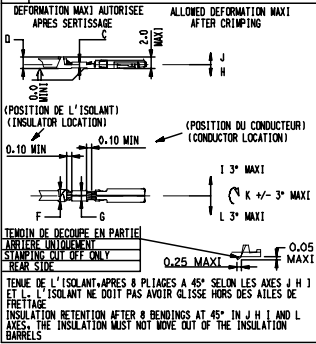
4 CONTROLE DES AILES CONTROLE OF BARRELS



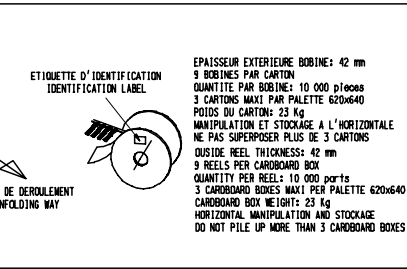
5 PREPARATION DES FILS WIRE PREPARATION



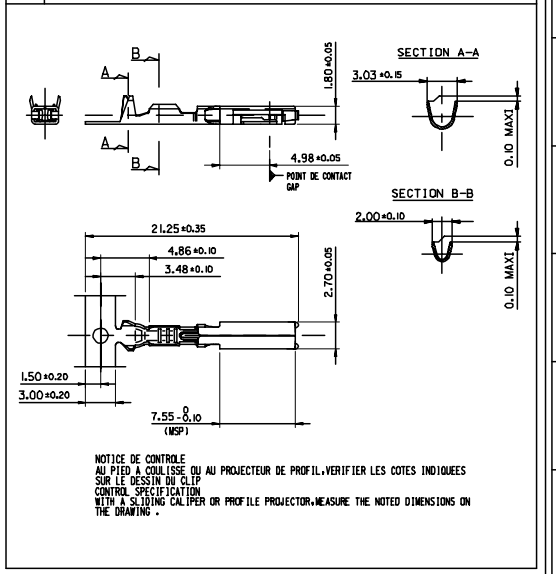
6 SERTISSAGE CRIMP



2 CONDITIONNEMENT PACKAGING

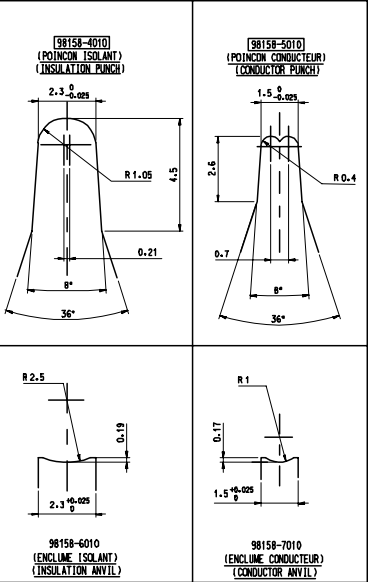


3 CLIP FEMALE TERMINAL

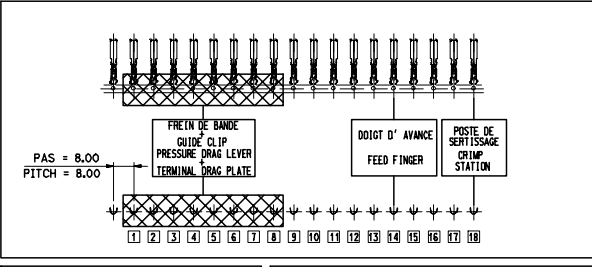
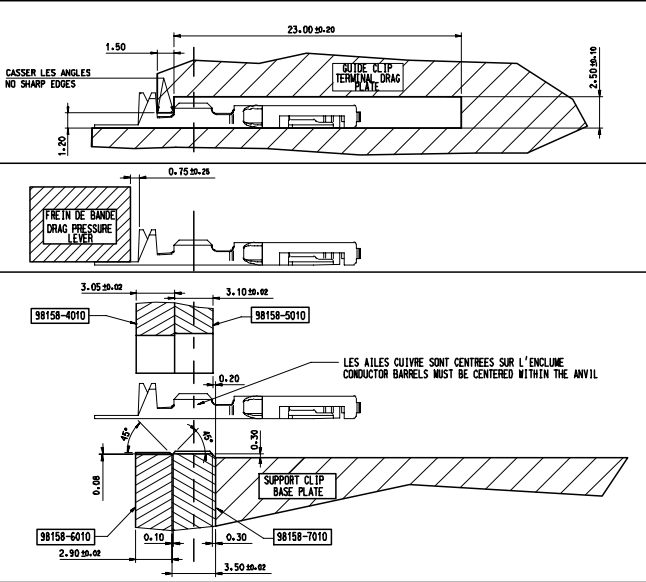


PRECONISATION APPLICATEUR / TOOLING SPECIFICATION

- DETAILS - ECH: 10/1 -



- DETAILS - ECH: 5/1 -



TOLERANCES APPLICATEUR / TOOLING TOLERANCES :	
RAYONS / RADIUS	± 0.05
ANGLE / ANGLE	± 0°15'
SYMETRIE / SYMETRY	± 0.03
DIMENSION / DIMENSION	± 0.05

GENERAL TOLERANCES (UNLESS SPECIFIED)	
PLACES	TOLERANCE
4 PLACES	± 0.05
3 PLACES	± 0.05
2 PLACES	± 0.05
1 PLACE	± 0.05
ANGULAR ±1/2°	
DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS	

DIMENSION STYLE	
MM ONLY	INCH
DRAWN BY	
MANDRE	2005/06/02
CHECKED BY	
PGRANDCL	2005/06/02
APPROVED BY	
STICKEI	2005/06/03
MATERIAL NO.	
SEE CHART	SD-98587-001
DOCUMENT NO.	
SD-98587-001	1 OF 1