

SPECIFICATION CONTROL DRAWING

55A6259TITLE ONE CONDUCTOR CABLE, DOUBLE SHIELDED,
JACKETED, NORMAL WEIGHT

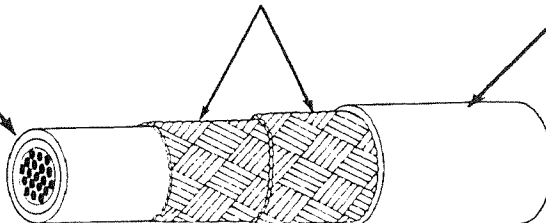
Date 8-9-97

Revision A

This specification sheet forms a part of the latest issue of Raychem Specification 55A and MIL-C-27500 as applicable.

COMPONENT WIRE - 55A0811

SHIELDS - TIN-COATED COPPER

JACKET - RADIATION-CROSSLINKED,
MODIFIED ETFE

CABLE CONSTRUCTION DETAILS

PART NUMBER	CONDUCTOR SIZE (AWG)	INNER SHIELD SIZE (AWG)	OUTER SHIELD SIZE (AWG)	JACKET THICKNESS (inch)		OUTSIDE DIAMETER (inch)		MAXIMUM WEIGHT (lb/1000 ft)
				MINIMUM	MAXIMUM	NOMINAL	MAXIMUM	
55A6259-22-*	22	38	38	.005	.010	.100	.105	12.0
55A6259-20-*	20	38	38	.005	.010	.108	.113	14.5
55A6259-18-*	18	38	38	.005	.010	.120	.126	18.5
55A6259-16-*	16	38	38	.005	.010	.127	.133	21.2

CABLE RATING AND ADDITIONAL REQUIREMENTS

TEMPERATURE RATING: 150°C

Maximum continuous conductor temperature

VOLTAGE RATING: 600 volts (rms)

AGING STABILITY: 230 ± 5°C for 96 hours

BLOCKING: 200 ± 3°C for 6 hours

CROSSLINKED VERIFICATION: 300 ± 5°C for 6 hours

DIELECTRIC WITHSTAND: 1500 volts (rms), 60 Hz
conductor to shield

FLAMMABILITY:

Procedure 1, 3 seconds (maximum); 3 in. (maximum);
no flaming of facial tissue

JACKET COLOR: White preferred

JACKET ELONGATION AND TENSILE STRENGTH:

Elongation, 50% (minimum)

Tensile Strength, 5000 lbf/in² (minimum)

JACKET FLAWS:

Spark Test, 1500 volts (rms), 60 Hz, 100% test

Impulse Dielectric Test, 6.0 kV (peak), 100% test

LOW TEMPERATURE-COLD BEND: -55 ± 5°C for 4 hours

SHIELD COVERAGE: 85% (minimum) (each)

THERMAL SHOCK: 230 ± 5°C for 4 hours

VOLTAGE WITHSTAND TEST (POST ENVIRONMENTAL):
1000 volts (rms), 60 Hz, 1 minute

PART NUMBER:

The "*" in the part numbers above shall be replaced
by color code designators with a dash separating
the component wire color from the jacket color.Example: AWG 22, white component wire; white jacket:
55A6259-22-9-9NOTE: Nominal values are for information only.
Nominal values are not requirements.

This construction meets all the requirements of M27500-AWGSD1V23, less identification.

COLORS AND COLOR CODE DESIGNATORS SHALL BE IN ACCORDANCE WITH MIL-STD-681

DIMENSIONS ARE IN INCHES, AND UNLESS OTHERWISE DESIGNATED ARE NOMINAL

RaychemRaychem Corporation
300 Constitution Drive, Menlo Park, California 94025
1-800-2 Raychem Fax: 1-415-361-6297