

- 1

MATERIAL:

CONTACT - COPPER ALLOY

HOUSING - LCP, COLOR - BLACK
- 2

FINISH:

MATING AREA: 1.27µm MIN GOLD OVER

1.25µm MIN NICKEL
- 3

DATUMS AND BASIC DIMENSIONS ESTABLISHED BY CUSTOMER.
- 4

REFERENCE APPLICATION SPEC 114-13267 FOR RECOMMENDED

PLATING THRU HOLE DIAMETER AND PLATING THICKNESSES.
- 5

FINISH:

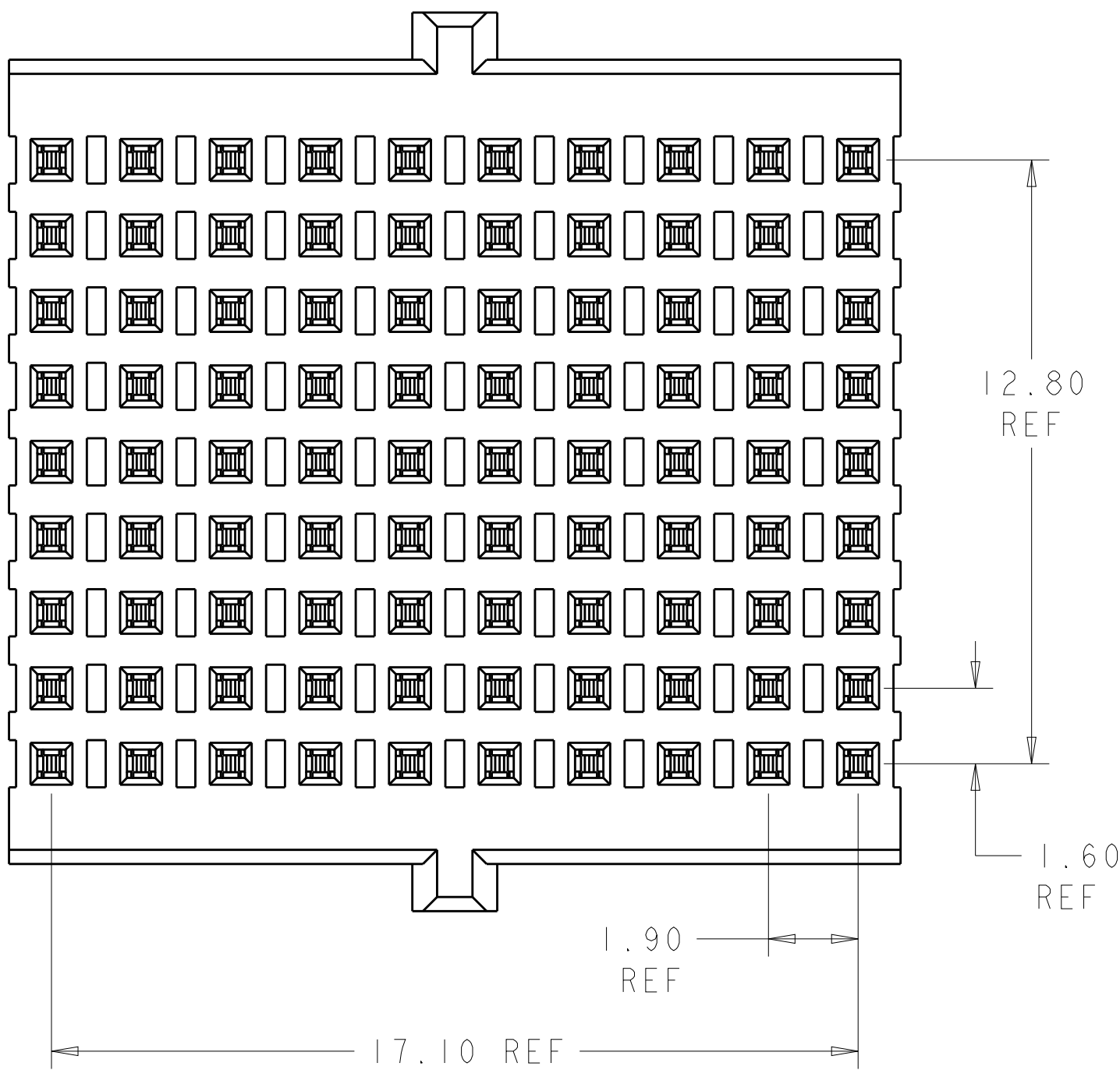
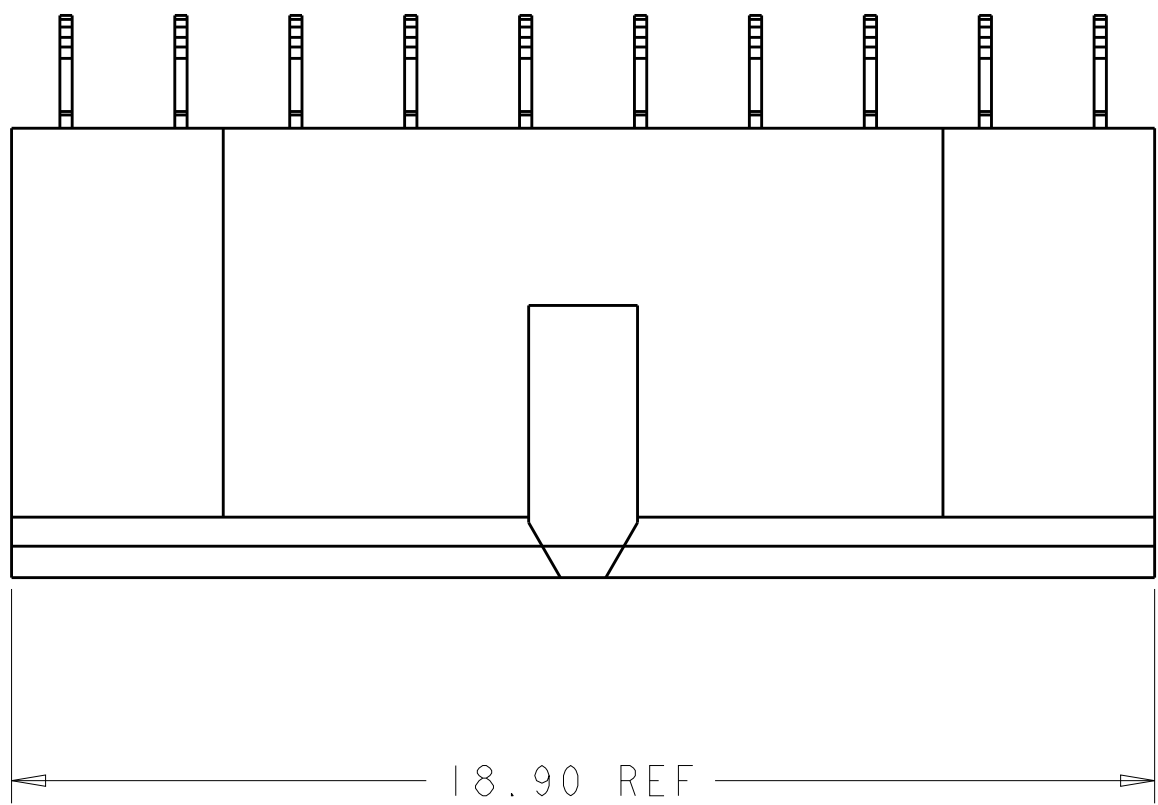
COMPLIANT PIN AREA: 0.38µm MIN BRIGHT TIN LEAD OVER

1.27µm MIN NICKEL
- 6

FINISH:

COMPLIANT PIN AREA: 0.38µm MIN MATTE TIN OVER

1.27µm MIN NICKEL



4

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⊙

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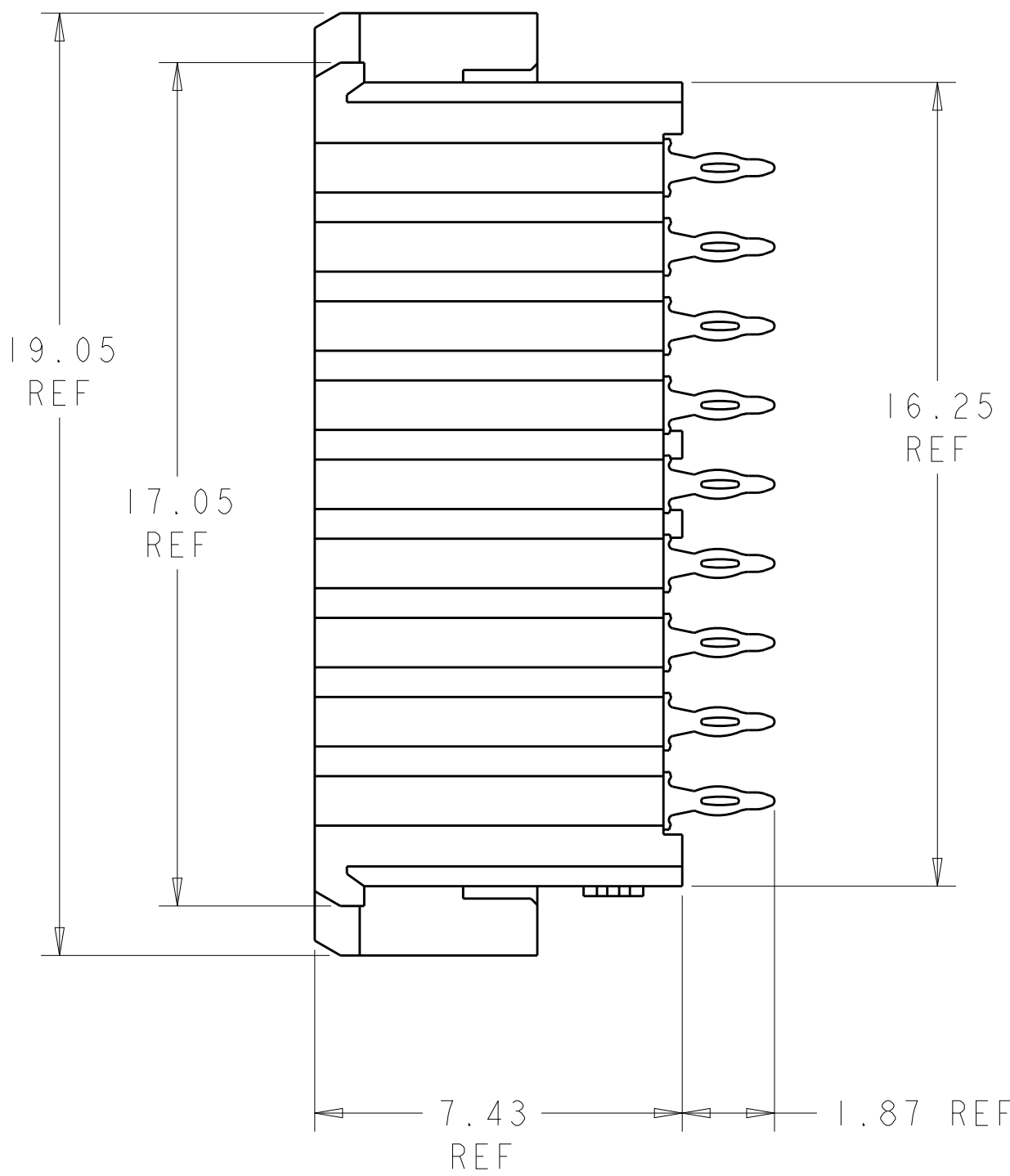
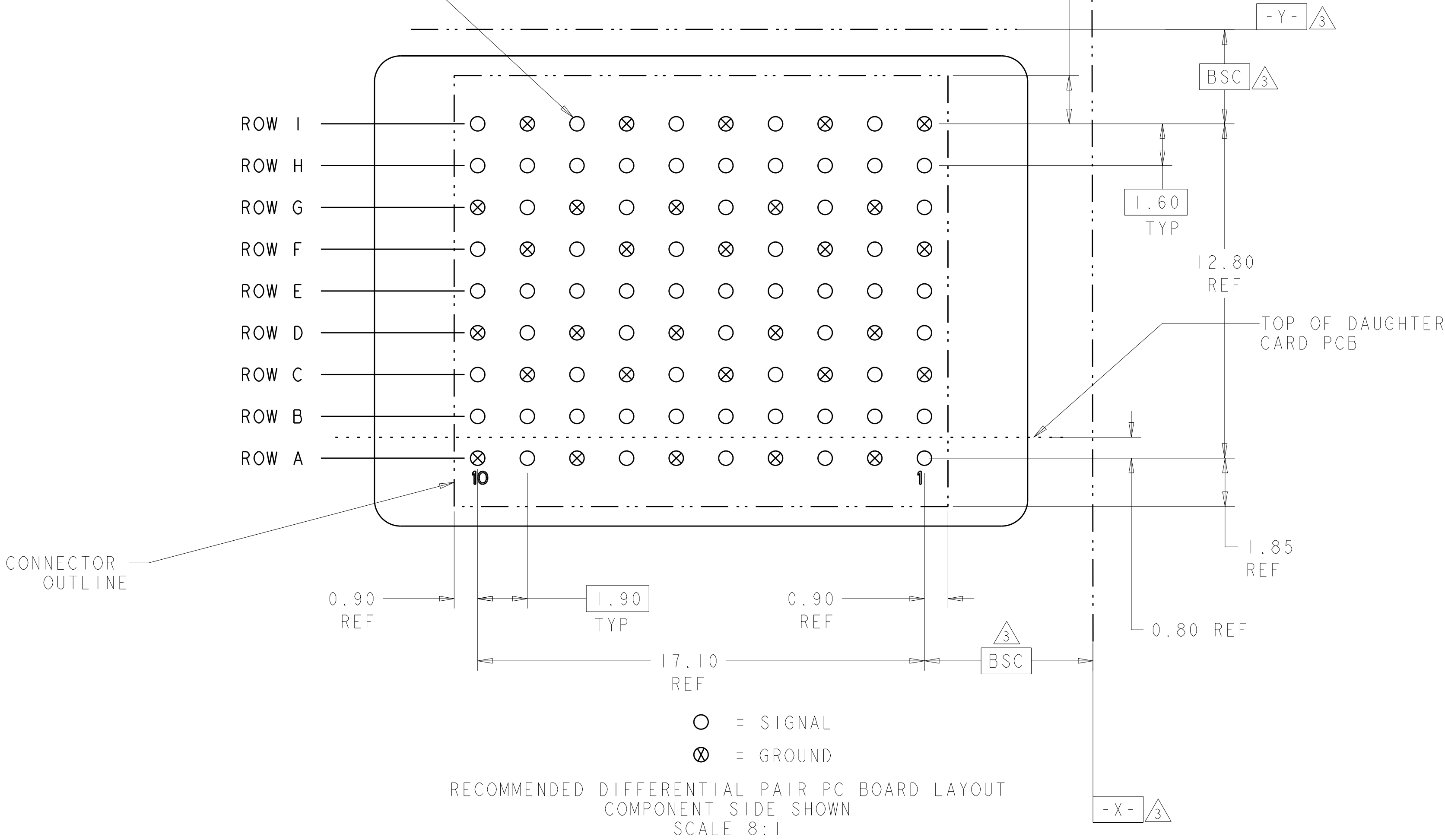
Ø0.05

X

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FINISHED HOLE SIZE

AND PLATED THRU HOLES



LOC	DIST	REVISIONS						
		P	LTR	DESCRIPTION	DATE	DWN	APVD	
			D	REV PER ECO 12-014265	8-7-12	CT	DH	
			F	ECO-13-004755	26MAR2013	KG	DH	
			G	ECO-14-017030	25NOV2014	MGM	CT	

2 6	2000896-2
2 5	2000896-1
FINISH	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT. DIMENSIONING AND TOLERANCING PER GPS (ISO STANDARDS).		DWN D. BELACK 24JUN2009	 TE Connectivity	
DIMENSIONS: mm		CHK A. TSANG 2-24-2009		
		APVD M. McALONIS 2-24-2009	NAME Fortis Zd. 10-COLUMN, 3-PAIR, VERTICAL CENTER MODULE ASSEMBLY	
		PRODUCT SPEC 108-2409		
		FINISH	SIZE CAGE CODE DRAWING NO	
		ANGLES		
MATERIAL 		WEIGHT 3.38 g -2x	RESTRICTED TO A100779C=2000896 -	
CUSTOMER DRAWING		SCALE 8:1	SHEET 1 OF 1 REV G	